

Divertor study for the DEMO reactor, and overview of JAEA Aomori Fusion R&D center

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Requirements for Tokamak DEMO Reactor in Japan (1/2)

Recent DEMO reactor concepts in Japan are based on

Atomic Energy Commission: Check and Review of 3rd Phase Basic Program 2005

Report on National Policy of Future Nuclear Fusion Research and Development

http://www.aec.go.jp/jicst/NC/senmon/kakuyugo2/siryu/kettei/houkoku051026_e/index.htm

1. Basic guideline

Core dimension similar to that of ITER

Power generation capability of GW level

DEMO needs to **operate continuously** for about one year

Overall tritium breeding ratio (TBR) **exceeding unity**

2. Plasma performance

High plasma pressure operation is required to increase fusion power density to realize 3-4 GW level

Non-inductive steady-state operation

3. Structure material

Blanket structural material with strong candidates such as **reduced activation ferritic steel: withstand about 3-6 years neutrons (as the neutron fluence of about 10-20 MW year/m²) and heat flux (about 1MW/m²)**

Requirements for Tokamak DEMO Reactor (2/2)

4. Blanket

Breeding and power generation blanket **must realize the breeding and recovery of the tritium** with high reliability securing tolerance against the disruption.

5. Divertor

Divertor components have **tolerance to neutron irradiation and high particle flux for several years level.**

6. Maintenance

Maintenance period of the first wall and divertor is scheduled in several years:

it should be sufficiently short not to affect plant availability.

Reliability of **continuous operation of the heating and current drive system up to one year** should be established as well.

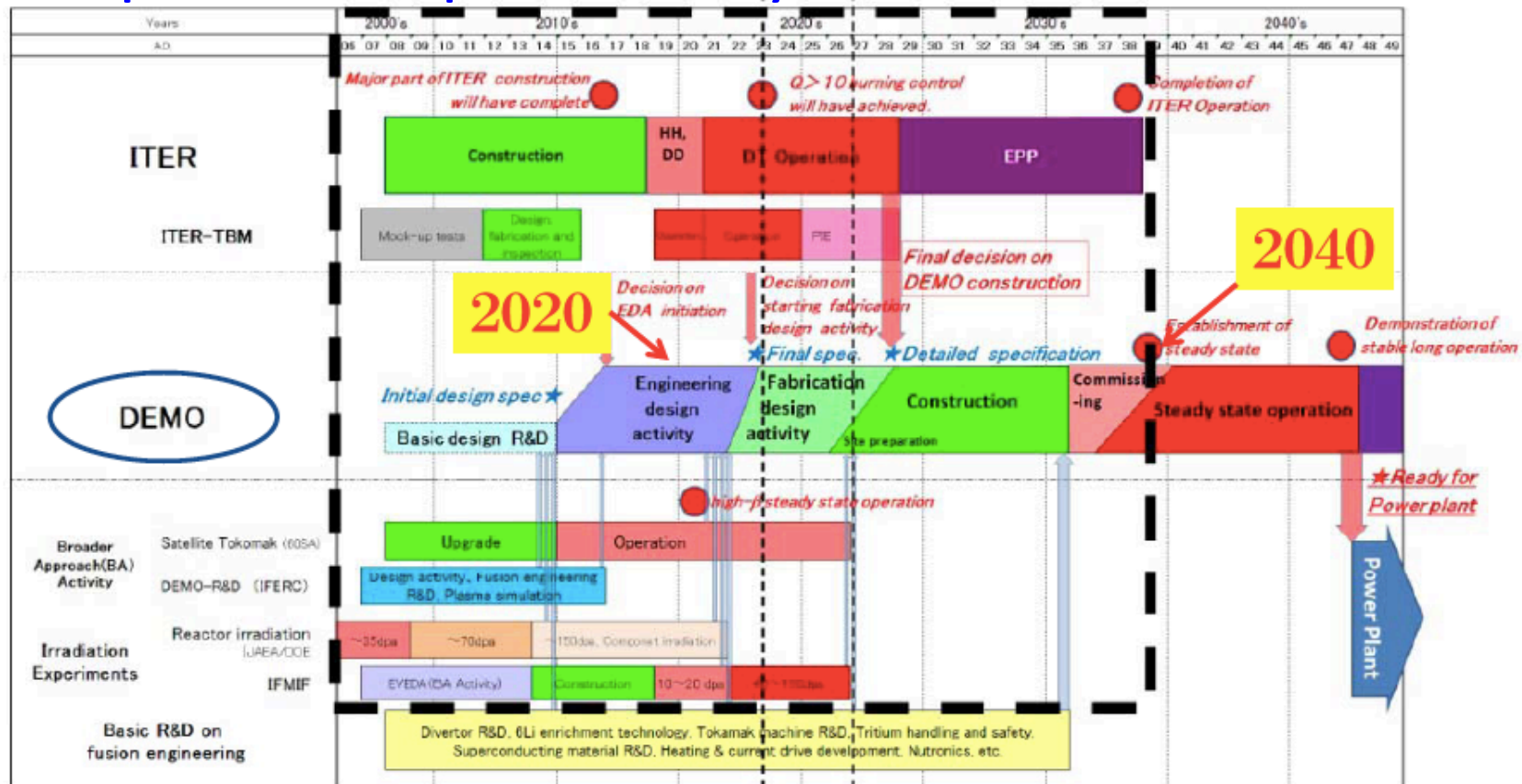
7. Cost

Construction cost of DEMO should be controlled to an acceptable level taking the future commercialization into account.

Fusion DEMO reactor roadmap plan in Japan (2008)

(proposed by Fusion Energy Forum of Japan)

Roadmap is based on sophisticated analysis with Work Breakdown Structure

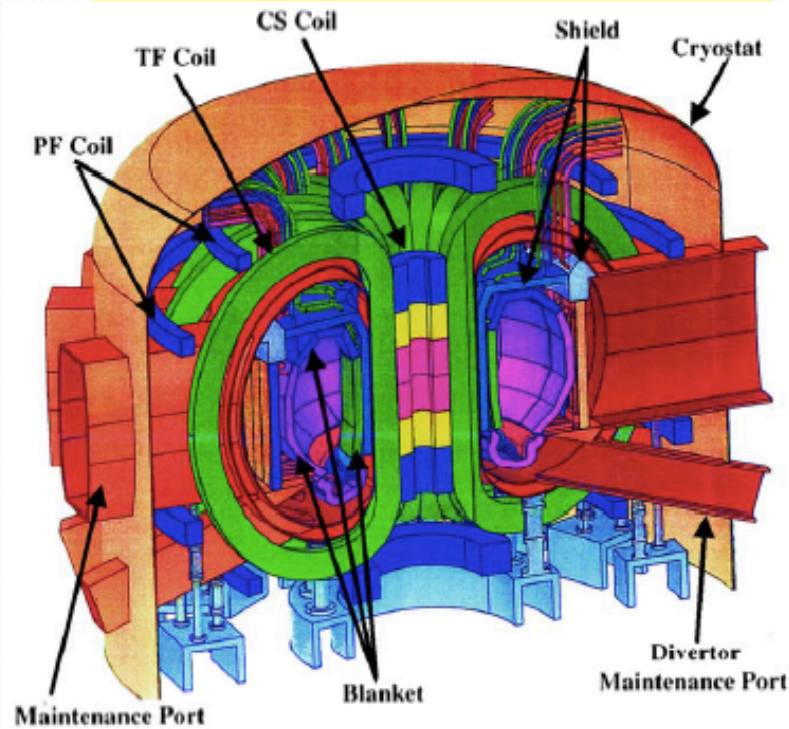


This roadmap has been studied and presented by Working Group on the Roadmap Development and Related Issues organized under ITER • BA Technical Promotion Committee of Fusion energy forum of Japan, as a case study of Tokamak type DEMO reactor R&D. It have to be noted that this roadmap is A case study and NOT the roadmap which is authorized by Japanese government.

Note) In 2010, Schedule of the ITER DT Experiment will change along the ITER Scenario-1. The modification of roadmap is under examination.

Tokamak DEMO concept designs in Japan

Demo-CREST(CRIEPI)#



$$R_p = 7.3 \text{ m}, A = 3.4, a = 2.1 \text{ m}$$

$$V^* S \sim 0.7 L_p I_p$$

$$B_{\max} = 16 \text{ T}, \beta_N = 1.9 \text{ min}, 4.0 \text{ max w/ rs}$$

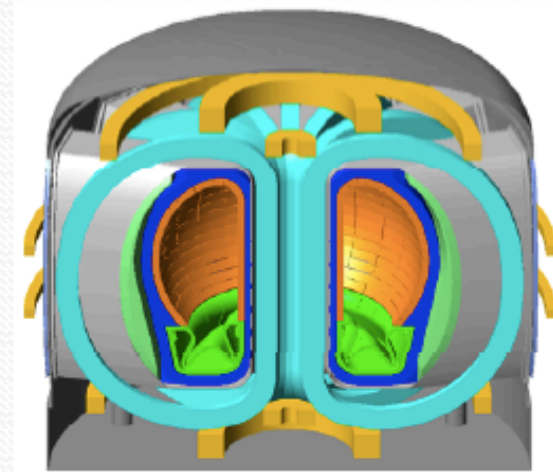
Based on ITER physics.

Similar plasma configuration to ITER

Moderate size (but larger than SSTR)

#) Central Research Institute of Electric Power Industry

SlimCS (JAEA)



$$R_p = 5.5 \text{ m}, A = 2.6, a = 2.1 \text{ m}$$

$$V^* S \sim 0.3 L_p I_p$$

$$B_{\max} = 16.4 \text{ T}, \beta_N = \sim 4.3$$

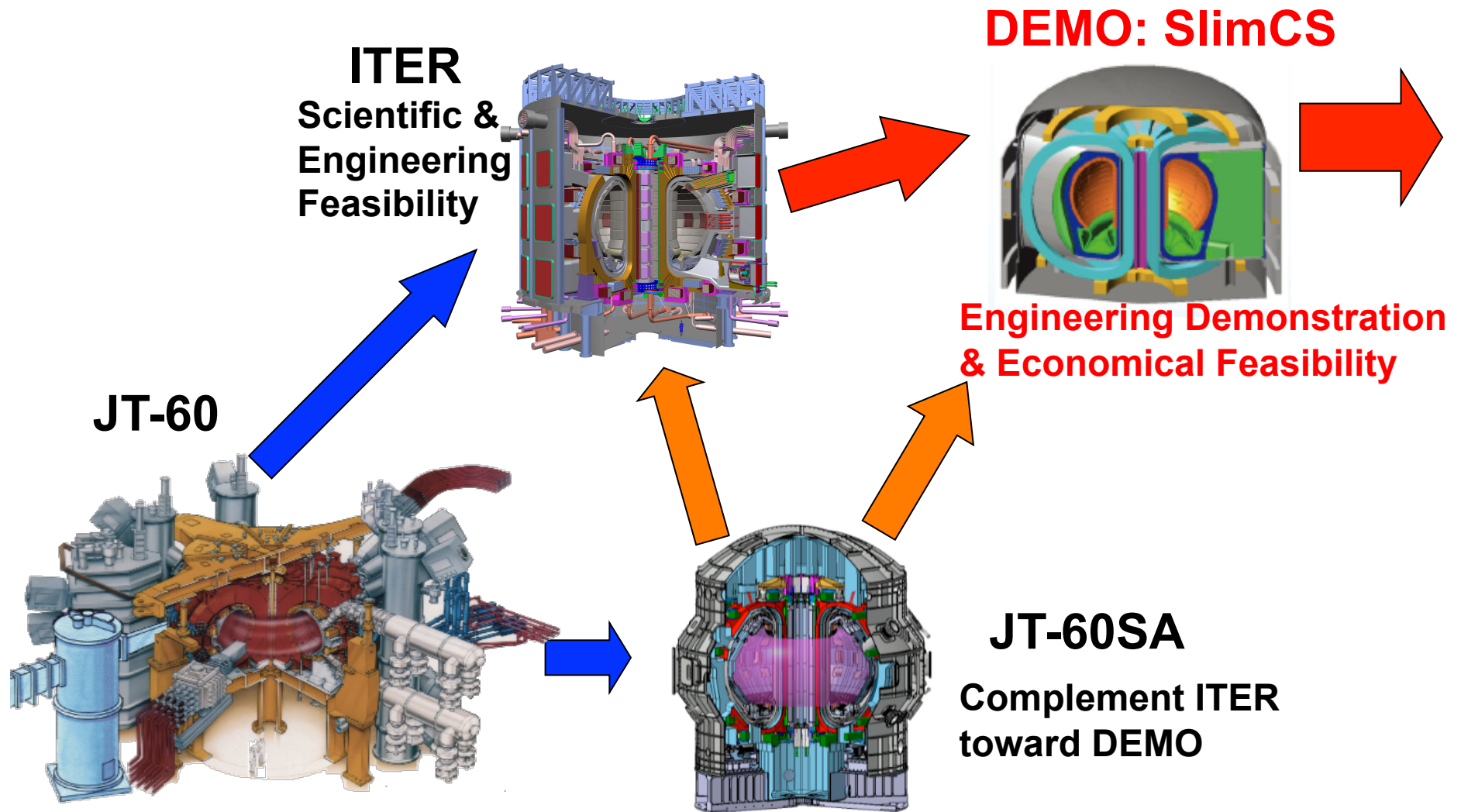
Naturally high beta by low A design

Similar to JT-60SA plasma

Compact, Flexibility in blanket design

Scenario for Fusion Reactor Development in JAEA

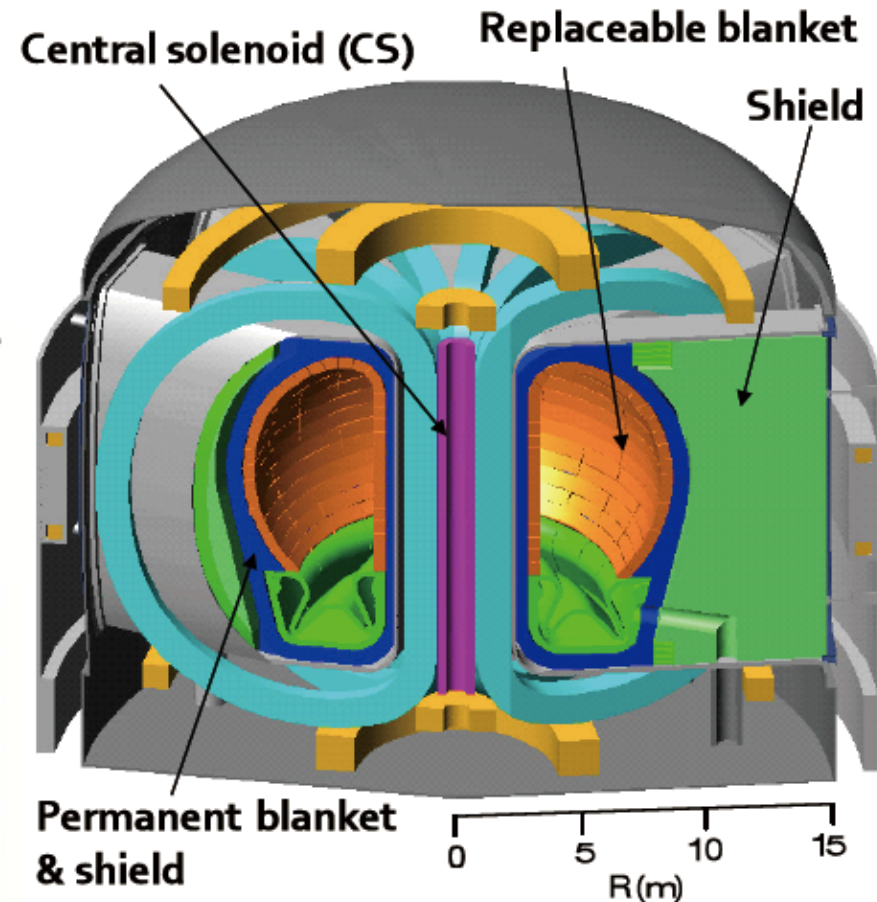
DEMO would be the last integrated R&D device just after experimental reactor ITER, and before the 1st generation commercial reactors.



