



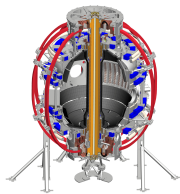
# Design and construction of a lithium vapor box similarity experiment

J.A. Schwartz<sup>1</sup> R. A. Cohen<sup>1</sup> E. D. Emdee<sup>1</sup> M. A.  
Jaworski<sup>2</sup> R. J. Goldston<sup>1</sup>  
<sup>1</sup>*Princeton University*

<sup>2</sup>*Princeton Plasma Physics Laboratory*

October 25th, 2017

Presented at 59th APS-DPP, Milwaukee WI, October 2017, poster  
**PP11.00095.**



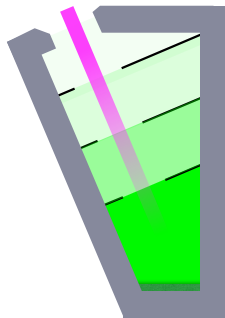
# Abstract

Future fusion devices will require handling extreme heat fluxes. The lithium vapor box divertor is a concept to manage this heat flux. The divertor plasma impinges on a dense cloud of lithium vapor, leading to volumetric cooling, radiation, and recombination. The vapor is localized by baffles and condensation on the divertor slot walls upstream of the target, limiting the lithium reaching the main chamber. A series of test stand experiments will study vapor confinement and plasma plugging in a simplified baffled-pipe geometry. A first experiment without plasma will validate a DSMC model for evaporation, flow, and condensation of lithium vapor. Three stainless steel cylindrical cans will be heated to 550°C, 600°C, and 650°C respectively inside a vacuum chamber. Lithium flow will be measured by weighing the cans before and after heating and by calorimetry of the latent heat of the vapor. Progress on the experiment will be presented.

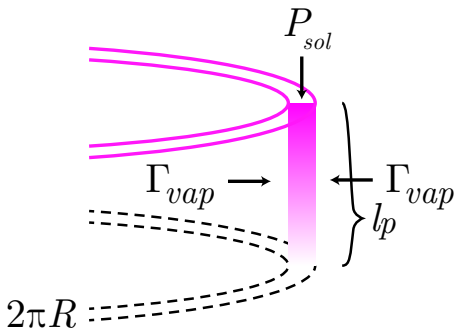
This work supported by U.S. DOE Contract No. DE-AC02-09CH11466.

# Lithium Vapor Box Divertor seeks stabilized detachment

- Need to dissipate  $\sim 100\text{MW}$  of power in ITER.
- Li vapor radiates plasma power in bottom chamber
- Additional chambers, baffles condense escaping vapor
- Increasing vapor density along field line aims to stabilize detachment front.



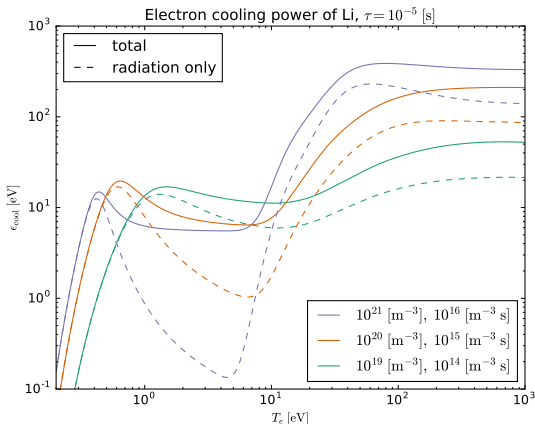
# Required vapor density determined by radiation per atom



$$\Gamma_{vap} = n_{vap} \sqrt{T_{vap}/2\pi m_{Li}} \cdot P_{sol} = 2\pi R l_p \epsilon \Gamma_{vap}.$$

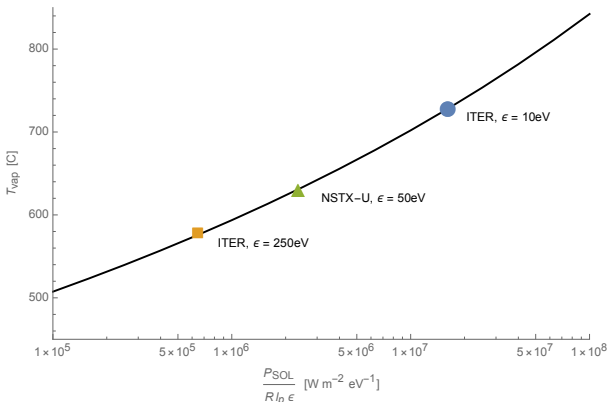
- $\Gamma_{vap}$  matches plasma power
- Use additional  $n^* l$  as ELM buffer

# Li cooling per atom calculated with ADAS collisional radiative model



Electron cooling energy of a single injected neutral atom at  $n_e = 10^{19} \text{ m}^{-3}$  to  $10^{21} \text{ m}^{-3}$  and a specified  $T_e$  and over a lifetime of  $\tau = 10^{-5} \text{ s}$ .

