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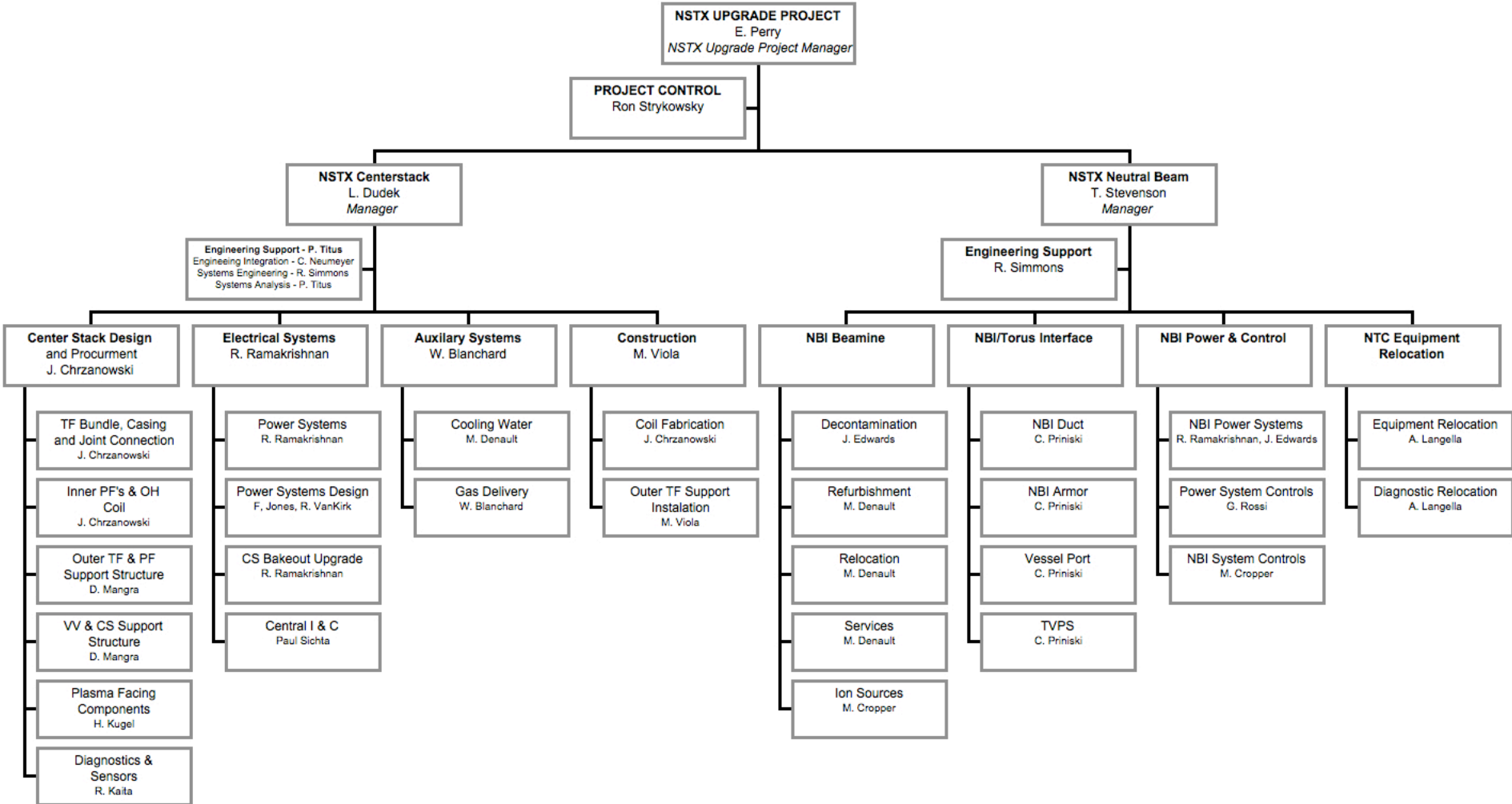
NSTX Upgrade Status