Compact DEMO reactor concept: SlimCS (JAEA)

- As compact as ITER's
- Electric output of 1 GWe level
- Economic viability of fusion power
- Steady-state operation
- High beta plasma

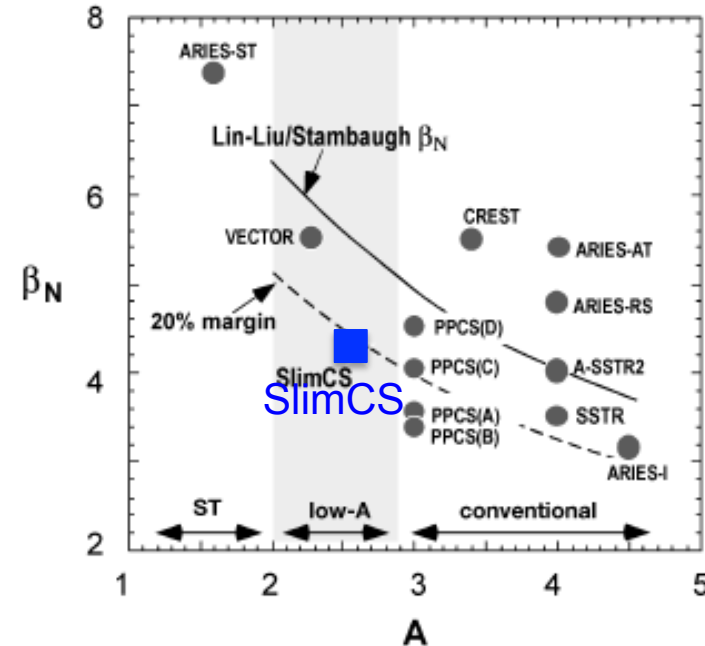
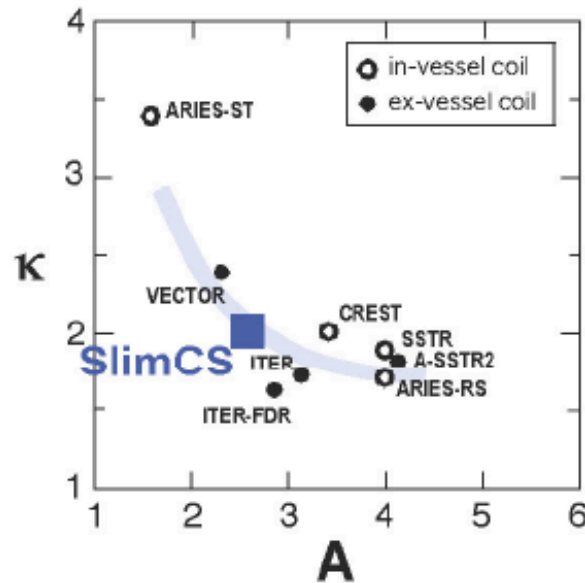
Major radius, R_p	5.5 m
Minor radius, a	2.1 m
Aspect ratio, A	2.6
Plasma current, I_p	16.7 MA
Toroidal field, B_T	6.0 T
Maximum field, B_{max}	16.4 T
Elongation, κ_{95}	2.0
Safety factor, q_{95}	5.4
Normalized beta, β_N	4.3
Density, $\langle n_e \rangle$	$1.15 \times 10^{20} \text{ m}^{-3}$
Normalized density, n_e/n_{GW}	1.0
Confinement enhancement, HHy2	1.3
Bootstrap current fraction, f_{BS}	~ 0.75
Current drive power, P_{CD}	60-100 MW
Fusion output, P_{fus}	2,950 MW
Neutron wall load, P_n	$\sim 3 \text{ MW/m}^2$



K. Tobita, et al. Nucl. Fusion 49 (2009) 075029

Compact DEMO reactor concept: SlimCS (JAEA)

Low-A facilitates high κ and high β_N access with reasonable design margins



High κ increases n_{GW} (because of an increase in I_p), which allows efficient use of the capacity of high β_N

Neutron flux (3MWm^{-2}), B_{max} (16.5T), Blanket design are based on VECTOR design ($A=2.3$)
Engineering components such as RAFM, Water cooling are applied from SSTR design ($A=4.1$)

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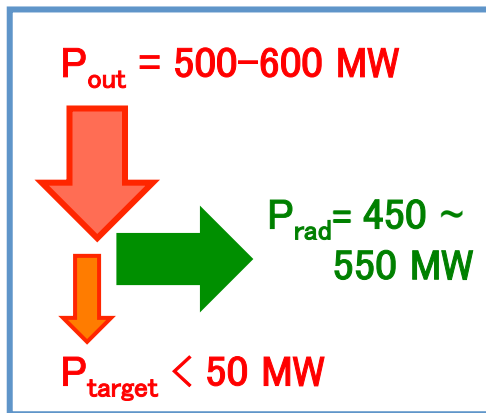
2.1 Power handling in DEMO divertor

- Power handling by plasma operation, divertor design, and target engineering is the most important issue for the reactor design.

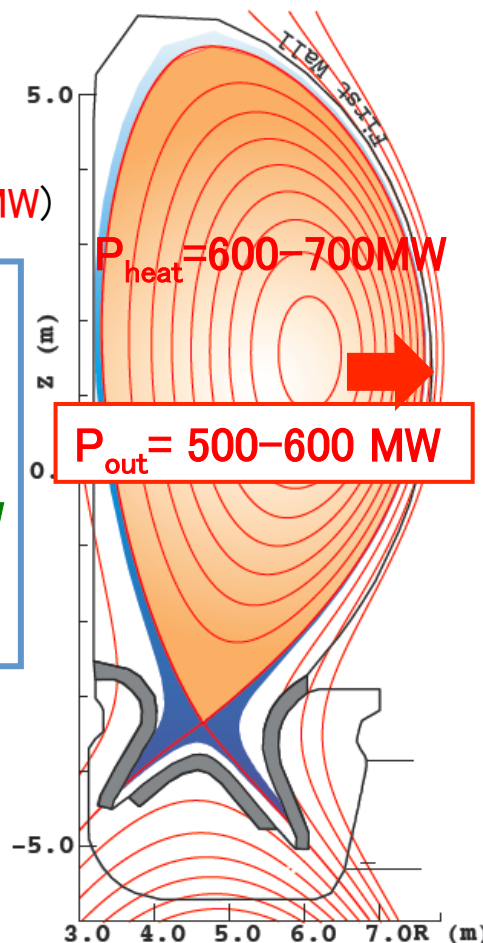
Example: "*SlimCS*" aims $P_{fus} \leq 3$ GW ($P_{heat} = 600\sim 700$ MW) with $A=2.6$ and reduced-size CS \Rightarrow Power exhausting to SOL is 5-6 times larger and R is smaller than ITER.

SlimCS

$P_{fusion} = 2.95$ GW
 ($P_{heat} = P_{\alpha} + P_{ax} = 600\sim 700$ MW)

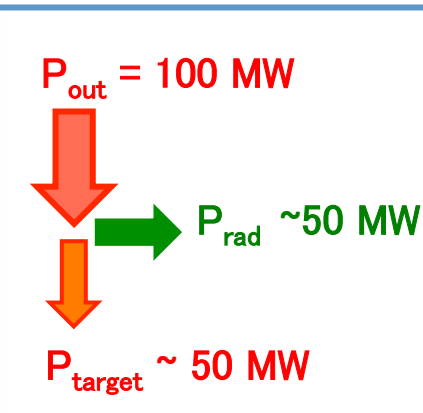


Major radius : $R_p = 5.5$ m
 Minor radius : $a_p = 2.1$ m
 Plasma current : $I_p = 16.7$ MA
 Toroidal field : $B_t = 6.0$ T
 Plasma volume: $V_p = 941$ m³

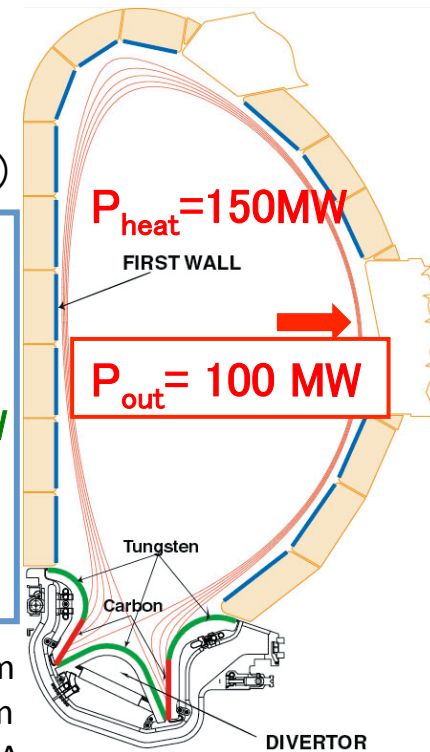


ITER

$P_{fusion} = 0.5$ GW
 ($P_{heat} = P_{\alpha} + P_{ax} = 150$ MW)



Major radius : $R_p = 6.2$ m
 Minor radius : $a_p = 2.0$ m
 Plasma current : $I_p = 15$ MA
 Toroidal field : $B_t = 5.3$ T
 Plasma volume : $V_p = 830$ m³



Extension of ITER divertor concept to DEMO divertor ?

Design concept for ITER divertor is applied/extended to the DEMO (SlimCS) divertor: **“divertor detachment”** ($T_e \sim$ a few eV) is a key for the power handling

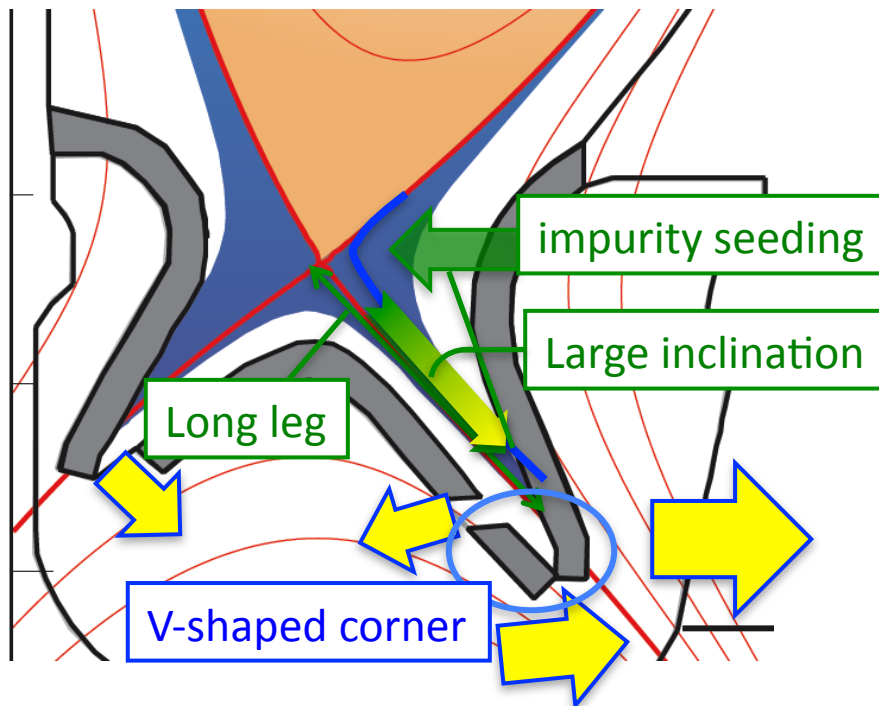
(1) **Divertor leg and inclination of the target** are larger than ITER

⇒ increase radiation, CX & volume recombination at the upstream, reducing q^{target} .

(2) **V-shaped corner** ⇒ enhance recycling near the strike-point.

(3) **Impurity seeding** such as Ne, N₂, Ar, Kr, Xe ⇒ enhance edge & divertor radiation.

⇔ **Flux expansion** may be smaller than ITER due to D-coil distance from the plasma



geometry factors	SlimCS (2008)	ITER (2009)
leg length, L_{sp} (in/out)	1.37m/1.83m	0.97m/1.14m
incl. angle, θ_{sp} (in/out)	21°/18°	38°/25°
Dome top below Xp	~0.5m	~0.55m*
V-shaped corner	out **	in & out
Flux expansion (in)/(out)	7/3	7/6
Wet area for $\lambda_q^{\text{mid}} =$ 5mm (in/out)	2.2/1.9m ²	1.4/1.9m ²

* Lower dome design (2009)

** Inner divertor is detached without V-corner

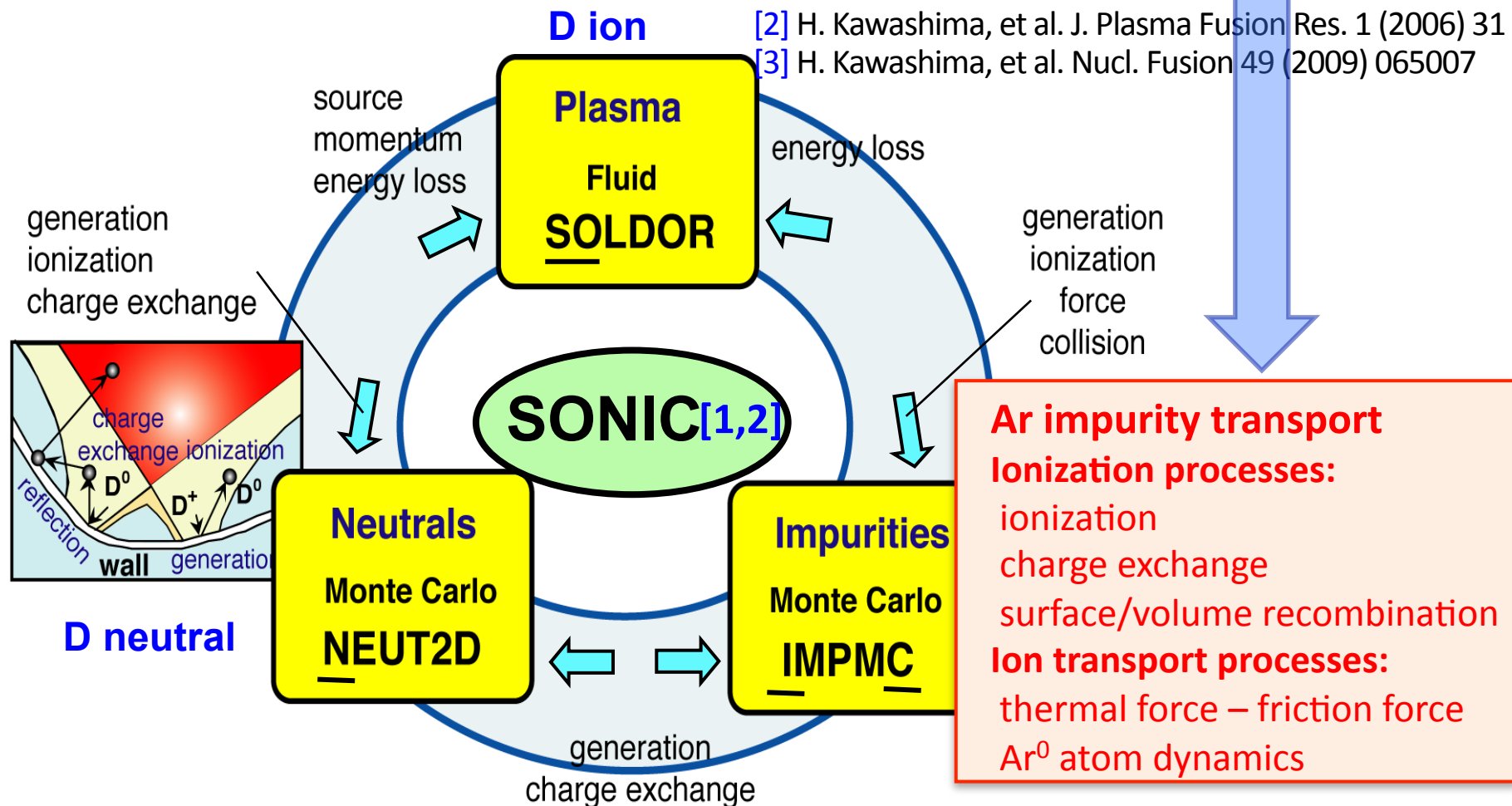
SONIC: self-consistent coupling with Ar impurity Monte Carlo has been developed for Ar seeding and transport

- **SOLDOR/NEUT2D** were used for DEMO divertor design, where *Ar* impurity radiation with *non-coronal model*: $P_{rad} = L(T_e, \tau_r) n_z n_e$, and *constant* n_{Ar}/n_i was applied. [3]

