

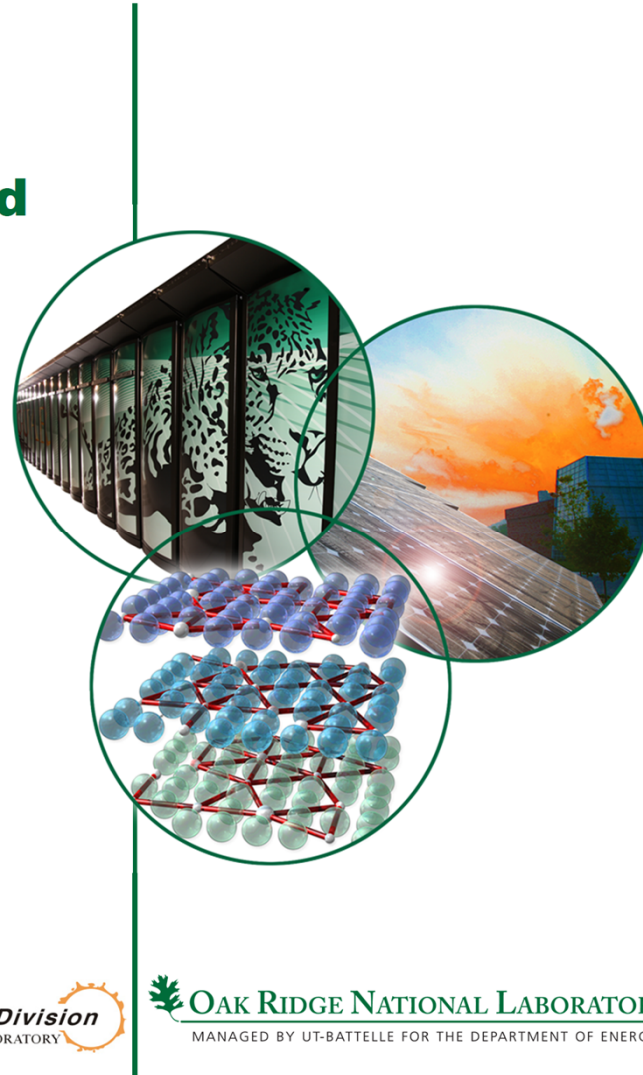
# Fusion Nuclear Science Facility (FNSF) – Motivation, Role, Required Capabilities

YK Martin Peng, with contributions from

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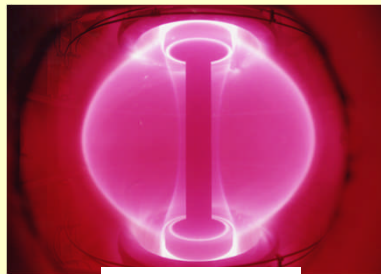
Joint Meeting of  
5<sup>th</sup> IAEA Technical Meeting on Spherical Tori  
16<sup>th</sup> International ST Workshop (ISTW2011)  
2011 US-Japan Workshop on ST Plasmas

September 27-30, 2011  
National Institute for Fusion Science  
Toki, Japan



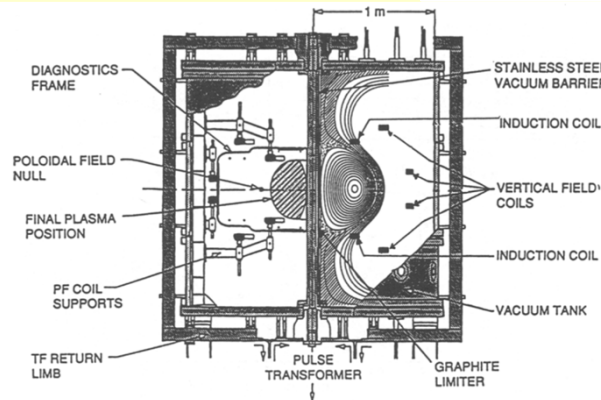
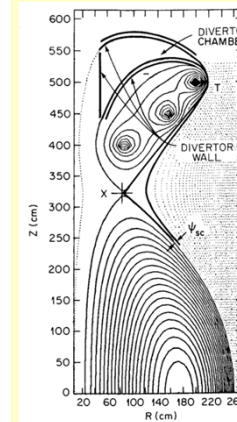
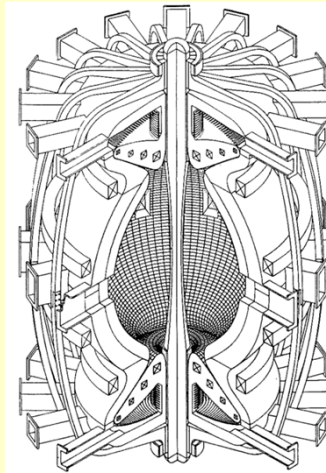
# ST reactor concept with $A=1.2$ and extended divertors 1990 – during design and construction of START

START (1990-2000)



$[\beta=40\%, 1995]$

[Wright, NF, 2010]