# NSTX-U, ITER require reasonable vapor temperatures for wide range of $\epsilon$



Temperature required to generate enough Li vapor such that the entire  $P_{\text{SOL}}$  is radiated by Li atoms entering the plasma, as a function of  $P_{\text{SOL}}/Rl_p\epsilon$ . Three example points are given: ITER ( $P_{\text{SOL}} = 100 \text{ MW}$ ,  $R = 6.2 \text{ m}$ ,  $l_p = 10 \text{ cm}$ ) at  $\epsilon = 10 \text{ eV}$  and  $\epsilon = 250 \text{ eV}$ , and NSTX-U ( $P_{\text{SOL}} = 10 \text{ MW}$ ,  $R = 0.85 \text{ m}$ ,  $l_p = 10 \text{ cm}$ ) at  $\epsilon = 50 \text{ eV}$ .

## Test concept using scaled experiments at PPPL and Magnum-PSI

- 6 cm diameter experiment at PPPL.
  - Test vapor flow and condensation  
*this poster*
- 15 cm diameter experiment at Magnum-PSI.
  - Plasma plugging
  - Detachment
  - Power redistribution

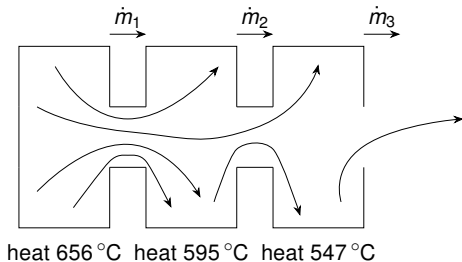
## Experiments scaled to match flow regime of NSTX-U-sized LVBD, to validate code

- Use cylindrical cans instead of toroidal slot
- Select wall temperatures to match Knudsen Number  $\lambda_{\text{mfp}}/L$ .
- Compare experiment to Direct Simulation Monte Carlo neutrals code.

	NSTX-U	Kn		PPPL	Magnum-PSI
$T_3$ [°C]	350	0.44	$T_3$ [°C]	547	520
$T_2$ [°C]	475	0.14	$T_2$ [°C]	595	563
$T_1$ [°C]	625	0.045	$T_1$ [°C]	656	617

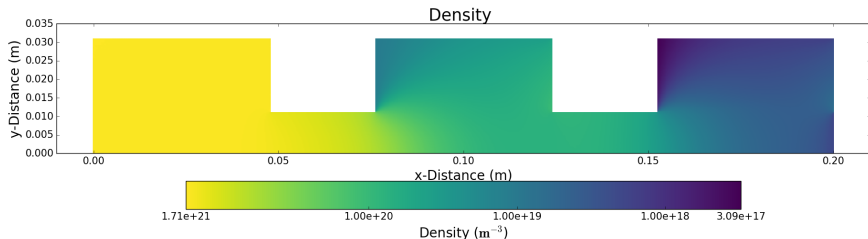


# Measure vapor transport without plasma



1. Place 10 g Li in first chamber.
2. Hold constant  $T_{\text{wall}}$ .
3. Wait 1 hour.
4. Measure masses in each chamber to 0.01g.

# Direct Simulation Monte Carlo code predicts vapor flow



Simulation by E. Emdee. See his poster **PP11.00094**.

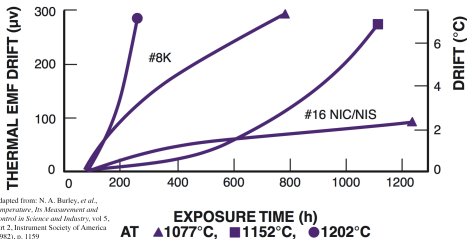
Lithium vapor flowing out of each box:

PPPL box	$T$ [°C]	$\dot{m}$ [mg/s]	$m$ [g/hour]	$\Delta m$ [g]
3	300	0.016	0.057	+0.47
2	450	0.15	0.53	+8.6
1	650	2.5	9.1	-9.1

# Vapor flow model validation by measuring mass changes vs temperature

- $\pm 3.6$  K temperature measurement corresponds to  $\pm 10\%$  mass flow rate.
- Use **Type N** thermocouples: avoid drifts of Type K. Will use an RTD to calibrate.

