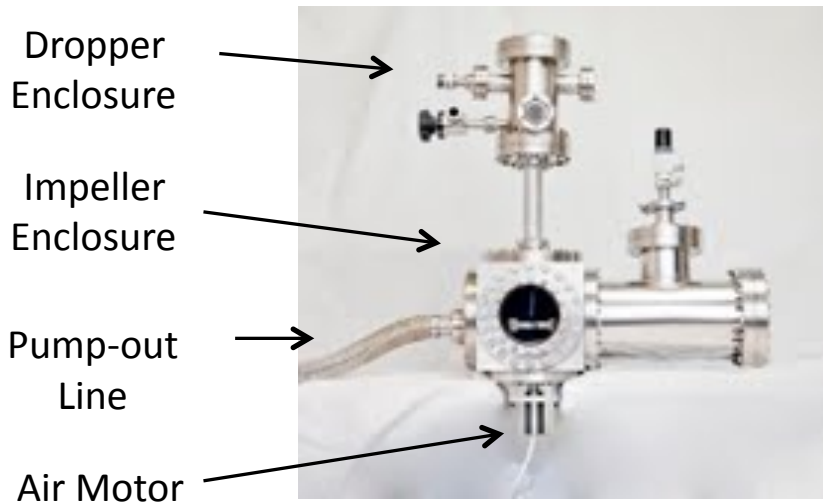
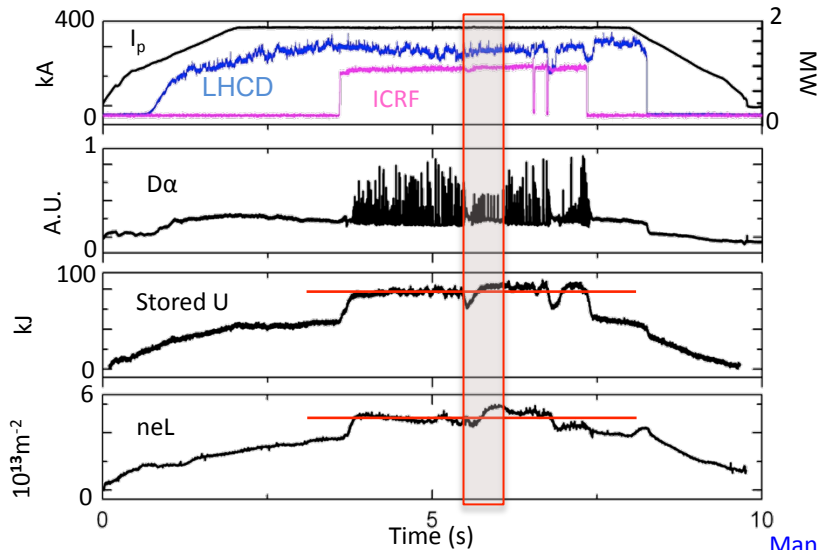


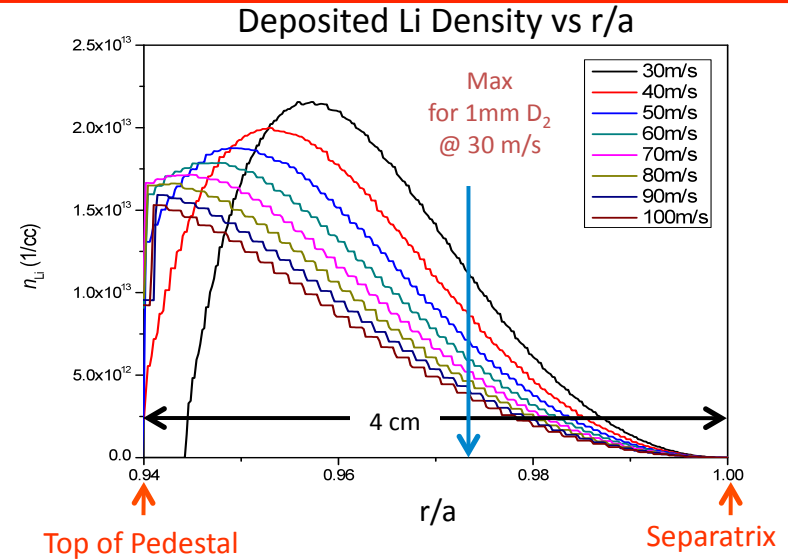
ELMs Triggered by Li Granules



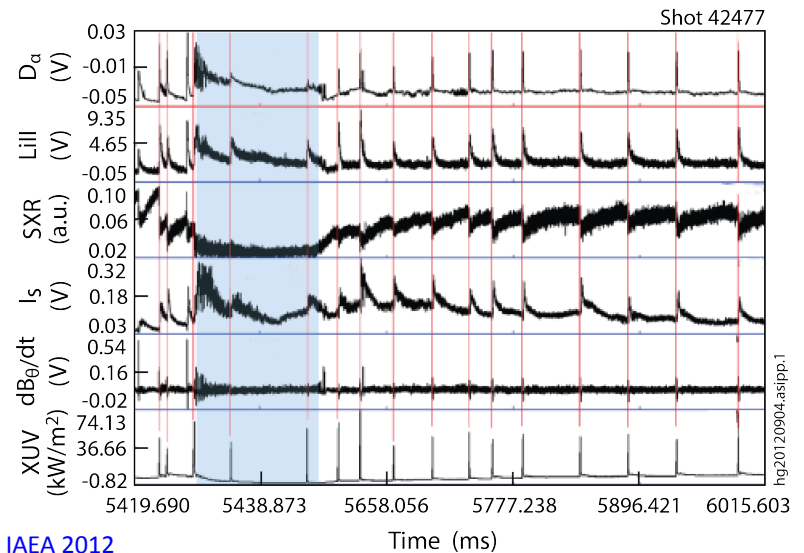
Mansfield et al., IAEA 2012



Mansfield et al., IAEA 2012



Paul Parks, Wen Wu



Motivation to Build a LLPI

- Lithium as a plasma facing component (PFC) material shown to improve the plasma performance.
- More recently Li pellets injected into the edge of EAST have been able to trigger and control edge localized modes (ELM) using a granular injector (GI).

[D. K. Mansfield et al. 2012,2013](#)

- The GI is intended to be used on the National Spherical Torus Experiment Upgrade (NSTX-U) to pace ELMs with small ($d_{\text{pellet}} \leq 1\text{mm}$) Li pellets.
- Operation of NSTX, it has been observed that an operating regime with small, yet high frequency ELMs allows a high performance in the operating plasma.

[R. Maingi et al. 2005, 2006, 2011](#)

- The pellets are supplied to the GI using a powder dropper that “shakes” solid granules or powder down a flight tube and then a rotating impeller injects the falling granules into the plasma.

[D. K. Mansfield et al. 2010](#)

- A liquid lithium/metal Pellet Injector (LLPI) has been designed based on concepts whereby a liquid metal is pushed through a small orifice to eject a liquid jet.
 - Inject the droplets directly into the plasma, vertically or horizontally, to trigger ELM
 - Solidify the ejected droplets into solid pellets and use with the GI directly
 - Possible uses for refilling other lithium PFC technologies being developed.
 - Clean lithium exits the LLPI
 - Safety
 - Availability



Droplet Formation

- Surface tension causes a laminar break up of the jet into droplets.
- Jet not only undergoes a break up but there is also a coalescence of the drops.
- Linear analysis of the drop break up and have a characteristic growth rate, β .

$$\beta^2 + \frac{3\mu k^{*2}}{\rho r_0^2} \beta = \frac{\gamma}{2\rho r_0^3} (1 - k^{*2}) k^{*2}$$

- where, β , is the growth rate of the disturbance, γ , is the surface tension μ , is the viscosity, ρ , is density, r_0 , orifice radius and , k^* , is a dimensionless wave number which is given by:

$$k^* = \frac{2\pi r_0 f}{v_0}$$

- β , is a maximum when $k^* = 0.697$. The radius of the drop is determined by

$$r_d = \left(\frac{3r_0^2 v_0}{4f} \right)^{\frac{1}{3}}$$

Rayleigh 1878, Weber *et al.* 1931, Sterling *et al.* 1975, Orme *et al.* 1987, 1990, 1991, 1993, Algots *et al.* 1990, Gao *et al.* 2007

Basic Parameters

- The initial velocity, v_0 , is found simply by the relation,

$$v_0 = \left(\frac{2\Delta P}{\rho} \right)^{\frac{1}{2}}$$

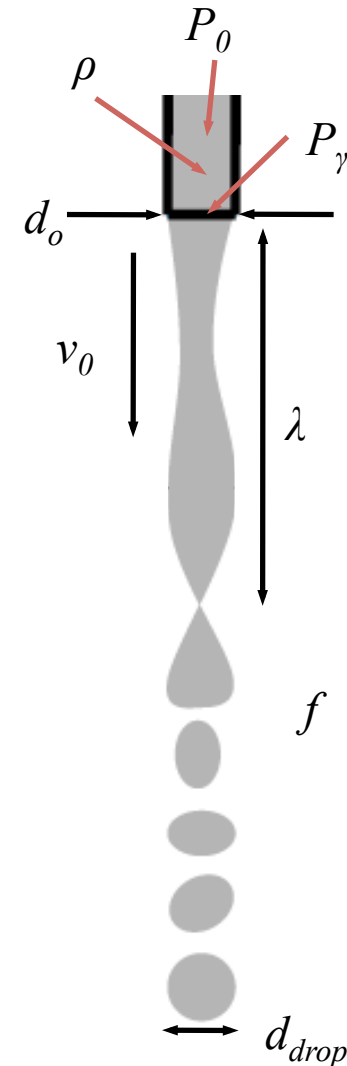
- where, ΔP , is the pressure difference and is simply given by the relation $\Delta P = P_0 - P_\gamma$. Here P_γ is the pressure due to the surface tension at the orifice.

$$P_\gamma = \frac{2\gamma}{r_0}$$

- Without stimulation the carrier drops will break up with different velocities
- The wavelength that the drops break up at is found using, $\lambda = v_0/f$, and the optimum break up wavelength, λ^* , is

$$\lambda^* = \sqrt{2\pi}d_0 \sqrt{1 + \frac{3\mu}{\sqrt{\rho\gamma d_0}}}$$

- d_0 here is the diameter of the orifice. One finds that $\lambda^* \sim 1.33$ mm for lithium.