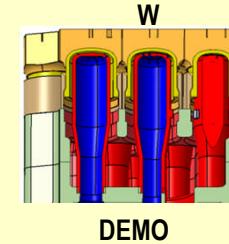
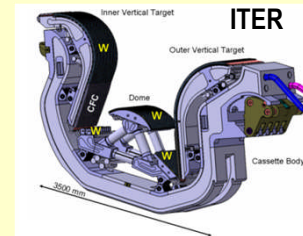
[1995-Sykes, Peng et al-AIPCP-v345-p110]

- $R_0 = 1.46\text{m}$ ,  $A = 1.22$ ,  $B_T = 0.8\text{T}$
- $q_{95} = 6.4$ ,  $I_p = 25\text{MA}$ ,  $B_p = 2.2\text{T}$
- $\epsilon\beta_p = 0.7$ ,  $I_{BS}/I_p = 0.8$
- $J_{TF\text{-avg}} \leq 4\text{kA/cm}^2$ ,  $I_{TF} = 5.9\text{MA}$
- P-fusion = 1600MW
- P-electric = 500MW

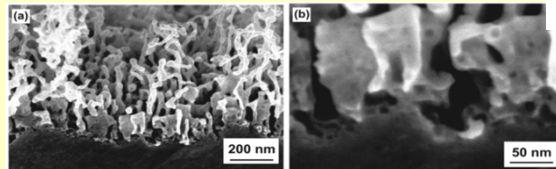
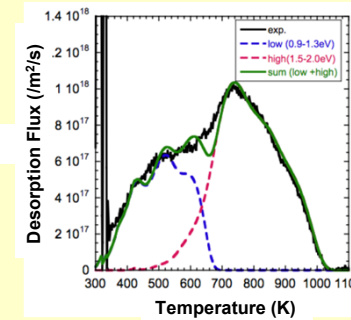
**What Happened?**

## Example: fusion nuclear-nonnuclear coupling effects involving plasma facing material and tritium retention

- W, a promising Plasma Facing Material
  - Low H permeation / retention
  - Low plasma erosion
  - DEMO-relevant temperatures
- Worldwide R&D: Nano-composites; Nano-structure alloy; PFC designs, etc.

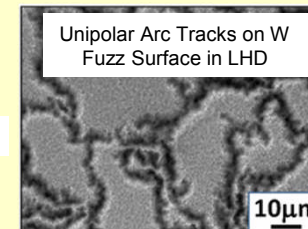


- Nuclear-nonnuclear coupling in PFC:
  - Plasma ion flux induces tritium (T) retention
  - Up 10x @ 2 dpa ( $W^{4+}$  beam) @ high temp [Wright, NF, 2010]
  - Up 40% @ 0.025 dpa (HFIR neutrons) [Shimada, JNM, 2011]
    - ⇒ additional T trapping sites in material bulk
  - He induced W “fuzz” with He bubbles can trap T



[Kajita, NF, 2009]

[Tokitani, NF, 2011]