Type N may reduce drifts by 0.5-2K

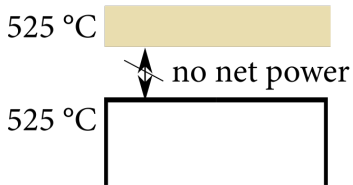


Adapted from: N. A. Burley, et al.,  
Temperature, Its Measurement and  
Control in Science and Industry, vol. 5,  
part 2, Instrument Society of America  
(1982), p. 1159

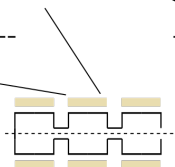
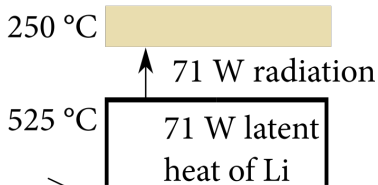
# Use calorimetry as second check on vapor flow model

Different heater temperatures for box at same temperature:

Dry



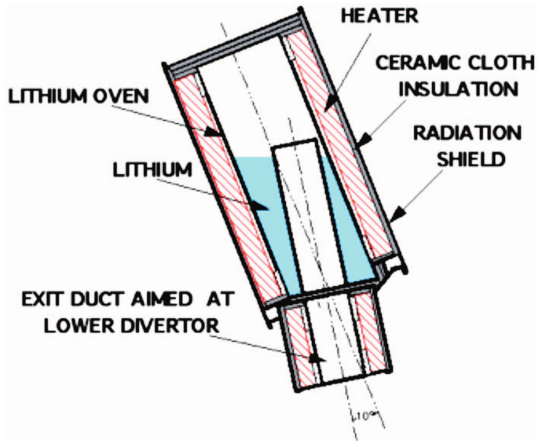
Wet



## Future Work

- Better understand thermocouple measurement technique; limits of accuracy..
- Construct experiment to study vapor flow at PPPL.
- Develop thermal (radiative and conductive) model to support DSMC model validation.
- Validate DSMC model by studying vapor flow: a tool for designing toroidal-experiment or reactor-scale vapor box schemes.
- Design and construct 15-cm scale experiment for Magnum-PSI or another linear plasma divertor simulator device.
- Test whether vapor can effectively redistribute plasma's power, spread heat footprint.

# Construction and safety issues similar to LITER



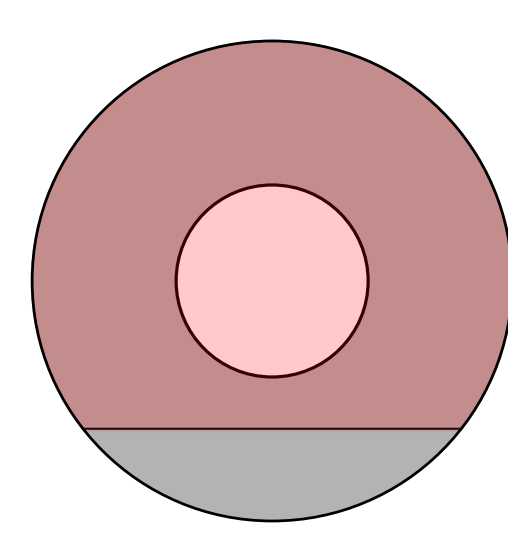
from Kugel et al, Physics of Plasmas **15**, 056118 (2008).

Using same type of mullite ceramic heaters as LITER.

