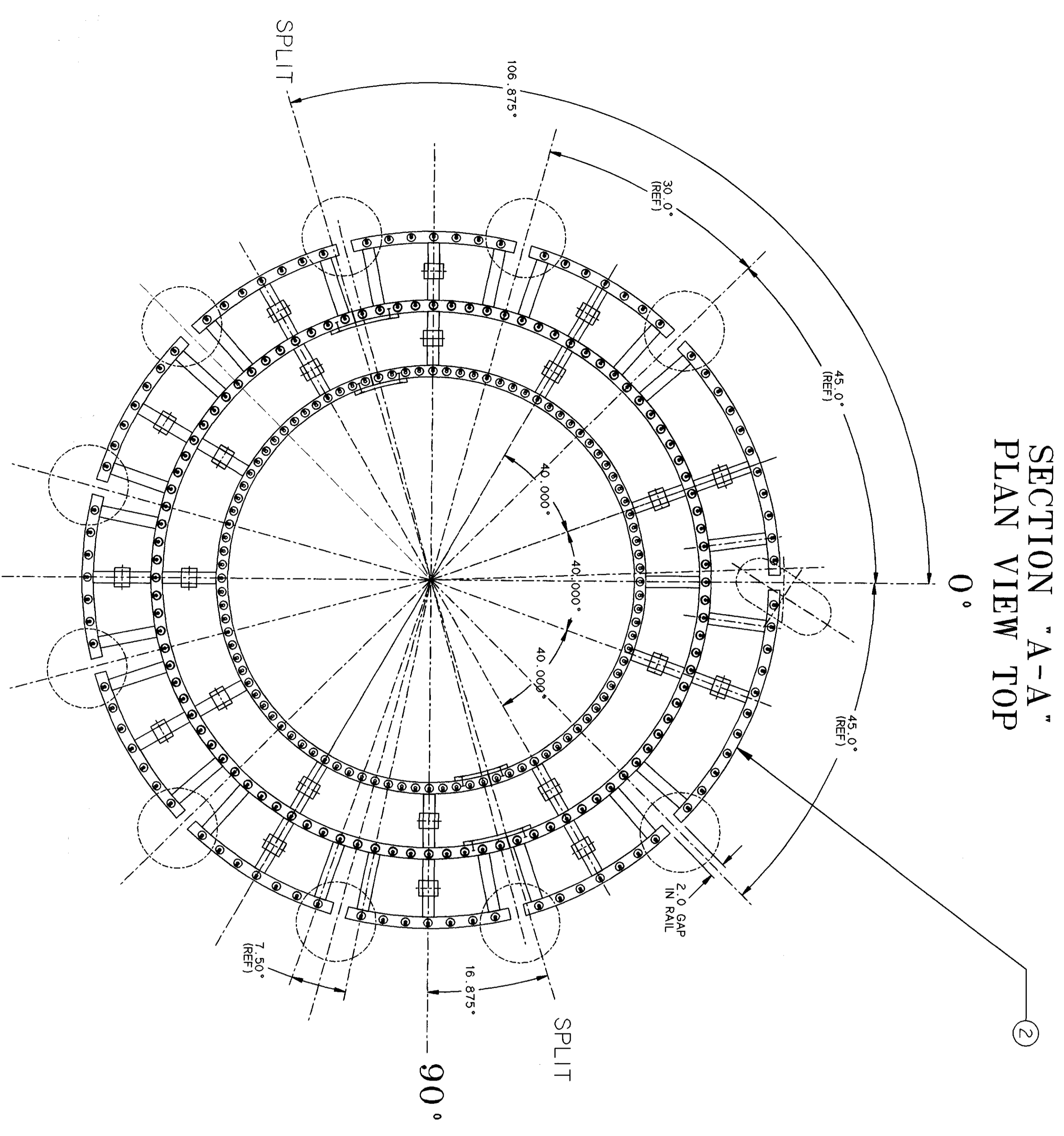
