### Progress Toward a 95 GHz, 2 MW Gyrotron



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#### OUTLINE



- Nominal parameters and performance goals
- Gyrotron layout and design features
- Experimental demonstration
- Summary and plans



## **DESIGN PARAMETERS AND GOALS**

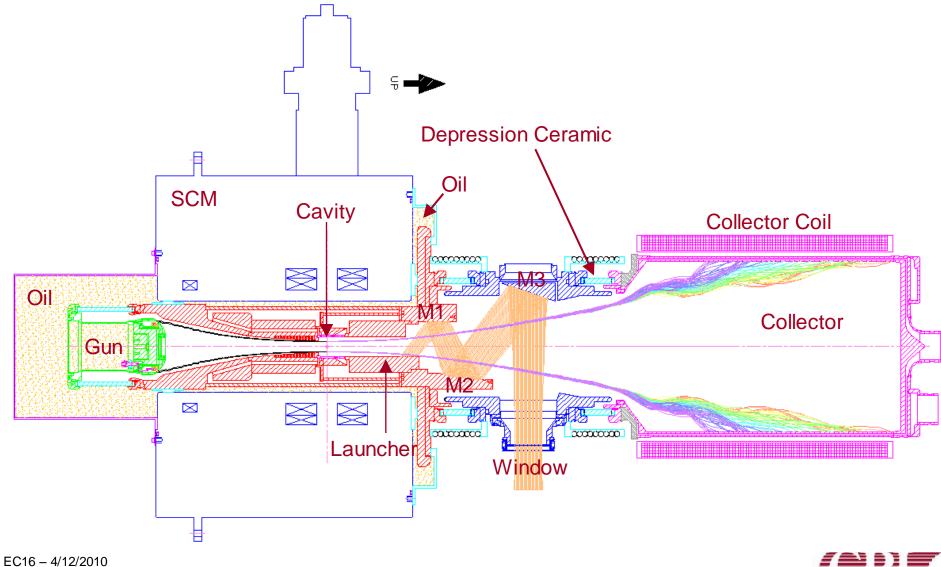




- Nominal parameters
  - 90 kV cathode-to-body (accelerating) voltage
  - 29 kV depression
  - 75 A beam current
  - TE<sub>22,6</sub> cylindrical cavity mode
- Goals
  - > 2 MW peak output power
  - > 55% efficiency
  - < 3500 lbs (1591 kg)</p>



### **GYROTRON LAYOUT**

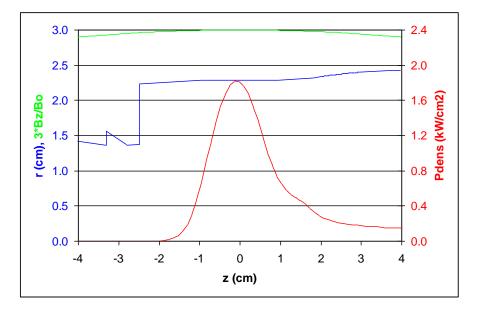


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# **KEY DESIGN FEATURES**

- Electron gun
  - Single-anode design



#### CAVITY POWER DENSITY



CATHODE STEMIN BELLJAR

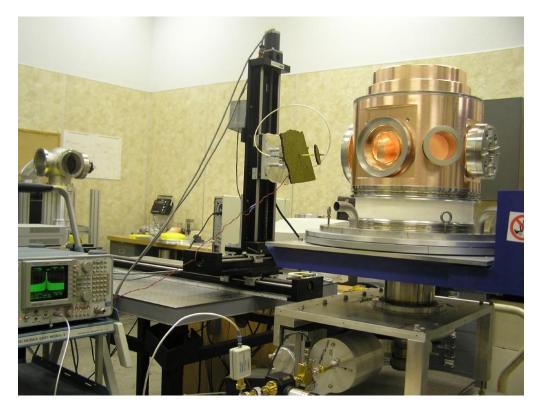
- Cavity
  - $TE_{22,6,1}$  mode
  - Power density < 1.8kW/cm<sup>2</sup>
    for 2.5 MW output

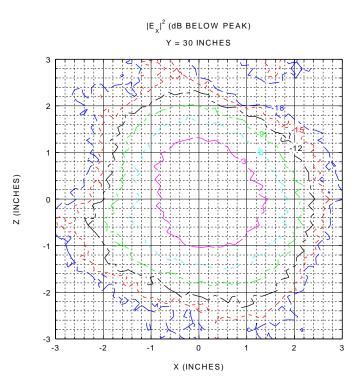


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## **KEY DESIGN FEATURES (cont'd)**