1) In glovebox, fill first box with 10g Li

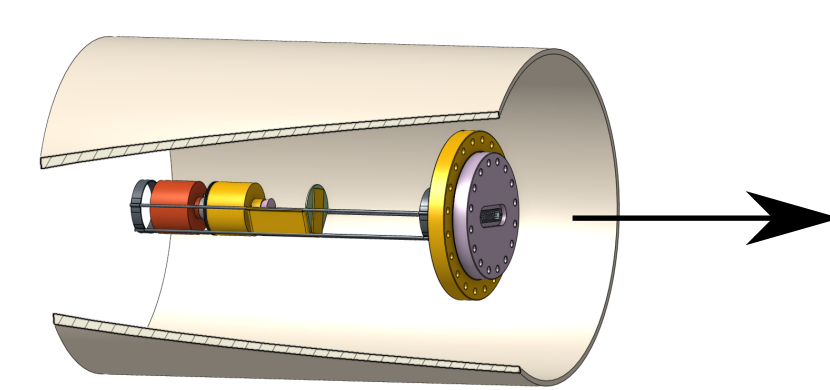


Argon glovebox with nitrogen scrubbers prevents Li contamination



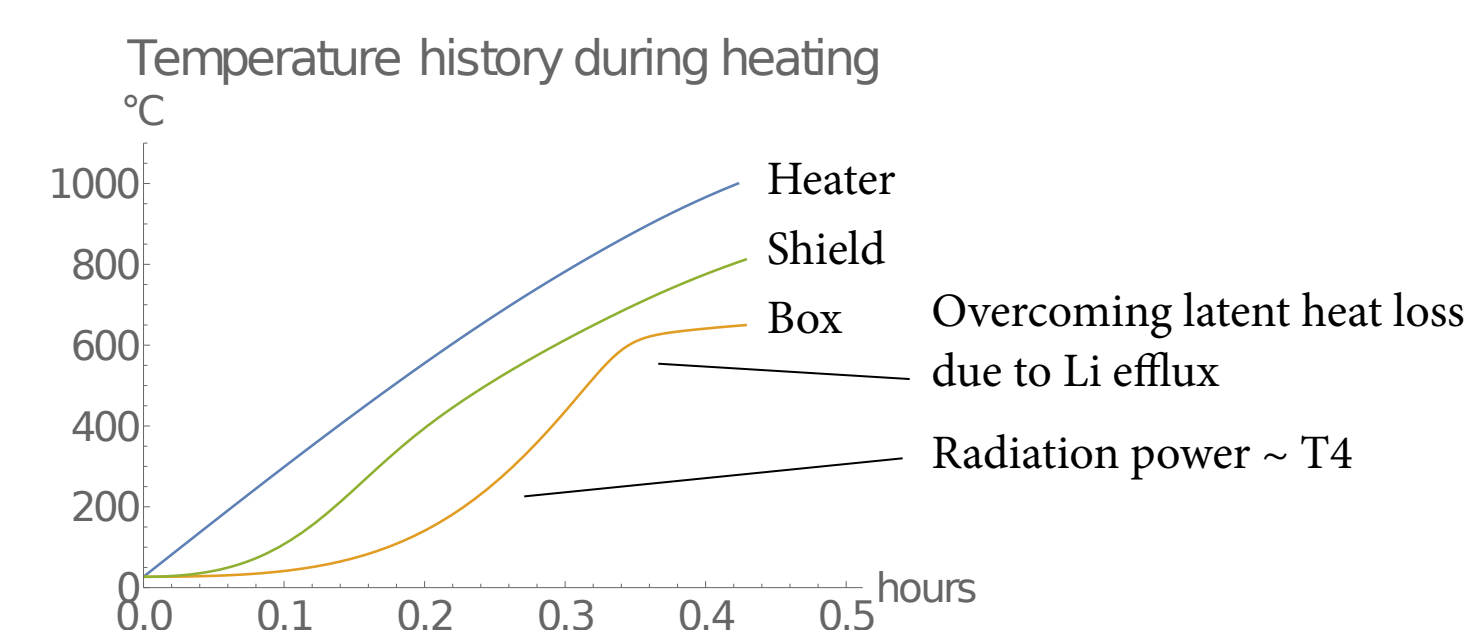
Fill fraction of 20g Li

2) Move to experimental chamber



Transfer Assembly in glovebox antechamber

3) Ramp up box temperature to 650 °C



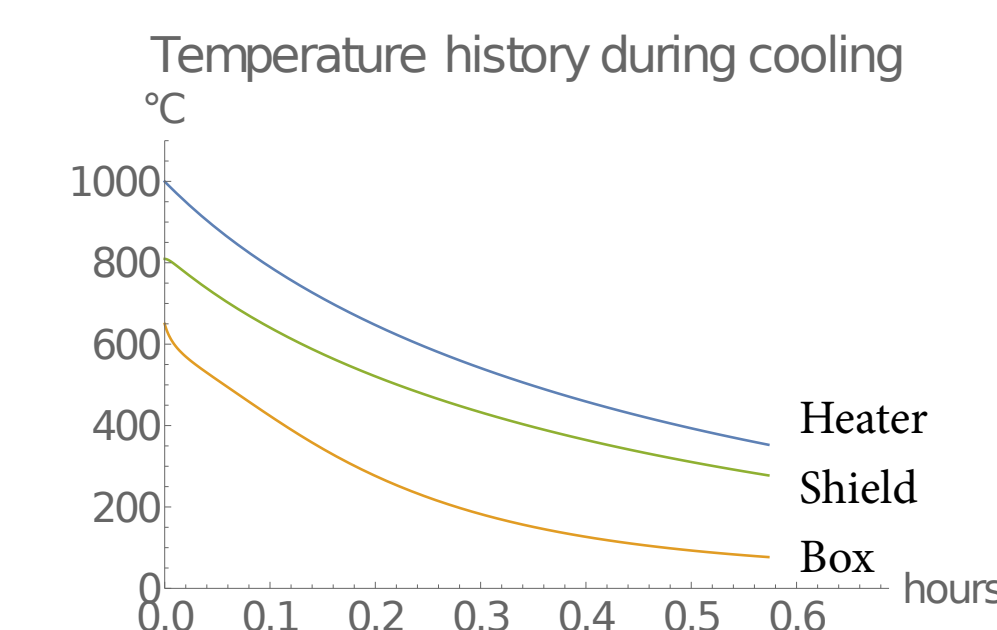
Radiative heating simulation using simple cylindrical geometry, assumed emissivities, heat capacities, 'choked flow' Li vapor flow model