[1] K. Shimizu, et al., J. Nucl. Mater. 313-316 (2003) 1277

[2] H. Kawashima, et al. J. Plasma Fusion Res. 1 (2006) 31

[3] H. Kawashima, et al. Nucl. Fusion 49 (2009) 065007



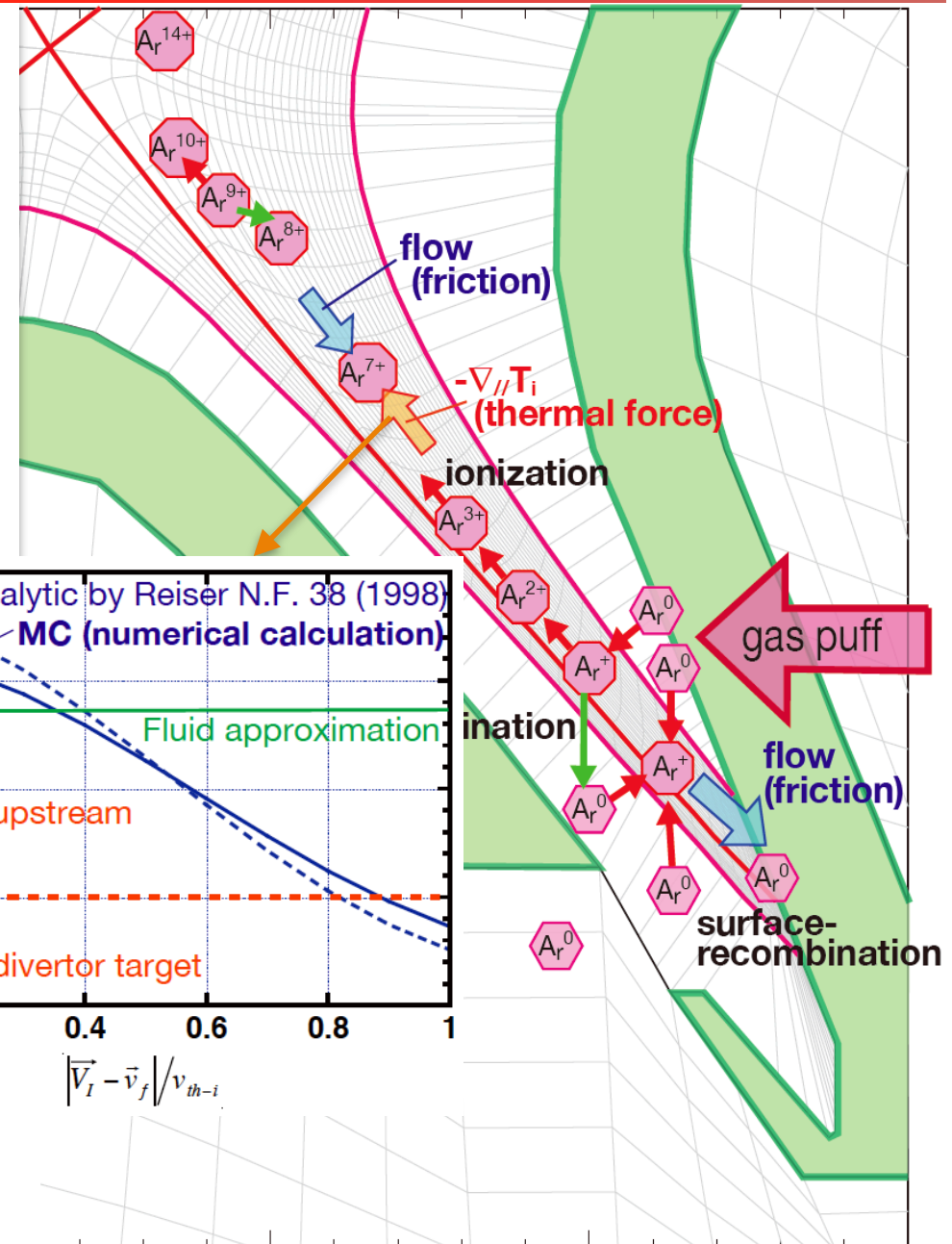
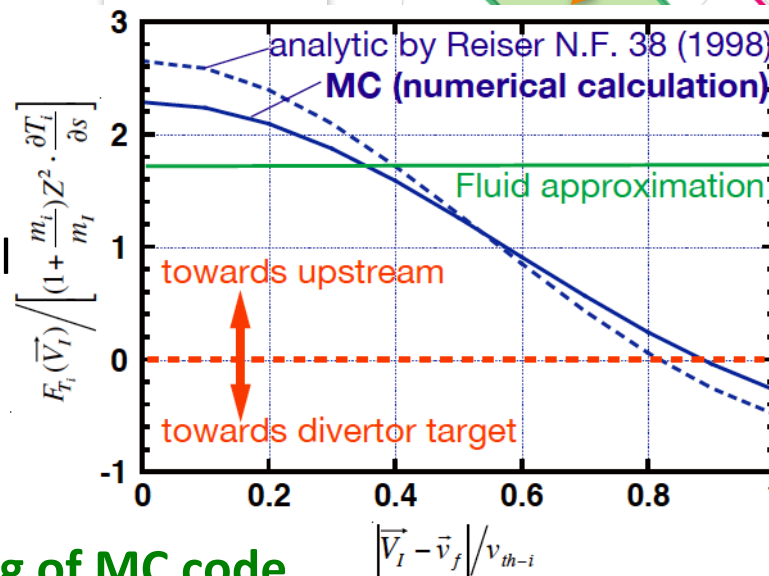
MC approach has advantages to impurity modelling

Most impurity transport processes are incorporated in original formula:

- Tracking impurity neutrals and ions
 \Rightarrow CX-loss, n-collision, recycling etc.
 Radiation & Recombination at multi-charge states
- Kinetic effect \Rightarrow Thermal force
- Gyro-motion \Rightarrow Erosion (for PWI)

Kinetic thermal force (F_{Ti})

decreases with impurity ion speed (v_i) approaching to ion thermal velocity (v_{th-i}).



For self-consistent coupling of MC code, problems (long calculation time and MC noise) have been improved.

2.2 Simulation of power handling in the SlimCS divertor

SOLDOR/NEUT2D was used for the DEMO divertor design with Ar impurity radiation.

H. Kawashima, et al. Nucl. Fusion 49 (2009) 065007

Input parameters at edge-SOL

$$P_{\text{out}} = 500 \text{ MW}, \Gamma_{\text{out}} = 0.5 \times 10^{23} \text{ s}^{-1} \text{ (} r/a = 0.95 \text{)}$$

$$\chi_i = \chi_e = 1 \text{ m}^2 \text{ s}^{-1}, D = 0.3 \text{ m}^2 \text{ s}^{-1}$$

Case-1: pumping from bottom corner

with gas puff and impurity seeding:

D_2/T_2 gas puff: $\Gamma_{\text{puff}} = 1 \times 10^{23} \text{ s}^{-1}$ ($200 \text{ Pam}^3 \text{ s}^{-1}$)

Ar fraction: $(n_{\text{Ar}}/n_i)_{\text{o-div}} = 2\%$, $(n_{\text{Ar}}/n_i)_{\text{edge-SOL}} = 1\%$

applying *non-coronal model*: $P_{\text{rad}} = L(T_e, \tau_r) n_z n_e$

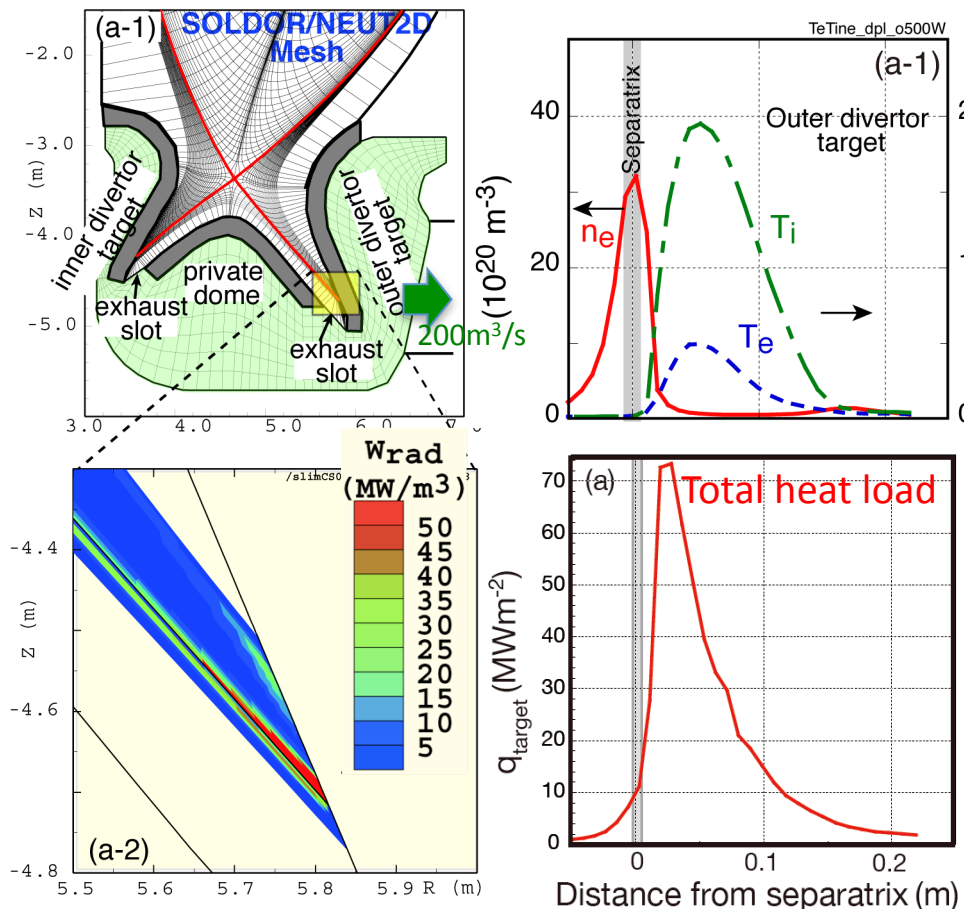
Divertor pumping speed at exhaust duct:

$S_{\text{pump}} = 200 \text{ m}^3 \text{ s}^{-1}$ is given.

- At the inner target, divertor is detached and $q^{\text{target}} < 5 \text{ MW/m}^2$.

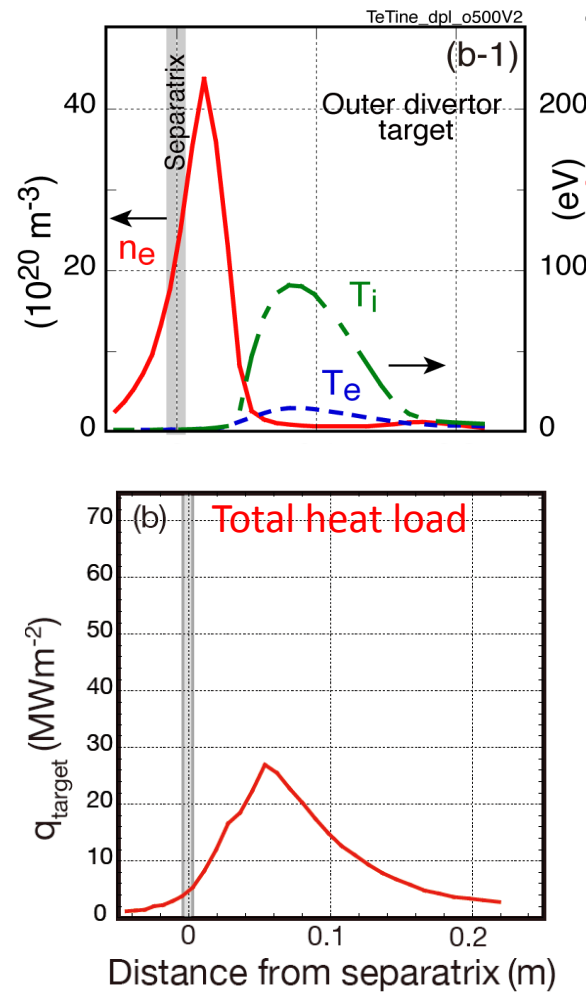
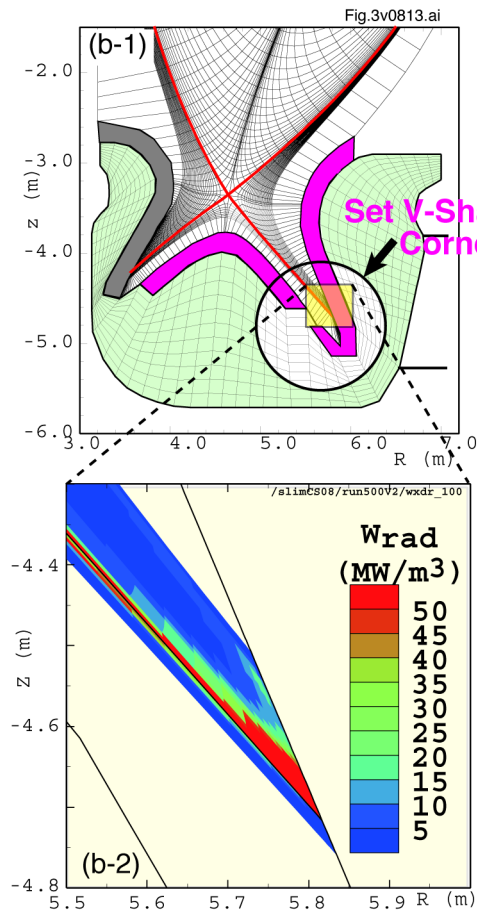
- At the outer target, high temperature at the strike-point:

peak $T_e \sim 50 \text{ eV}$ and $T_i \sim 200 \text{ eV}$, giving **severe peak heat load $\sim 70 \text{ MW/m}^2$!**



Power handling in divertor: **divertor geometry**

Case-2: Concept for the ITER divertor, *V-shaped corner*, was investigated



- *Divertor recycling* is increased from 3.7×10^{24} to $4.2 \times 10^{24} \text{ s}^{-1}$.
- *Radiation loss at the outer divertor* is increased at upstream of the strike point **from 85 to 142 MW**:
Total $P_{rad}(edge+div.) = 390 \text{ MW}$
 ($P_{rad}^{edge} \sim 130 \text{ MW}$, $P_{rad}^{div} \sim 260 \text{ MW}$)
- *Peak $T_e \sim 20 \text{ eV}$, $T_i \sim 90 \text{ eV}$* are smaller by the factor of 1/2~1/2.5.
- Peak heat load is reduced from 70 MW/m^2 to 27 MW/m^2 .**

“Full detachment” is necessary to decrease power loading

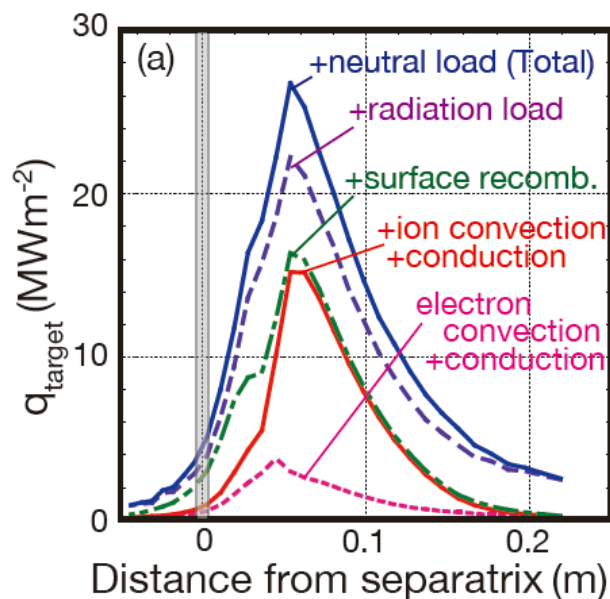
Radiation power load becomes large \Rightarrow Impurity transport is important

Ar impurity radiation loss is calculated with *non-coronal model*: $P_{rad} = L(T_e, \tau_r) n_z n_e$, and constant n_{Ar}/n_i at the outer divertor was increased from 2% to 5%.

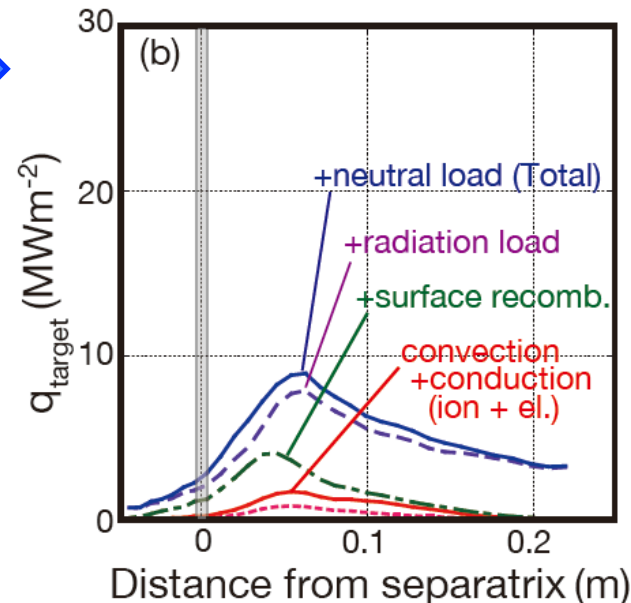
- Evaluation of major heat load on the target

$$q_{target} = \underbrace{\gamma \cdot n_d \cdot C_{sd} \cdot T_d}_{\text{Transport component (incl. electron\&ion-conduction/convection)}} + \underbrace{n_d \cdot C_{sd} \cdot E_{ion}}_{\text{Surface-recombination loss}} + \underbrace{f_1(P_{rad})}_{\text{radiation power load}} + \underbrace{f_2(1/2 m v_0^2 n_0 v_0)}_{\text{neutral power load}}$$

Case-2: “V-shaped divertor” ($n_{Ar}/n_i=2\%$)



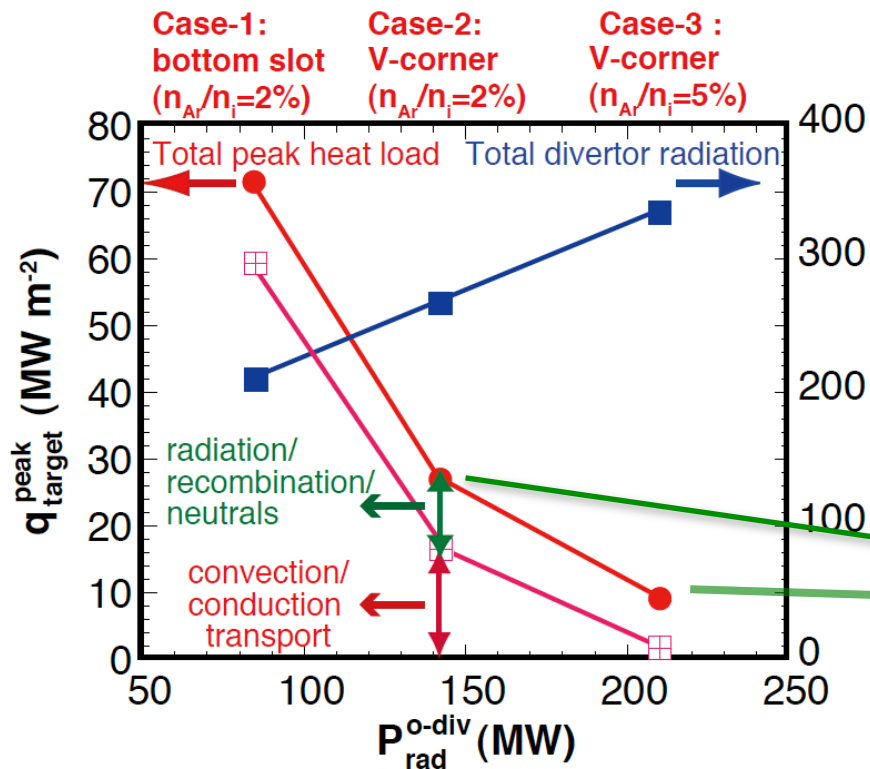
Case-3: “V-shaped divertor” ($n_{Ar}/n_i=5\%$)