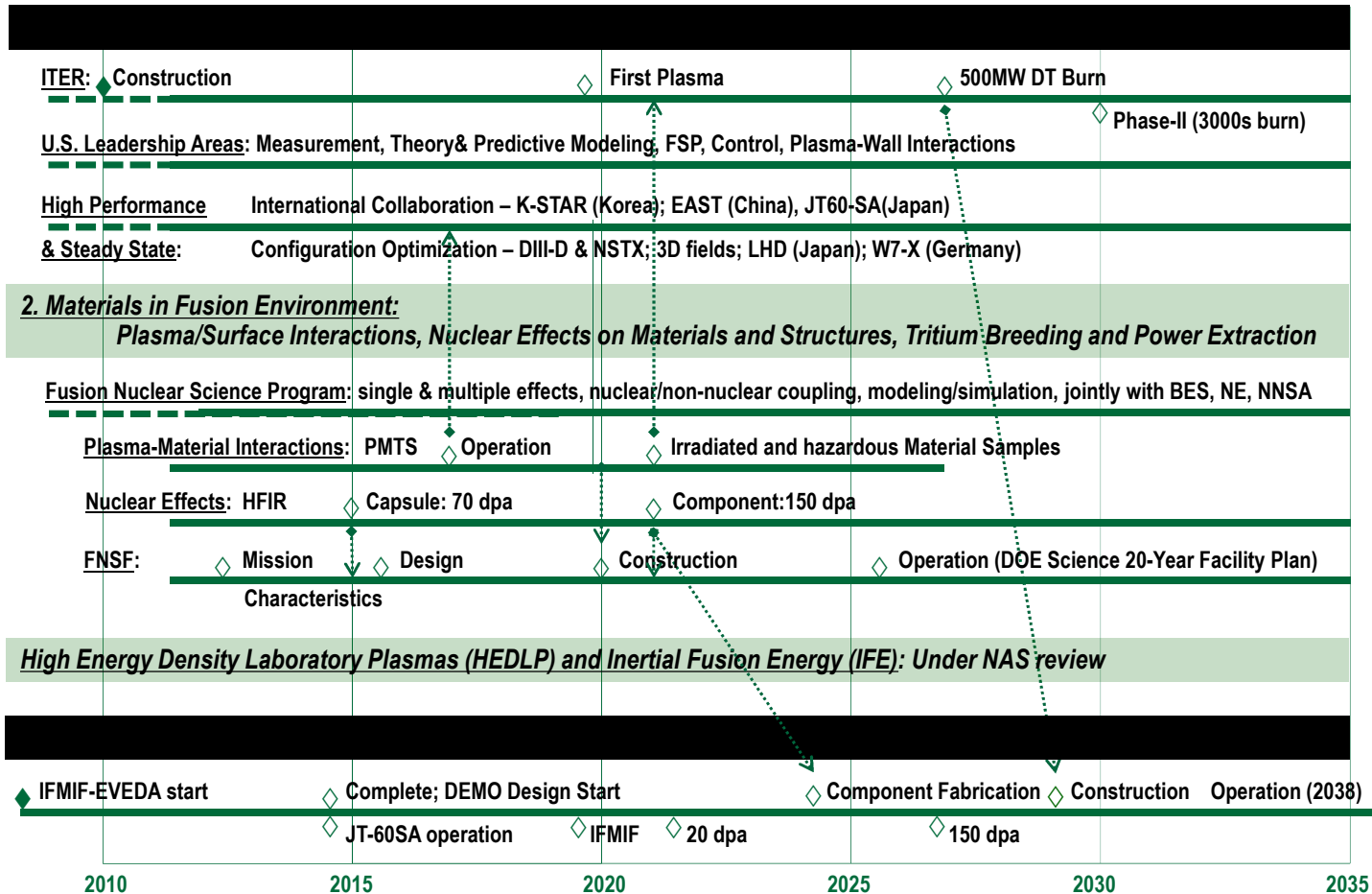


Unipolar Arc Tracks on W Fuzz Surface in LHD

- ⇒ W dust exfoliated by unipolar arcs on fuzz surface
- ⇒ Large surface erosion & T retention in W dust

**Need tests in fusion environment to develop solutions.**

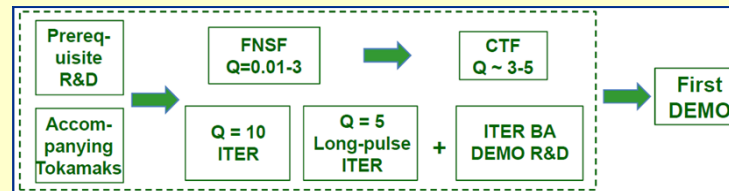
## A FNSF\* roadmap to complement and support world DEMO





## Fusion Nuclear Science Facility (FNSF) is to address this need of experimental database

- **FNSF objective:** *Provide a continuous fusion nuclear environment of copious neutrons, to develop experimental database on nuclear-nonnuclear coupling phenomena in materials in components of plasma-material interactions, tritium fuel cycle, and power extraction.*
- **Wide time and size scales of synergistic phenomena:** *ps to year, nm to meter, involving all phases of matter.*
- **R&D cycle:** *Test, discover, understand, improve / innovate solutions, and retest, until experimental database for DEMO-capable components are developed.*
- **Complement ITER objectives and prepare for CTF in ITER era:**
  - *Low Q ( $\leq 3$ ): 0.3 x ITER*
  - *Neutron flux  $\leq 2 \text{ MW/m}^2$ : 3 x*
  - *Fluence = 1 MW-yr/m<sup>2</sup>: 5 x*
  - *$t_{\text{pulse}} \leq 2 \text{ wks}$ : 1000 x*
  - *Duty factor = 10%: 3 x*



## Capabilities required to fulfill this mission

### Accompanying R&D: to increase Mean Time Between Failure (MTBF) of test components

- *Development of qualified internal component options, including material choices, e.g., DCLL, WCSB, blanket designs.*
- *Instrumentation for test divertors, blankets, T breeders, FW, NBI, RF launchers, diagnostic systems, TF center post (for ST)*
- *Components to control plasma dynamics, H&CD, fueling, I&C*

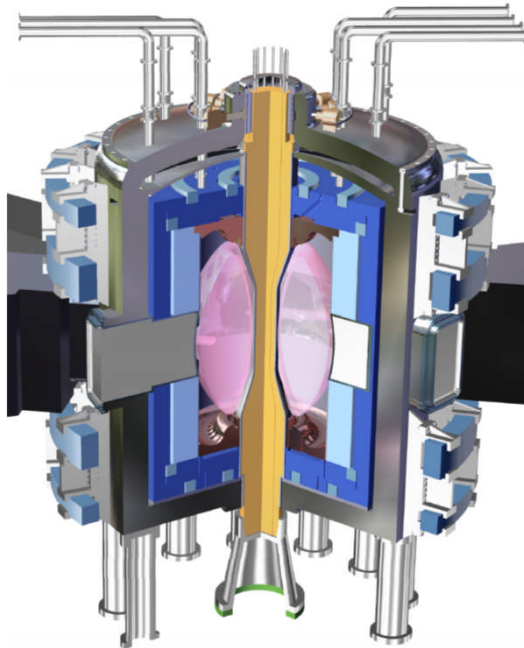
### FNSF Capabilities: to increase duty factor and fluence, reduce Mean Time to Replace or Repair (MTTR)

