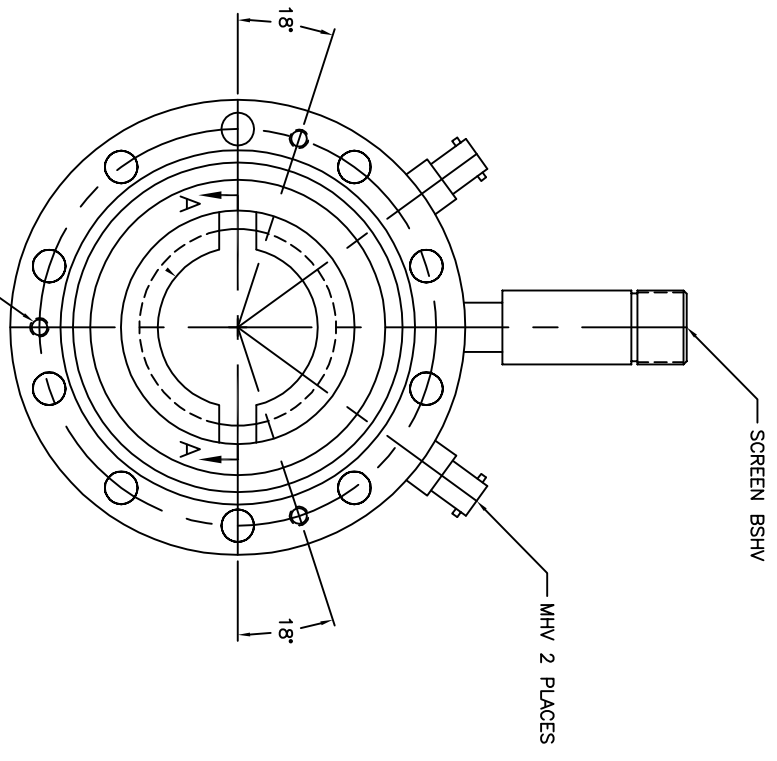
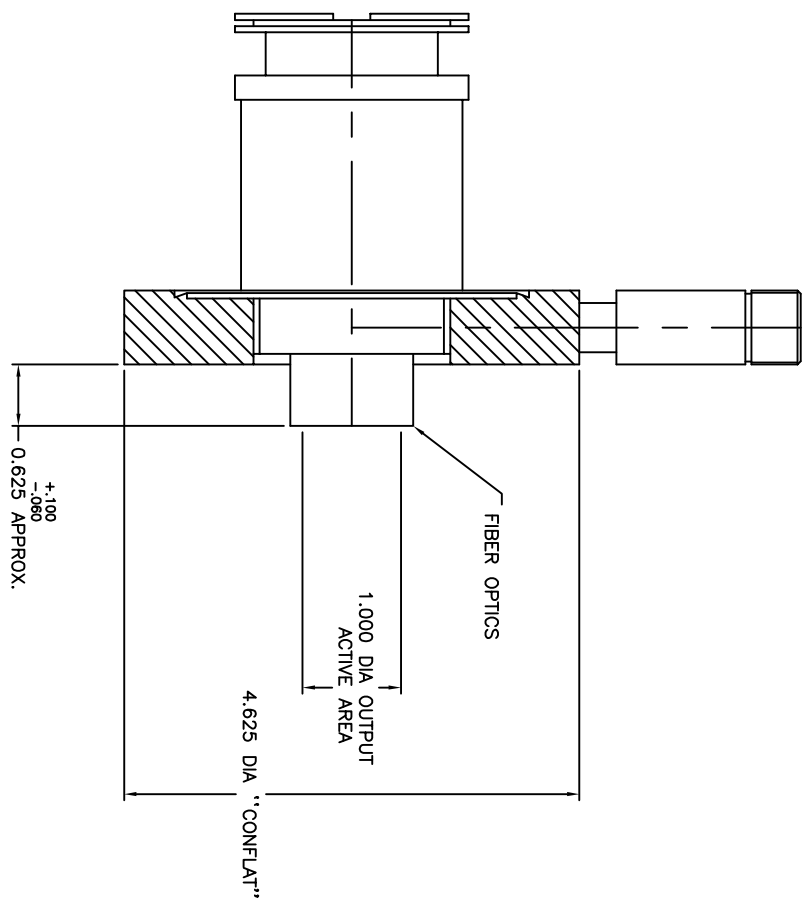


REVISIONS		
A	UPDATED AND REDRAWN IN ACAO	3/14/00
B	ADD TUBE AROUND FIBER	8/25/08
		APPROVED
		RJD



10-32 TAPPED HOLES (THRU)
3 PLACES AS SHOWN ON
4.030 DIA B.C.



$+0.100$
 -0.060
0.625 APPROX.

UNLESS OTHERWISE SPECIFIED		DIMENSIONS ARE IN INCHES	
TOLERANCES ON:		ANGLES	
FRACTIONS	DECIMALS	± 1/64	± 0.015
XXX	± 0.005	MIN	± 15 MIN
SURFACE QUALITY 60 / MAX		REMOVE ALL BURS & BREAK	
SHARP EDGES .010 MAX. R.			
MATERIAL:		PART NO. 181-104426	
FINISH:		DRAWN: JMD 3/13/00	
		CHECKED	
		ENGINEER: JMD 3/13/00	
DWG. TITLE		7/4 STUART RD., CHELSEA, MASSACHUSETTS 01824, TEL. 978-256-4512	
40 MM MCP DETECTOR		JMP INC.	
SIZE	DWG NO.	SCALE	SHEET
C	61756	1 : 1	----
REV.	B		