Wood's Metal a Lithium Surrogate

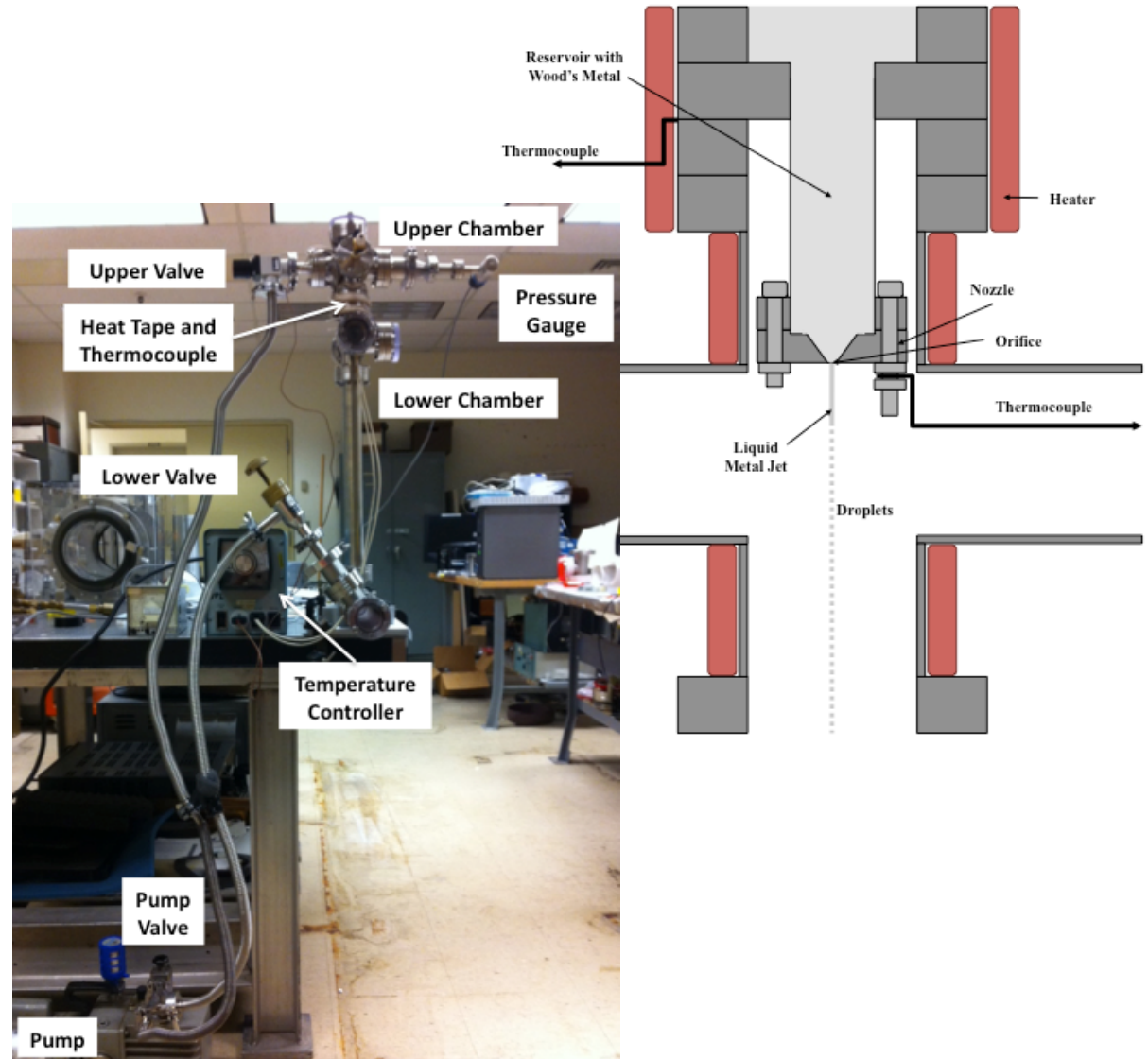
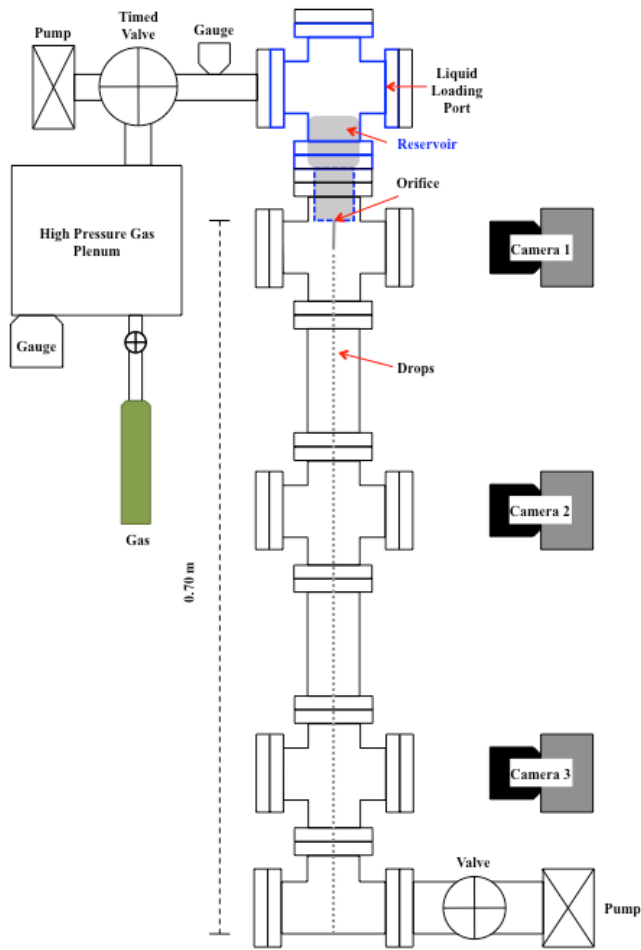
- Two liquid metals:
 - Lithium.
 - Wood's metal (Bi 50% Pb 26.7% Sn 13.3% Cd 10%).
- Wood's metal makes a good surrogate for lithium.
 - Safety
 - Negligible impurity formation with air.
 - Surface tension is similar to lithium.
- Li measurements performed at University of Illinois.
- Several methods for generating droplets have been looked at.
 - Gas pressure only
 - Vibrating Rod
 - $J \times B$ pump – **Not Successful to date**

	Lithium	Wood's Metal
Solid Density [ρ_S] (kg.m ⁻³)	534	9730
Liquid Density [ρ_L] (kg.m ⁻³)	512	9650
Melting Temp. [T_{melt}] (K)	180.54	70
Specific Heat [C_p] (J.kg ⁻¹ K ⁻¹)	3570	147
Thermal Conductivity [k] (W.m ⁻¹ K ⁻¹)	85	12.8
Thermal Diffusivity [α] (m ² s ⁻¹)	4.45×10 ⁻⁵	8.96×10 ⁻⁶
Dynamic Viscosity [μ] (Pa.s)	5.69×10 ⁻⁴	3.26×10 ⁻³
Surface Tension [γ] (N.m ⁻¹)	0.4	0.42

Camera Type	Vision Research MIRO-4
Resolution	144 × 144
Frames Rate (<i>frames/s</i>)	3000 - 4000
Calibration (<i>mm/pixel</i>)	0.25
Record Time (s)	~ 10
Typical Pulse Length (s)	~ 1 - 5