- *Reliable plasma operation with limited disruption, ELM, and impact*
- *Remote handling (RH) of modularized test components **of all viable options***
- *Hot cell facilities and laboratories, pre- and post-test investigation systems and tools.*
- *Device support structure and systems behind test modules and shielding – long facility life and upgradability to CTF mission.*

## FNSF-ST, assessed to have good potential to provide the facility capability required in progressive stages

- $R_0 = 1.3\text{m}$ ,  $A = 1.7$
- $H_H \leq 1.25$ ,  $\beta/\beta_N \leq 0.75$ ,  $q_{\text{cyl}} \geq 4$
- $J_{\text{TF-avg}} \leq 4\text{kA/cm}^2$
- Mid-plane test area  $\geq 10\text{m}^2$
- Outboard T breeder  $\sim 50\text{m}^2$

- I-DD: 1xJET, verify plasma operation, PMI/PFC, neutronics, shielding, safety, RH system
- II-DT: 1xJET, verify FNS research capability: PMI/PFC, tritium cycle, power extraction
- III-DT: 2xJET, full FNS research, basis for CTF
- IV-DT: 3xJET, “stretch” FNS & CTF research



| Stage-Fuel                                  | I-DD  | II-DT      | III-DT     | IV-DT      |
|---|-------|------------|------------|------------|
| Current, $I_p$ (MA)                         | 4.2   | 4.2        | 6.7        | 8.4        |
| Plasma pressure (MPa)                       | 0.16  | 0.16       | 0.43       | 0.70       |
| $W_L$ (MW/m <sup>2</sup> )                  | 0.005 | 0.25       | 1.0        | 2.0        |
| Fusion gain Q                               | 0.01  | 0.86       | 1.7        | 2.5        |
| Fusion power (MW)                           | 0.2   | 19         | 76         | 152        |
| Tritium burn rate (g/yr)                    | 0     | $\leq 105$ | $\leq 420$ | $\leq 840$ |
| Field, $B_T$ (T)                            | 2.7   | 2.7        | 2.9        | 3.6        |
| Safety factor, $q_{\text{cyl}}$             | 6.0   | 6.0        | 4.1        | 4.1        |
| Toroidal beta, $\beta_T$ (%)                | 4.4   | 4.4        | 10.1       | 10.8       |
| Normal beta, $\beta_N$                      | 2.1   | 2.1        | 3.3        | 3.5        |
| Avg density, $n_e$ ( $10^{20}/\text{m}^3$ ) | 0.54  | 0.54       | 1.1        | 1.5        |
| Avg ion $T_i$ (keV)                         | 7.7   | 7.6        | 10.2       | 11.8       |
| Avg electron $T_e$ (keV)                    | 4.2   | 4.3        | 5.7        | 7.2        |
| BS current fraction                         | 0.45  | 0.47       | 0.50       | 0.53       |
| NBI H&CD power (MW)                         | 26    | 22         | 44         | 61         |
| NBI energy to core (kV)                     | 120   | 120        | 235        | 330        |

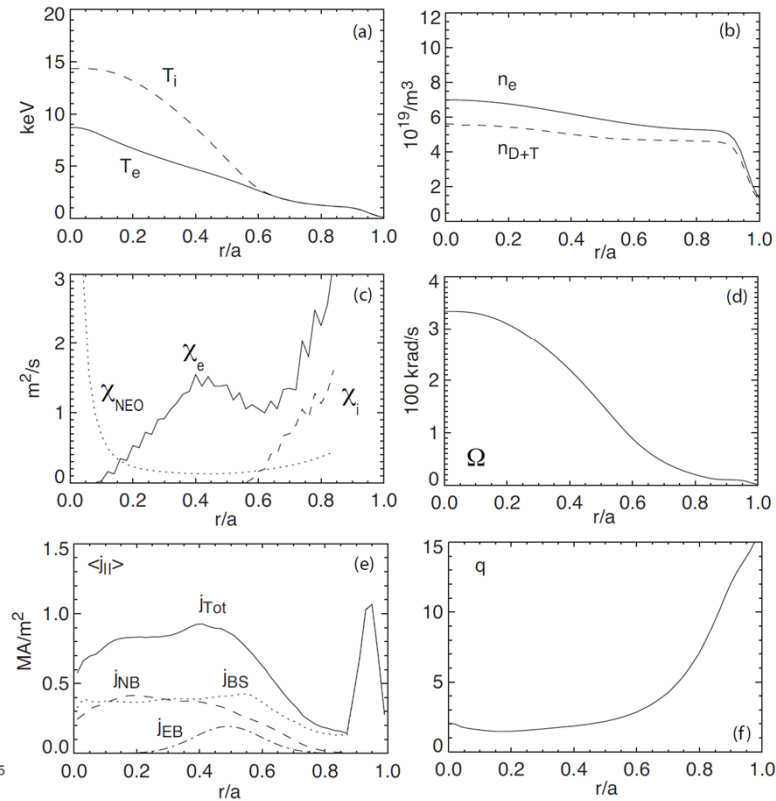
## Steady state plasma operation at JET DT level is simulated using benchmarked TGLF (GA), awaiting ST-Upgrade data

