

Prospects for pilot plants based on the tokamak, ST, and stellarator

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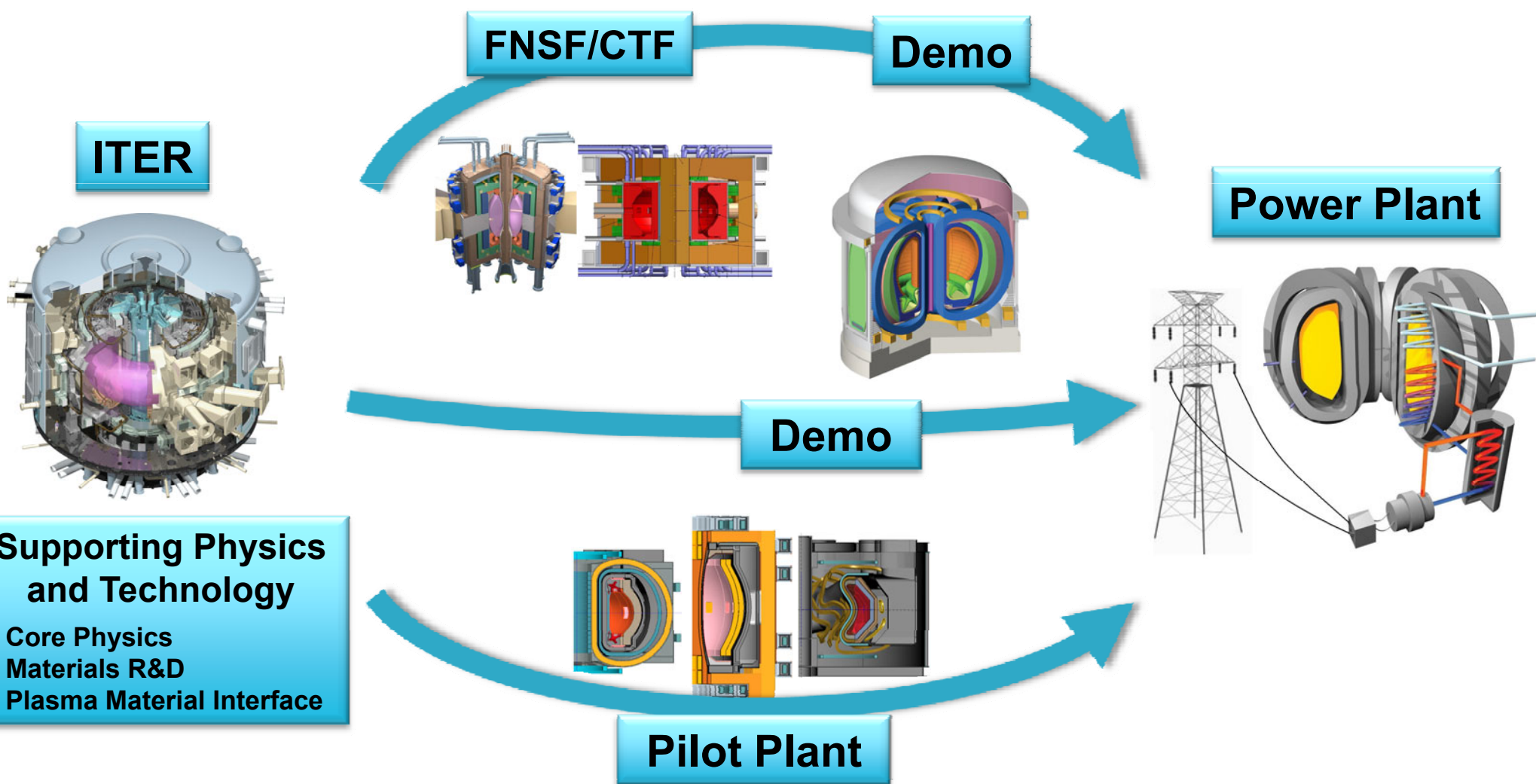
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Exploring “Pilot Plant” as a possible pathway from ITER to commercial fusion power plant



FNSF = Fusion Nuclear Science Facility
CTF = Component Test Facility

Overview of Pilot Plant study

- Goal of study:

Assess feasibility of integrating key science and technology capabilities of a fusion power plant at reduced device size

- Targeted capabilities:

- Fusion Nuclear Science research, Component Testing

- Steady-state plasma operating scenarios
- Neutron wall loading $\geq 1\text{MW/m}^2$
- Tritium self-sufficiency

- Maintenance scheme applicable to power plant

- Demonstrate methods for fast replacement of in-vessel components

- Small net electricity production

- Bridge gap between ITER/CTF and power plant ($\sim 1\text{-}1.5\text{ GWe}$)

Motivation for studying 3 configurations:

- Advanced Tokamak (AT)
 - Most mature confinement physics, technology
- Spherical Tokamak (ST)
 - Potential for simplified maintenance, reduced cost
- Compact Stellarator (CS)
 - Low re-circulating power, low/no disruptions