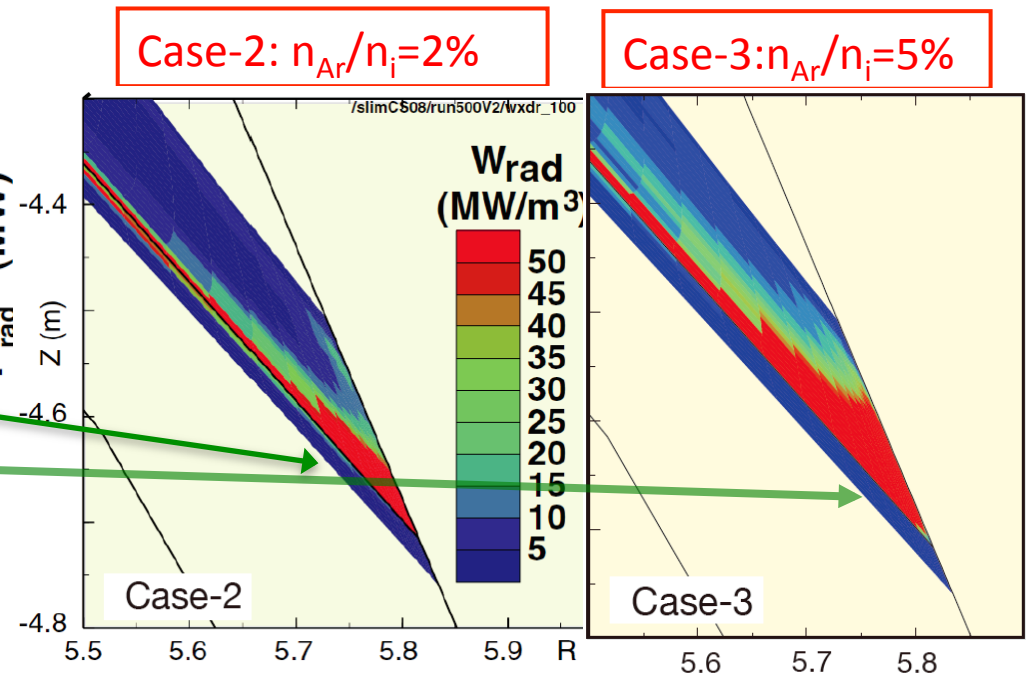
Peak heat load is sensitive to radiation region in the divertor

“Full detachment” is produced at radiation fraction: $P_{\text{rad}}^{\text{tot}}/P_{\text{out}} \sim 92\%$ ($P_{\text{rad}}^{\text{div}}/P_{\text{out}} \sim 67\%$)
 \Rightarrow Radiation region extends in a wide divertor area, and peak heat loading is reduced to lower than 10MWm^{-2} ($q^{\text{peak}} \sim 9\text{MWm}^{-2}$)

Transport of impurities and control of radiation distribution are key to reduce q^{peak}



Intense radiation area (and plasma detachment) extending to wide and upstream in the divertor



Development of MC modelling for Ar seeding

MC modelling for Ar seeding was investigated in the high recycling divertor:

Self-consistent coupling of the fluid plasma, MC neutral and impurity has been developed for the reactor divertor.

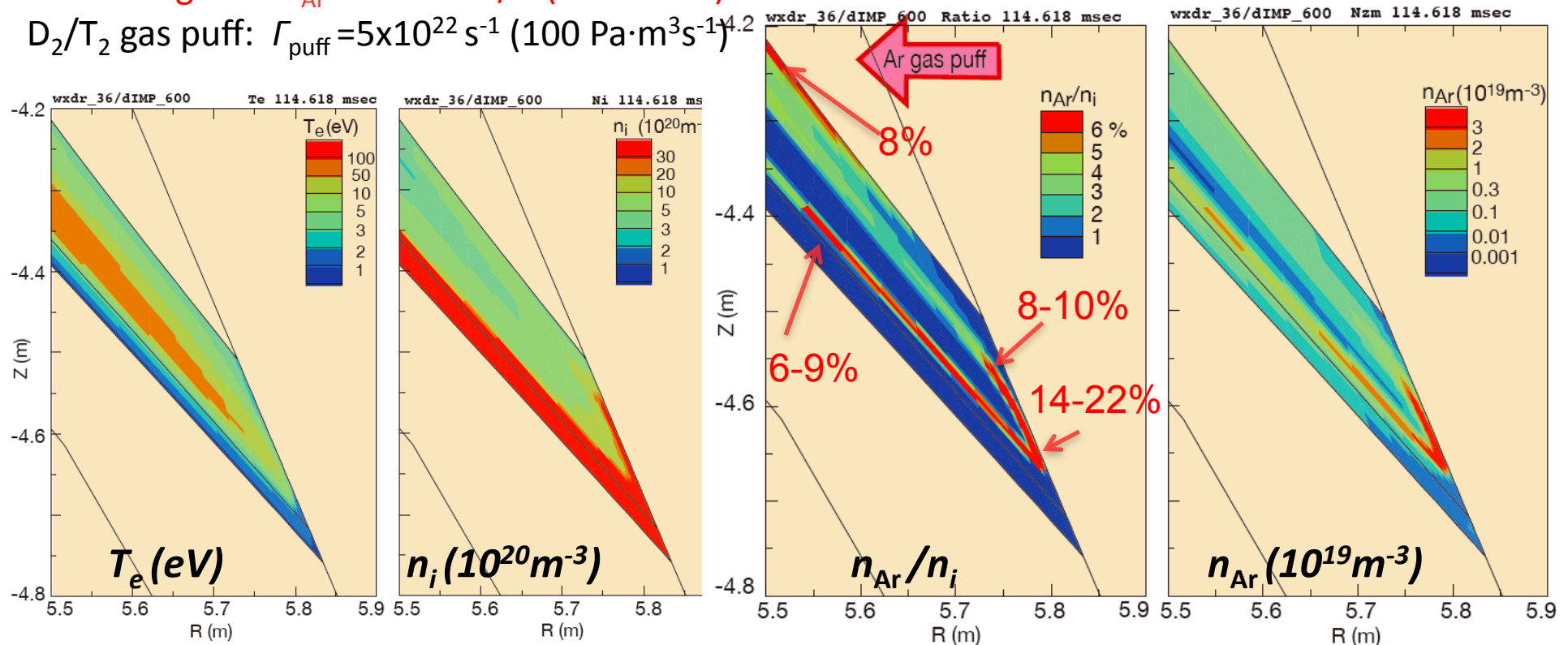
Ar transport was simulated till $t \sim 100$ ms (time scale of particle transport in divertor):

friction force by the plasma flow is dominant \Rightarrow Ar recycling is enhanced near target

\Leftrightarrow Influence of *thermal force* on impurity transport is dominant near separatrix

Ar seeding rate : $\Gamma_{Ar} = 2 \times 10^{21}$ Ar/s (4 Pa·m³s⁻¹)

D₂/T₂ gas puff: $\Gamma_{puff} = 5 \times 10^{22}$ s⁻¹ (100 Pa·m³s⁻¹)



Detachment was different depends on initial condition of the divertor

Self-consistent solutions for $P_{out} = 500 \text{ MW}$, $\Gamma_{Ar} = 2 \times 10^{21} \text{ Ar/s}$ were obtained using **the different initial conditions:**

IC-1: background plasma in Case-2 ($n_{Ar}/n_i = 2\%$), partially detached divertor, was used.

IC-2: background plasma of full detached divertor was used.

- Different divertor plasma profiles were sustained *after the time scale of particle transport in the divertor (100 ms), while they were still transient.*

IC-1: plasma from Case-2

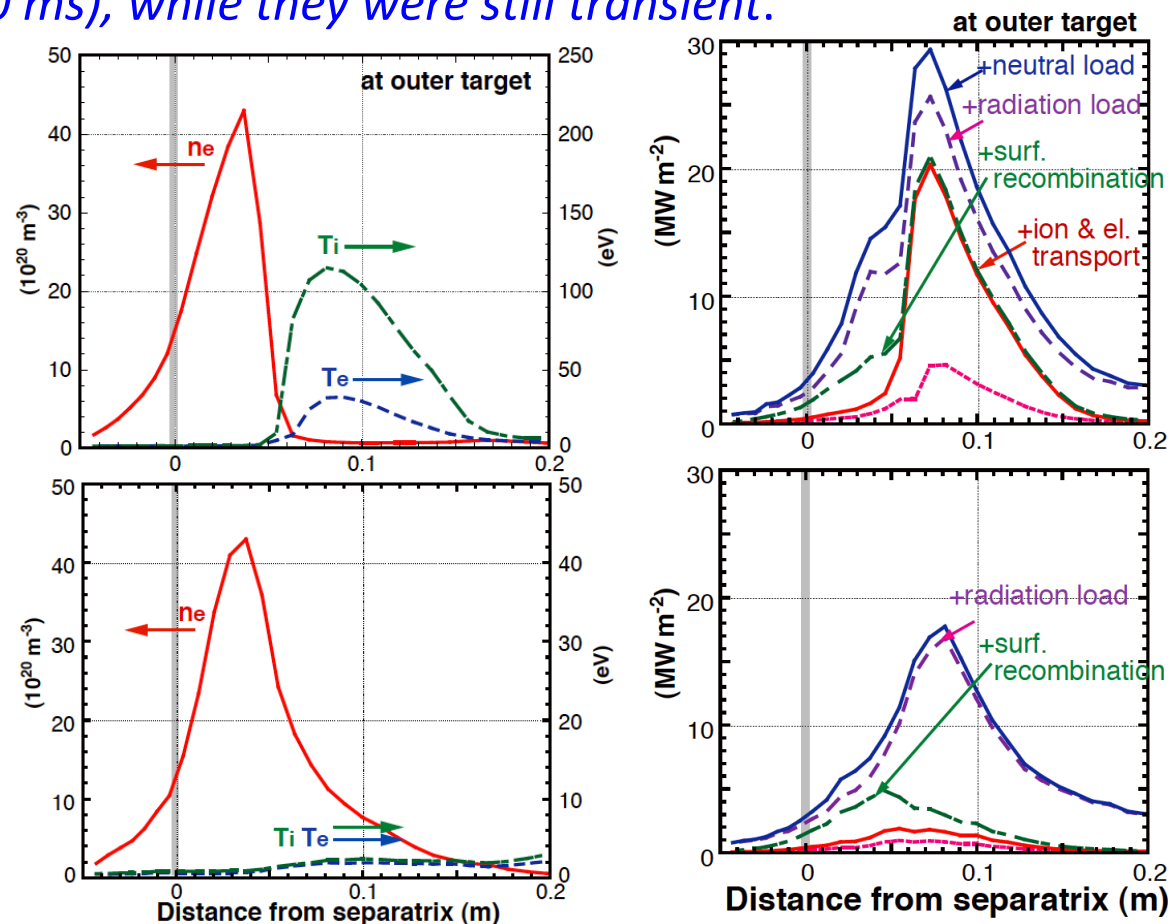
Detached near separatrix, and attached at the outer flux surfaces.

→ max. $q_{div} \sim 28 \text{ MWm}^{-2}$, where transport heat flux is dominant.

IC-2: full detached divertor

Full detached divertor is sustained, while radiation loss near the target becomes significant.

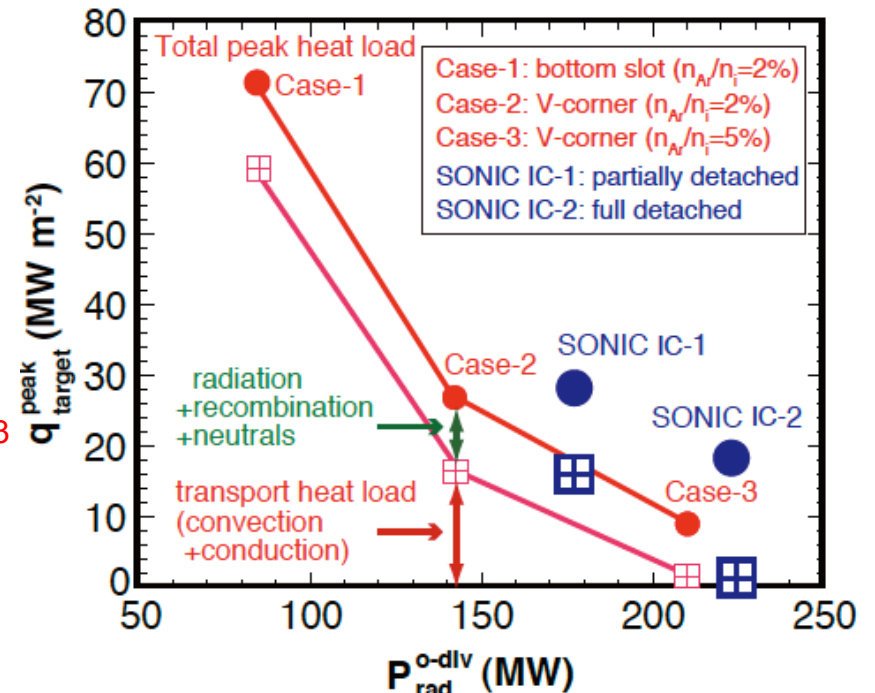
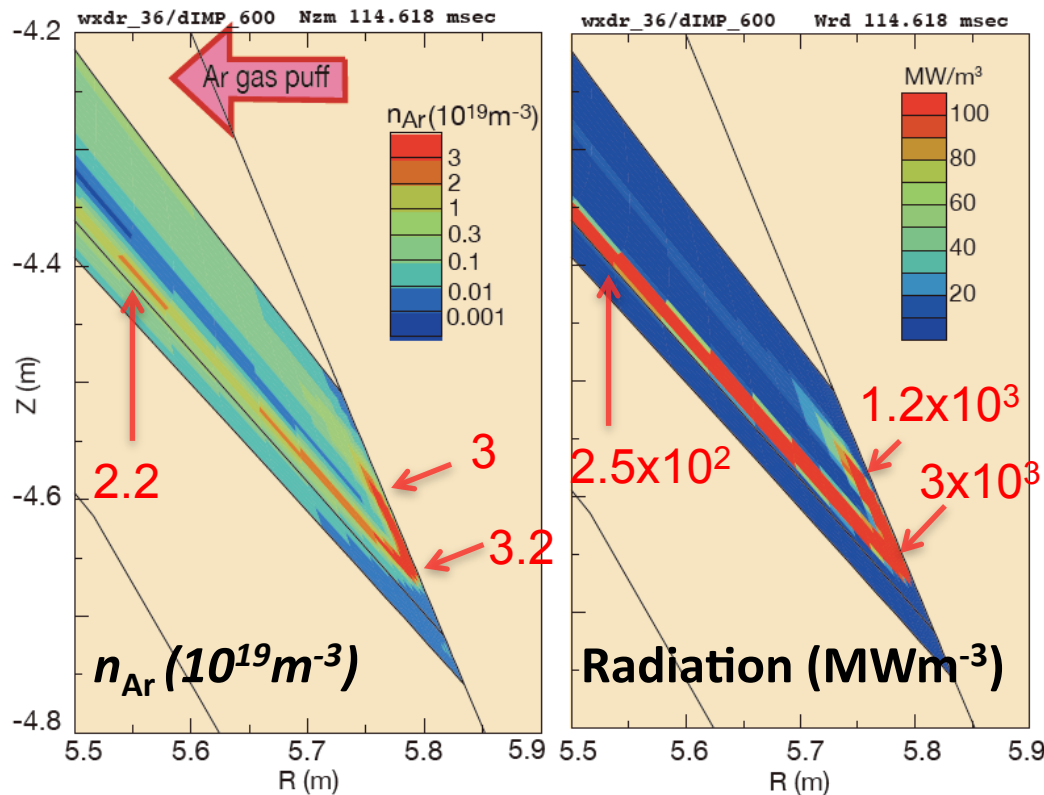
→ max. $q_{div} \sim 18 \text{ MWm}^{-2}$, where radiation power flux is dominant.



Radiation power load from MC-sim. is larger than *constant n_{Ar}/n_i model*

- Region with large radiation loss ($> 100 \text{ MWm}^{-3}$) is localized just above the target, while the full detachment is sustained in the transport time scale (IC-2 case).
 - Ar transport to the upstream SOL/edge is still transient:
radiation at SOL/edge, $P_{rad}^{edge} \sim 80 \text{ MW}$, is smaller than $P_{rad}^{edge} \sim 130 \text{ MW}$ ($n_{Ar}/n_i \sim 1\%$)
- ➔ Investigation of Ar transport and radiation power at upstream SOL/edge is necessary to determine appropriate or combination of the radiators.

SONIC IC-2: full detached divertor case



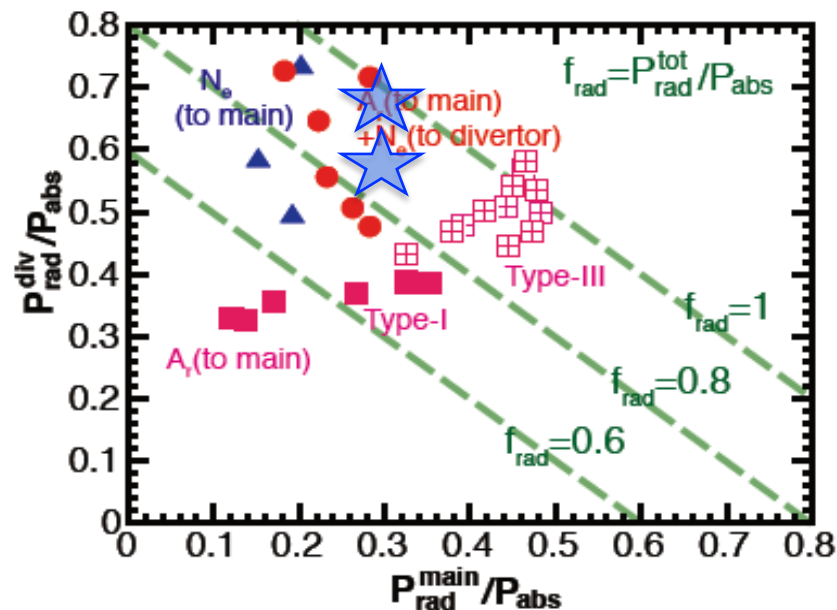
2.3 Issues of power and particle handling

Large power handling at the SOL and Edge is required for DEMO operation:

$P_{rad}^{SOL\&edge} \sim 150\text{MW}$ ($P_{rad}^{SOL\&edge}/P_{out} \sim 30\%$) for the simulation of $(n_{Ar}/n_i)_{edge} = 1\%$

- Power handling at the SOL and Edge such as increasing n_{imp}/n_i and $P_{rad}^{SOL/edge}$ (distributions of impurity ions, n_e and T_e) can be controlled by multi-impurity seeding.
- Operation of the large $P_{rad}^{sol/dge}$ plasma (and high density) will be restricted also by degradation in the core plasma performance.