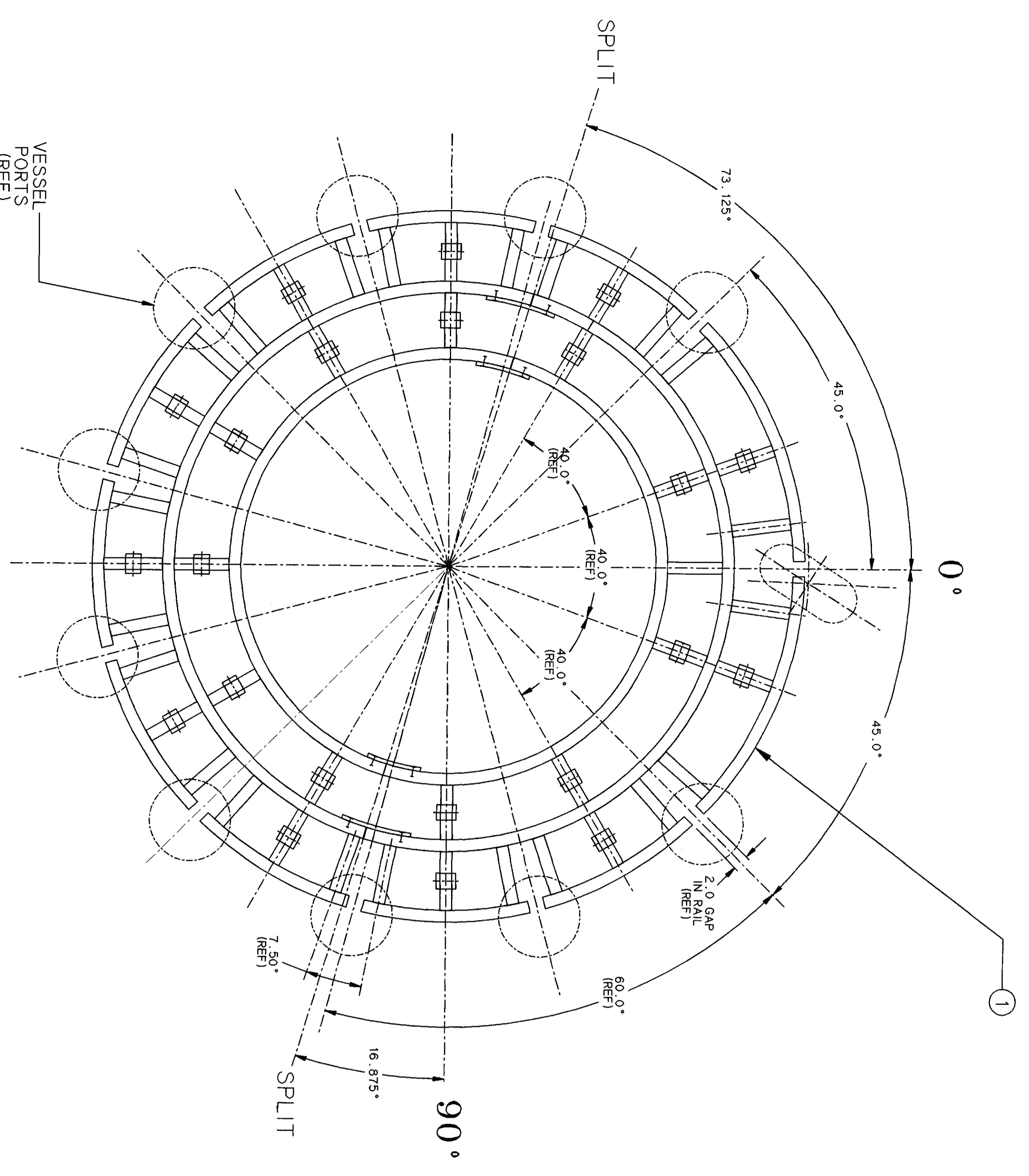
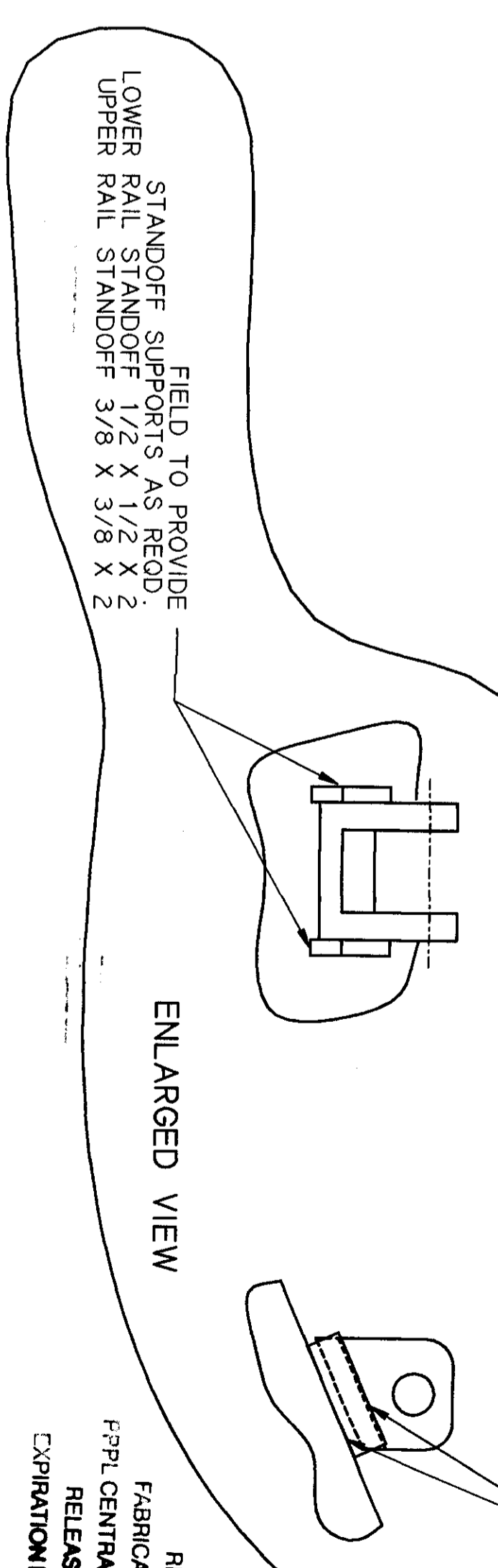