Erik Perry
July 14, 2009

Deliverables for CD-1

- Work Planning Forms - *Complete*
- NEPA - *CX approved by DOE*
- General Requirements Documents - *Complete*
- Preliminary Project Execution Plan - *draft in preparation*
 - Project organization
 - Integrated Safety Management (ISM) Plan
 - Procurement/Acquisition Plan
 - Risk Management Plan
- Conceptual Design Review on October 29th
 - Technical Plans
 - Cost and Schedule estimates (range)
 - Risks and Contingencies

NSTX Upgrade Project Organization

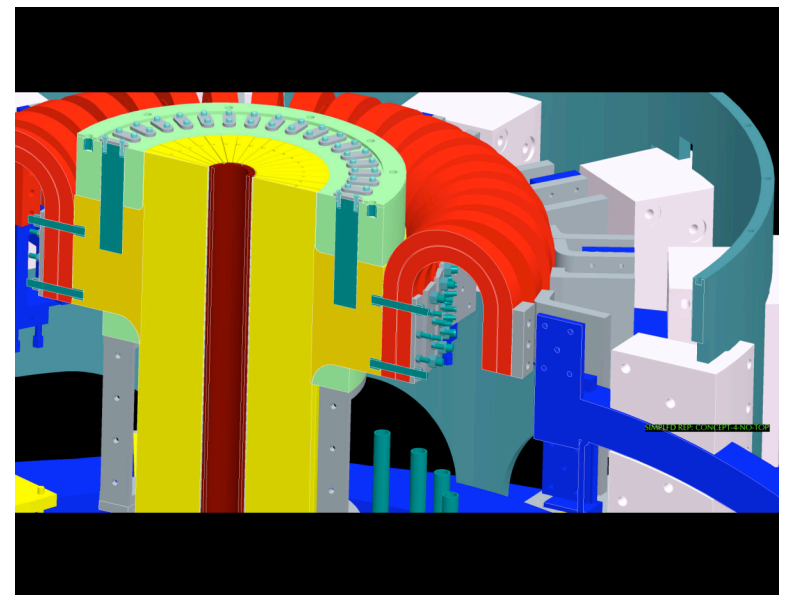
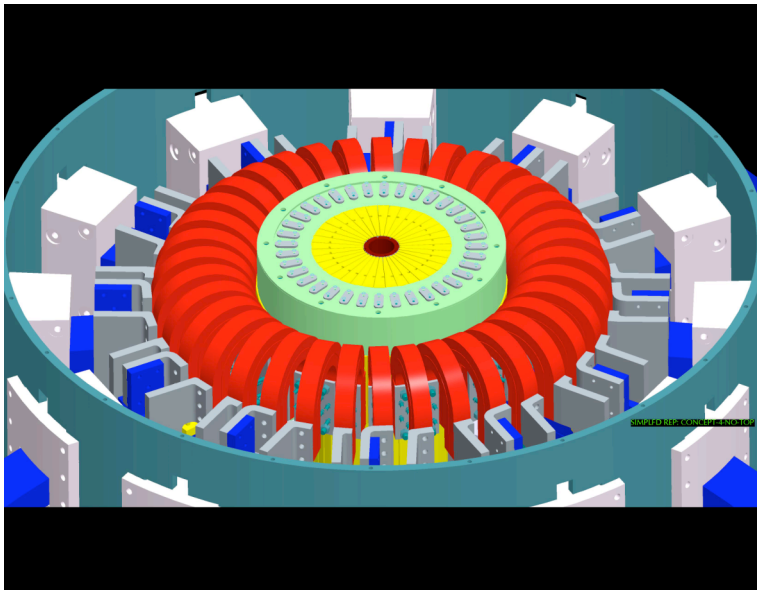


Milestones to get to CD-1

- | | | |
|--|----------------|-----------------|
| • Develop CDR Plan | March 2009 | <i>complete</i> |
| • Define Design Options | April 2009 | <i>complete</i> |
| • 2 nd Neutral Beam Peer Review | June 2009 | <i>complete</i> |
| • Centerstack Upgrade Peer Review | August 2009 | |
| • Cost and Schedule estimates | September 2009 | |
| • PPPL/PU CDR | October 2009 | |
| • Lehman (SC) Review | December 2009 | |
| • CD-1 | December 2009 | |