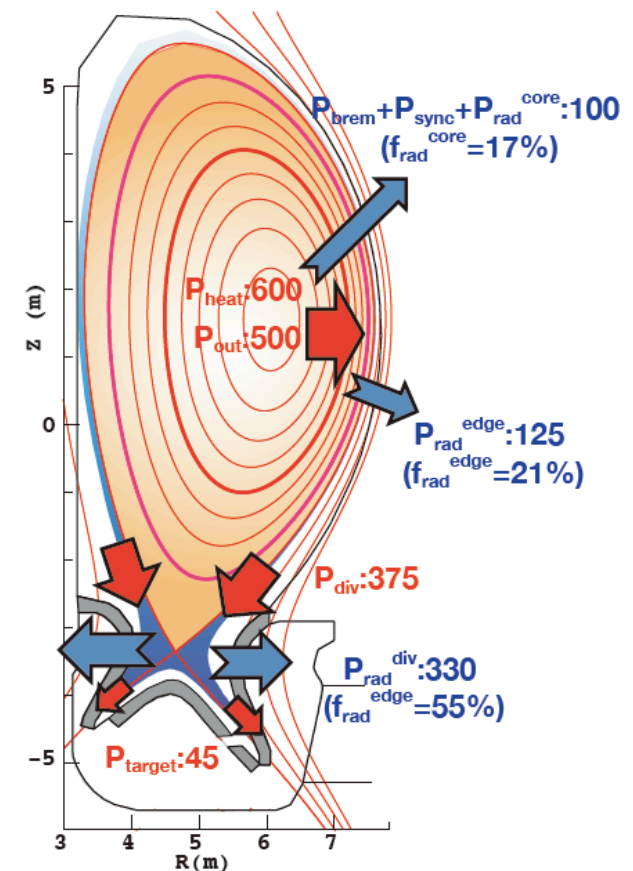
Ex.1 Radiation fractions at main and divertor for Ar and/or Ne seeding in JT-60U ELMMyH-mode



N. Asakura, et al. Nucl. Fusion 49 (2009) 115010

$P_{rad}^{tot}/P_{out} \sim 92\%$ ($P_{rad}^{div}/P_{out} \sim 67\%$)

Power flow in Slim CS (normalized to P_{heat})



Divertor pumping (He exhaust in the detach divertor)

He exhaust (α -particle production rate $\sim 4 \times 10^{21} \text{s}^{-1}$ for 3GW) is crucial,

\Leftrightarrow pumping rate is low for formation and sustainment of “full detached divertor”

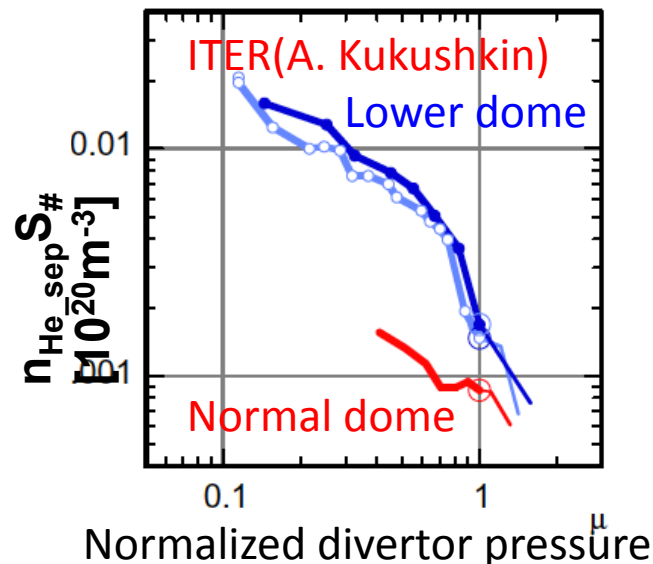
$$\tau_{\text{He}}^* / \tau_E < 5-10, \eta_{\text{He}} = (p_{\text{He}} / 2p_{\text{H}_2})^{\text{div}} / (n_{\text{He}} / n_{\text{H}})^{\text{main}} > 0.2$$

- He density at the main edge depends on the divertor (Dome) structure :
- He exhaust efficiency is sensitive more than that for Fuelling gas

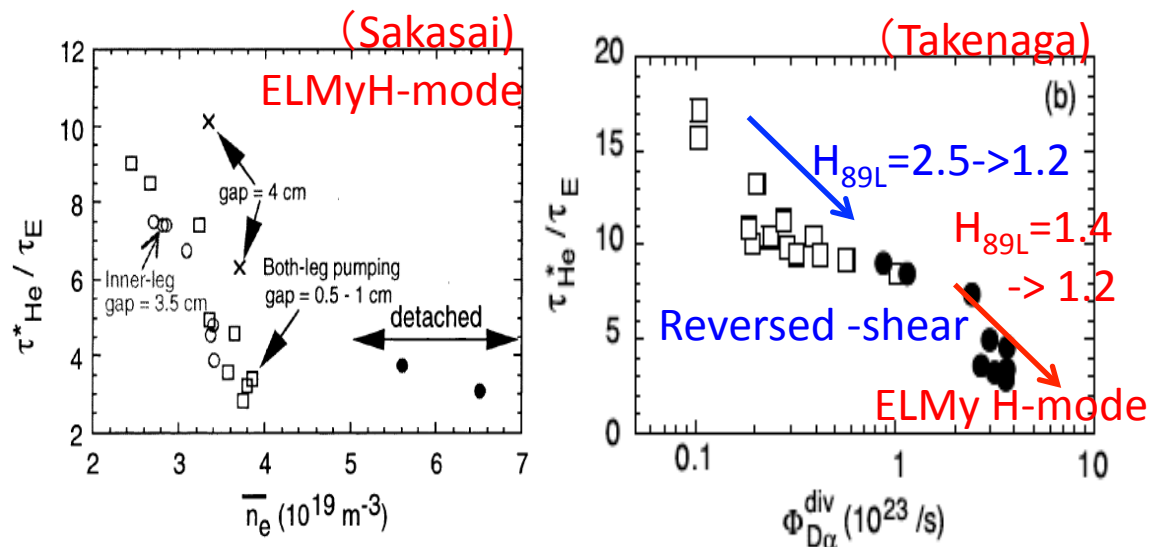
\Leftrightarrow ITER and DEMO divertor size is larger than MFP of He

\Rightarrow Minimum pumping rate and port are required for Tritium handling/retention and neutron shield.

He density at separatrix



He-NB& Ar-frost cryopump experiment (JT-60U)



Extension of ITER divertor concept to DEMO divertor ?

“Full detachment” is necessary for DEMO divertor, extending from ITER divertor

⇒ operation scenario of the divertor and main plasmas will be restricted by requirement of the high radiation loss and high edge density.

Design concept for DEMO divertor may be investigated from different viewpoints

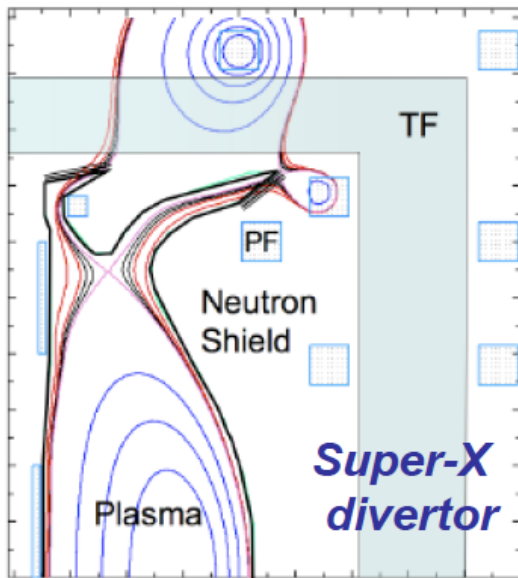
(1) Super-X divertor ⇒ Divertor leg and target area are increased

long field-line and extending area to reduce T_e^{div} and q_{target} .

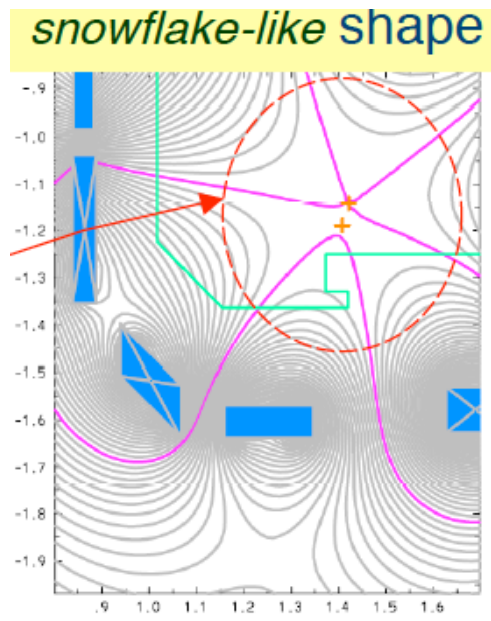
(2) Snowflake-like divertor ⇒ Flux expansion and effective field-line length

(3) Helical field ⇒ Enhancing diffusion by magnetic perturbation

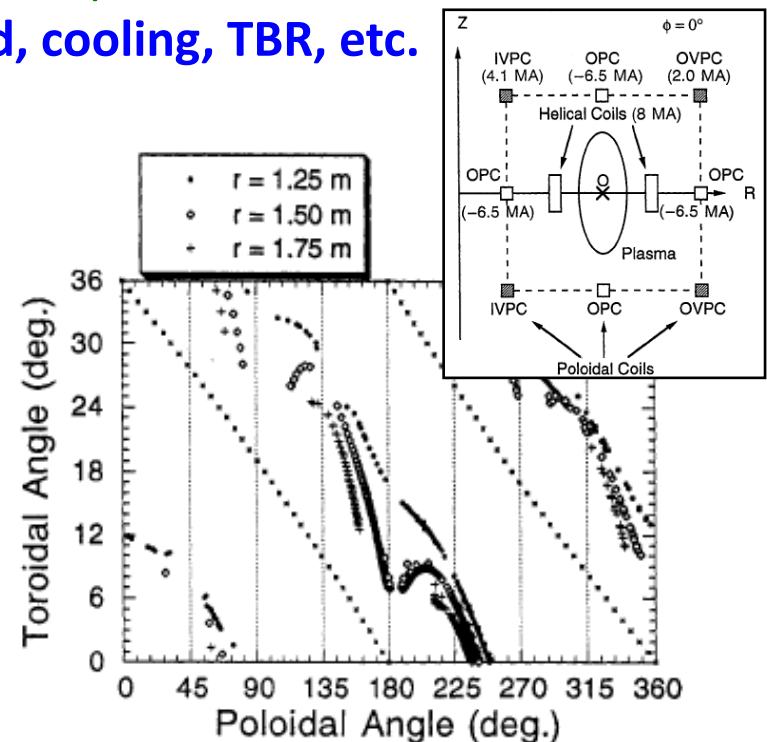
⇔ Coil design issues are remained: neutron shield, cooling, TBR, etc.



Kotschenreuther



Ryutov, Phys. Plas. 14 (2007) 064502



Iakase, et al, NUCL. FUSION 35 (1995) 123

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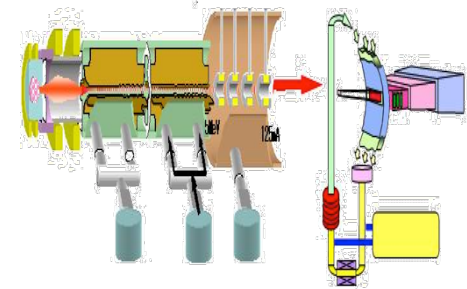
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Divertor simulation
Issues of power and particle handling

3. JAEA Aomori Fusion R&D center and BA Demo Design Activity

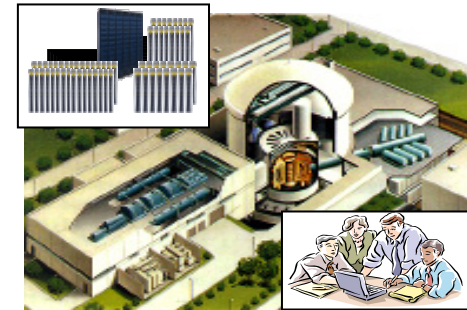
4. Summary

Broad Approaches comprises three Projects (JA-EU)

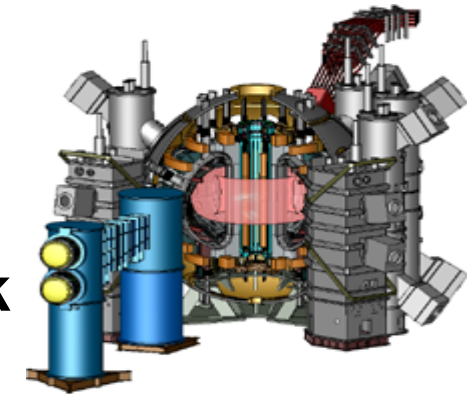
1) Engineering Validation and Engineering Design Activities for the International Fusion Materials Irradiation Facility (**IFMIF/EVEDA**)



2) International Fusion Energy Research Center (**IFERC**),
a) DEMO Design and R&D coordination Center
b) Computational Simulation Center
c) ITER Remote Experimentation Center



3) **Satellite Tokamak** Programme
Participation to upgrade of JT-60 tokamak to JT-60SA and its exploitation.



International Fusion Energy Research Center (IFERC)

IFMIF/EVEDA Accelerator Building

Administration & Research Building

Computer Simulation & Remote Experimentation Building

DEMO R&D Building



International Fusion Energy Res. Center (Last week)

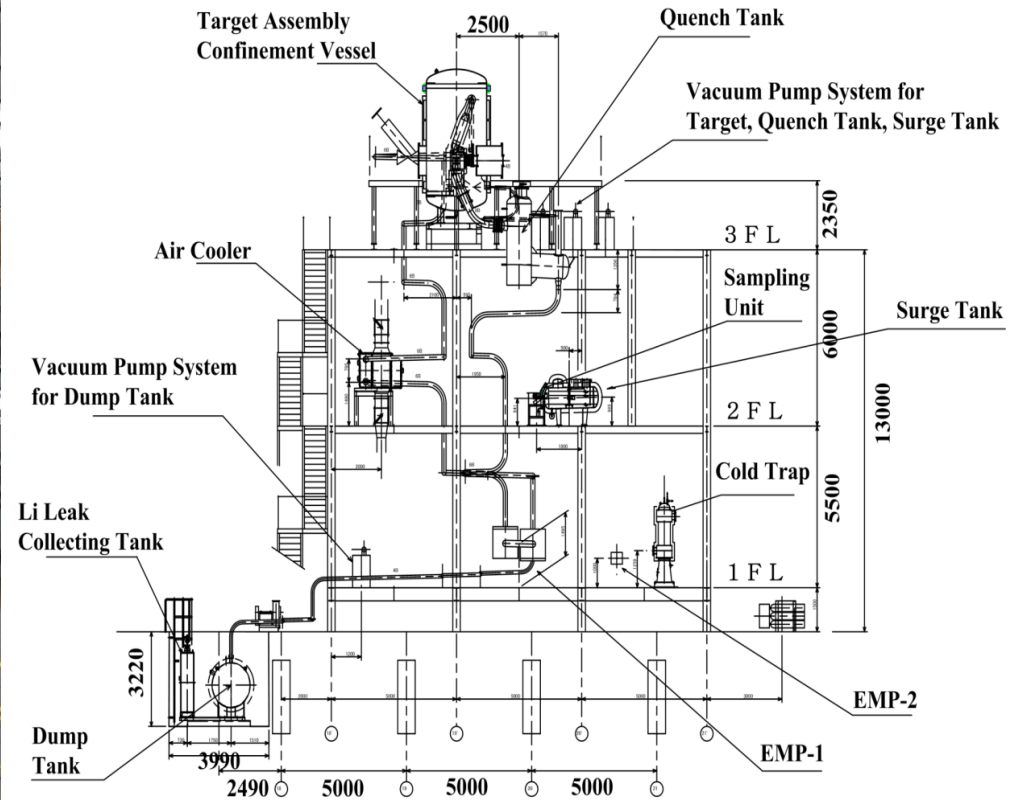
Computer Simulation &
Remote Experimentation
Building