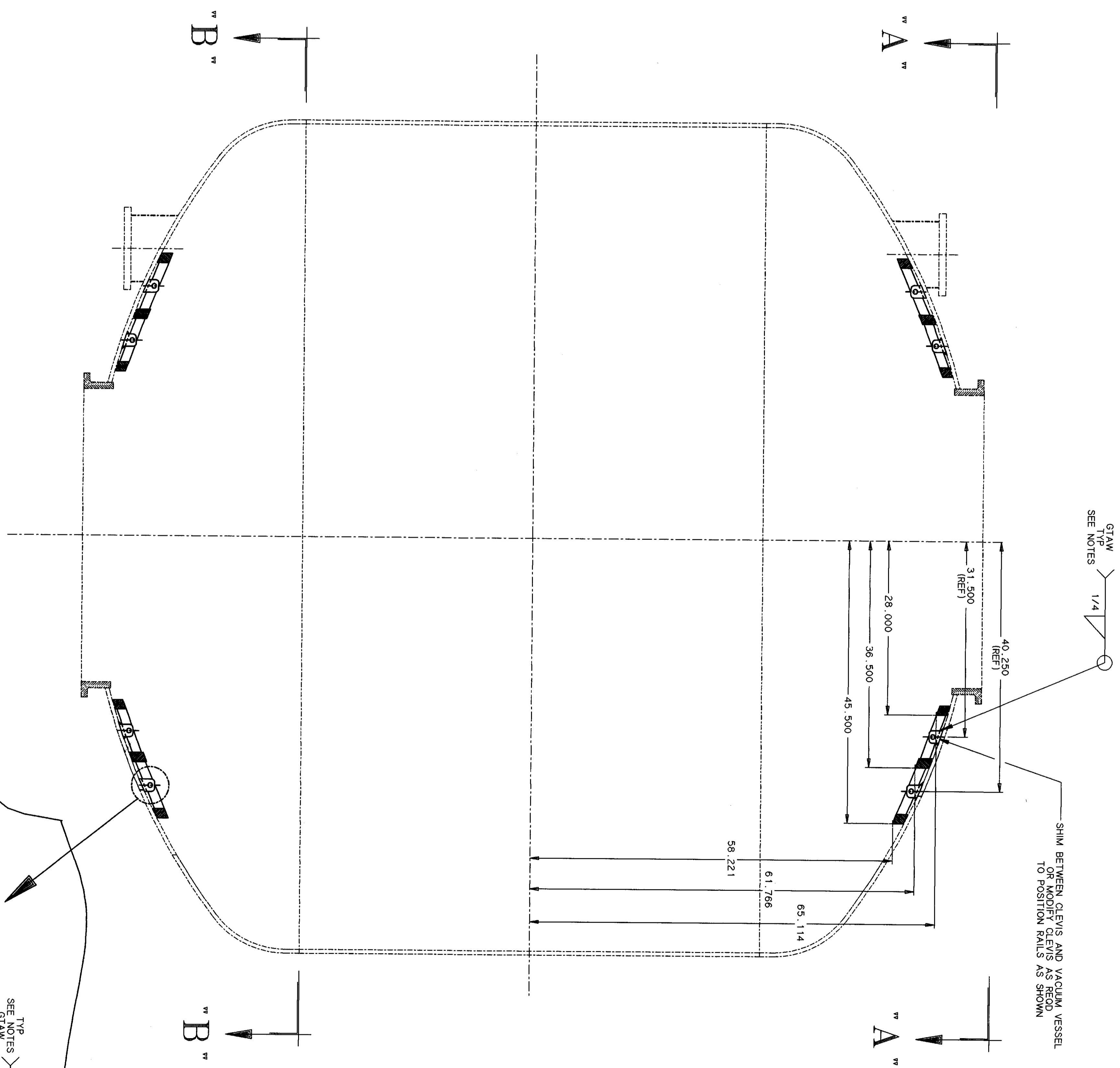