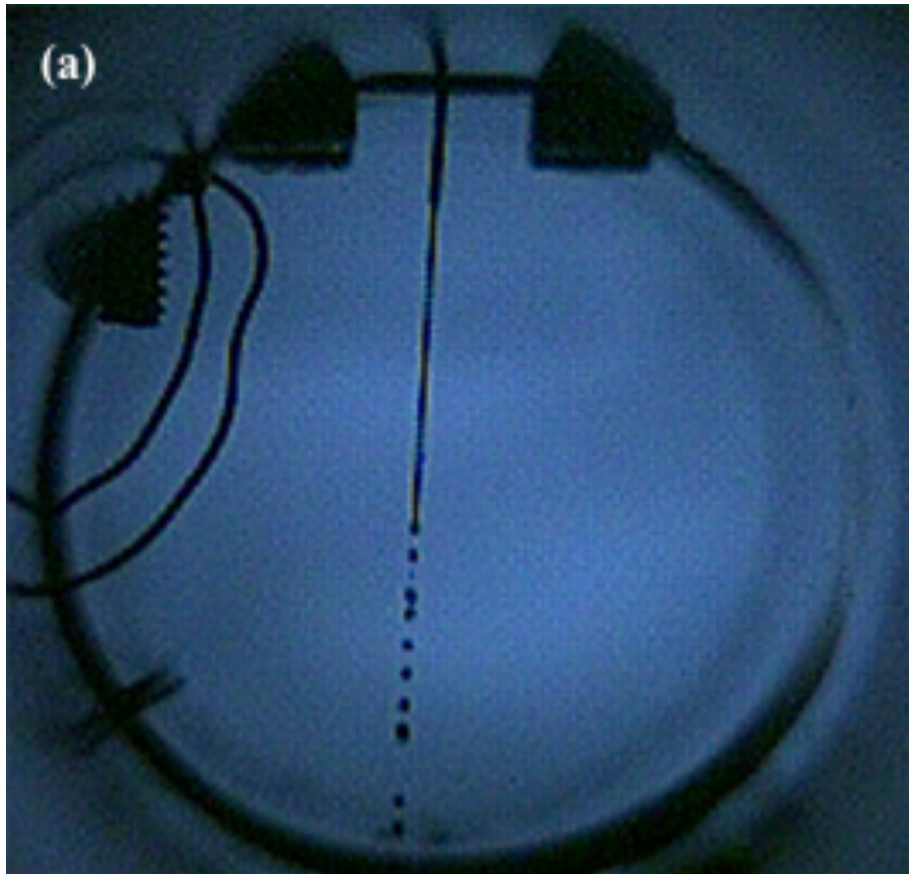
D. W. Jeppson *et al.* 1978, B. B. Alchagirov *et al.* 2009, M. Iguchi and O. J. Ilegbusi ISBN: 978-1-4419-7478-5, H. A. Khun *et al.* 1962, C. Uher and D. Morelli ISBN 1-56676-806-3.

Gas Pressure

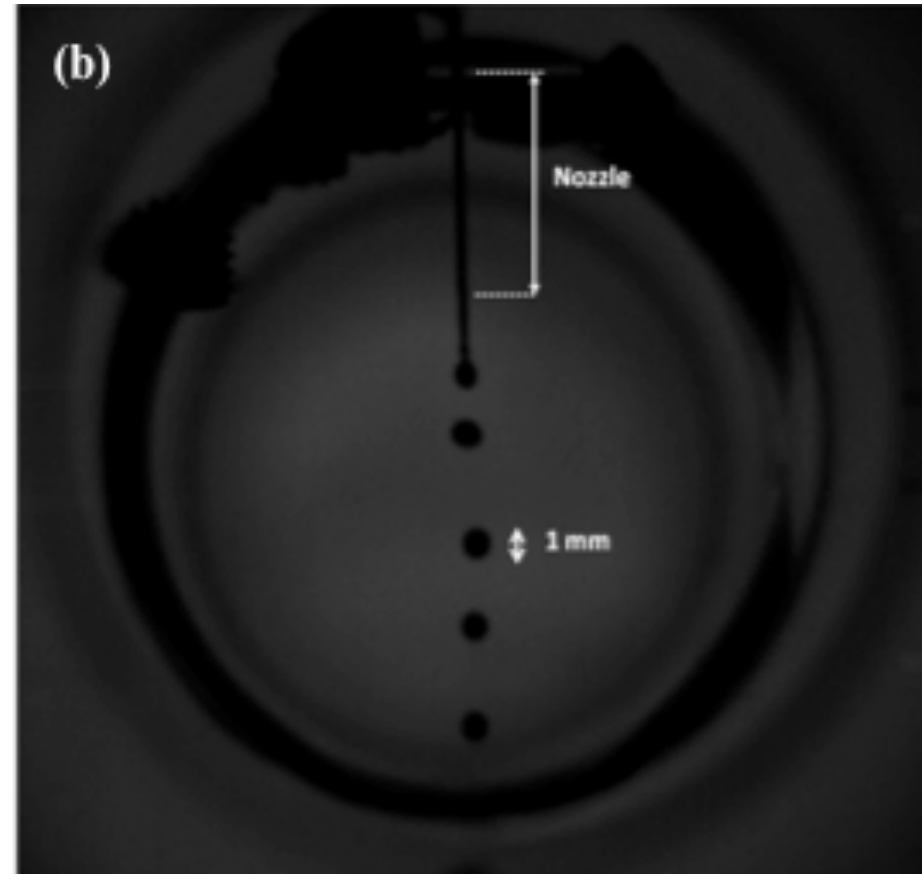


Coalescence of Droplets

Wood's Metal

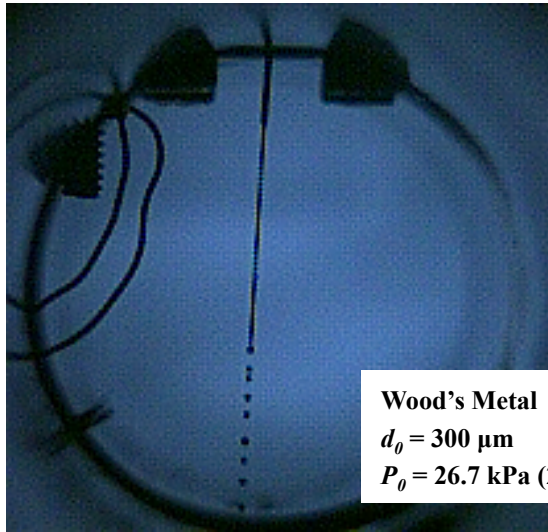


Lithium

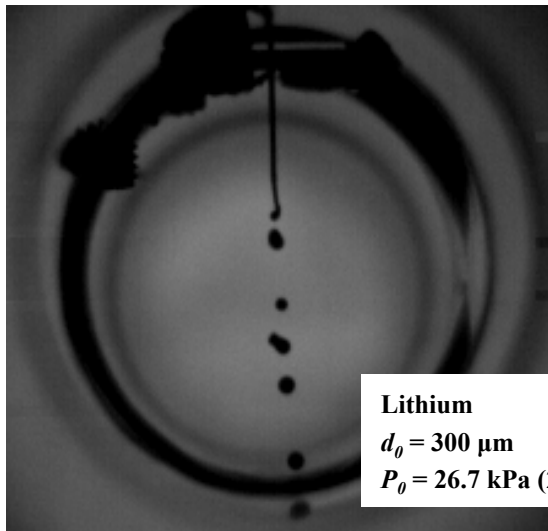


Andruczyk *et al.*, FED (under review) 2014

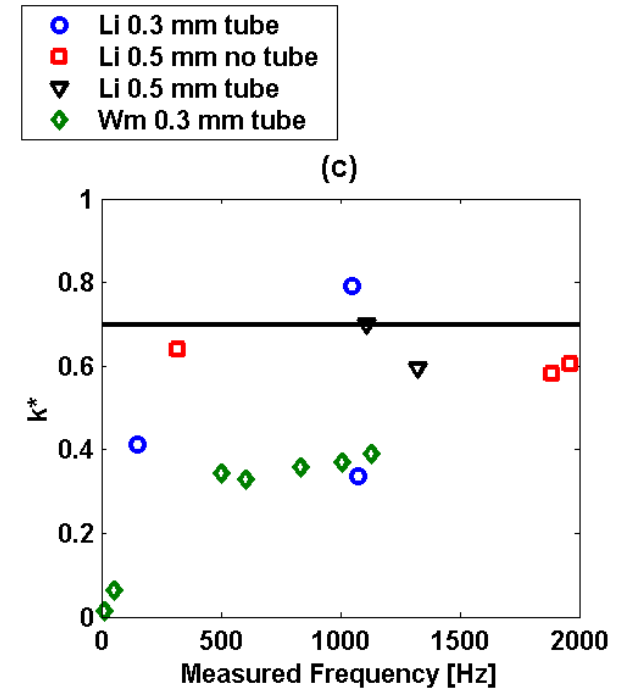
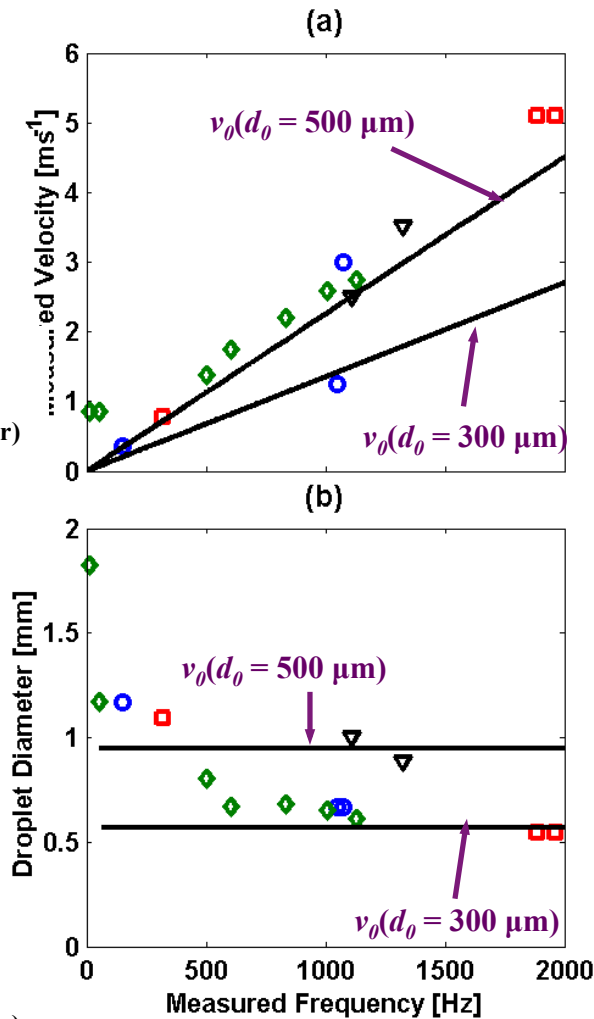
Frequencies and Drop Diameter