- Internal converter
  - Optimized launcher and three mirrors





#### INTERNAL CONVERTER COLD-TEST SET-UP

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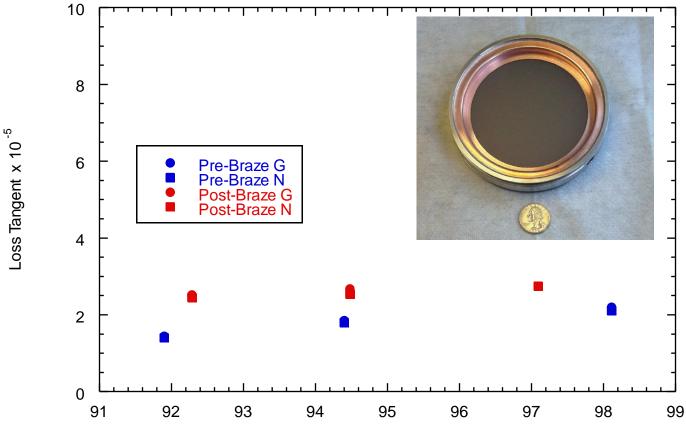
#### INTERNALCONVERTER SCANAT76 cm





## **KEY DESIGN FEATURES (cont'd)**

- Output window  $\bullet$ 
  - Edge-cooled cvd diamond disc
    - "Extra" low loss tangent
  - 88 mm aperture, 2 mm thick



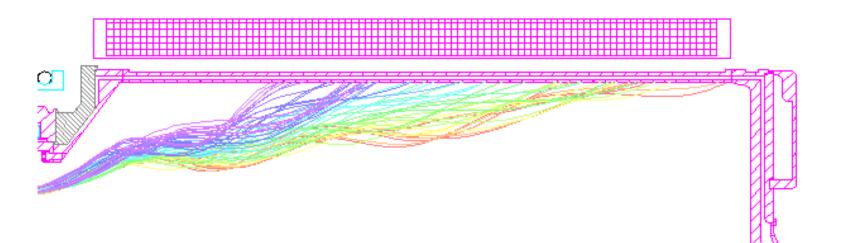


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Frequency (GHz)

## **KEY DESIGN FEATURES (cont'd)**

- Collector
  - 40.6-cm diameter
  - Dispersion-hardened copper
  - Single magnet coil
    - Modulated at 8 Hz



### **GYROTRON PHOTOS**

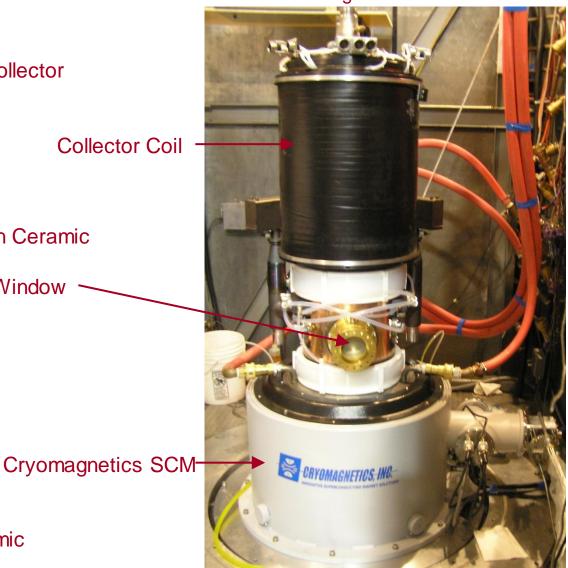
**Glidcop Collector** 

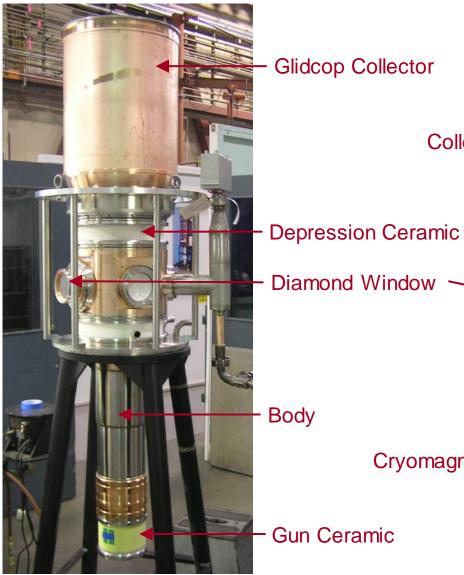
Body

**Gun Ceramic** 

#### Seal-In Assy Before Bake-Out

#### Tube & Magnet in CPI Test Stand





#### **MEASURED WEIGHTS**



	kg	lbs
Seal-in Assy	436	962
Final Tube Assy (includes dress hardware and collector coil)	518	1443
Tube + SCM Assy	896	1975
Tube + SCM + Compressor + Hoses	1039	2290