NO.	REVISION	BY	CH	SUP	APPROVED	DATE
1	REVISED PER CR-046	JBR	JBR	JBR	[Signature]	12/16/98



**NOTES:**

1. WELDING SHALL BE PERFORMED IN ACCORDANCE WITH PPLP PROCEDURE EM-002
2. REFERENCE PERMEABILITY:  
BASE MATERIAL 1.05  
FABRICATED PART 1.2  
WELD 2.0
3. VISUAL WELD INSPECTION SHALL BE PERFORMED IN ACCORDANCE WITH ACCEPTANCE CRITERIA OF ASME B31.3 CATEGORY 'D'.
4. NOTE ORIENTATION OF ALL PARTS BEFORE WELDING.



**SECTION 'B-B' PLAN VIEW BOTTOM**

**SECTION 'A-A' PLAN VIEW TOP**

plot scale: 1

WELDING ENGINEER  
APPROVED: [Signature] DATE: 9/2/98

REV	NO.	DESCRIPTION	DATE
1	1	UPPER RAIL ASSEMBLY	EDB1015-01
2	2	LOWER RAIL ASSEMBLY	EDB1015-02

REV	NO.	DESCRIPTION	DATE
1	1	UPPER RAIL ASSEMBLY	EDB1015-01
2	2	LOWER RAIL ASSEMBLY	EDB1015-02

RELEASED FOR FABRICATION  
FPL CENTRAL FILE: [Signature]  
RELEASE DATE: [Signature]  
EXPIRATION DATE: [Signature]

SECTION 'B-B' PLAN VIEW BOTTOM

SECTION 'A-A' PLAN VIEW TOP

NOTES:

1. WELDING SHALL BE PERFORMED IN ACCORDANCE WITH PPLP PROCEDURE EM-002

2. REFERENCE PERMEABILITY:  
BASE MATERIAL 1.05  
FABRICATED PART 1.2  
WELD 2.0

3. VISUAL WELD INSPECTION SHALL BE PERFORMED IN ACCORDANCE WITH ACCEPTANCE CRITERIA OF ASME B31.3 CATEGORY 'D'.

4. NOTE ORIENTATION OF ALL PARTS BEFORE WELDING.

plot scale: 1

WELDING ENGINEER  
APPROVED: [Signature] DATE: 9/2/98

REV	NO.	DESCRIPTION	DATE
1	1	UPPER RAIL ASSEMBLY	EDB1015-01
2	2	LOWER RAIL ASSEMBLY	EDB1015-02

RELEASED FOR FABRICATION  
FPL CENTRAL FILE: [Signature]  
RELEASE DATE: [Signature]  
EXPIRATION DATE: [Signature]