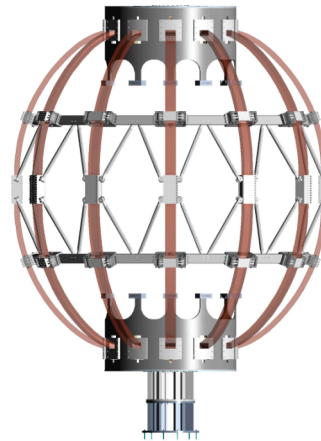
Centerstack Upgrade Technical Risks

- Risk: The ability to find a cost effective TF Joint that works at higher fields.
 - Several TF joint concepts have been developed and reviewed.
 - One design has been selected
 - Will analyze and combine with good features from the other designs by August for presentation at the CDR.



Umbrella Structure and Vacuum Vessel Technical Risks

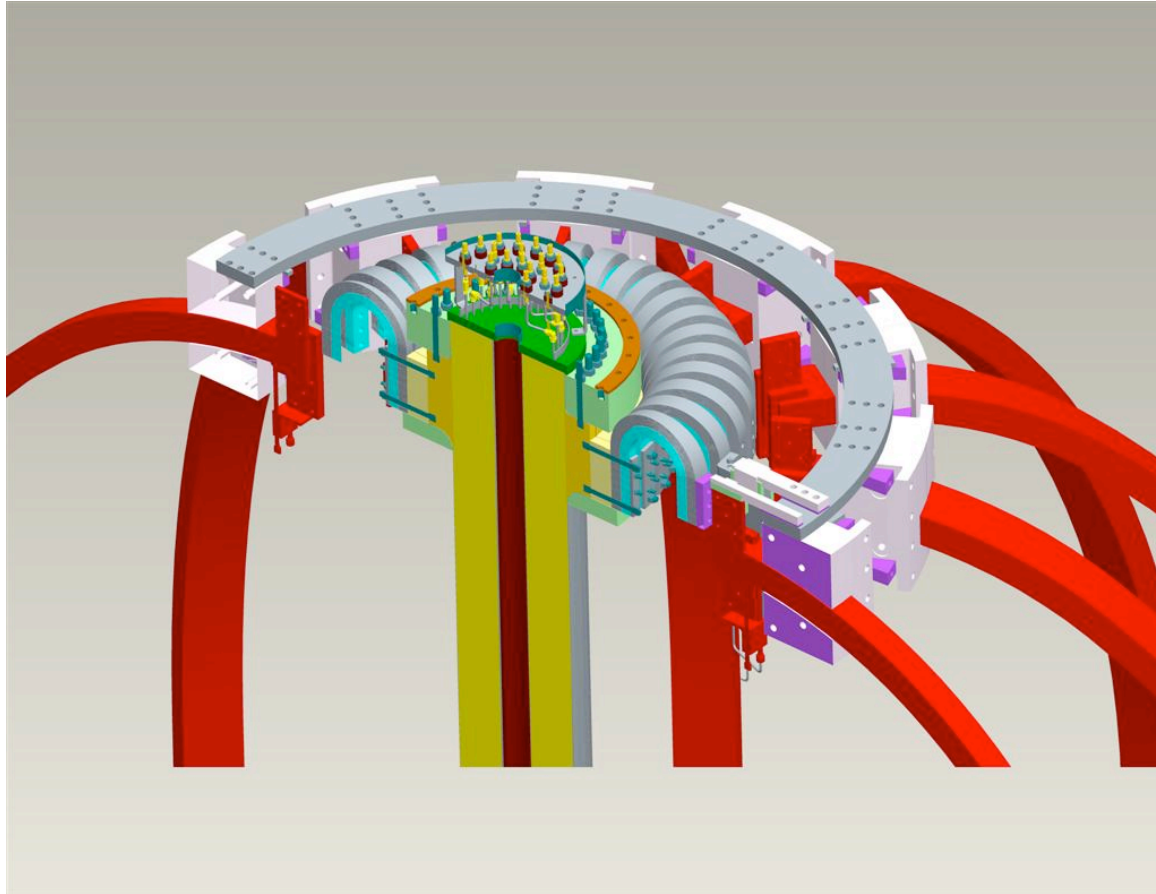
- Risk: Little room to re-enforce outer TF Legs and Umbrella Structure to handle higher loads.
 - Analysis to characterize the new loads is about 80% complete.
 - Bounding calculations and the use of mockups of potential new supports show that space is available without significant relocations of existing items