Key pilot metric is overall electrical efficiency: Q_{eng}

$$Q_{eng} = \frac{\text{Electricity produced}}{\text{Electricity consumed}} = \frac{\eta_{th} (M_n P_n + P_\alpha + P_{aux} + P_{pump})}{\frac{P_{aux}}{\eta_{aux}} + P_{pump} + P_{sub} + P_{coils} + P_{control}}$$

$$Q_{eng} = \frac{\eta_{th} \eta_{aux} Q (4M_n + 1 + 5/Q + 5P_{pump} / P_{fus})}{5(1 + \eta_{aux} Q P_{extra} / P_{fus})}$$

Blanket and auxiliary heating and current-drive efficiency + fusion gain largely determine electrical efficiency Q_{eng}

Pumping, sub-systems power assumed to be proportional to $P_{thermal}$ – needs further research

η_{th}	= thermal conversion efficiency
η_{aux}	= injected power wall plug efficiency
Q	= fusion power / auxiliary power
M_n	= neutron energy multiplier
P_n	= neutron power from fusion
P_α	= alpha power from fusion
P_{aux}	= injected power (heat + CD + control)
P_{pump}	= coolant pumping power
P_{sub}	= subsystems power
P_{coils}	= power lost in coils (Cu)
$P_{control}$	= power used in plasma or plant control that is not included in P_{inj}
P_{extra}	= $P_{pump} + P_{sub} + P_{coils} + P_{control}$

Assumptions and constraints

- Surface-average neutron wall loading: $\langle W_n \rangle \geq 1 \text{ MW/m}^2$
- Blanket thermal conversion:
 - $\eta_{\text{th}} = 0.3, 0.45$ – this range incorporates leading concepts: He-cooled pebble-bed (HCPB), dual-coolant lead-lithium (DCLL)
- Steady-state operating scenarios:
 - AT/ST: fully non-inductive CD (BS+RF/NBI)
 - AT/CS: Superconducting (SC) coils, ST: Cu TF and SC PF
- Confinement and stability:
 - AT/ST: $\tau_E \propto$ ITER H-mode IPB98(y,2), β_N near/above no-wall limit
 - CS: $\tau_E \propto$ stellarator L-mode ISS-04, $\beta \leq 6\%$ (ARIES-CS)

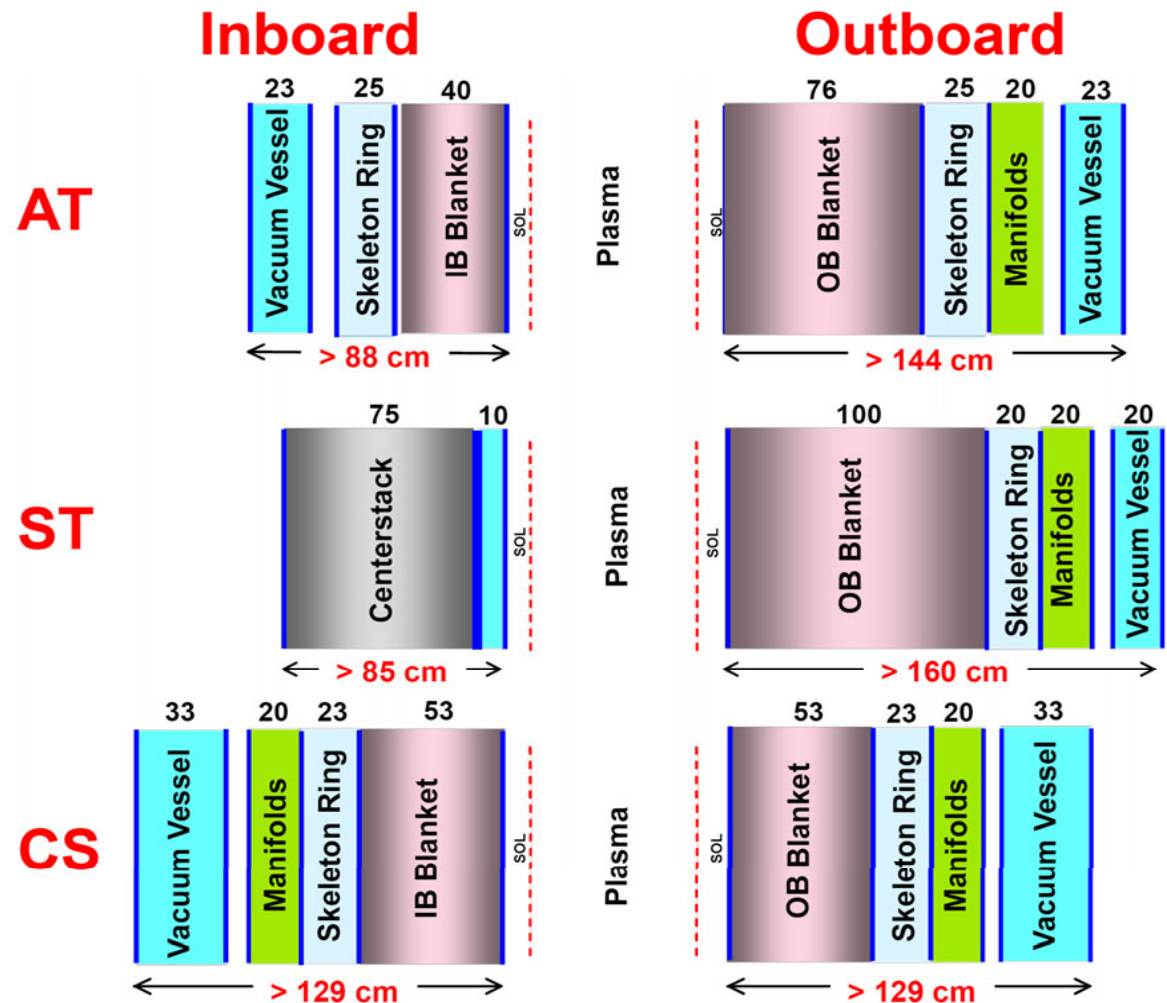
1D neutronics calculations used to develop preliminary pilot plant radial builds