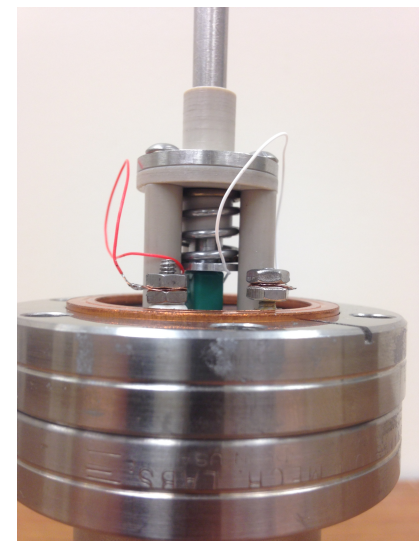
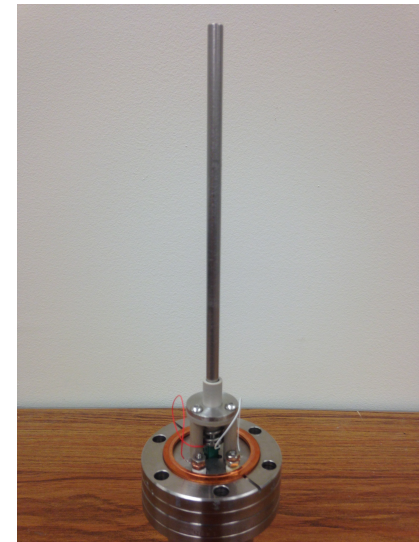
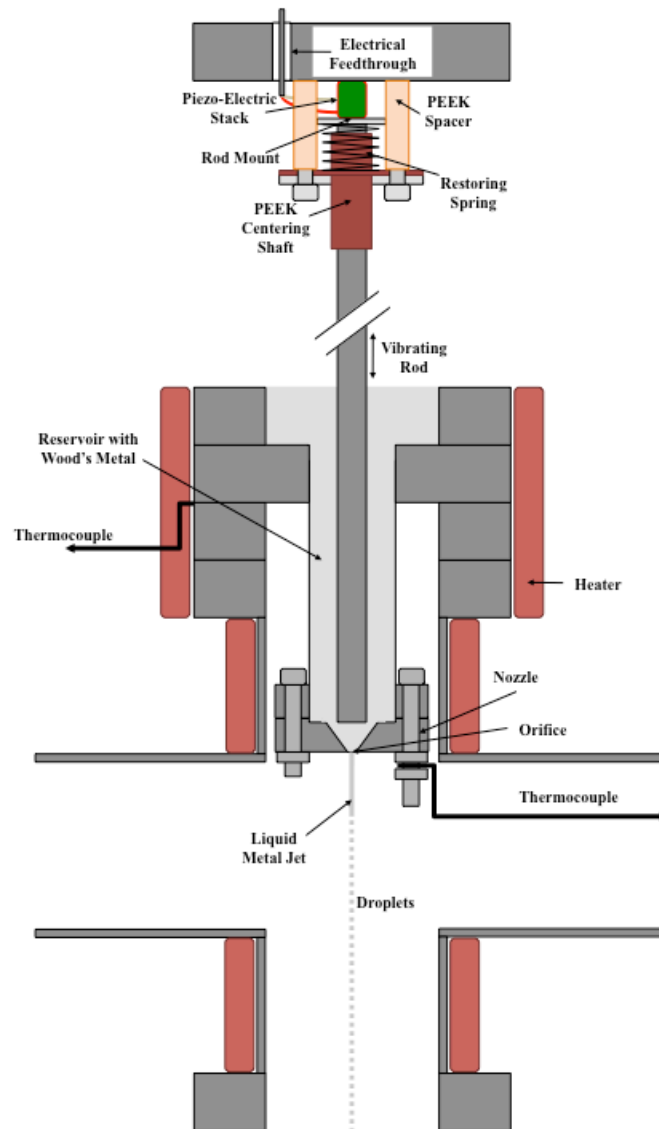
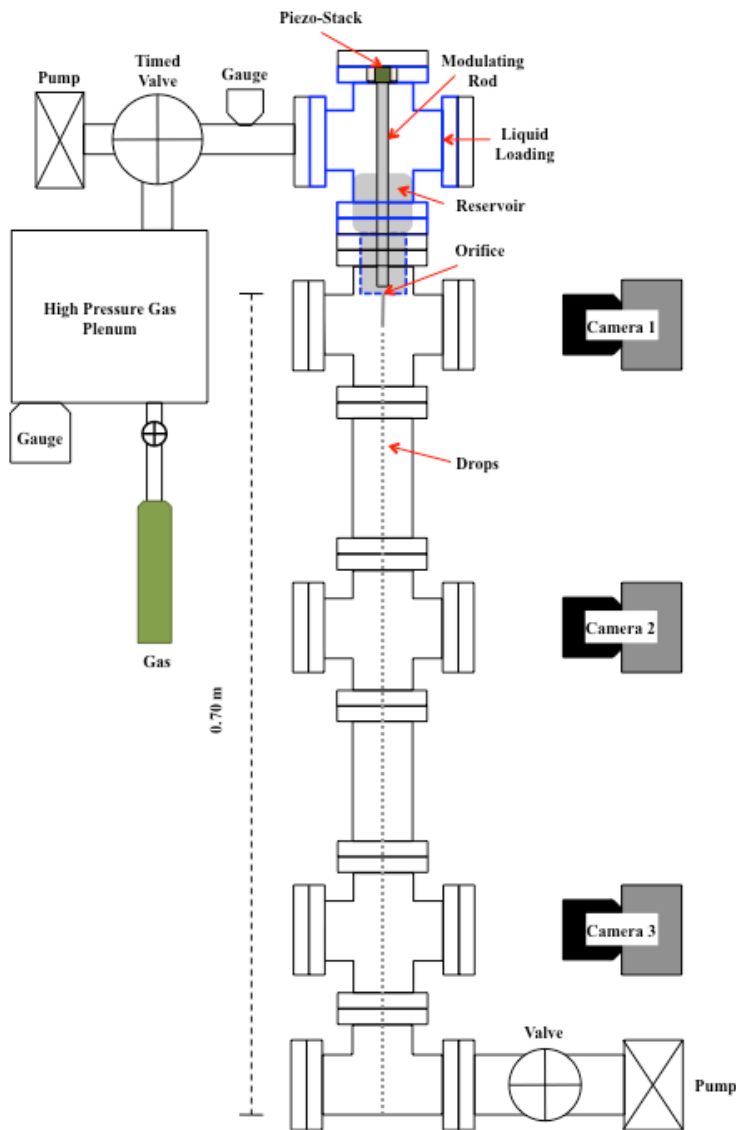
Wood's Metal
 $d_0 = 300 \mu\text{m}$
 $P_0 = 26.7 \text{ kPa (200 torr)}$