- Risk: The vacuum vessel may need to be re-enforced to accommodate higher loads.
 - Analysis shows that re-enforcing the vessel is only needed in a few locations
 - Access to these locations is straightforward.

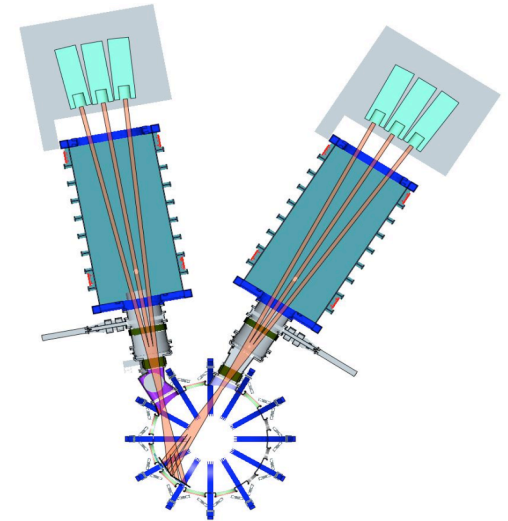
Centerstack Upgrade Design

- Focused on the selected TF joint design
- Analysis continues in several areas
- Overall Peer Review by August 15th

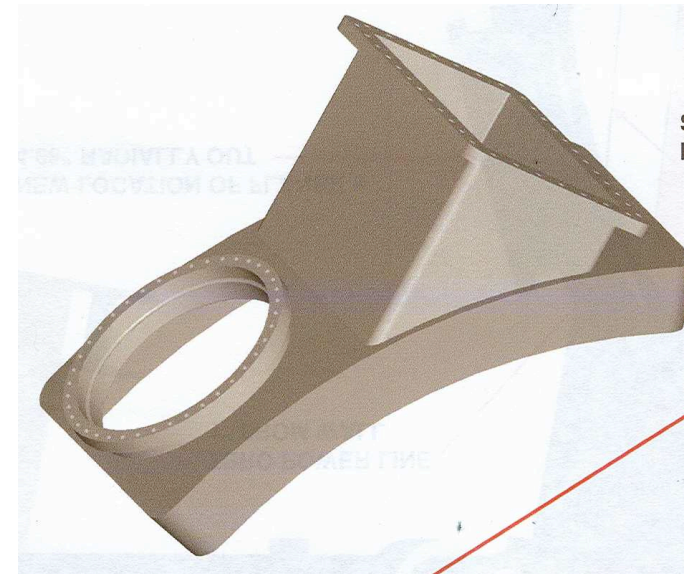
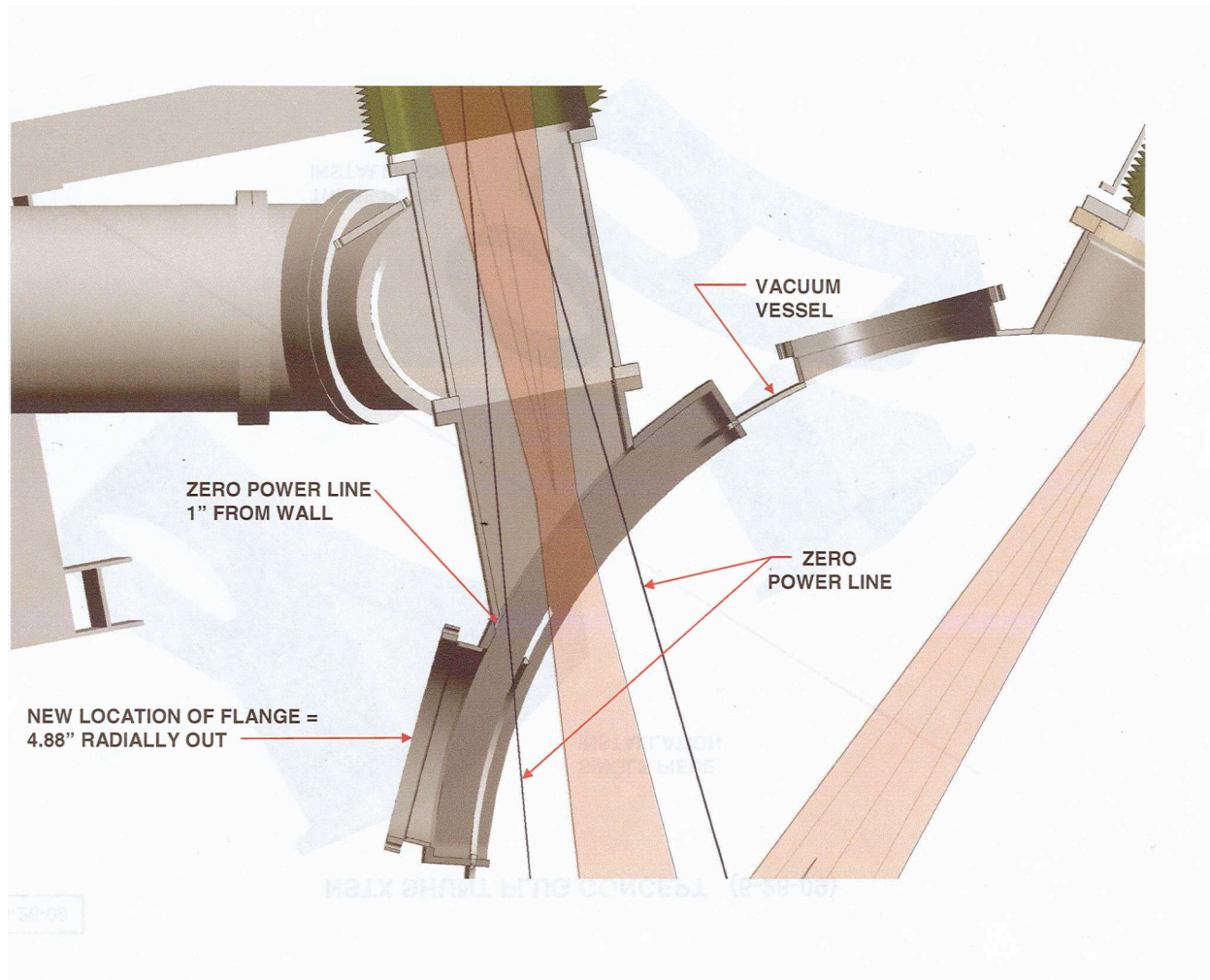