|                       | Unit                             | JET level |
|-----------------------|----------------------------------|-----------|
| $I_p$                 | MA                               | 4.2       |
| $B_T$                 | T                                | 1.0       |
| $W_L$                 | MW/m <sup>2</sup>                | 0.33      |
| $\beta_T$             | %                                | 23.7      |
| $\beta_N$             |                                  | 4.74      |
| $q_{95}$              |                                  | 11.5      |
| $l_i$                 |                                  | 0.68      |
| $\langle n_e \rangle$ | 10 <sup>20</sup> /m <sup>3</sup> | 0.6       |
| $T_{i0}$              | keV                              | 14.4      |
| $T_{e0}$              | keV                              | 8.7       |
| $\langle T_i \rangle$ | keV                              | 5.5       |
| $\langle T_e \rangle$ | keV                              | 3.4       |
| $f_{NI}$              |                                  | 1.005     |
| $f_{BS}$              |                                  | 0.564     |
| $f_{NB}$              |                                  | 0.341     |
| $f_{EB}$              |                                  | 0.1       |
| $P_{NB}$              | MW                               | 20        |
| $E_{NB}$              | kV                               | 120       |

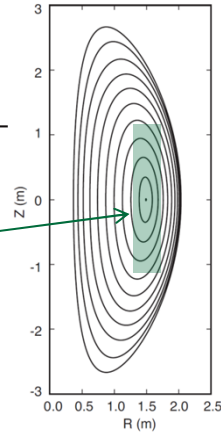
### Hot-Ion H-Mode with Internal Transport Barrier

1T, 4.2 MA,  $\beta_T = 24\%$ ,  $q_{cyl} = 4$ ,  $Q = 0.9$

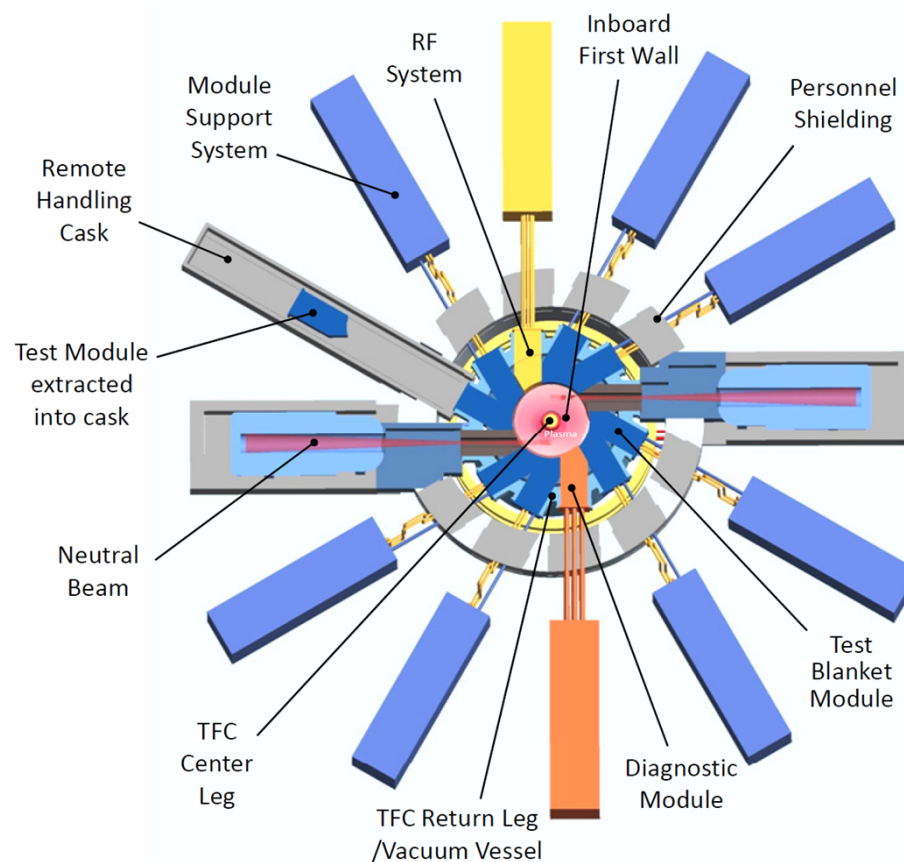
$P_{NB} = 20$  MW,  $P_{EBW} = 4$  MW,  $W_L = 0.3$  MW/m<sup>2</sup>