Lithium
 $d_0 = 300 \mu\text{m}$
 $P_0 = 26.7 \text{ kPa (200 torr)}$



Vibrating Rod



Evenly spaced droplets when $k^* = 0.697$

Wood's Metal

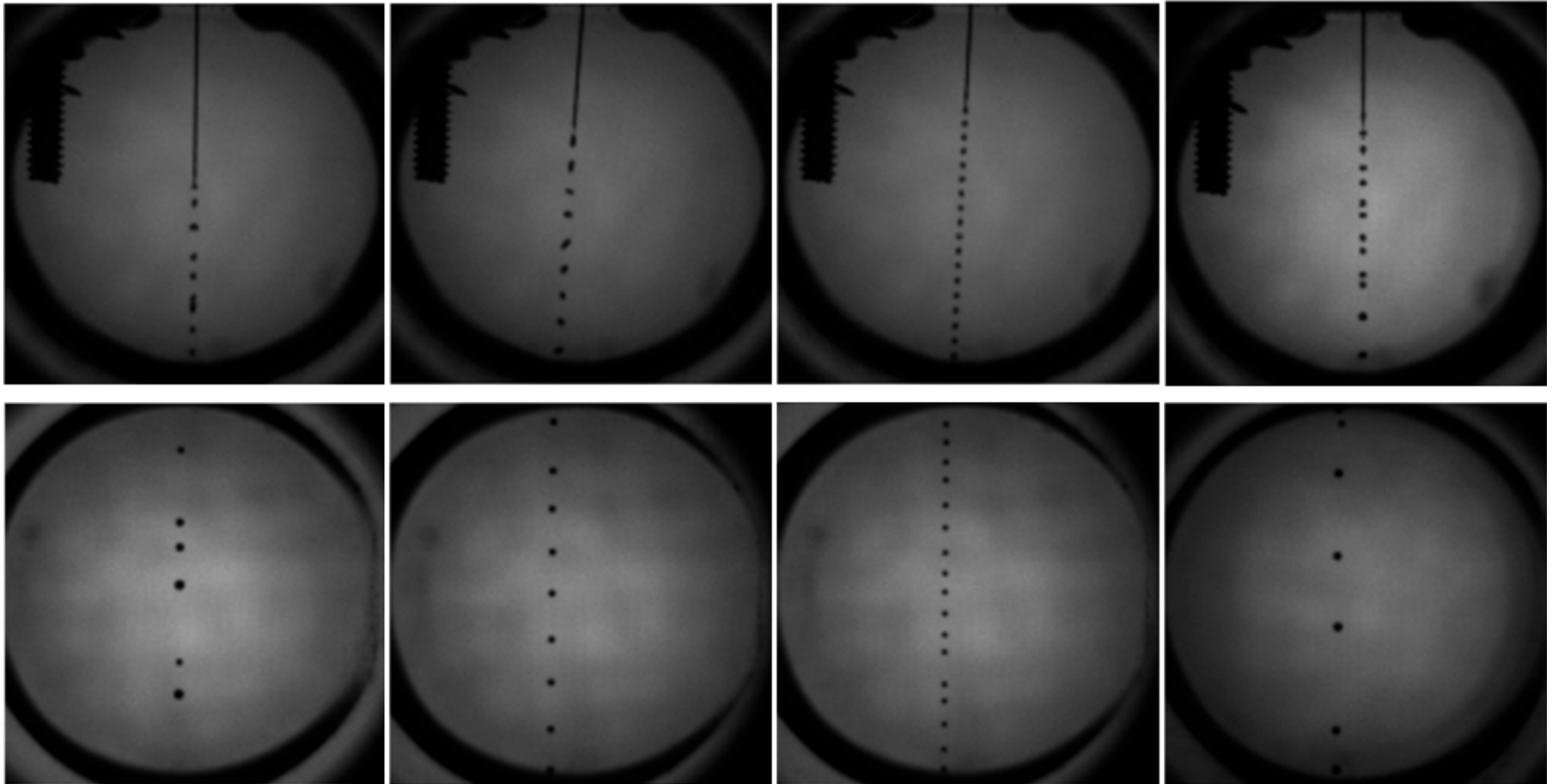
Pressure: 13 kPa

$f_{induced} = 0.0$ kHz

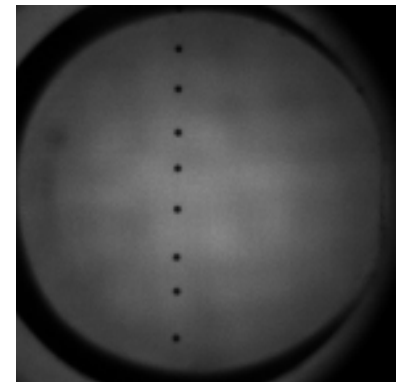
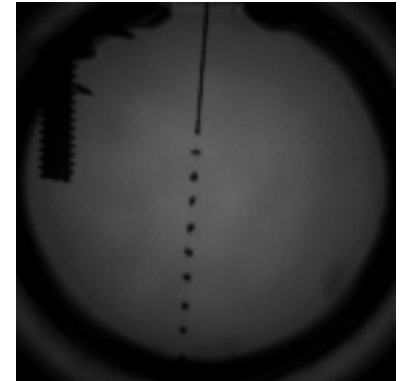
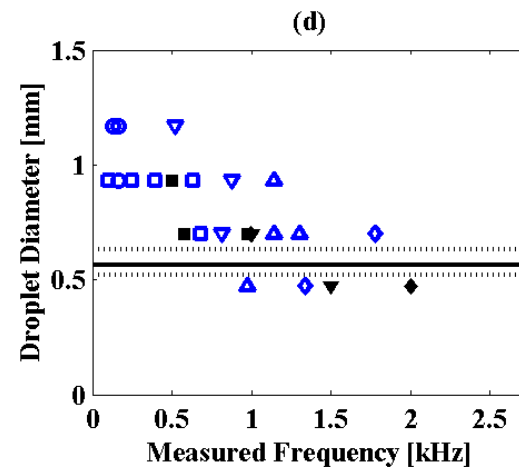
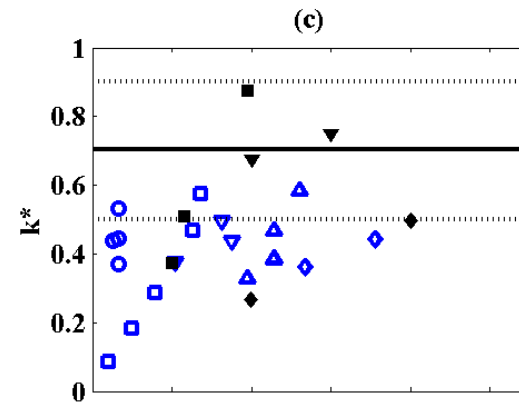
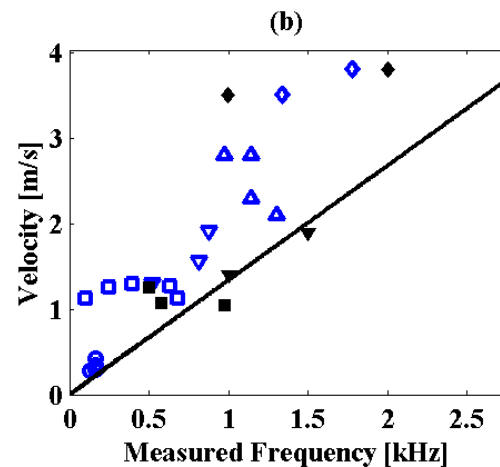
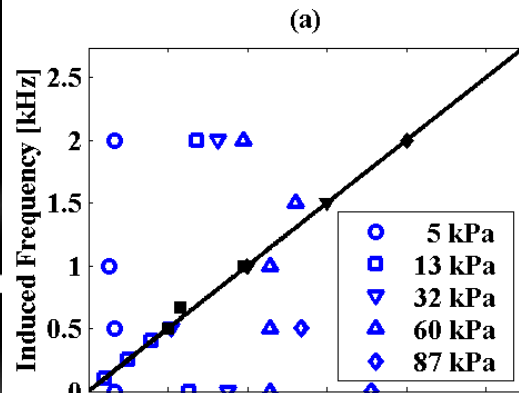
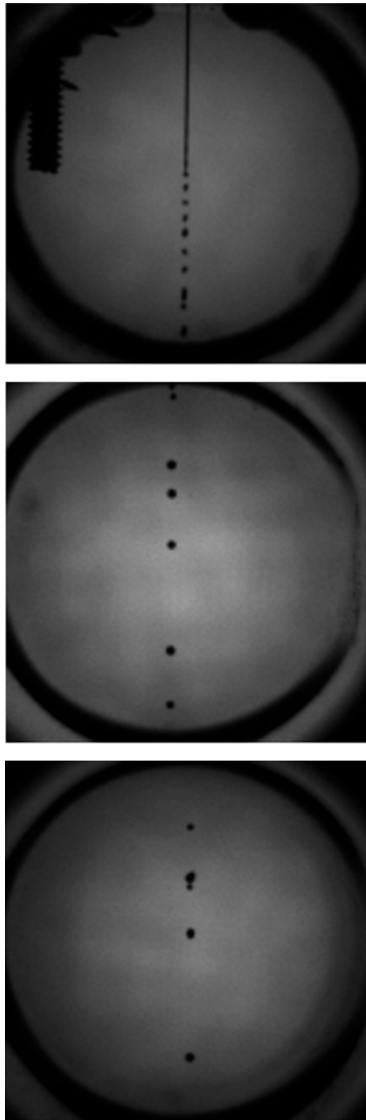
$f_{induced} = 0.5$ kHz