IFMIF/EVEDA Accelerator
Building

Administration &
Research Building



Present status of IFMIF/EVEDA Li Test loop

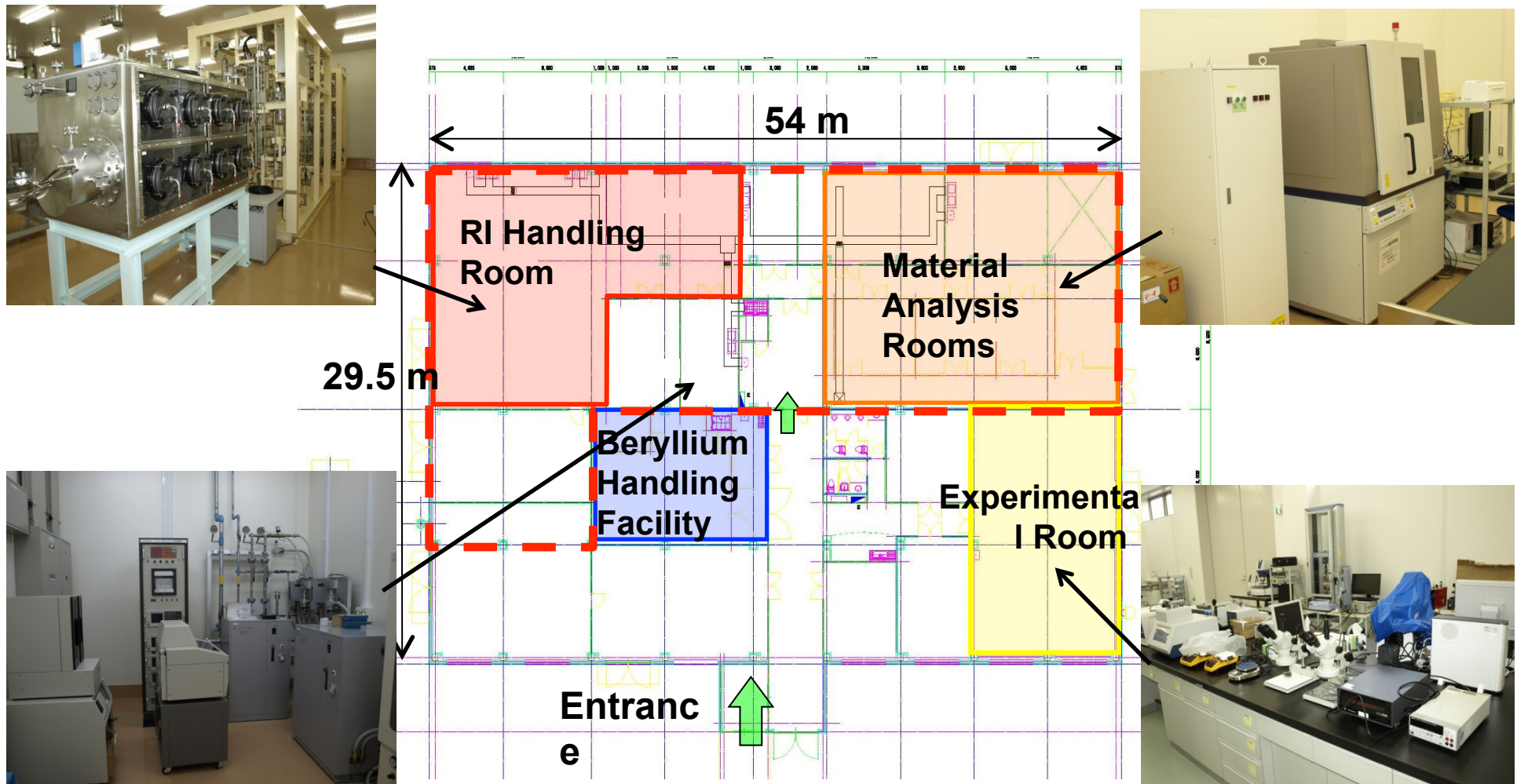


Construction of the Li Test Loop has almost been completed, and the acceptance test will be completed early in 2011.

DEMO R&D Building

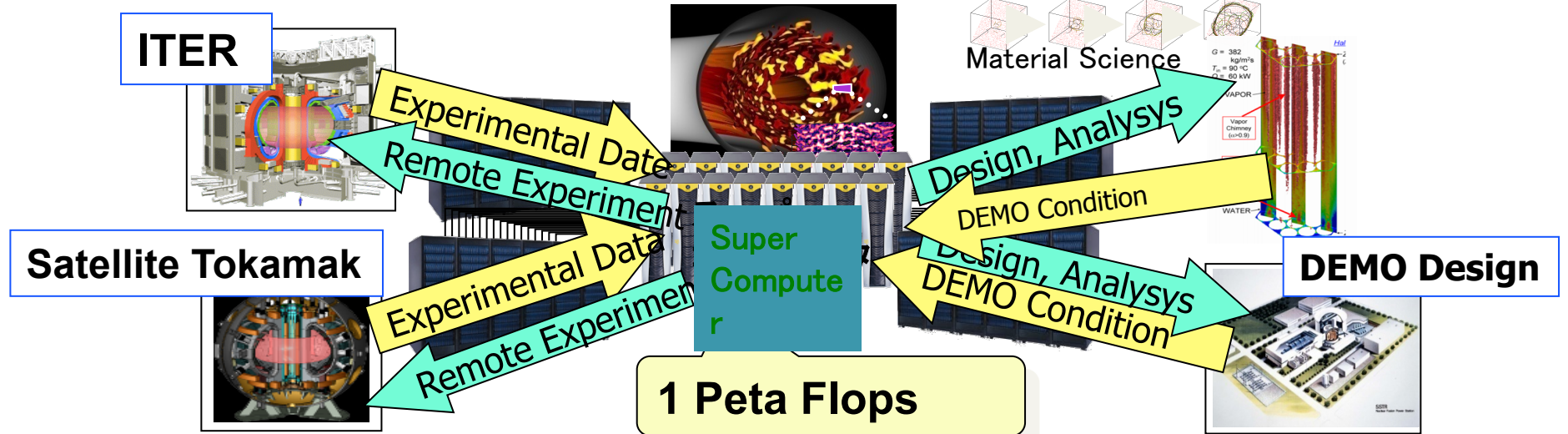
Technological R&D on key issues for the future DEMO reactor

- a) SiCf/SiC Composites, b) Tritium Technology, c) Materials Engineering for DEMO Blanket,
- d) Advanced Neutron Multiplier for DEMO Blanket, e) Advanced Tritium Breeders for DEMO Blanket



Computer Simulation Center (CSC)

Super computer (1Peta-flops) will be operational in January 2012 for fusion simulation.



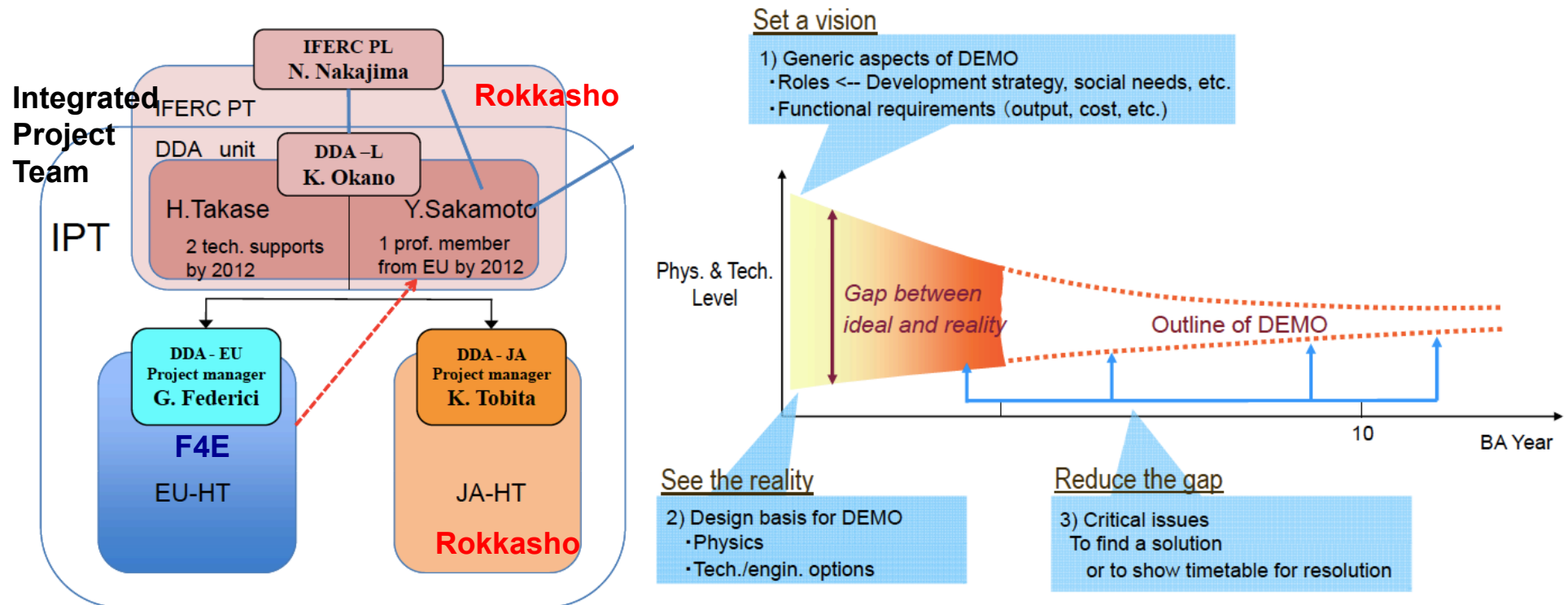
	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016
Computer Simulation Center		Preparation					Operation			
		1 st Stage					2 nd Stage			
Procurement				Preparation	Installation		Operation			
Special Working Group (SWG)	SWG-1		Selection				SWG-2 Operation Rule			

Demo Design Activity (DDA) entering Phase Two (2011)

BA DEMO Design Activity in IFERC Project

Objective: to establish a common basis for a DEMO design, including:

- (i) provision and exchange of scientific and technical information;
- (ii) DEMO conceptual design activities.

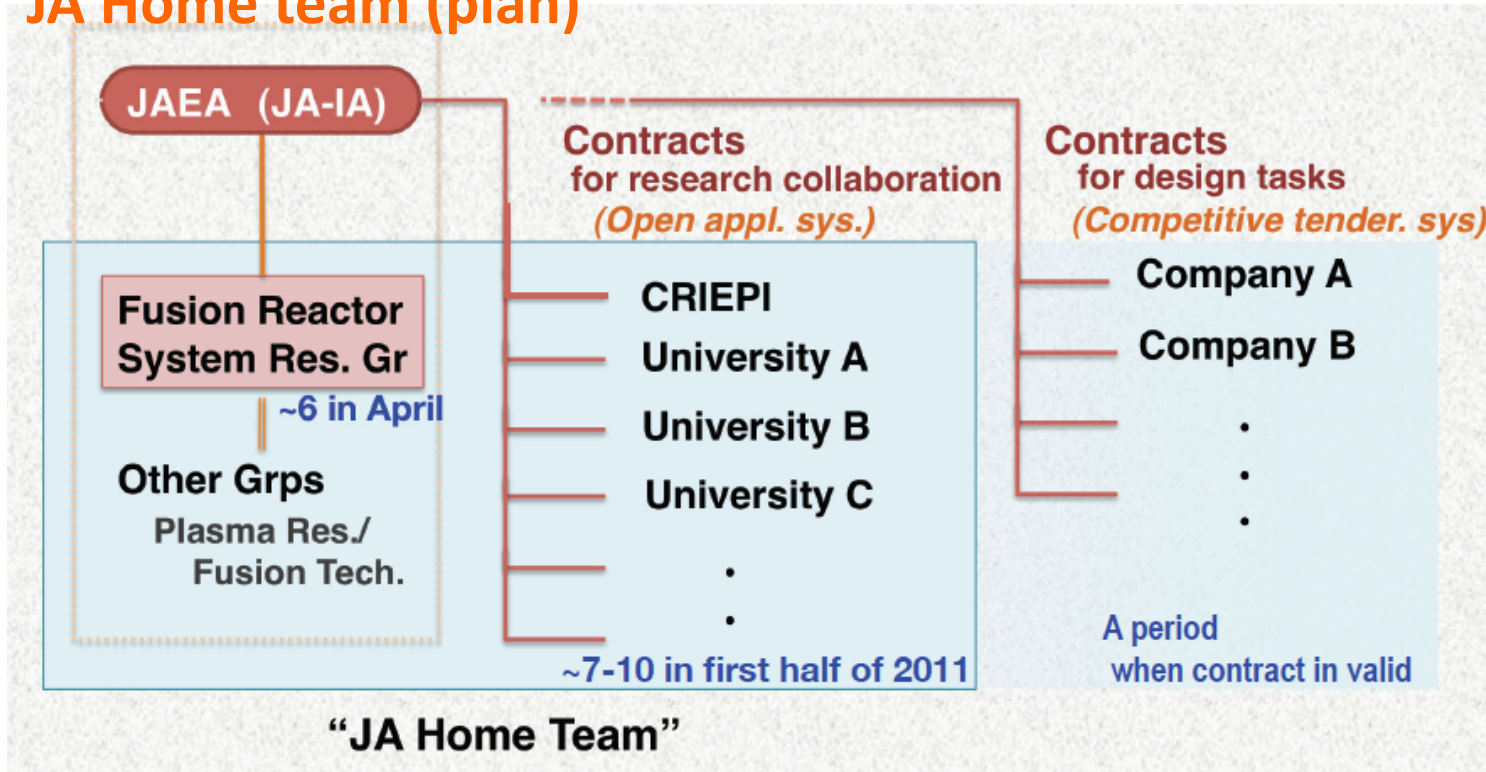


Phase Two: Development of pre-conceptual design options for DEMO

IFERC Project	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017
DEMO Design Coordination	Phase One				Phase Two						
	Workshop: 1-2/year				Joint work at Rokkasho to develop conceptual DEMO design						

Research collaboration starts from 2011

JA Home team (plan)



Plan of EU Home Team

F4E directly contacts to IPT and JA-HT, and conducts
Garching: EFDA (Core team), and
distributed Project Teams (associations)

Categories of working issues in Phase Two

Generic issues

i) Role of DEMO, ii) Requirements for DEMO, iii) Development strategy

Design issues on “Plasma Physics”

i) Required physics parameter, ii) MHD equilibrium and shaping

Design issues on “Plasma Engineering”

i) Plasma control, ii) Current drive, iii) Divertor and plasma wall interaction

Design issues on “Engineering”

i) Blanket, ii) Magnet

“System issues” on DEMO Design

i) Maintenance, ii) Safety, iii) Systemic issues

System Code

Working Plan from Japan in Phase Two-A

Activities in Phase Two-A (2011-12)

a: Design criteria and cost model

- To discuss and agree on DEMO objectives, requirements, standards, design rules, etc.

b: Analysis key design issues and options and launch preliminary design work

- To review and launch design work on key design issues such as power exhaust (divertor), extrantion and breeding (blanket), remote maintenance, ...

c: Preparation and start implementation of system design code

- To develop a common system desig code
 - *Evaluation of existing codes, revisit modelings on physics, engineering and cost*

Divertor armor material is investigate from viewpoints more than ITER

Tungsten is foreseen as PFCs (divertor and first wall) in DEMO reactor,

Engineering properties:

(1) High thermal conductivity, (2) High melting temperature, (3) Low activation,

Performance of high-temperature fusion plasma:

(4) Compatible with high temp. fusion plasma --- low accumulation/reliable control

Divertor operation/ PWI performance:

(5) **Life time:** Low erosion rate/high threshold energy, Low surface damage (blistering, crack, bubble, etc.), Melting dynamics (influence on structure materials),

(6) **Safety:** T-retention, Dust generation, Activation

Tritium-breeding/fuel-circulation (incl. First wall):

T-retention, Dust production, Neutron-energy spectrum (reflection, deflection)

⇒ Development of armor materials (W-alloy, fine-grain-W, etc.)

