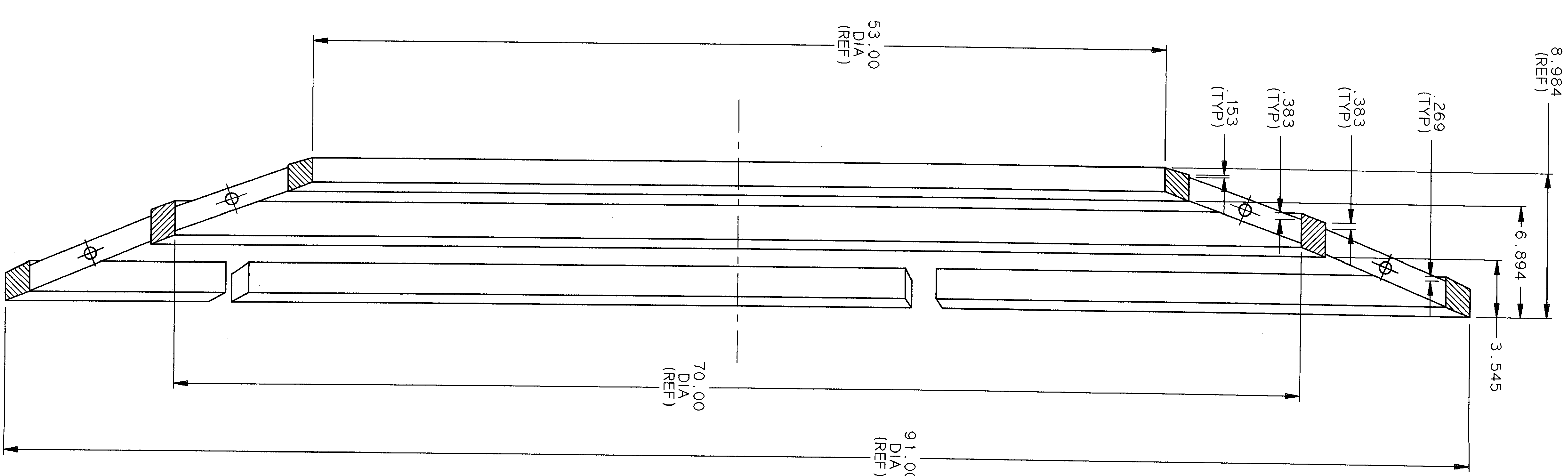


01 UPPER (SHOWN)
02 LOWER (MIRROR)

NOTES:

1. WELDERS MUST BE CERTIFIED TO SECTION IX OF ASME CODE.
2. WELD PROCEDURES MUST BE IN ACCORDANCE WITH SECTION IX.
3. REFERENCE PERMEABILITY:
 BASE MATERIAL 1.05
 FABRICATED PART 1.2
 WELD 1.7
4. VISUAL WELD INSPECTION SHALL BE PERFORMED IN ACCORDANCE WITH ACCEPTANCE CRITERIA OF ASME B31.3 CATEGORY "D".



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COMPUTER GENERATED
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 DATE: 3/1/98
 DRAWING NO. EDB1014
 SHEET 1 OF 1