**Tangential NBI**  
 $\chi_{fast-ion} = 5$  m<sup>2</sup>/s



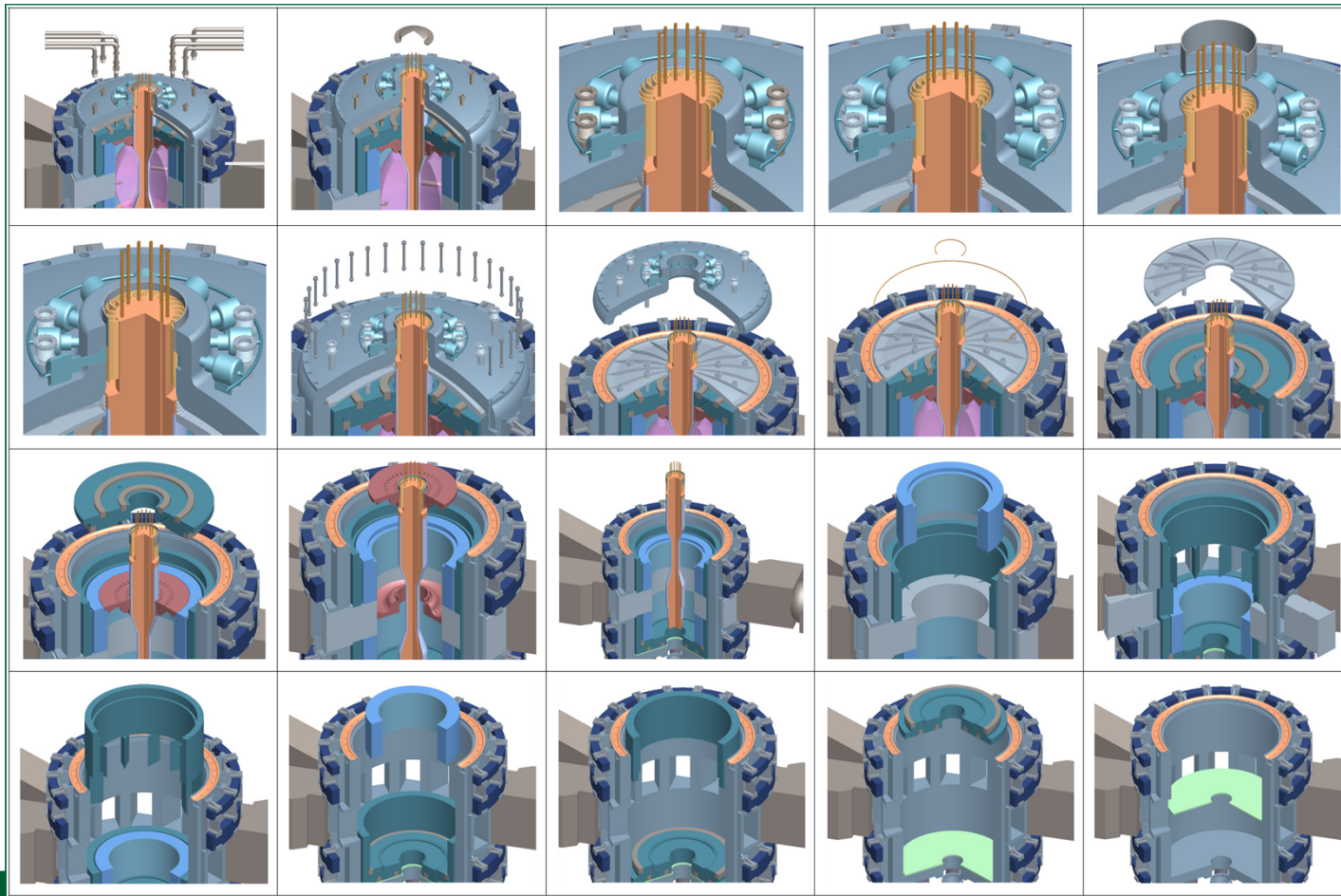
## Mid-plane test modules, NBI systems, RF launchers, diagnostics are arranged for ready RH replacement



### Mid-plane ports

- Minimize interference during remote handling (RH) operation
- Minimize MTTR for test modules
- Allow parallel operation among test modules and with vertical RH
- Allow flexible use & number of mid-plane ports for test blankets, NBI, RF and diagnostics

**FNSF internal components assembly/disassembly concept**  
**support structure lifetime dose < 0.1 dpa enables staging**

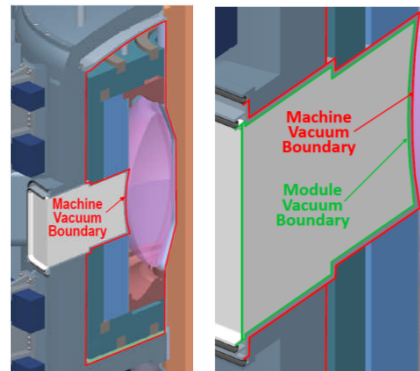




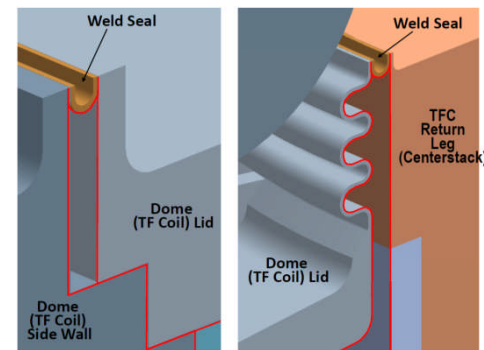
## Ready replacements, shielded vacuum weld seals and bi-directional sliding joint are proposed to allow RH