$f_{induced} = 1.0$ kHz

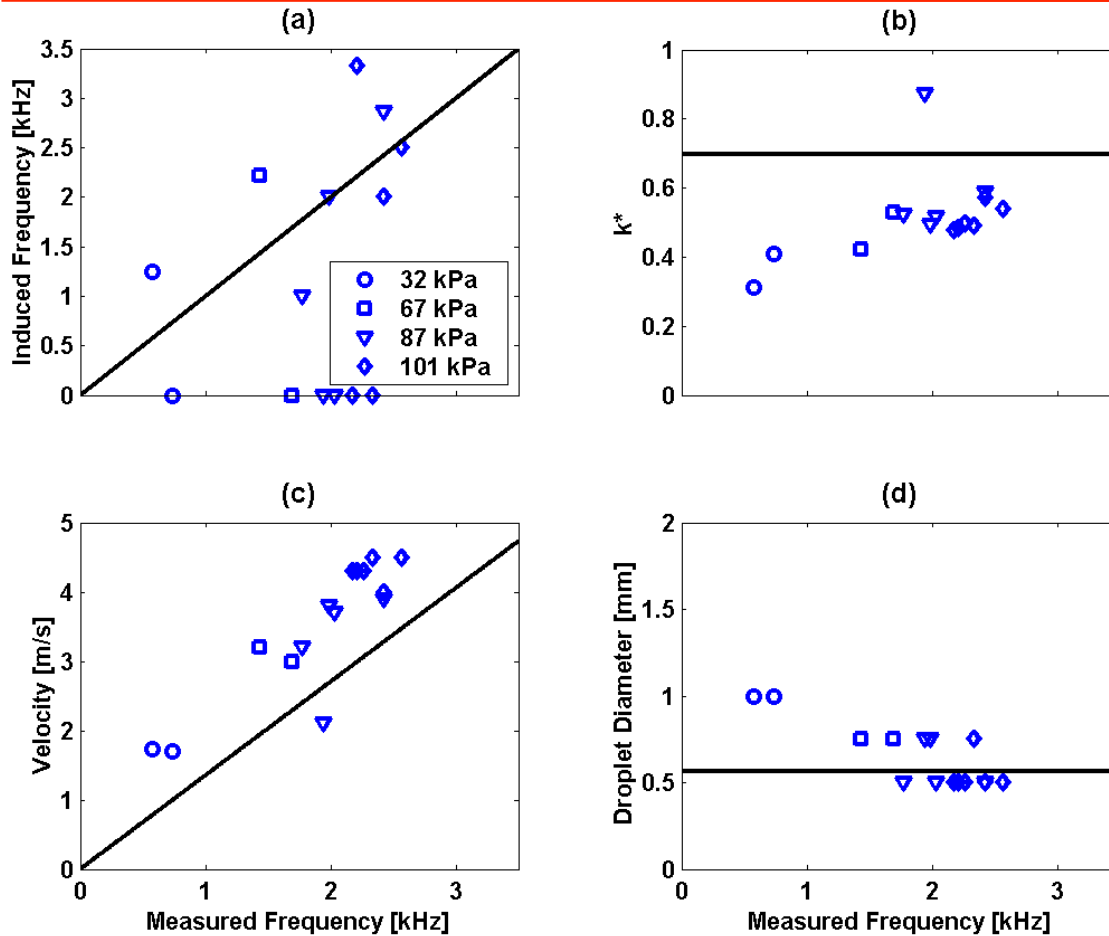
$f_{induced} = 2.0$ kHz



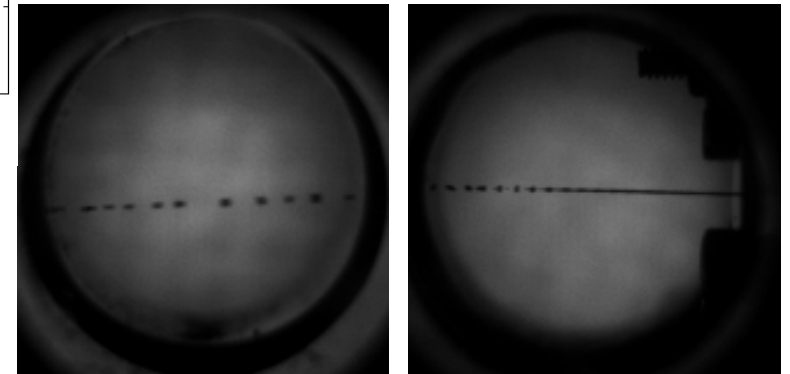
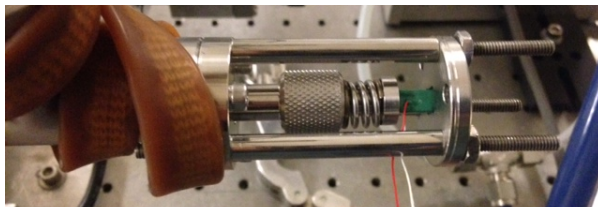
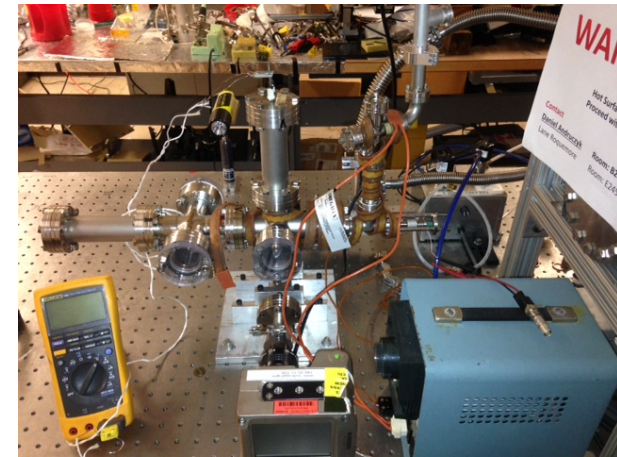
Build up a Picture of Ideal Conditions



Horizontal Injection

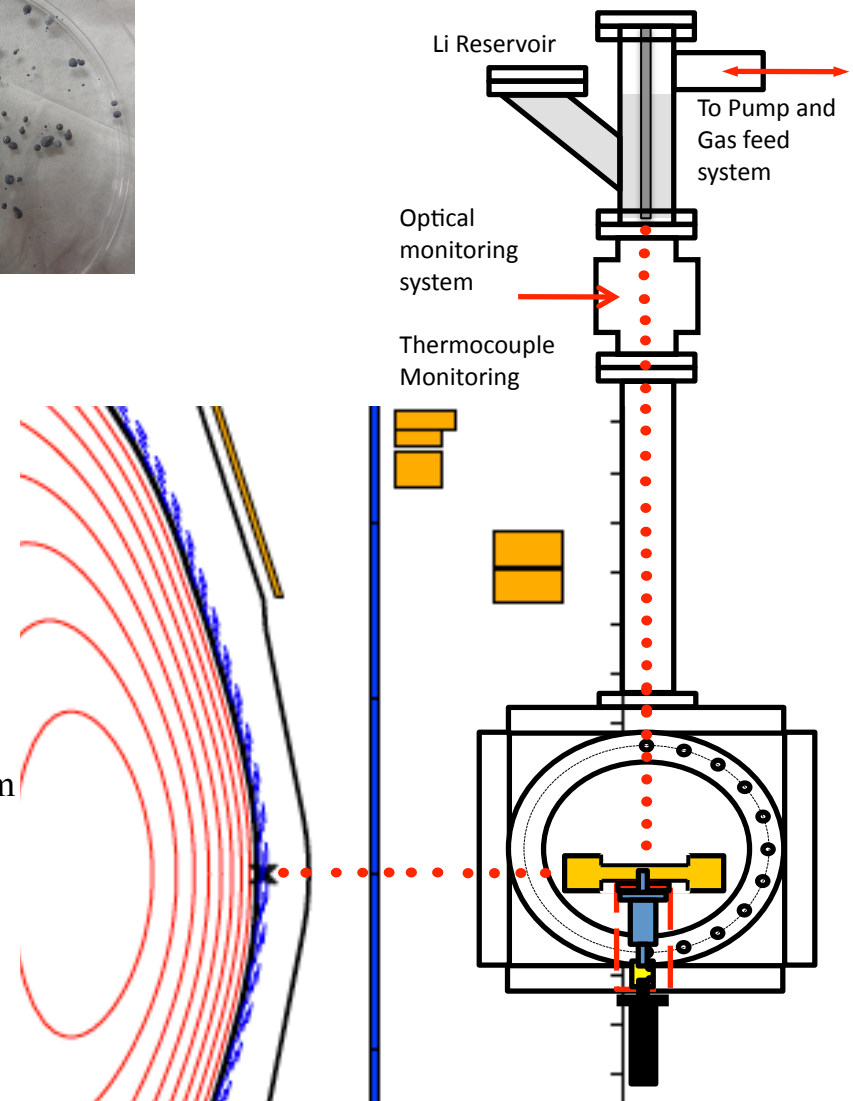
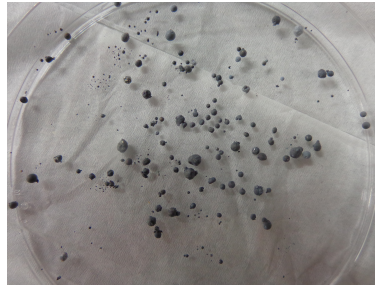


- Direct injection of droplet/pellets into plasma edge.
- Replacement of Granular injector.
- ~ 15 cm distance needed from the NSTX-U wall.