- 20 year plant lifetime, 6 full power years (FPY), 30% average availability,
- Blanket replacement: **AT**: 2.5 FPY, **ST**: 1.8/1.4 FPY IB/OB, **CS**: 1.7 FPY
- Skeleton-ring, vessel, SC coils are lifetime components, vessel re-weldable

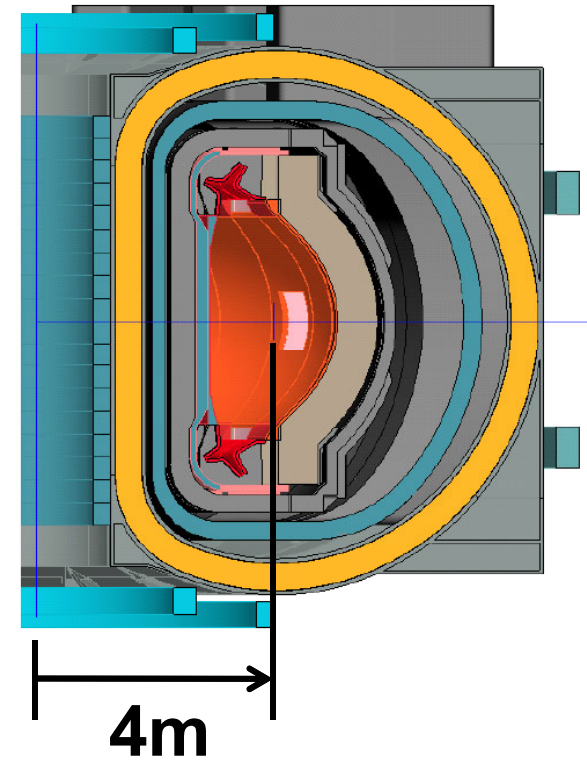
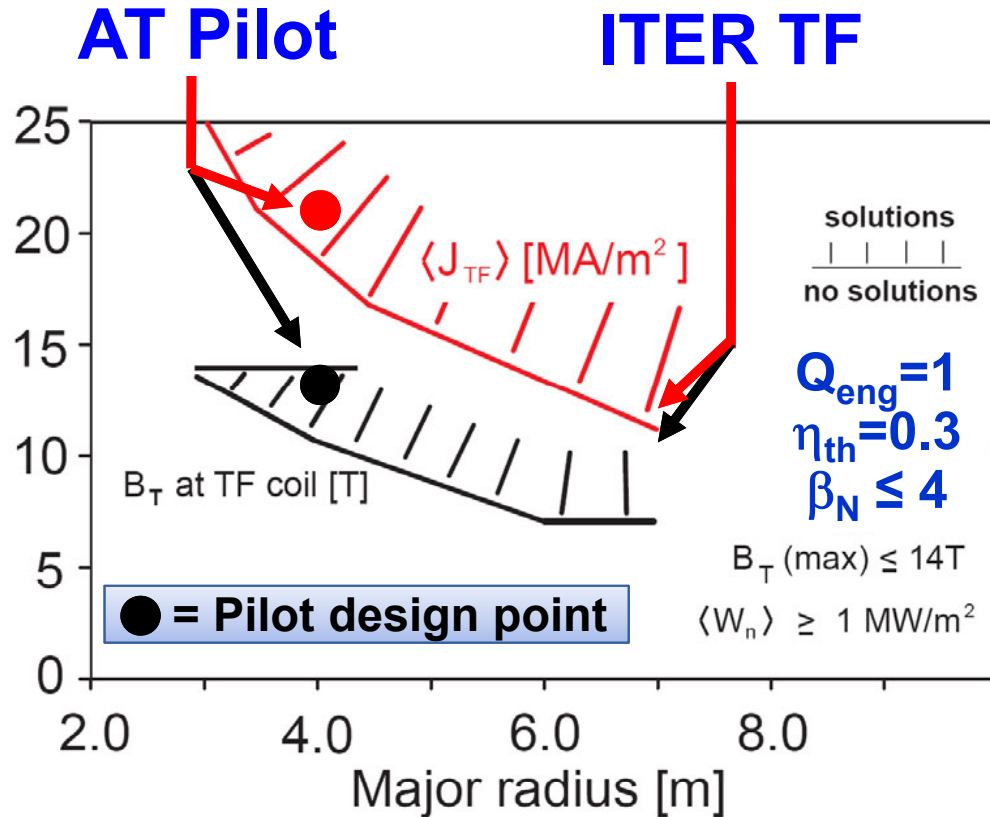
- **Use DCLL blankets**
- **TBR ~1.1 for 1.0 net**