4) Hold for one hour



Li flowed expected to be ~9g: greater than the ~0.75g during heating and ~0.3g during cooldown

5) Turn on He gas feed to cool



Convective cooling plus radiation and Li latent heat flow (as in heating simulation)

6) Transfer to glovebox to weigh change of Li in each box



MS603TS weighs up to 620g with repeatability 0.001g. Through subtraction, this allows measuring Li that has exited the third box to 2%.

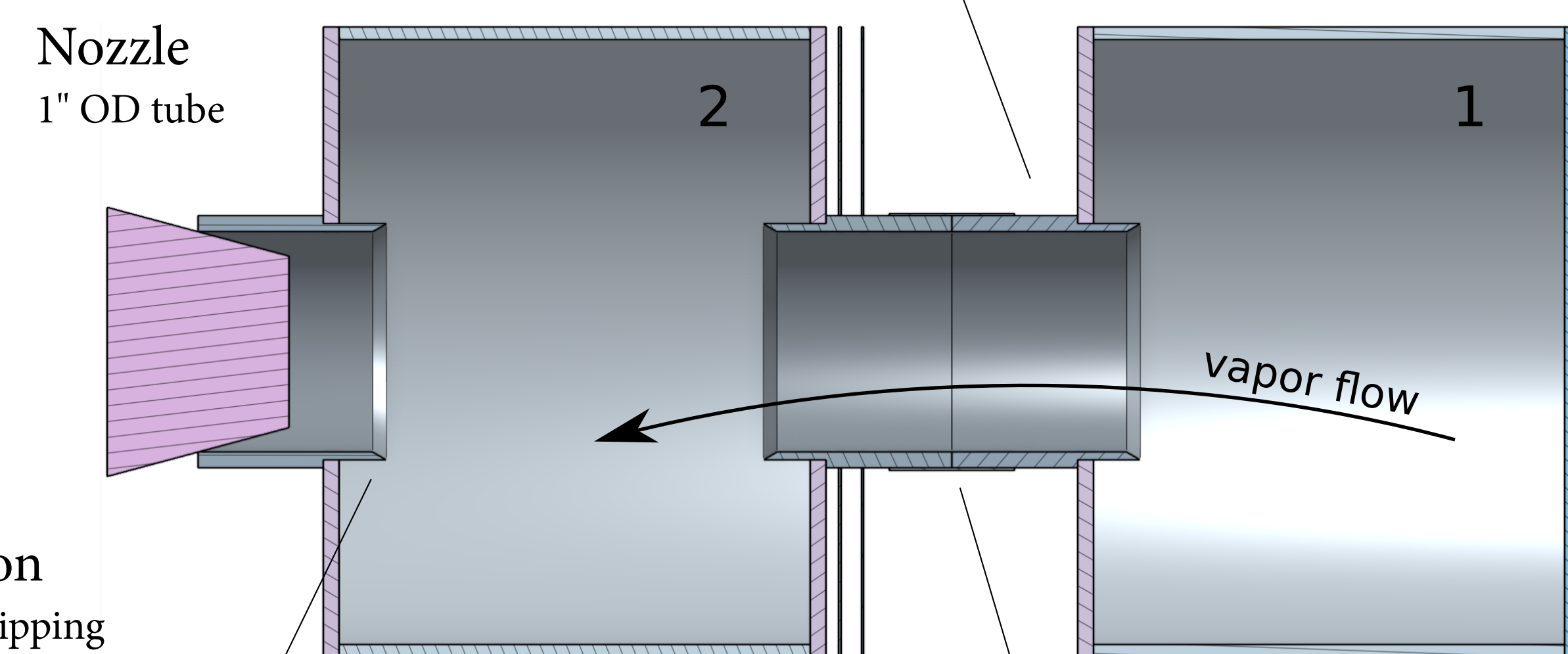
PPPL box	$\Delta m$ [g]	'Efflux out of 3rd nozzle'
3	+0.47	
2	+8.6	
1	-9.1	0.057g

Box dry mass 400g

## Vapor box detail

Graphite spray coating on nozzles and box front walls increases emissivity to keep joints hotter than boxes by a ~few K

Box body 2.5" OD seamless tube, 0.049" wall



Stopper inserted for transfer from vacuum vessel to glovebox. 100nm of oxidation (~mg mass changes) would not ruin measurement, though.