Discussion and Future Work Still Needed

- At stable operation
 - $d_{drop} \sim 600 \mu\text{m}$
 - 5 s operation at 1 kHz, $m \sim 300 \text{ mg}$ per pulse
 - Over a run campaign $m \sim 0.5 \text{ kg}$
- Turning liquid droplets into solid pellets.
 - Wood's metal does not cool and breaks up on impact.
 - Evidence that Lithium may be solidifying
 - Dominant cooling processes?
- Are solid Li pellets required for NSTX-U.
 - GI definitely needs it
 - Li injected directly, vertically or horizontally?
- These are all questions that still need to be answered.
 - Lithium measurements with vibrating Rod
 - Horizontal injection needs to be characterized with lithium
- Design of LLPI for NSTX-U operation
 - Vertical or Horizontal?
 - SOL or divertor?
 - Safety aspect needs to be considered



Summary

- A new method for delivering pellets of Li into NSTX-U developed.
- Initial considerations for the Granular Injector
- Can be used to directly supply clean Li into plasma edge
- Gas pressure driven,
 - $f_{measured} \rightarrow 2.5$ kHz
 - $v \rightarrow 4.5$ m/s, should be higher with Li
 - $d \rightarrow 0.5$ mm
- 1 run campaign ~ 0.5 kg of lithium.
- Next step: Lithium characterization and design for NSTX-U

Back Up Slides

$T_e(r/a = 1) = 0$
 $T_e(r/a = 0.94) = 1 \text{ keV}$

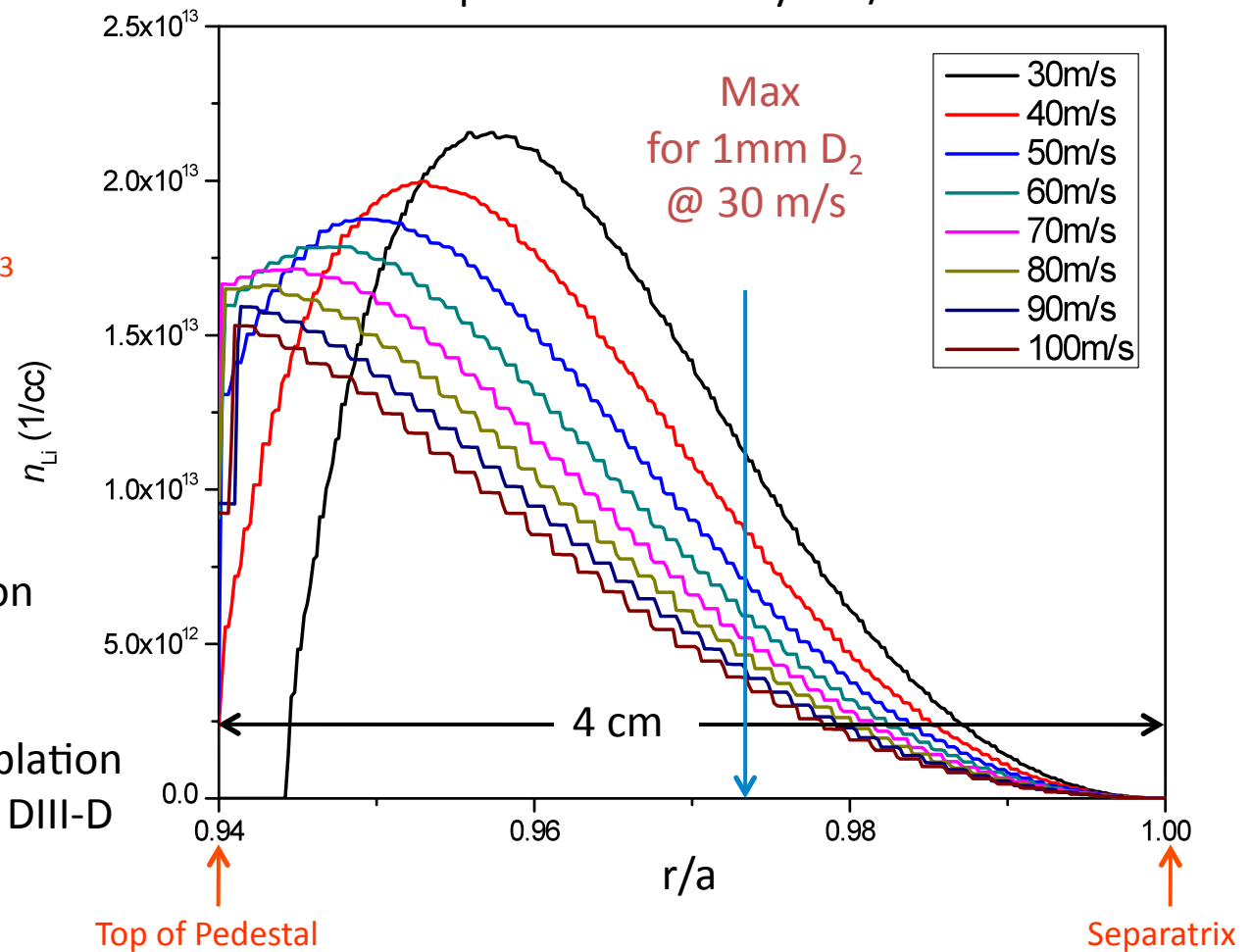
$n_e(r/a = 1) = 0$
 $n_e(r/a = 0.94) = 5 \times 10^{13} \text{ cm}^{-3}$

Approx DIII-D Pedestal
 $R = 1.67 \text{ m}, a = 0.65 \text{ m}$

Neutral gas shielding ablation
 model for Li employed

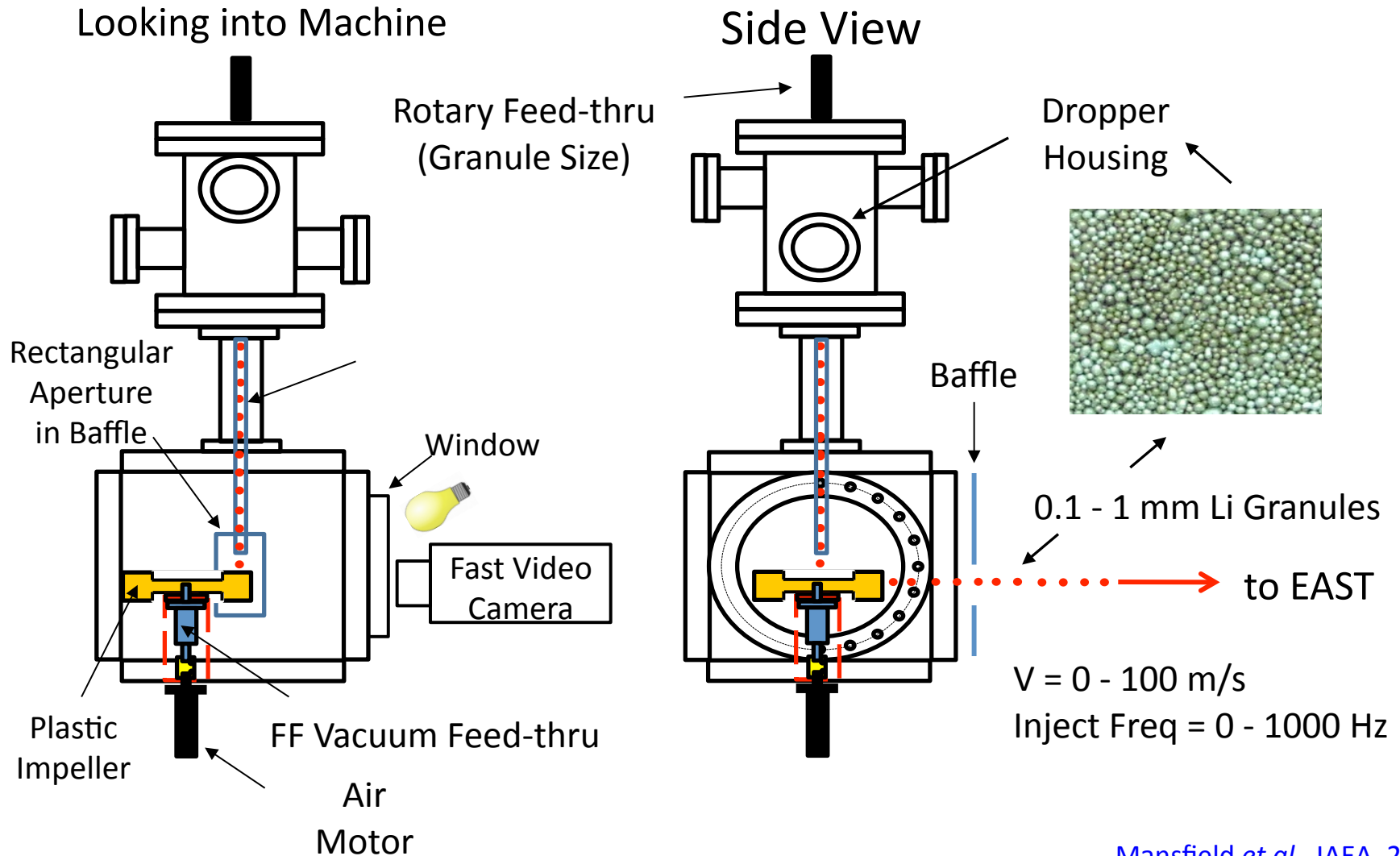
Results Similar to D pellet ablation
 which does trigger ELMs on DIII-D