(assuming full blanket coverage)

- Damage to FS ≤ 80 dpa
- Re-weldability: ≤ 1 He appm
- SC magnets operated at 4K
 - Peak fast neutron fluence to Nb_3Sn ($E_n > 0.1$ MeV) $\leq 10^{19}$ n/cm²,
 - Peak nuclear heating ≤ 2 mW/cm³,
 - Peak dpa to Cu stabilizer $\leq 6 \times 10^{-3}$ dpa
 - Peak dose to electric insul. $\leq 10^{10}$ rads



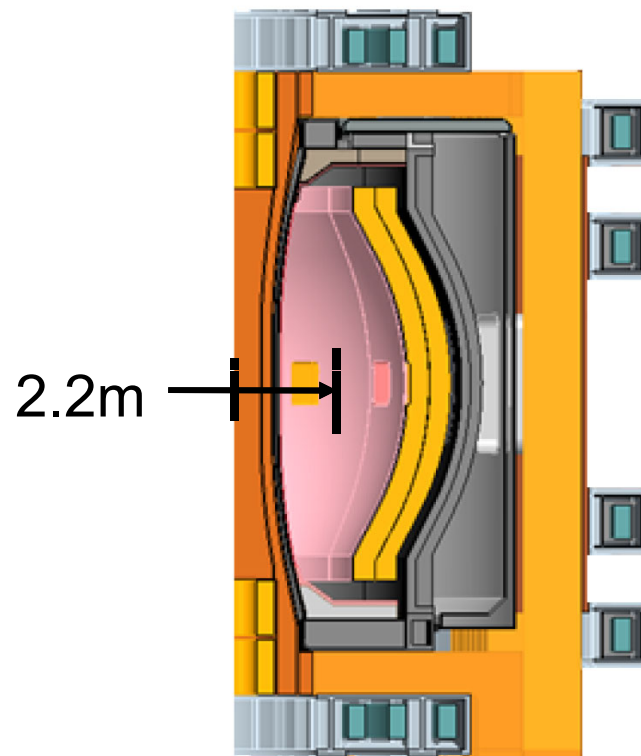
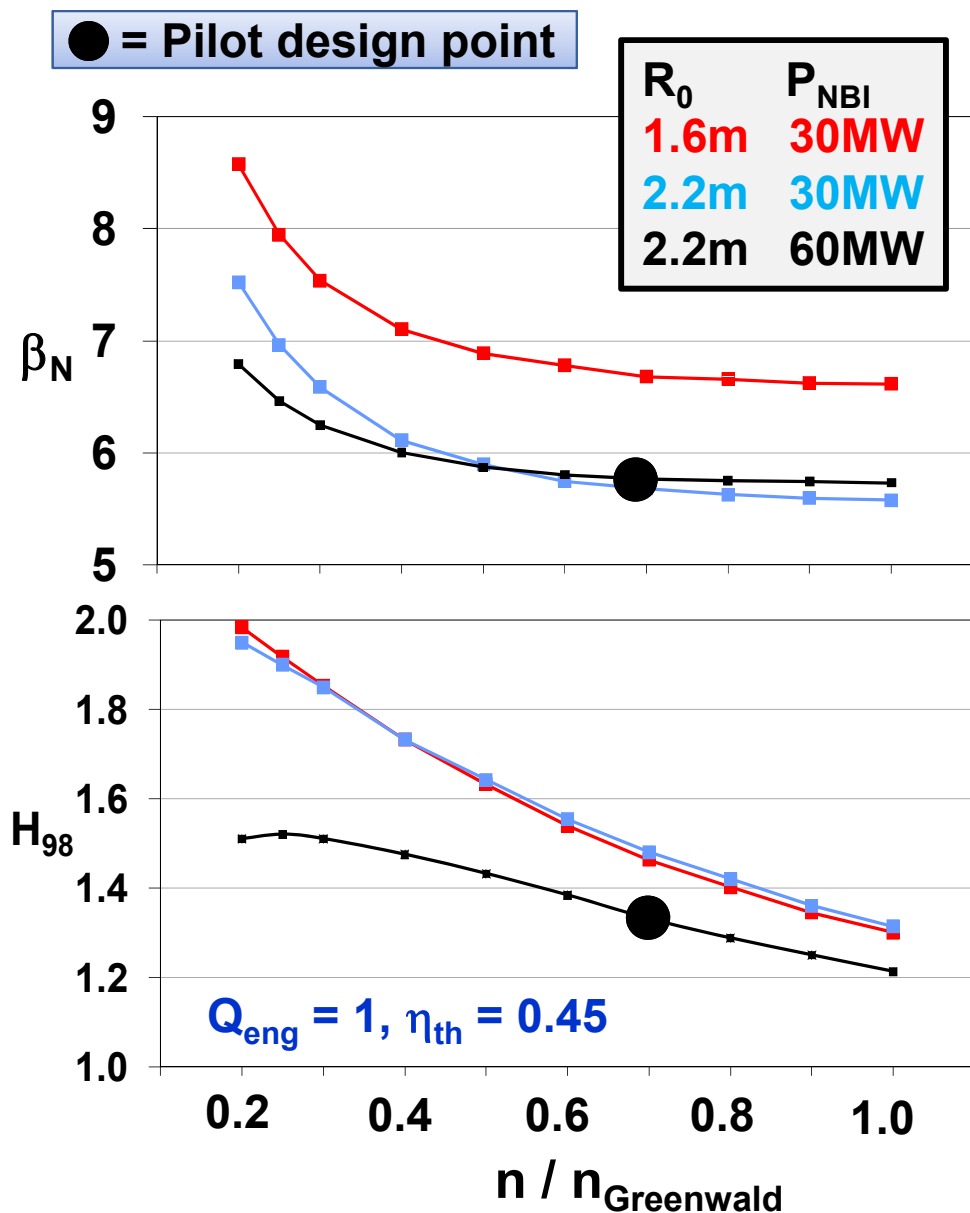
Size of AT pilot driven by magnet technology