Welded construction vacuum welds prevent dripping

Inner nozzle prevents liquid Li from 'walking' into nozzle

Reflective heat shields keeps nozzle hotter, closer to temperature of box 1

Demountable butt joint wrapped with shimstock. Boxes disassemble for weighing.

Possible future site for QCM / real-time Li deposition monitor

Supporting rods Proper positioning and retrieval of boxes; support for T/C wires

Drip tray & Li catcher Prevents wires and flanges from being directly coated

Thermocouple feedthrough Supports up to 25 thermocouples via 50-pin D-sub. Uses copper pins.

8" CF flange unbolted to move Transfer Assembly into glovebox

## Temperature measurements

Example thermocouple locations

Use Type N thermocouples for increased stability over Type K: decreases error ~0.5-2K

Macor UHV D-sub connectors Allow disassembly for weighing. Operates to 300 °C 15 pins: 7 T/C pairs each Uses Type K pins rather than copper: temperature gradients likely here. Type N pins not found.

25-T/C feedthrough. Copper pins.

12-T/Cs for temperatures of Heater Assembly

Error due to copper pins estimated to be < 1K.

2 x NI 9213 total 32 T/C channels PC with LabView

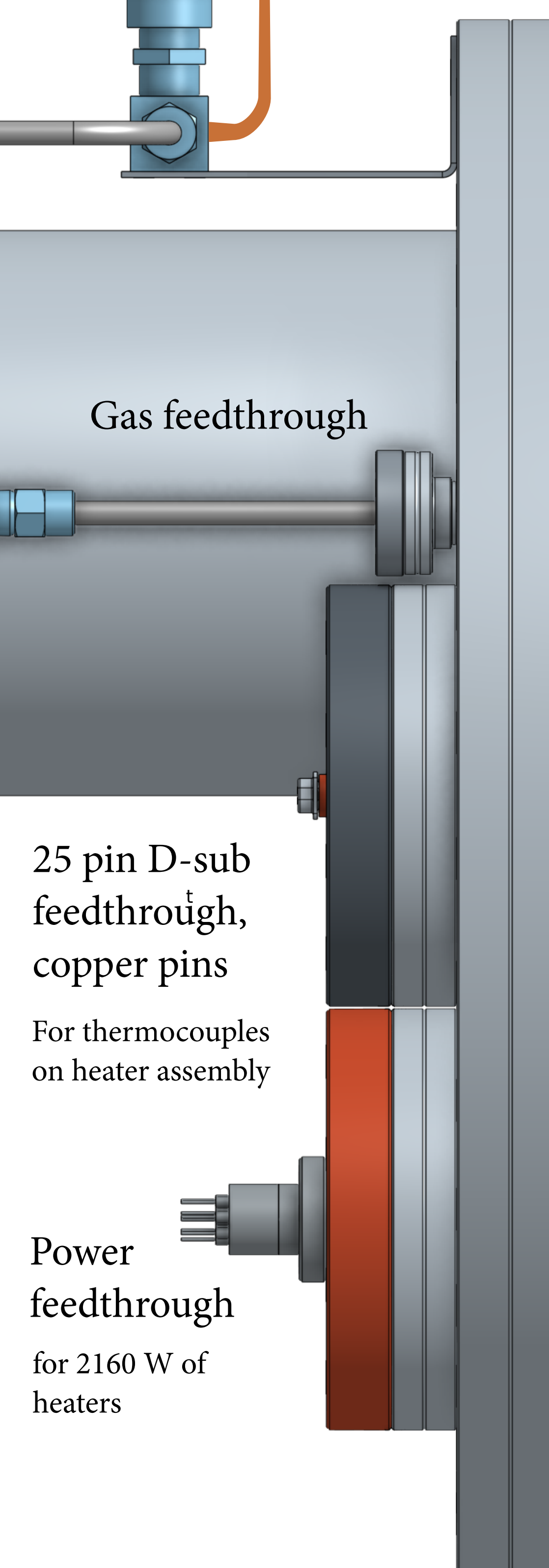
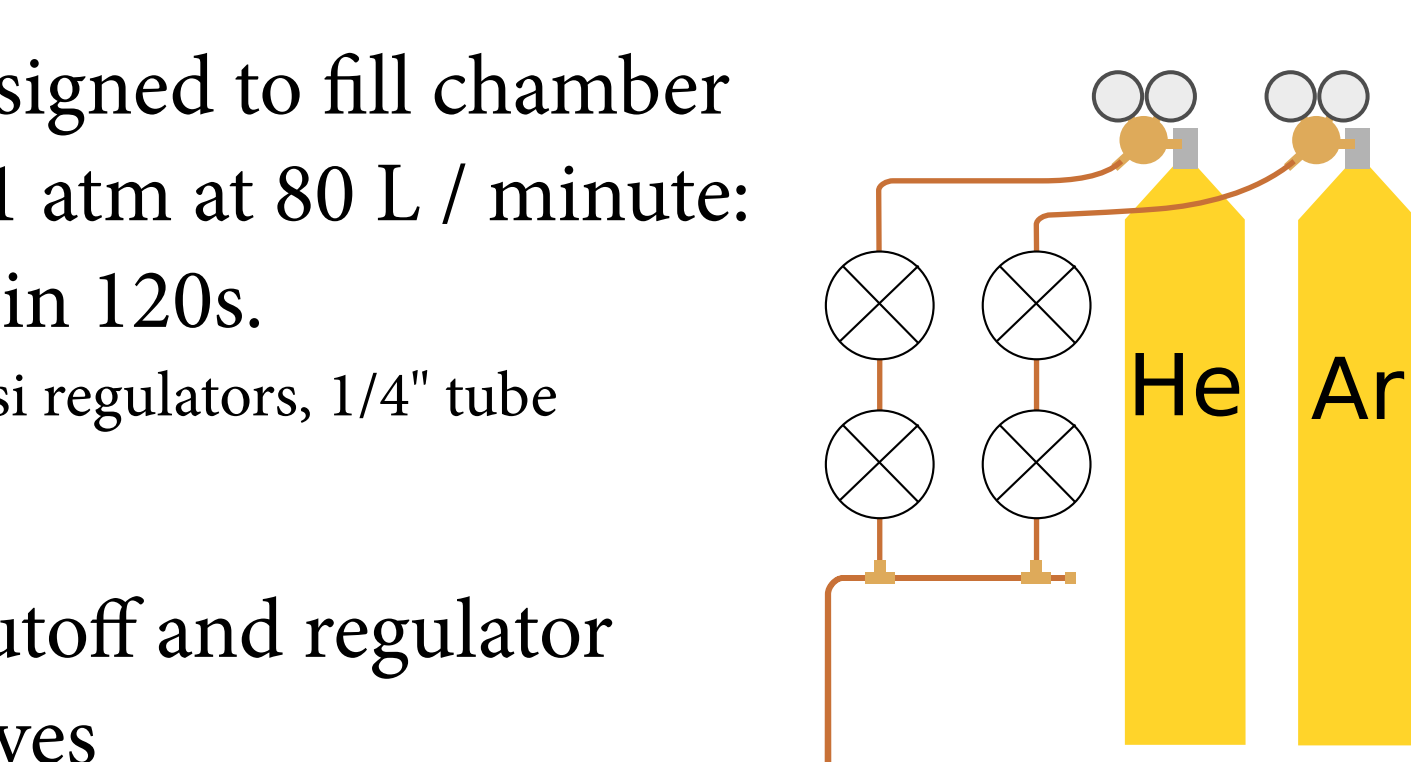
## Gas feed system

Helium and argon: cooling and backfilling.

Designed to fill chamber to 1 atm at 80 L / minute: fill in 120s. 30psi regulators, 1/4" tube