To reduce Mean Time to Replace (MTTR) and achieve 10% Duty Cycle

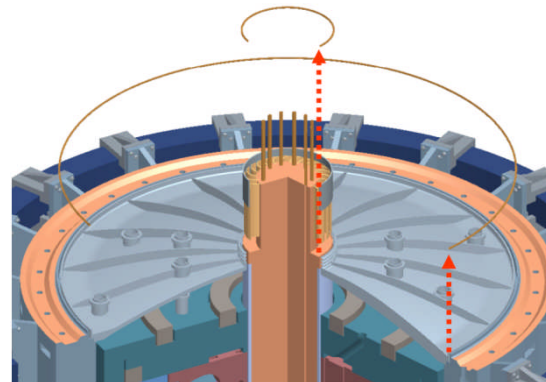
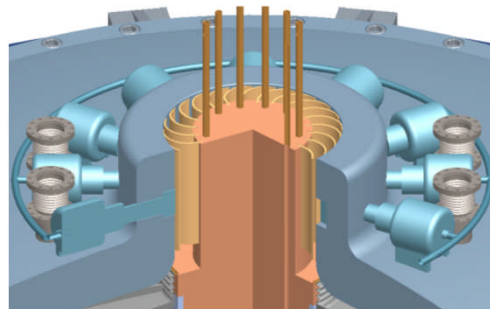
*Mid-Plane Test Module Access*



*Top TF Conductor Lid*



*Bi-Directional Sliding Joint*



## Structural analysis of optimally designed center-post (Arnie Lumsdaine, 28-3P-19)

**Objective:** minimize peak Von Mises stress by varying radius and positions of cooling channels

### Assumptions:

- Nuclear and Joule heating
- Constant water flow
- Constant Copper thermal & electrical conductivities
- $\geq 5$  mm between channels and to surface

### Optimization approaches:

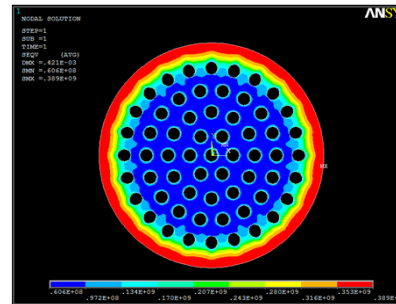
- Sequential quadratic
- Particle swarm
- Broyden, Fletcher, Goldfarb, Shanno algorithm
- VisualDOC linked to ANSYS

### Better with 8 roles of channels:

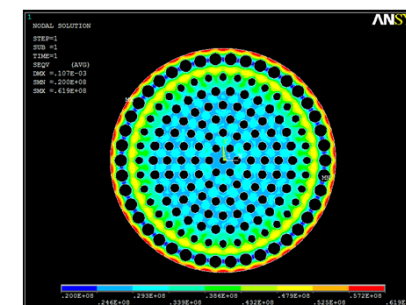
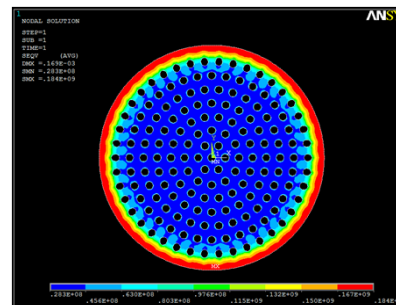
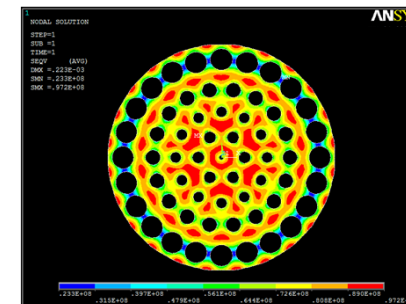
For  $W_l = 2\text{MW/m}^2$

- Peak stress reduced to 1/3 to  $\sim 100$  MPa
- Peak  $\Delta$  temp reduced to 60C