- For ITER TF magnet parameters, AT pilot would have $R_0 = 6-7\text{m}$
- Advances in SC TF coil technology and design needed (also needed for CS pilot)

- $A = 4 = 4\text{m} / 1\text{m}$
- $B_T = 6\text{T}$, $I_p = 7.7\text{MA}$
- Avg. $W_n = 1.3-1.8 \text{ MW/m}^2$
- Peak $W_n = 1.9-2.6 \text{ MW/m}^2$

Size of ST pilot depends primarily on achievable β_N

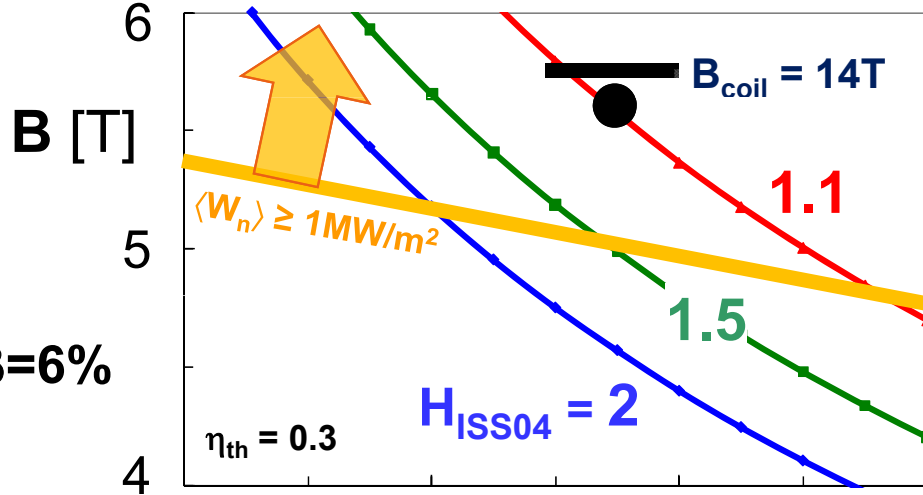


- $A = 1.7 = 2.2\text{m} / 1.3\text{m}$
- $B_T = 2.4\text{T}, I_p = 18\text{-}20\text{MA}$
- Avg. $W_n = 1.9\text{-}2.9 \text{ MW/m}^2$
- Peak $W_n = 3\text{-}4.5 \text{ MW/m}^2$