Shutoff and regulator valves

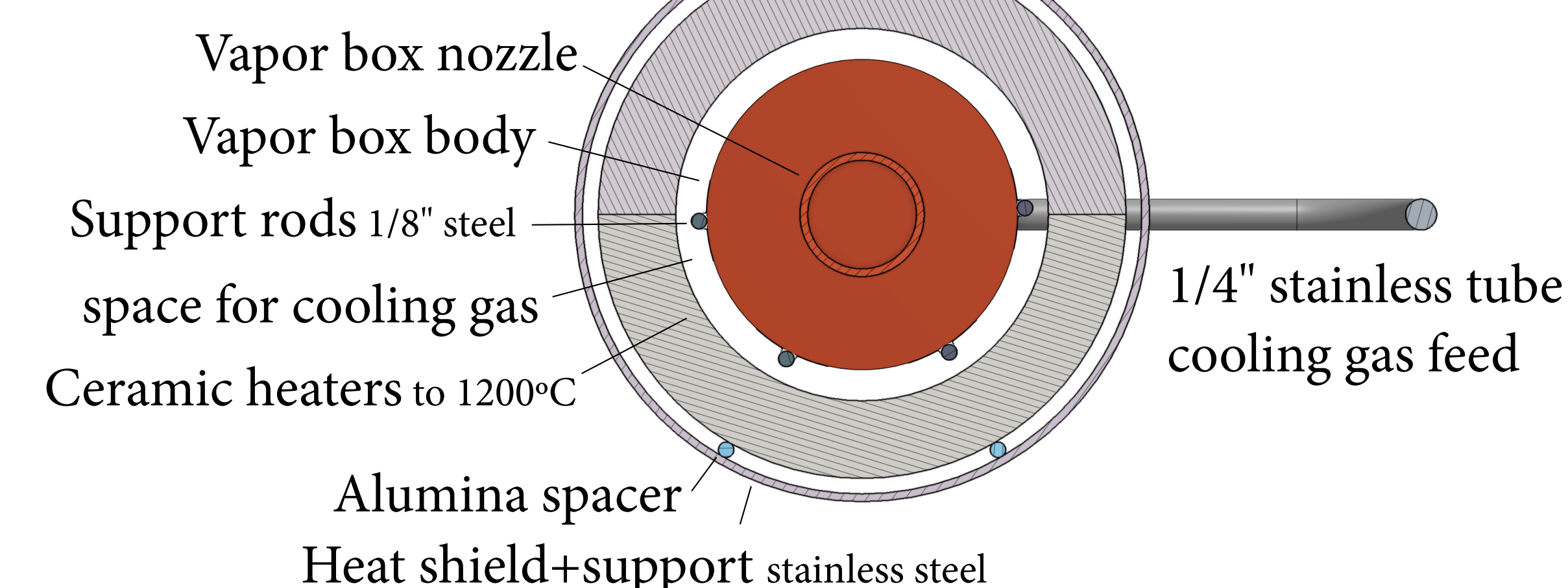
Swagelok SS-4H bellows-sealed valve Should hold vacuum.



25 pin D-sub feedthrough, copper pins For thermocouples on heater assembly

Power feedthrough for 2160 W of heaters

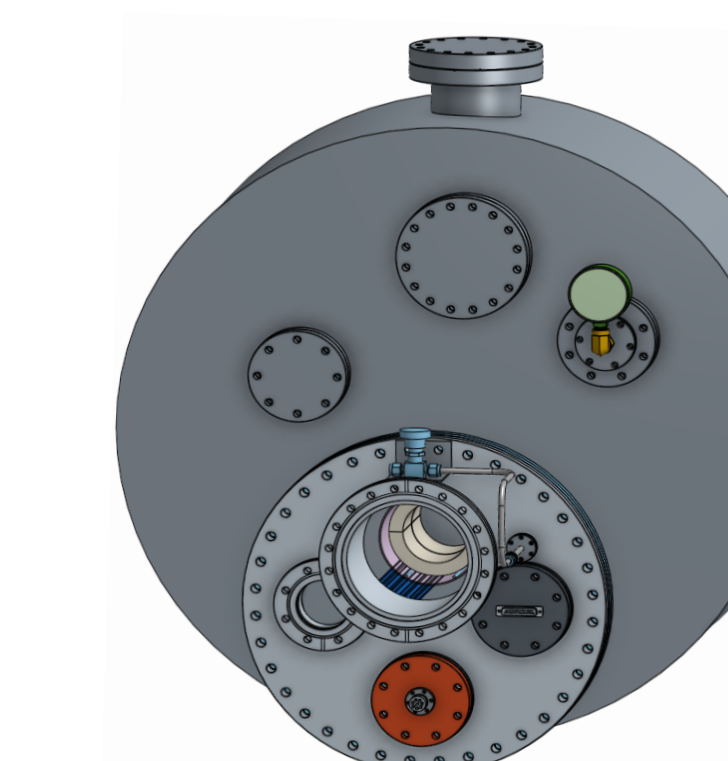
## Radial build



8020 aluminum supports cantilevered from 16.5" flange

16.5" CF flange unmounts for maintenance

## Vacuum chamber



Volume of 0.2 cubic meters. Desired base pressure 10-6 torr. Has turbo backed by roughing pump, with a bypass of the turbo to allow a continuous 80 L / min gas feed.

# Transfer Assembly

# Heater Assembly

# Vacuum vessel