Initial

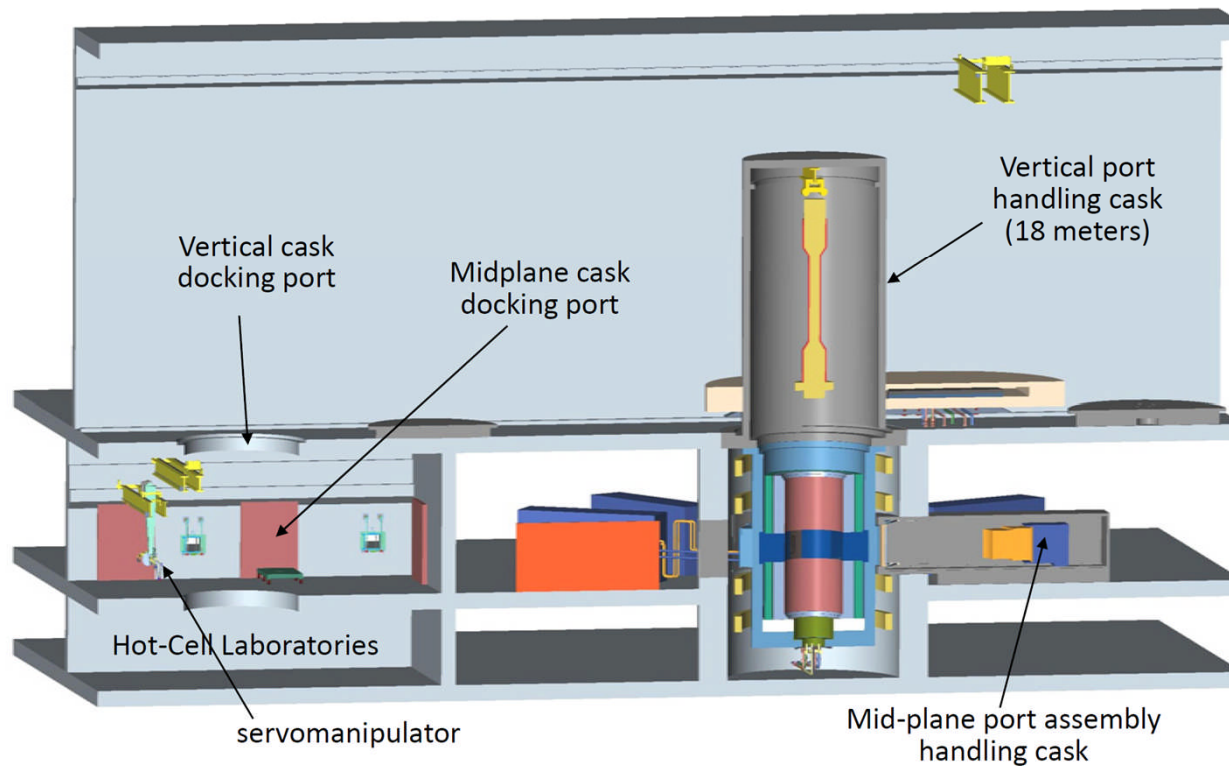


Optimized



## Extensive remote handling systems, including hot-cell laboratories, will be required

Remote handling equipment for hot cell laboratories to enable fusion nuclear sciences R&D

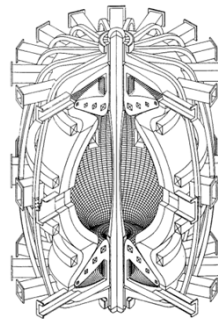


## **To manage the risks, requisite R&D can be defined addressing the FNSF features (STs & Tokamaks)**

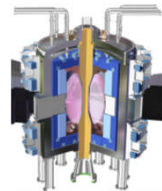
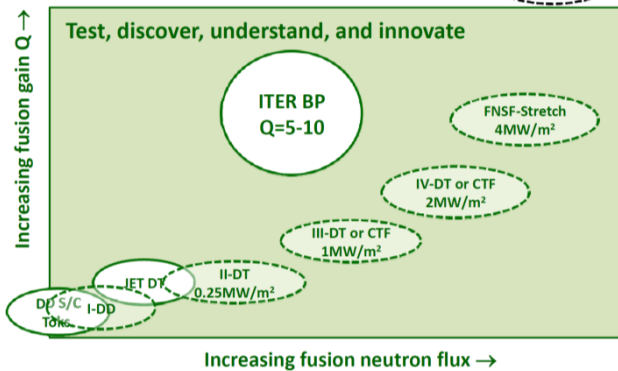
- Solenoid-free plasma start up, using ECW/EBW, Helicity Injection (STs).
- Hot-Ion H-Mode operational scenarios with strong tokamak database (STs & Tokamaks).
- SOL-Divertor with improved configurations to limit heat fluxes  $\leq 10$  MW/m<sup>2</sup>, and control fuel and impurities (extended divertor – MAST-U).
- Continuous, disruption-minimized, non-inductive plasma operation in regimes removed from stability boundaries (STs & Tokamaks).
- Continuous PI NBI (JET-like?) & 60 GHz gyrotrons (Tsukuba?)
- Single-turn TF coil center post engineering and fabrication (industry).
- Remote handling (RH) systems and modular internal components, to minimize MTTR to achieve a duty factor of 10% (nuclear R&D facilities).
- RH-enabled maintenance and research hot-cells (nuclear R&D facilities).
- Low dissipation, low voltage, high current, dc power supply with stiff control of current (HTSC based generators?).
- Nuclear grade R&D users' facility infrastructure (national labs).

**Accompanying FNS R&D Program to develop, design, instrument, and operate all internal components & options, in concert with FNSF.**

**FNSF aims to carry out cost & time effective fusion nuclear science R&D for DEMO**



DEMO, Early-DEMO  
Q=20-30



- Complements & supports world DEMO.
- Complements & parallels ITER in concert with accompanying R&D; increase MTBF.
- Uses remote handling, hot cells, shielded vacuum seals, bi-directional sliding joint, etc. to reduce MTTR.
- Compact, modest Q, reliable plasma, low  $P_{\text{fusion}}$ , high  $W_L$ , low tritium usage.
- Low risk: starts with JET-level  $Q < 1$  plasma and moderate  $W_L \sim 0.3 \text{ MW/m}^2$ .
- Advances Q and  $W_L$  in stages, from DD to DT & from FNS to CTF, ending with possible electricity generation modules.
- Wide design parameter space available:  $R = 0.8\text{-}1.3\text{m}$ ,  $W_L = 0.6\text{-}2.0 \text{ MW/m}^2$ ,  $P_{\text{DT}} = 18\text{-}150\text{MW}$ .  $\leftrightarrow$  performance, cost, R&D, time scale, and risk tradeoffs (w. CCFE).
- ST DEMO has even wider design parameter space, such as  $A = 1.2 - 2.0$ .