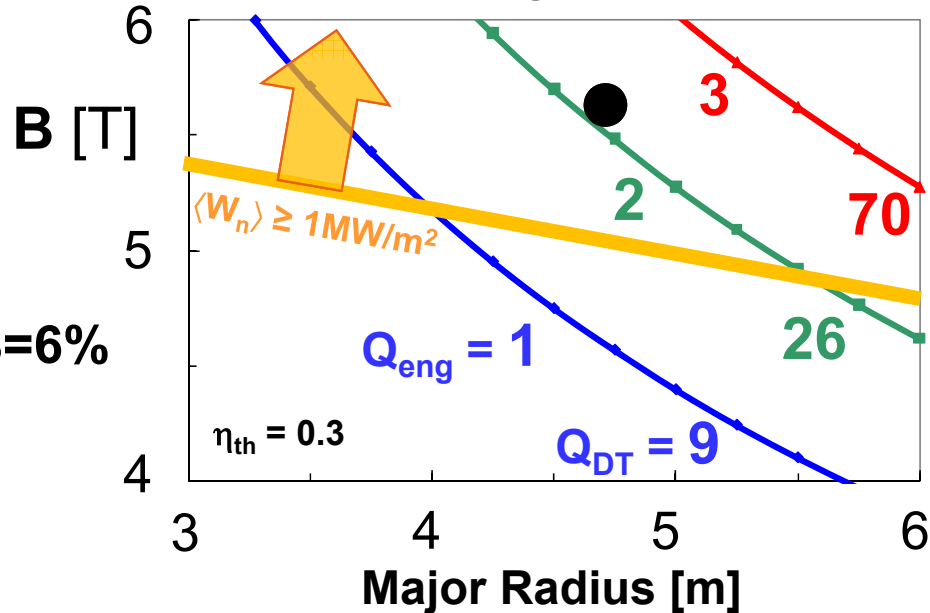
Higher density favorable for reducing β_N and H_{98} (also fast ion fraction)

Size of CS pilot driven by magnet technology and neutron wall loading, but not Q_{eng}

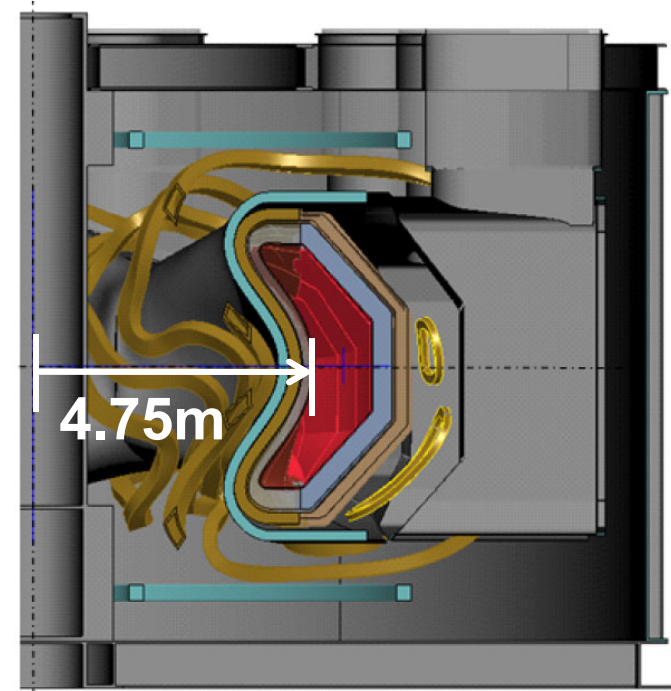
$Q_{eng} = 1.1$ accessible at $H_{ISS04} \geq 1.1$



$H_{ISS04} = 2 \rightarrow Q_{eng} = 2-3, \text{ high } Q_{DT}$



● = Pilot design point



- $A = 4.5 = 4.75\text{m} / 1.05\text{m}$
- $B_T = 5.6\text{T}, I_p = 1.7\text{MA (BS)}$
- Avg. $W_n = 1.2-2 \text{ MW/m}^2$
- Peak $W_n = 2.4-4 \text{ MW/m}^2$

Pilot plant parametric trends:

	AT		ST		CS	
η_{th}	0.30	0.45	0.30	0.45	0.30	0.45
$A = R_0 / a$	4	4	1.7	1.7	4.5	4.5
R_0 [m]	4	4	2.2	2.2	4.75	4.75
P_{fus} [MW]	553	408	990	630	529	313
P_{aux} [MW]	79	100	50	60	12	18
$\langle W_n \rangle$ [MW/m ²]	1.8	1.3	2.9	1.9	2	1.2
Peak W_n [MW/m ²]	2.6	1.9	4.5	3.0	4.0	2.4
Q_{DT}	7.0	4.1	19	10.5	42	17
Q_{eng}	1	1	1	1	2.7	2.7

Size:

~2/3 linear scale of ARIES-AT/ST/CS

Fusion power:

AT, CS = 0.3-0.6GW, ST 1.5-2× higher

Neutron wall loading:

ST highest due to higher P_{fusion}

Q_{DT}, Q_{eng} :

- Higher η_{th} reduces Q_{DT} ~ factor of 2
- CS Q_{eng} highest due to small P_{aux}

Peak neutron wall loading ~1MW/m² accessible at modest performance:

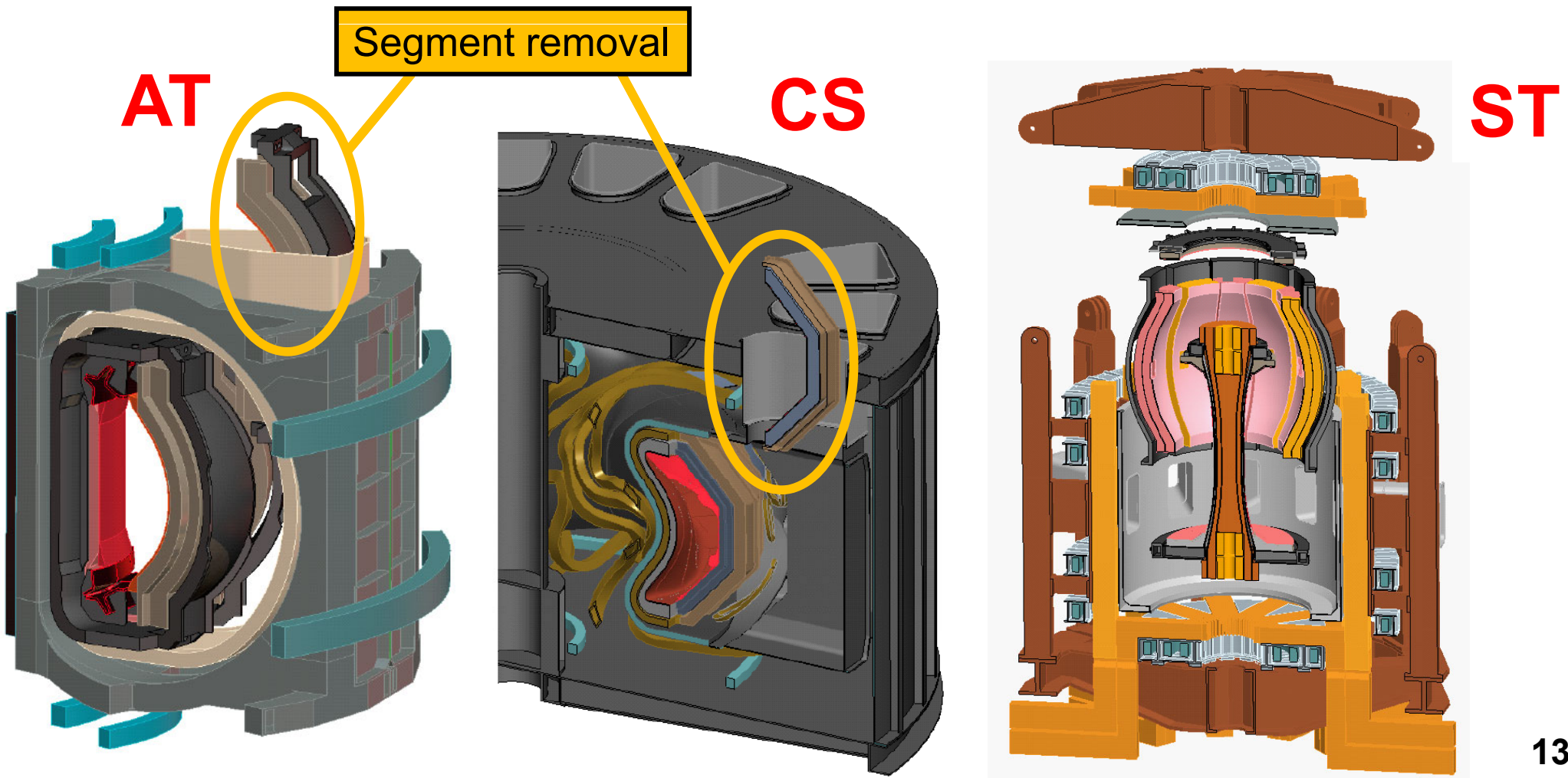
Example: AT/ST with P_{fus} ~200MW, Q_{DT} =2.5/3.5, β_N =2.7/3.9

Pilot Plant can perform blanket development

- $Q_{\text{eng}}=1 \rightarrow P_{\text{fus}}=0.3-1 \text{ GWth} \rightarrow 17-56\text{kg}$ of T per FPY
 - World T supply (CANDU) peaks at $\sim 25-30 \text{ kg}$ by 2025-2030
 - ITER + T decay projected to consume most of this amount
- Blanket development requirements: [Abdou, M. A., et al. Fus. Technol. 29 (1996) 1]
 - Local $W_{\text{neutron}} \geq 1 \text{ MW/m}^2$, test area $\geq 10 \text{ m}^2$, volume $\geq 5 \text{ m}^3$
 - Three phases:
 - I. Fusion break-in $\sim 0.3 \text{ MWy/m}^2$
 - II. Engineering feasibility $\sim 1-3 \text{ MWy/m}^2$
 - III. Engineering development, reliability growth, $\geq 4-6 \text{ MWy/m}^2$ accumulated
- All three pilots have sufficient testing area, volume
- To achieve Phase III 6MWy/m^2 (peak) $\rightarrow 45-72 \text{ kg T}$
 \rightarrow Need TBR ≈ 1 (Example: need TBR ≥ 0.9 for 5-7 kg available T)

All 3 configurations employ vertical maintenance

- AT and CS: segments translated radially, removed vertically
- ST: Top TF legs demountable, core/CS removed vertically
- Future work: maintenance schemes for smaller components