Second Neutral Beam Technical Risks

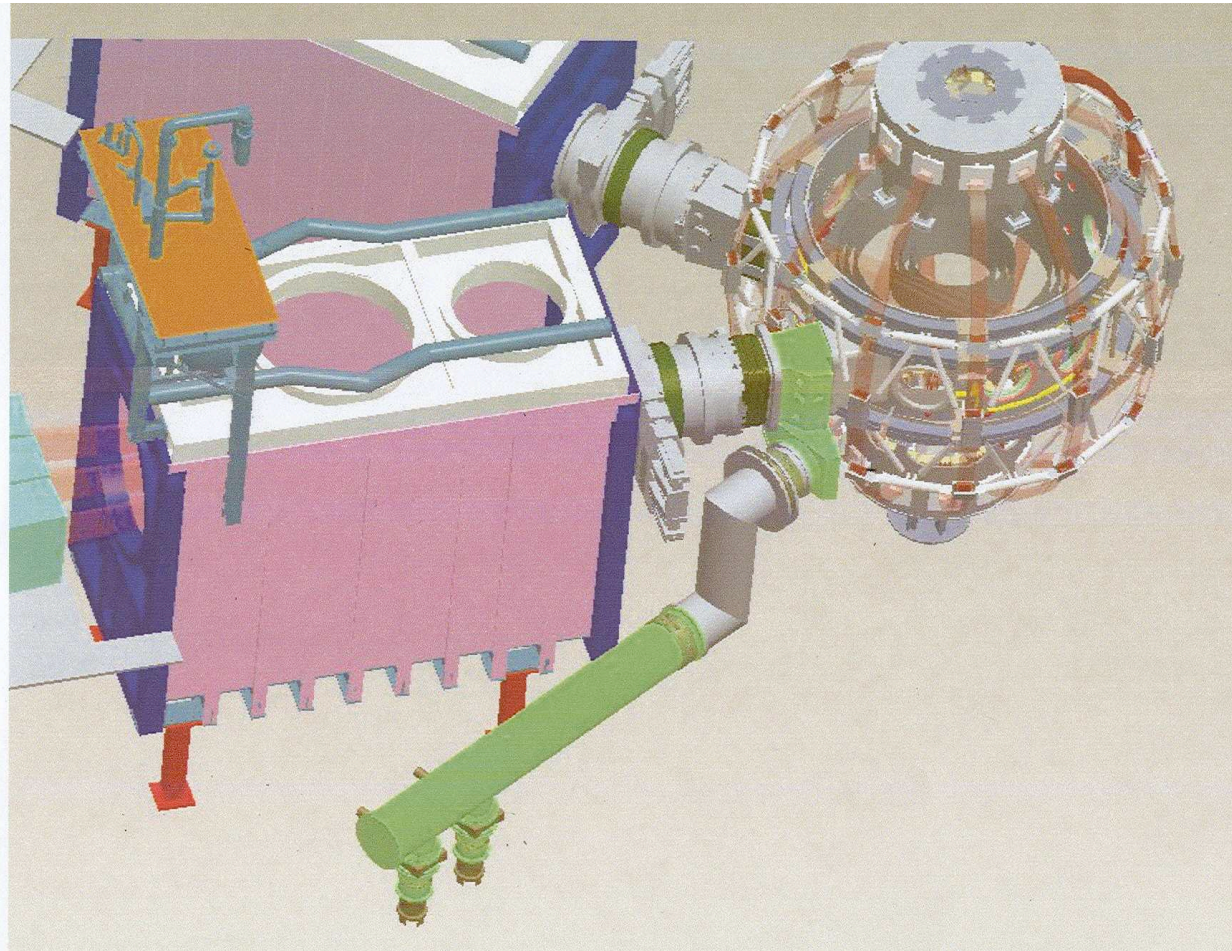
- Risk: Uncertain of the level of effort required to decontaminate.
 - Decontamination has begun with pumps and purges of the beamline and decon of the calorimeter.
 - Decontamination techniques were well tested during the TFTR D&D project
 - Contamination levels in NB4 (5,000 dpm) are well below that routinely encountered during the maintenance of TFTR NB sources (100,000 to 350,000 dpm).
 - Plan includes replacing all beam impinged copper surfaces to reduce schedule risk
- Risk: Uncertainty in the commercial availability of High Voltage Switch-Tubes, cabling and terminations for the 100kV Accelerator System.
 - There are sufficient High Voltage Switch Tubes available on site to support a second NB on NSTX
 - Contact with vendors has confirmed that the triax cables and connectors are still available.