	ITER (1 shot)	DEMO (continuous)
T_w at SS (°C) water-cool	~1000 [base 100-200]	<1200 [base 290]
T_e near strike-point (eV)	1-30	1-20
Fuel ion fluence (m ⁻²)	5x10 ²⁵ - 5x10 ²⁶ (400s)	10 ³⁰ -10 ³¹ (~year)
He ion fluence (m ⁻²)	10 ²⁴ - 10 ²⁵ (400s)	10 ²⁹ -10 ³⁰ (~year)
Neutron fluence (dpa)	~0.5 (~5 year)	20-100 (1-3 year)

Divertor system issues for DEMO

Divertor Technology and System has been developed in different concept/materials

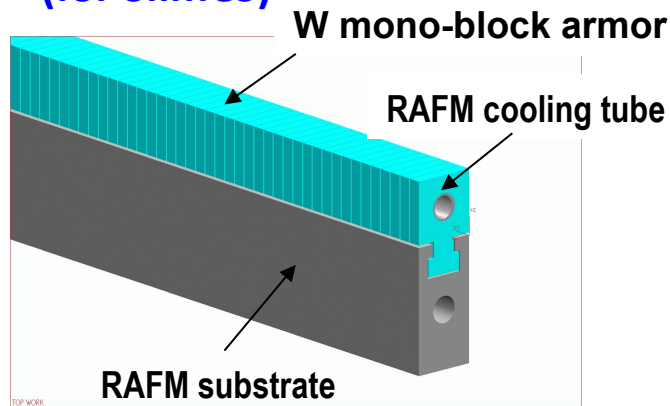
Divertor cooling techniques and (armor/structure) Material selection:

- Water cooling ($T_{base} \sim 290^{\circ}\text{C}$, 4MPa PWR, 4-8 m/s in SlimCS) : W & RAFMS
 \Rightarrow better heat transfer coefficient in conventional simple structure
- He gas cooling ($T_{base} \sim 600^{\circ}\text{C}$, 10MPa, in HEMJ & T-tube) : W & W-arroy & ODS-FM
 \Rightarrow non-active nuclear & chemical, safety, Jet impingement to increase heat transfer

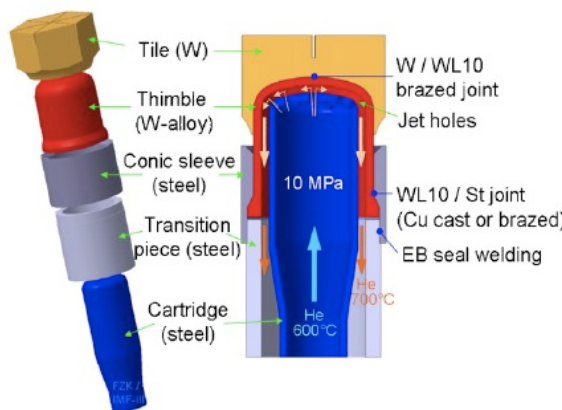
Feasible divertor system should be investigated, from viewpoints:

- (1) Heat removal efficiency --- potential improvement larger than 10 MWm^{-2}
- (2) Safety such as abnormal events (leak, crack, etc.) and detection
- (3) Material combination (armor, structural, joint) at different operation temperature
- (4) Joint material and technology

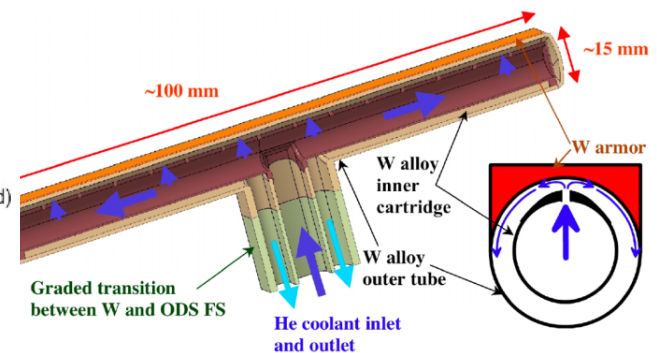
Water cooling component (for SlimCS)



He/W component (EU-Finger)



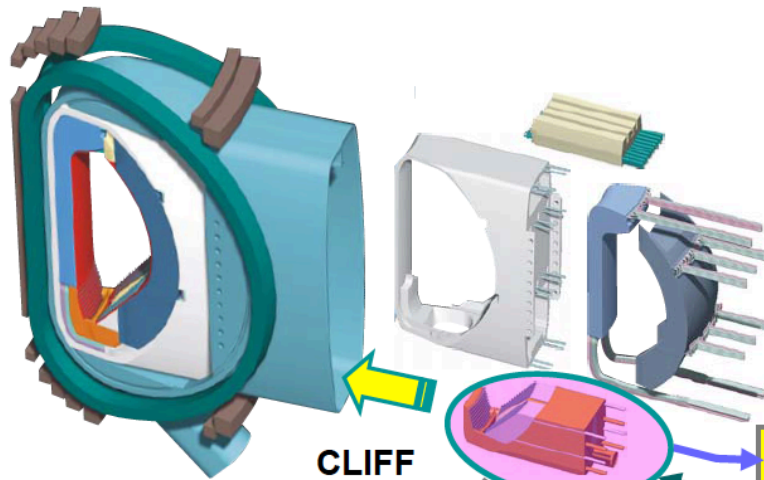
He/W component (ARIES: T-tube)



Power plant Divertor: heat removal \Rightarrow Electricity Generation

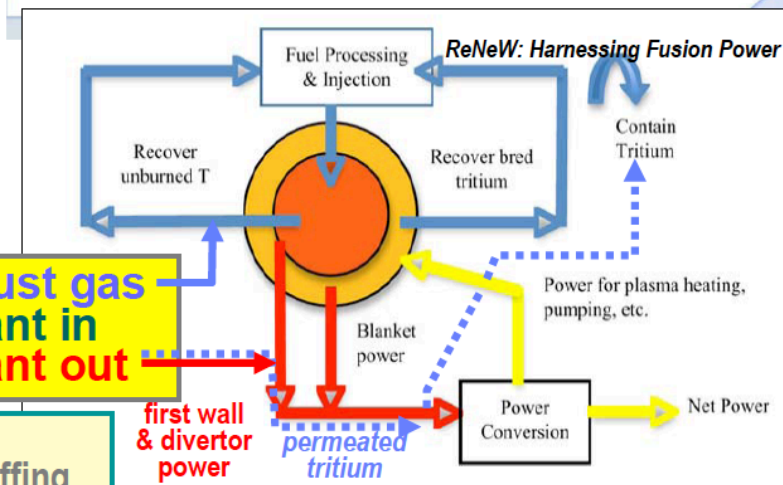
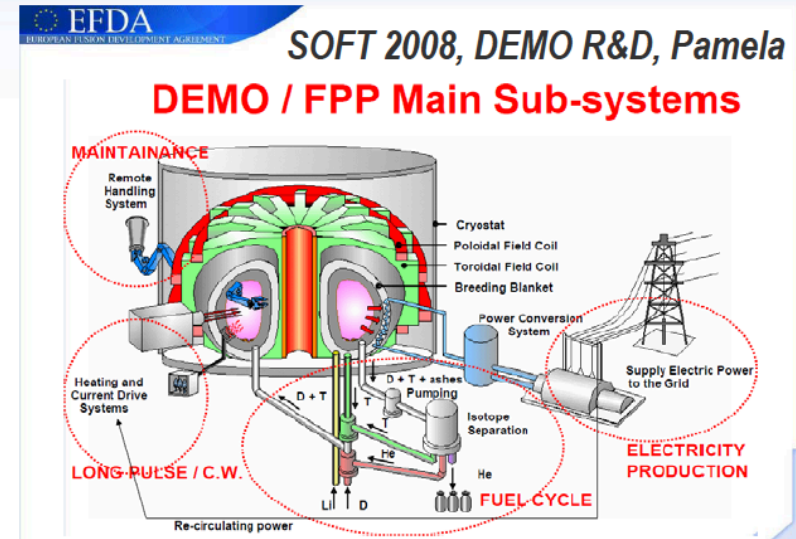
The Divertor - a complex heat removal system

To produce energy efficiently, we must use the (20%) power going to the divertor; so the **divertor must be integrated with heat removal from the first wall and blanket.**



radiation shielding
sensors
vacuum boundary
leak monitoring

?gas puffing
seal welds
etc., etc.



Sandia
National
Laboratories

4. Summary : DEMO divertor simulation

- Power handling scenario such as $P_{out} = 500\text{MW}$ for DEMO divertor was critical issue: Design of the huge power handling must be accomplished at least by simulation.

⇒ Intense Ar seeding (such as $n_{Ar}/n_e \sim 5\%$) in the divertor extending from ITER will produces **the full detached divertor** ($P_{rad}^{SOL/edge}/P_{out} \sim 30\%$ and $P_{rad}^{tot}/P_{out} > 95\%$)

- SONIC with impurity Monte-Carlo has been developed for Ar impurity seeding:

Self-consistent coupling of the fluid plasma, MC neutral and impurity has been developed for the reactor divertor (*but still transient at the upstream SOL/edge*)

⇒ Region with large radiation loss ($>100 \text{ MWm}^{-3}$) is localized just above the target, while the full detachment is sustained in transport time scale in the divertor.

- Radiator/the combination and divertor geometries appropriate for controlling the full divertor detachment will be investigated.
 - He exhaust (pumping) consistent with formation of detached divertor is a crucial.
- ⇒ Operation of the edge and core plasma would be restricted, and development of handling target load $q_{target} > 10\text{MW/m}^2$ will be necessary.

Advanced DEMO divertor scenarios need to investigate coil design issues.

Summary : IFERC DEMO Design Activity

- “Divertor and PWI” is important key design issue of Plasma Engineering in BA DDA:
Other than the divertor physics design incl. the advanced DEMO divertor,
investigation of the following issues is proposed:

Divertor armor material should have appropriate properties for various viewpoints

Engineering

Performance of high-temperature fusion plasma:

Divertor operation/ PWI performance (Life time, Safety)

Tritium-breeding/Fuel-circulation (incl. First wall)

Feasible divertor system should be investigated/developed, from viewpoints:

(1) Heat removal efficiency --- potential improvement larger than 10 MWm^{-2}

(2) Safety such as transient/abnormal events (leak, crack, etc.) and detection

(3) Material combination at different operation temperature

(4) Joint material and technology

Power plant Divertor: heat removal \Rightarrow Electricity Generation

In addition

- Steady-state distribution ($t \sim 1\text{s}$) will be investigated in **IFARC parallel computer (1PTlops)** with effective speed of 100TFlops (x5000 faster than JAEA: 20GFlops).
Now, 9 hours are required for SONIC calculation of 10ms (need 100 times more).
 \Rightarrow SONIC calculation in steady-state (1s) will be 0.2 hour !

5. Summary and issues for the DEMO divertor (2/2)

- **Divertor armor material should have appropriate properties for various viewpoints**

Engineering:

(1) high thermal conductivity, (2) high melting temperature, (3) low activation,

Performance of high-temperature fusion plasma:

(4) compatible with fusion plasma --- low accumulation/reliable control

Divertor operation/ PWI performance:

(5) Life time: low erosion rate, Low surface damage, Melting dynamics,

(6) Safety: T-retention, dust generation, activation

Tritium-breeding/Fuel-circulation (incl. First wall)

- **Feasible divertor system should be investigated, from viewpoints:**

(1) Heat removal efficiency --- potential improvement larger than 10 MWm^{-2}

(2) Safety such as transient/abnormal events (leak, crack, etc.) and detection

(3) Material combination at different operation temperature

(4) Joint material and technology

Power plant Divertor: heat removal \Rightarrow Electricity Generation

Prediction and control of transient (ELM) heat load

ELM mitigation is the most important for ITER&DEMO:

- T_e^{ped} , W_{ped} will be increased 1.6-2 times than ITER
- $v^*(neo)$ is increased (0.06 \rightarrow 0.016) $\Rightarrow \Delta W_{ELM}/W_{ped}$?
- Acceptable ΔW_{ELM} is increased from 1MJ (ITER) to 1.6MJ (SlimCS) due to increase of wetted area.

\Rightarrow ELM mitigation should be reinforced to acceptable

$$\Delta W_{ELM}/W_{ped} = 1/30 - 1/38 \text{ (SlimCS)}$$

Physics and Engineering issues (incl. ITER/ITPA R&D):

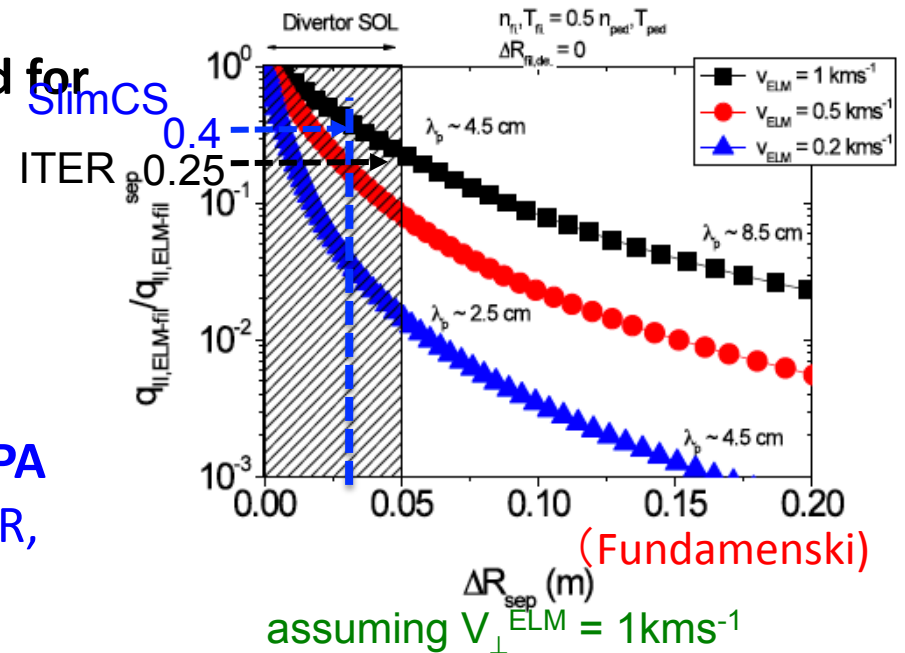
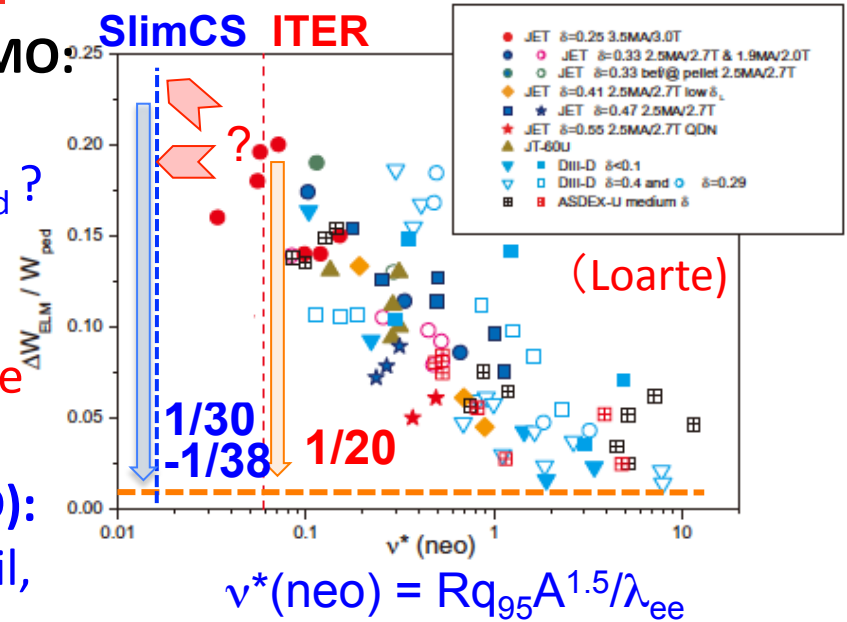
Grassy ELM, QH-mod, pellet pace-making, RMP-coil, edge-ECH, Type-III, etc.

Heat load to FW (near upper null) is increased for high shaping configuration (δ_{95} , κ_{95}):

- Design of SOL configuration, such as 2nd separatrix distance $\Delta r_{2sep} = 3\text{cm}$ (SlimCS), first wall distance $\Delta r_{wall} < 20\text{cm}$ (SlimCS),

should be consistent with

Physics and Engineering issues (incl. ITER/ITPA R&D): ELM propagation, Blanket width for TBR, Conducting shell design ($r_s/a=1.35$), etc.



Plasma Facing Component

Divertor armor material should have appropriate properties for various viewpoints,

Engineering properties:

(1) High thermal conductivity, (2) High melting temperature, (3) Low activation,

Performance of high-temperature fusion plasma:

(4) Compatible with high temp. fusion plasma --- low accumulation/reliable control

Divertor operation/ PWI performance:

(5) **Life time:** Low erosion rate/high threshold energy, Low surface damage (blistering, crack, bubble, etc.), Melting dynamics (influence on structure materials),

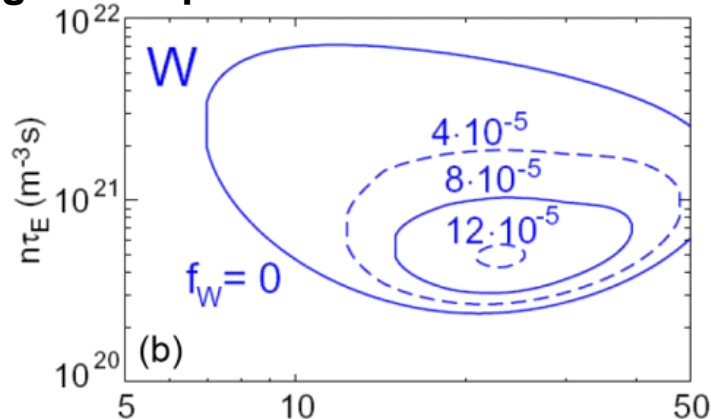
(6) **Safety:** T-retention, Dust generation, Activation

Tritium-breeding/fuel-circulation (incl. First wall):

T-retention, Dust production, Neutron-energy spectrum (reflection, deflection)

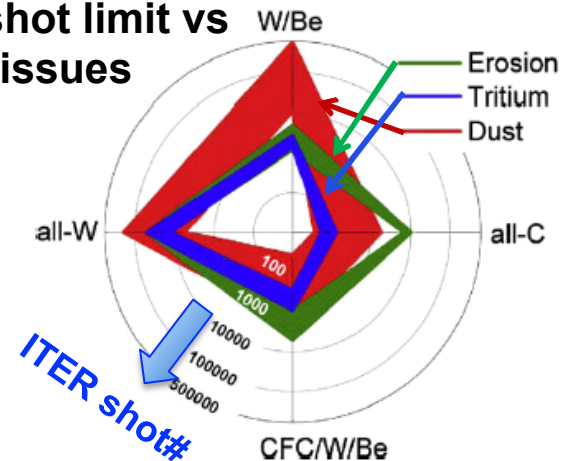
⇒ Development of armor materials (W-alloy, fine-grain-W, etc.)