Substantial R&D needed for FNSFs, pilots

- Improved magnet technology:
 - SC AT/CS: Higher TF magnets at $\sim 2\times$ higher current density
 - ST: Large single-turn radiation-tolerant Cu TF magnets
 - CS: Further R&D of shaping by trim coils, HTS monoliths
- High-efficiency non-inductive current drive for AT/ST
- Advanced physics:
 - AT/ST pilot: 100% non-inductive, high κ and β , low disruptivity
 - ST additionally requires non-inductive I_p ramp-up
 - QAS CS: need basis for simultaneous high confinement & β
- Plasma-material interface capabilities beyond ITER:
 - Long-pulses ($\sim 10^6$ s), high duty-factor (10-50% availability goal)
 - High power-loading ($P/S_{\text{wall}} \sim 1\text{MW/m}^2$, $P/R \sim 30\text{-}60\text{MW/m}$, $W/S \sim 0.5\text{-}1\text{MJ/m}^2$)
 - High-temperature first-wall ($T_{\text{wall}} \sim 350\text{-}550\text{C}$, possibly up to 700C)

Summary

- Identified Pilot Plant configurations sized between FNSF/CTF and a conventional Demo incorporating:
 - Radial builds compatible with shielding requirements, TBR~1
 - Neutron wall loading $\geq 1\text{MW/m}^2$ for blanket development
 - Average W_n up to 2-3 $\text{MW/m}^2 \rightarrow$ accelerated blanket development
 - Maintenance schemes applicable to power plants
 - Small net electricity to bridge gap to GWe power plant

Appears feasible to integrate R&D capabilities needed for fusion commercialization in modest size device

Pilot Plant could be last step before first-generation commercial fusion system

Backup slides

Limit on SC TF coil effective current density is driven primarily by structural limits

- Possible ways to increase effective current density:
 - Alternative structural concepts: bucking versus wedging
 - Increased allowable stress via reduced cycling of magnet
 - Increased structural fraction by improvements in conductor:
 - superconducting properties, quench detection schemes resulting in decreased Cu requirements, decreased He
 - Grading of the conductor

Estimate that improvements above could increase effective current density by factor ≥ 1.5 (L. Bromberg)

- Reference:
 - J.H. Schultz, A. Radovinsky, and P. Titus, Description of the TF Magnet and FIRE-SCSS (FIRE-6) Design Concept, PSFC report PSFC/RR-04-3

More details on assumptions and constraints

- Surface-average neutron wall loading: $\langle W_n \rangle \geq 1 \text{ MW/m}^2$
 - Neutron wall load peaking factors (peak/avg): AT/ST/CS = 1.43/1.56/2.0
- Blanket thermal conversion:
 - $\eta_{th} = 0.3, 0.45$ – this range incorporates leading concepts:
He cooled pebble-bed (HCPB), dual-coolant lead-lithium (DCLL)
 - $M_n = 1.1$, blanket coolant pumping power $P_{pump} = 0.03 \times P_{th}$, $P_{sub} + P_{control} = 0.04 \times P_{th}$
- Steady-state operating scenarios:
 - Fully non-inductive CD (BS+RF/NBI) for AT/ST
 - $\eta_{aux} = 0.4$, $\eta_{CD} = I_{CD} R_0 n_e / P_{CD} = 0.3 \times 10^{20} \text{ A/Wm}^2$
 - Superconducting (SC) coils for AT/CS, SC PF for ST
- Confinement and stability:
 - AT/ST: $\tau_E \propto \text{ITER H-mode IPB98}(y,2)$, β near/above no-wall limit
 - $\beta_N \leq \text{present experimental values}$, density at or below Greenwald limit
 - CS: $\tau_E \propto \text{stellarator L-mode: ISS-04}$, $\beta \leq 6\%$ (ARIES-CS)
 - Quasi-axisymmetry (QAS) for tokamak-like confinement, but higher n, lower T

Pilot plant parameters at $Q_{eng} \geq 1$:

	AT		ST		CS	
η_{th}	0.30	0.45	0.30	0.45	0.30	0.45
$A = R_0 / a$	4	4	1.7	1.7	4.5	4.5
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Q_{eng}	1	1	1	1	2.7	2.7

	AT		ST		CS	
κ	2	2	3.3	3.3	1.8	1.8
B_T [T]	6	6	2.4	2.4	5.6	5.6
I_p [MA]	7.7	7.7	20	18	1.7	1.7
q_{95}	3.8	3.8	7.3	7.8	1.5	1.5
q_{cyl}	2.4	2.4	2.8	3.0	-	-
f_{BS} or $iota$ from BS	0.59	0.5	0.89	0.85	0.2	0.2
n_e/n_G	0.9	0.8	0.7	0.7	-	-
H_{98} or H_{ISS04}	1.2	1.1	1.35	1.3	2	1.6
β_T [%]	4.6	3.9	39	30	6	6
β_N	3.6	3	6	5.2	-	-