Deposited Li Density vs r/a



Paul Parks, Wen Wu

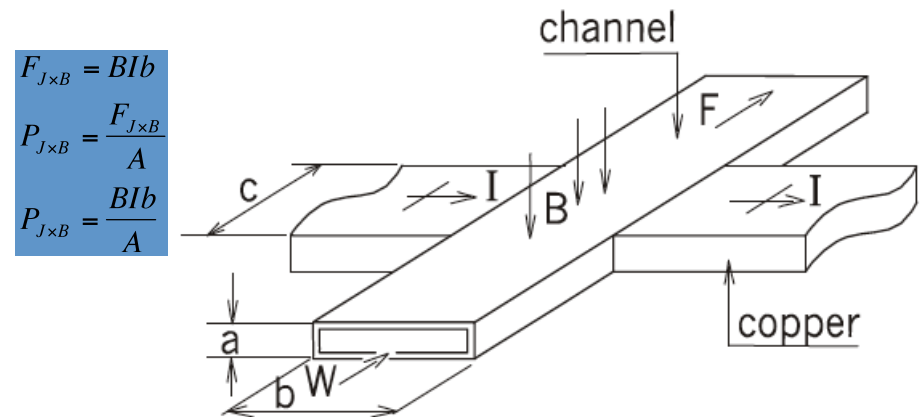
Granular Injector



Mansfield *et al.*, IAEA, 2012

EM Pump

- A electromagnetic (EM) pump was built to try and stimulate the droplets into forming a coherent stream
 - Modulating Current
 - I up to 100 A
 - $B = 0.3$ T
 - Dimensions
 - $OD = 12.54$ mm
 - $ID = 10.72$ mm
 - $Wall_{thick} = 0.91$ mm
- The currents used were not high enough to see any noticeable effect.
 - Losses through the wall of the stainless steel tube are significant, up to 50%
- This still has a future possibility but a higher modulated current source will be required or a larger magnetic field
- One plus side, demonstration that the LLPI works in the horizontal position was shown.

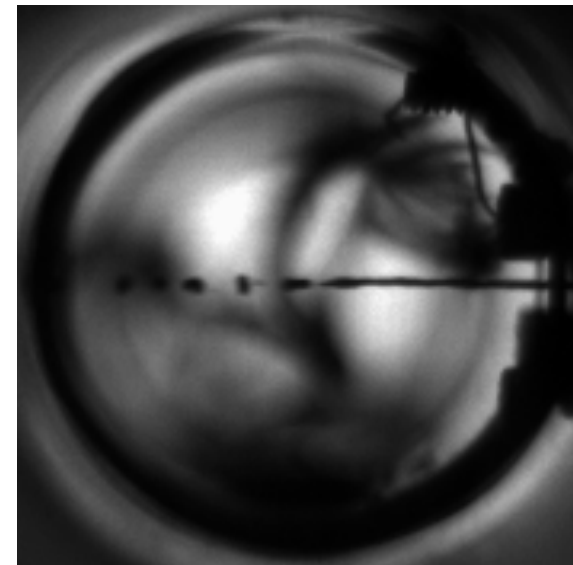


$$F_{J \times B} = B I b$$

$$P_{J \times B} = \frac{F_{J \times B}}{A}$$

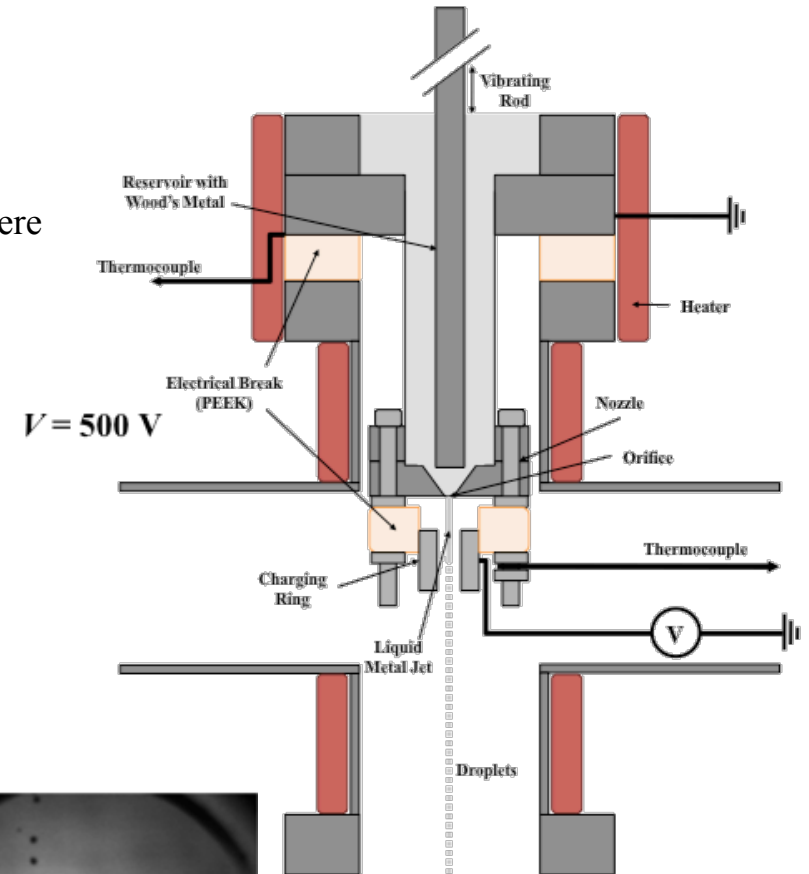
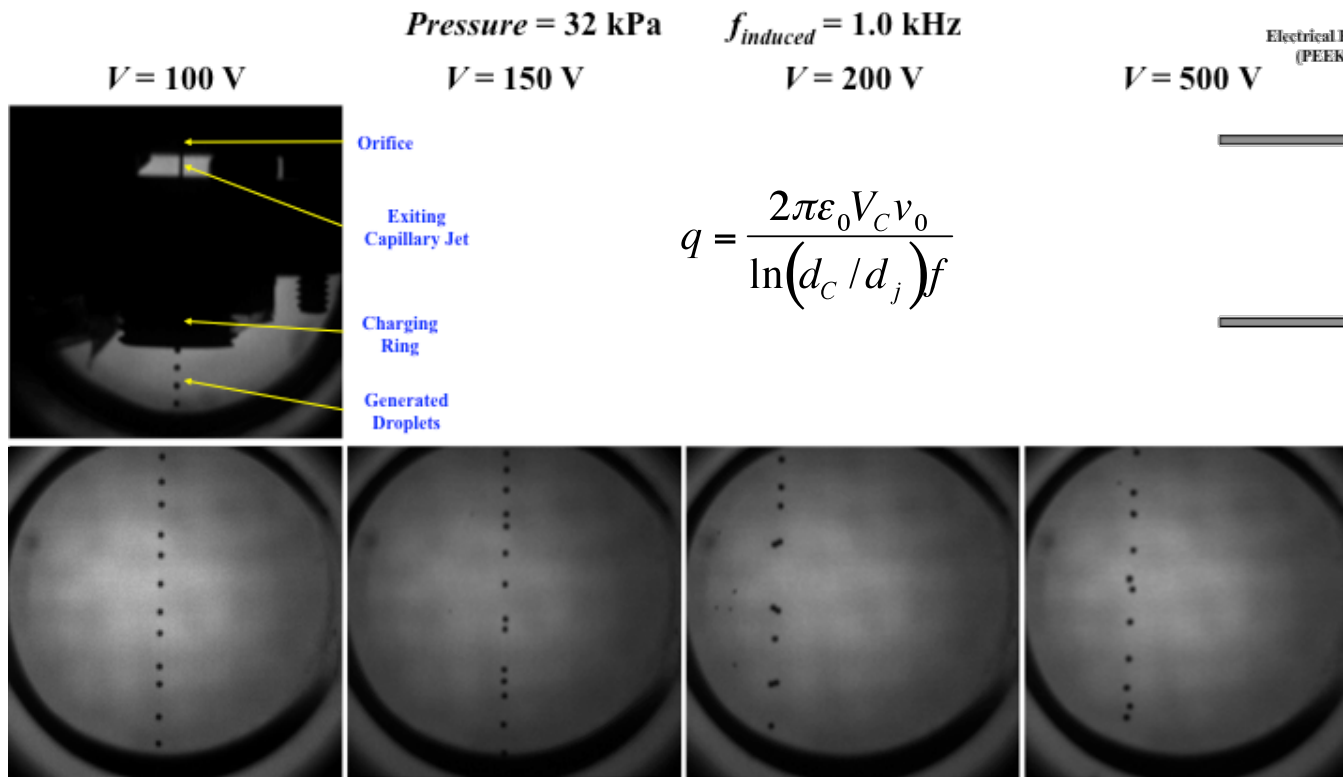
$$P_{J \times B} = \frac{B I b}{A}$$

E. M. Borges *et al.*, Thermal Engineering, Vol. 9, No. 1, 2 December 2010, 47 – 54.
 S. Shimasaki and S. Taniguchi, 7th International Conference on CFD in the Materials Process Industries, CSIRO, Melbourne, Australia, 9 – 11 December 2009.



Droplet Charging

- Charging of droplets to keep them separated has been performed.
 - S. Gao et al., J. Mater. Sci. Technol., Vol. 23 No 1, 2007.
- Charging of the droplets works to a certain voltage $V \sim 100$ V
- Higher Voltages cause instabilities in the droplets, seen by Yang where whipping instabilities have been observed.
 - W. Yang et al., PRL **112**, 054501 (2014)



Direct Li Injection into NSTX-U, Vertical and Horizontal