Ignition operation vs W-concentration



R. Neu, et al., Fusion Eng Des. 65 (2003) 367.

ITER shot limit vs PWI issues

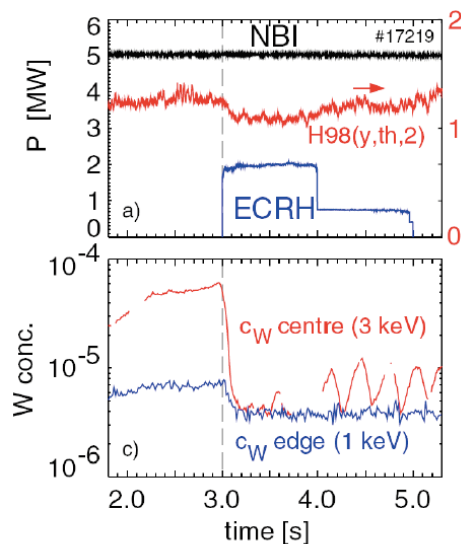


J. Roth, et al., J. Nucl. Mater. 390–391 (2009) 1

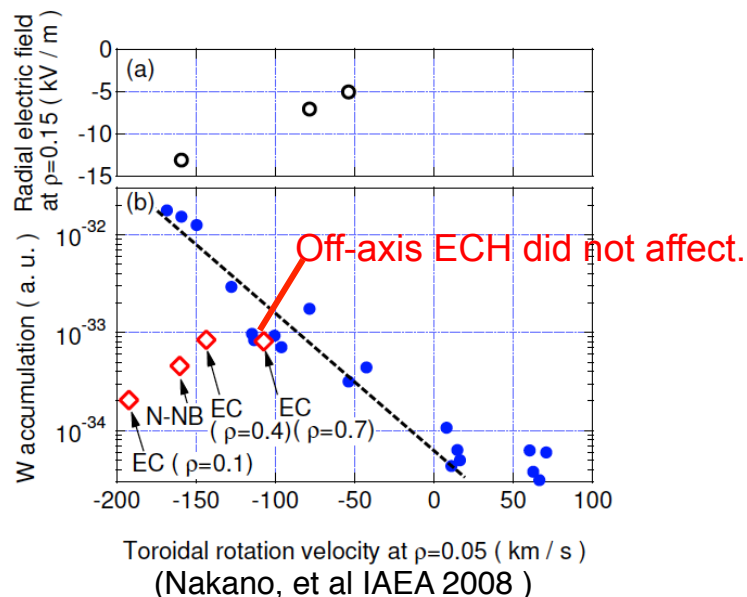
Accumulation and Control of high-Z impurity

Research of high-Z (W) impurity accumulation and its control have been developed:

- **Accumulation of W was mostly associated with density peaking (AUG)/ Counter-rotation(JT-60U) \Rightarrow Determination of W impurity transport model is required:**
Some mechanisms of Internal E_r and rotation (acceleration of W) were proposed.
- **Control (exhaust) techniques of W-transport should be determined for high temperature DEMO plasma** (higher charge-state and lower collisionality)
 \Rightarrow **ECH center heating (producing peak temperature profile) and gas puff (producing flat density profile) were reproduced in some devices.**
Other techniques (rotation, ST-control, α -heating effect, etc) are investigated.
- **W at RF limiter and first wall penetrates into core plasma rather than divertor.**



R. Neu, et al., PPCF 44 (2002) 811



Toroidal rotation velocity at $\rho=0.05$ (km / s)
(Nakano, et al IAEA 2008)

ELM plasma pulse and high heat flux to W-armor

Divertor target (mono-block) structure and Melting layer :

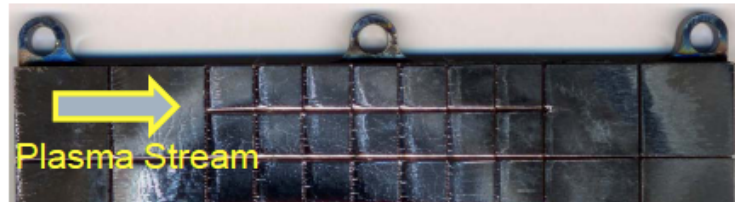
Plasma gun exposure (QSPA) and TEXTOR W-limiter experiment showed “melting layer” dynamics (by plasma pressure and $J \times B$) \Rightarrow formation of “bridge” between W-blocks \Rightarrow extra thermal stress on cooling-pipe/joint \Rightarrow damage on cooling-pipe in worst case

Divertor operation in Reactor plasma and Life time :

Combination of repeated plasma pulses (0.5 MJ/m^2 , 0.5 ms) & heat flux ($10\text{-}20 \text{ MW/m}^2$) \Rightarrow primary (grain boundary) and secondary (surface) cracks :

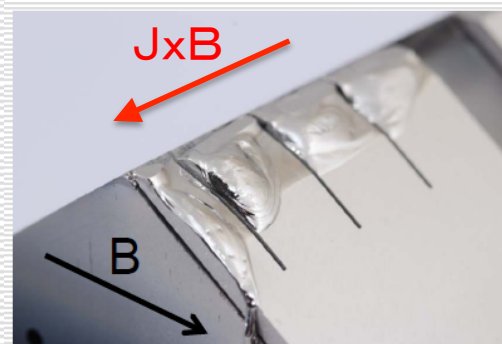
Acceleration? Plasma pulse affect melting/large thermal stress on the surface \Leftrightarrow
High heat flux (SS) affects thermal stress into cooling pipe

W-block tile test (QSPA)



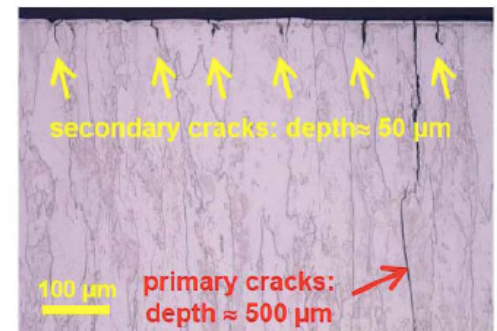
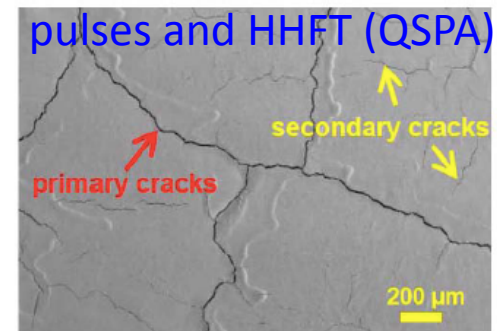
$E = 1.0 \text{ MJm}^{-2}$ $\Delta t = 500 \text{ } \mu\text{s}$
(100 pulses)

W test limiter in TEXTOR after one discharge



角を丸めていないスリット

W-block tile test by plasma

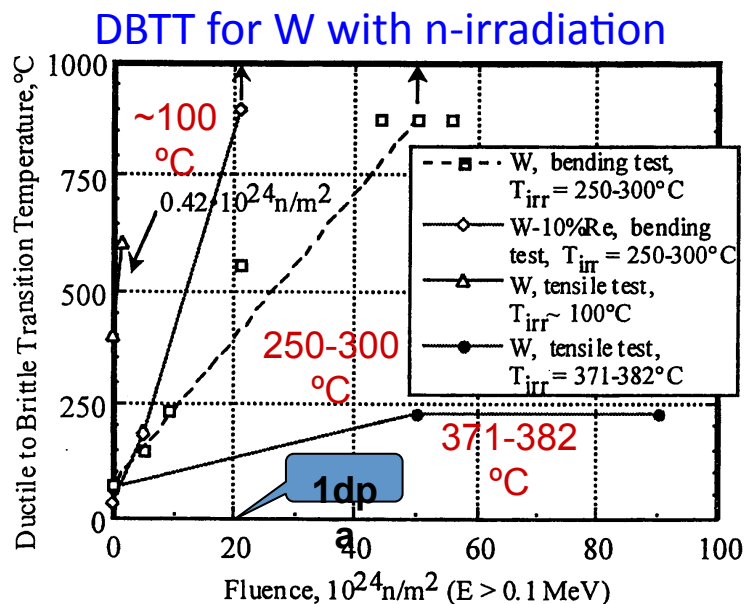


Deterioration of material properties: neutron irradiation

Enhancement of defects and increasing DBTT due to neutron irradiation

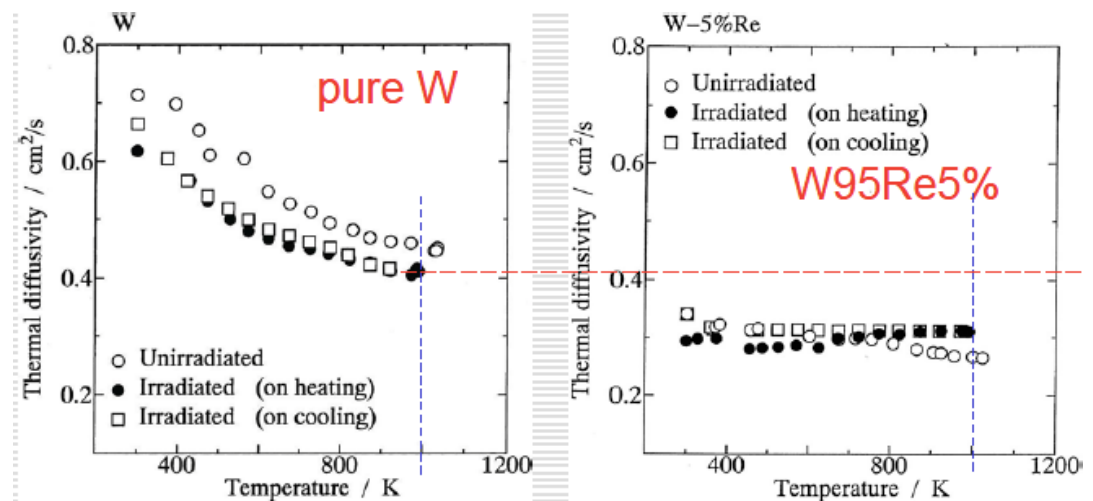
⇒ deterioration of thermal conduction and stress at interlayer is anticipated.

- **DBTT increase with neutron flux:** saturated at 250°C for $T_{\text{wall}}=370^\circ\text{C}$ but effect of high energy fusion neutron flux (14MeV) is also concerned.
- **Change in material property by transmutation: W -> Re, Os**
Thermal diffusivity is decreases with increase Re impurity
Mechanical property will be degraded with contamination of Re and Os
- **Change in PWI properties (T-retention, blistering, He-bubble/nano-structure, etc.)**
Database is restricted by neutron fluence/dpa.



J.W. Davis et al., J. Nucl. Mater. 258-263 (1998) 308

Thermal diffusivity of W and W-Re alloy



Fujitsuka et al., J. Nucl. Mater. 283-287 (2000) 1148

W-PSI issues expected from ITPA/ITER R&D

Tungsten is foreseen as PFCs (divertor and first wall) in DEMO reactor.

PSI properties have been investigated for application of the ITER divertor.

Following W-PWI issues/database should be focused under the high fluence:

- (1) “bubbles”, “holes”, “nano-structure” formation by He ion irradiation at $T_w > 700^\circ\text{C}$
- (2) Neutron irradiation effects : defect, blistering, increasing DBTT and T-retention.
- (3) Target design/arrange of mono-block armors and melt-layer dynamics.

Their dependence/threshold on temperature and fluence and energy are investigated in recent experiments under the ITER-level condition.

On the other hand, **fluences of D/T/He ions and neutrons in DEMO reactors are far beyond existing database.**

	ITER (1 shot)	DEMO (continuous)
T_w at SS ($^\circ\text{C}$) water-cool	~ 1000 [base 100-200]	< 1200 [base 290]
T_e near strike-point (eV)	1-30	1-20
Fuel ion fluence (m^{-2})	$5 \times 10^{25} - 5 \times 10^{26}$ (400s)	$10^{30} - 10^{31}$ (~year)
He ion fluence (m^{-2})	$10^{24} - 10^{25}$ (400s)	$10^{29} - 10^{30}$ (~year)
Neutron fluence (dpa)	~ 0.5 (~5 year)	20-100 (1-3 year)

Generic Issues

i) Role of DEMO

It was confirmed that EU and Japan had a common view on the role of DEMO. Toward early realization of fusion energy, DEMO is considered as a single step between ITER and a first commercial reactor, which means that DEMO would be: i) a first integrated machine both in plasma performance and in nuclear reactor technology; (ii) a last integrated R&D device before the first fusion power plant. In this sense, DEMO needs to meet wide-ranging requirements such as engineering feasibility, operation reliability and economic prospect.

ii) Requirements for DEMO

Regarding requirements for DEMO, there was a divergence in opinion between EU and Japan. Japan conceives a DEMO having core dimension similar to that of ITER, producing a Giga-watt level of power, being capable of continuous operation and self-sufficient tritium supply. In contrast, EU does not think that the dimension, power level and continuous operation are the important requirements. On the other hand, both Parties agreed on the importance of high plant availability.

iii) Development strategy

The roadmap toward DEMO will be subject to change in accordance with various situations such as the development program of each country and budgetary situation. Therefore, discussion on roadmap and development strategy was carried out regarding rough timeline. For the demonstration of fusion power generation in the middle of this century, EU and Japan plan to conduct a conceptual design of DEMO in the BA period, and move on to the engineering design phase (~10 years) and the construction one (~10 years) successively.

Design Issues on “Plasma Physics”

i) Required physics parameter

Although fusion power plant designs have a wide diversity of design parameters, there is a common requirement of high density operation ($n/n_{GW} \geq 1$) with high confinement ($HHy2 \geq 1$) beyond the present target of ITER. In addition, for production of plant-level electricity ($P_{elec} \geq$ several hundreds of MWe), access to high beta regime seems to be necessary. According to the calculation in Demo-CREST, high β_N and high density operation beyond ITER allows electricity generation of 1 GWe at the sending end when thermal efficiency is 30%. Furthermore, DEMO plasma requires the simultaneous achievement of high performance parameters. Normalized plasma parameters foreseen in DEMO have been individually achieved experimentally worldwide, but the integrated performance has not yet been achieved in present devices. Such integrated plasma performance should be exploited by advanced tokamak experiments in satellite machines such as JT-60SA and by an extended operation of ITER.

ii) MHD equilibrium and shaping

Control of plasma equilibrium and shape is essential for high plasma and fusion performance of power core. Although a highly shaped plasma regarding elongation and triangularity is favorable for high β and high density operation, the design parameters on shaping need to be determined in consideration of trade-off relations with system design. For example, considering engineering difficulties of using in-vessel coils in DEMO, intermediate elongation without the coils would be favorable in DEMO, rather than higher elongation with them.

Design Issues on “Plasma Engineering”

i) Plasma control

Variety of actuators and sensors available on DEMO may be limited due to several design constraints. Therefore, it is important to identify the control strategy including controls of shape, profiles, MHD modes and disruption mitigation, and then to examine its control method on Satellite devices and ITER in blindfold way.

ii) Current drive

Current drive (CD) can play an important role in determining the overall power balance of the plant, and NBCD appears to be the best choice in terms of CD efficiency at the moment. But taking account of other aspects like readiness of maintenance and controllability of current profile, further study on alternative CD (e.g. with ECCD) should be encouraged.

iii) Divertor and plasma wall interaction

Physics requirements for divertor is determined by engineering constraints in that the lifetime of the divertor plate is dependent on divertor plasma conditions. The operation temperature of materials used in the divertor plate constrain the allowable heat flux and erosions of the plate provide a temperature constraint of the divertor plasma. Because of material constraint due to severe neutron irradiation and high operation availability, DEMO will face more difficult challenges on divertor technology than ITER.

Design Issues on “Engineering”

i) Blanket

The prime option of Japan is water-cooled pebble bed (WCPB) blanket. In contrast, Helium-Cooled Lithium Lead (HCLL) and Helium-Cooled Pebble Bed (HCPB) blanket are reference concepts in the European breeding blanket programme for DEMO. Since blanket is not included in the integration on ITER, system design focused on blanket should be of importance to define feasible DEMO concepts. RAFM steels (e.g., EUROFER of EU, and F82H of Japan) are considered as the most promising structural materials of blanket. Establishment of the fabrication technology of RAFM in the DEMO relevant scale and the database for standardization for DEMO are critical issues. SiC_f/SiC ceramic composites are considered for advanced blanket concepts although the use of them in DEMO is likely to be restricted to functional material.

ii) Magnet

Progress in magnet technology was reviewed. It was pointed out that the maximum field of TF coils (B_{\max}) tended to be reduced with the coil size, and that an advantage of high J_c conductor (such as Nb₃Al and Bi-HTS) in attaining high B_{\max} would be lessened for large TF coils.

“System Issues” on DEMO design

i) Maintenance

Maintenance schemes are divided into two categories, 1) “in-vessel maintenance” in which most of replacement and testing of core components are carried out in the vacuum vessel, and 2) “hot cell maintenance” in which most of replacement and testing are done in the hot cell adjacent to the reactor hall. Hot cell maintenance with vertical or horizontal transport is expected to dramatically reduce the maintenance period using spare units because the most time-consuming processes such re-welding and its inspection can be done in the hot cell during the reactor operation. However, we are not confident with what scheme is most feasible and favorable to DEMO. Various conceptual studies on maintenance need to be carried out to assemble technical information for making a decision on the maintenance scheme.

ii) Safety

Based on previous studies, it was stressed that fusion’s safety and environmental potentials were real. On the other hand, the assessment result would be dependent on material choice (structural, breeder, coolant, etc.). Therefore, each design option assessments have to demonstrate proper material choices and proper combination of materials toward minimization of radioactive inventories.

ii) Systemic issues

In relation with DEMO, several design tradeoffs were pointed out, including 1) reactor size vs. volt-sec supply, 2) complex tradeoffs regarding blanket, and 3) maintenance vs. TF coil support. Blanket design contains a lot of tradeoffs in various engineering aspects. Key factors for blanket design are 1) TBR, 2) structural strength, 3) β value (related with a conducting shell position) and 4) cooling. The first priority must be given to TBR among these factors. Accordingly, we may need to work out a possible compromise for the other factors to meet the required TBR.

“System Code”

Systems codes in EU and Japan were reviewed. The result of the codes can provide a rough guideline for the selection of favorable design parameters of a fusion reactor. Although the systems codes adopt different algorithms and models, benchmark may be required as a part of joint work.