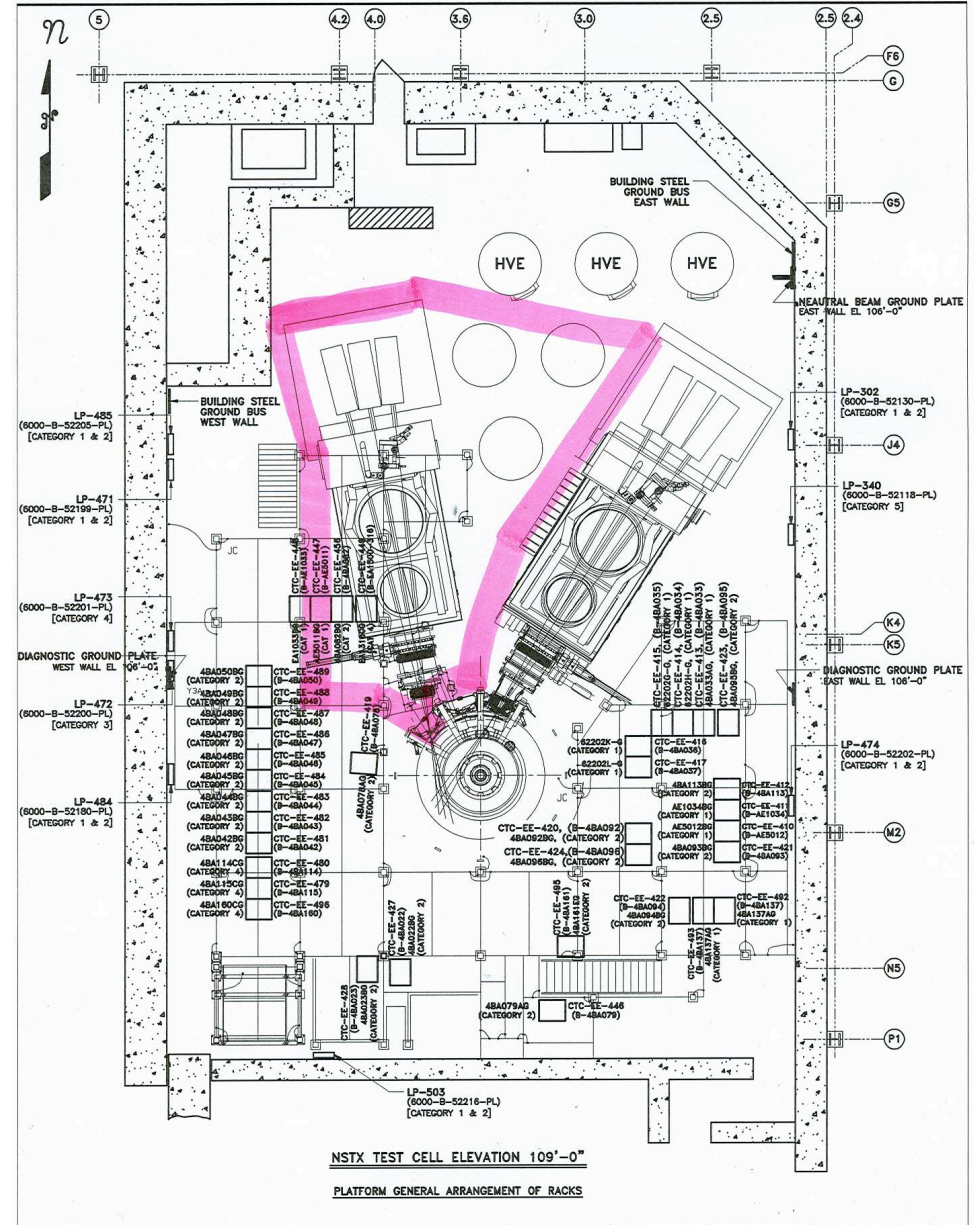
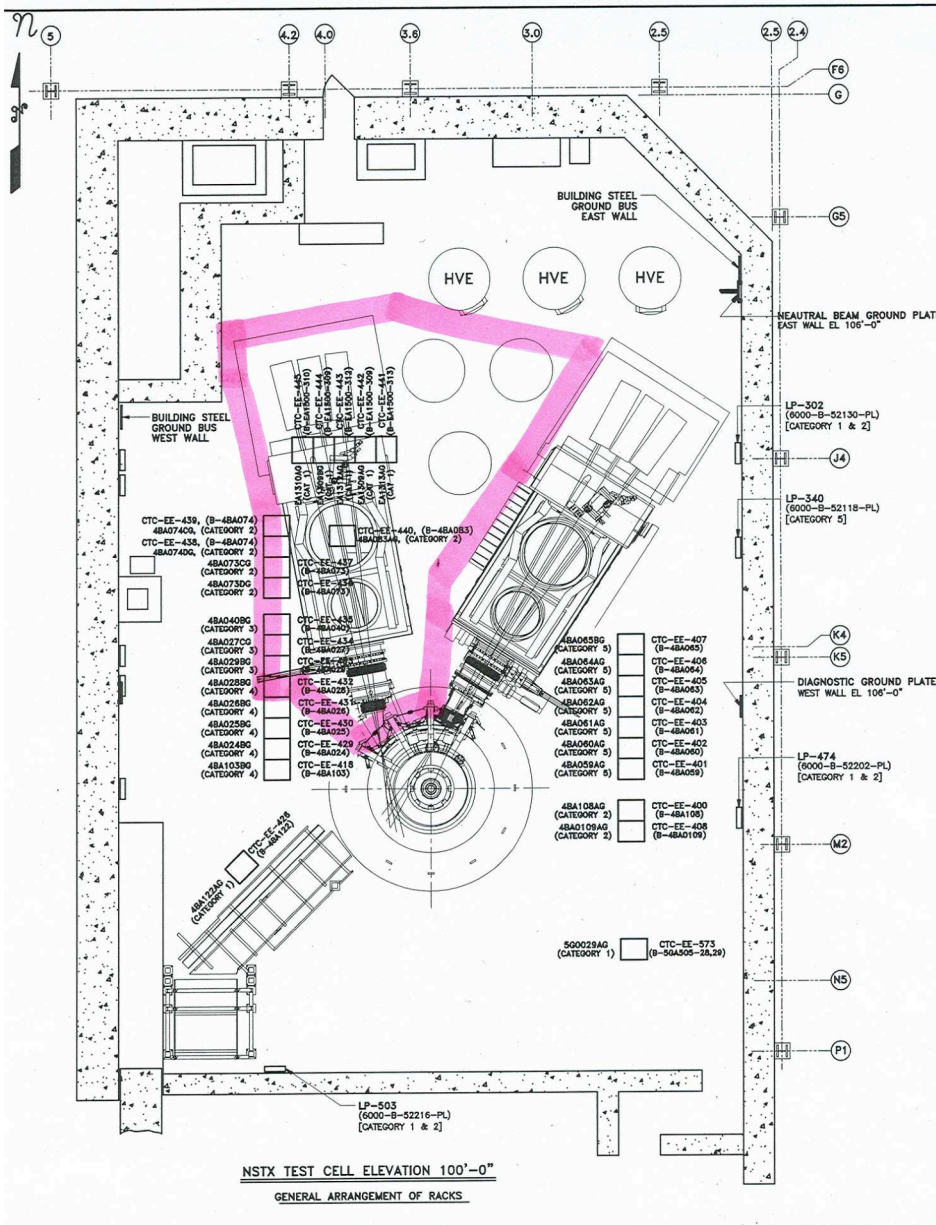
NB2 to Vacuum Vessel Interface



NB2 to Vacuum Vessel Interface



Removals to Accommodate NB2



Summary

- A detailed resource loaded schedule has been developed for tasks up to CD-1. A complete project resource loaded schedule will be completed for the CDR.
 - Bi-weekly statusing meetings are being held to identify issues and their corrective actions
 - Budget requirements for Project are same as presented for CD-0 ... will update at CDR
 - \$9-11M in FY10; \$12-15M in FY11; \$24-30M in FY12; \$19-28M in FY13
- Design is well underway for both the new centerstack and the second neutral beam
- We are making good progress toward CD-1
 - CDR in October
 - Lehman (SC) Review in December (Lehman not available in November)
 - CD-1 ready by December
- We are already reducing risk
 - TF joint design down selection completed
 - Vacuum vessel and TF structural supports are easier than expected
 - Neutral Beam decontamination is progressing very well
 - Neutral Beam Peer Review was successful