# **GYROTRON TEST OVERVIEW**

- CPI test-set limitations:
  - Max CW beam current = 25 A
  - Max pulsed beam current =  $\sim$ 75 A
  - Max body voltage = 30 kV
- Test overview
  - Results with original beam tunnel
    - Long-pulse testing at 25 A (Pout ~ 600 kW)
    - Short-pulse testing up to 75A (Pout ~ 1.4 MW)
    - Excess BT loss above Ib ~ 30A
  - Results after rebuild with lossier beam tunnel
    - Short-pulse testing:
      - 1.40 MW at Ib=45A (Vacc=90kV, Vdep=29kV)
      - 1.72 MW at Ib=75A (Vacc=93kV, Vdep=23kV)
    - Excess BT loss above Ib ~ 46A

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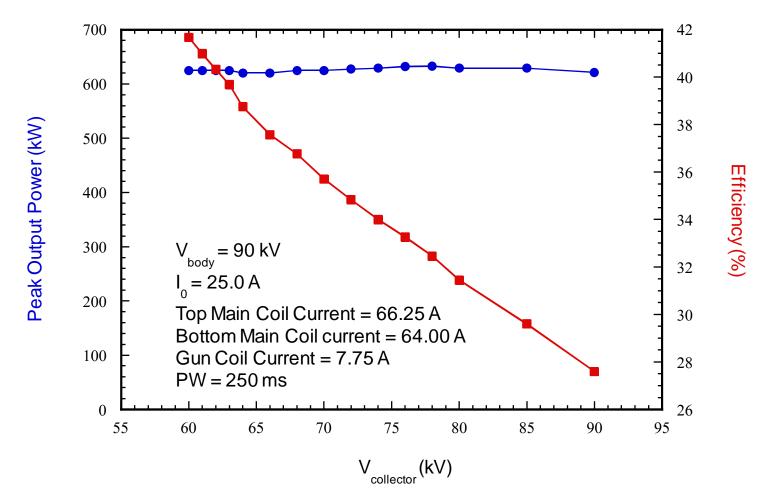


Eff <sub>undep</sub> / Eff<sub>dep</sub> 35% / 51% 25% / 33%



#### PEAK OUTPUT POWER AND EFFICIENCY VERSUS DEPRESSION AT 25 A







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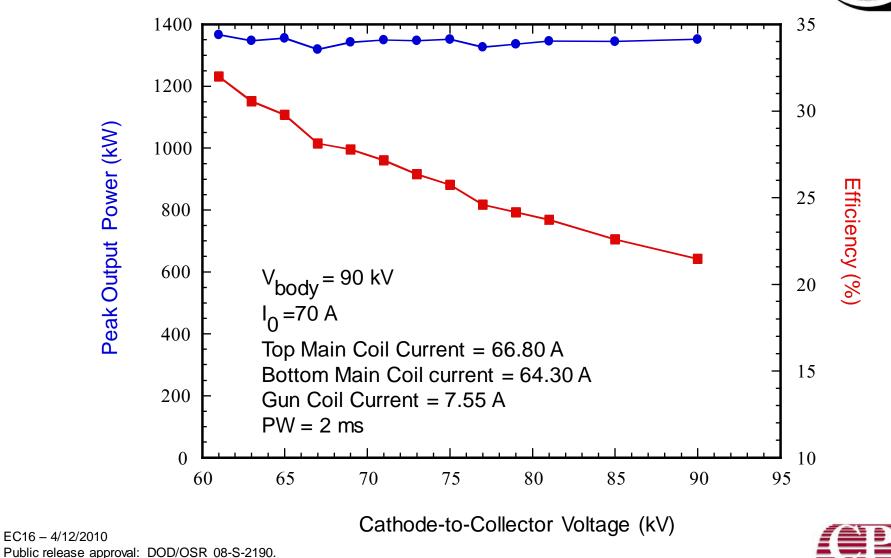
# LONG-PULSE OPERATION AT 25 A



- Aged to 15 second pulses at 30% duty
- Hundreds of 15 second pulses completed
- Output power typically 620 kW
  - V<sub>COLL</sub>-V<sub>CATH</sub> = 60 kV
  - $V_{BODY} V_{CATH} = 90 \text{ kV}$
  - $I_0 = 25.5-23.5 \text{ A}$  (varies due to emission cooling)
  - 41% efficiency

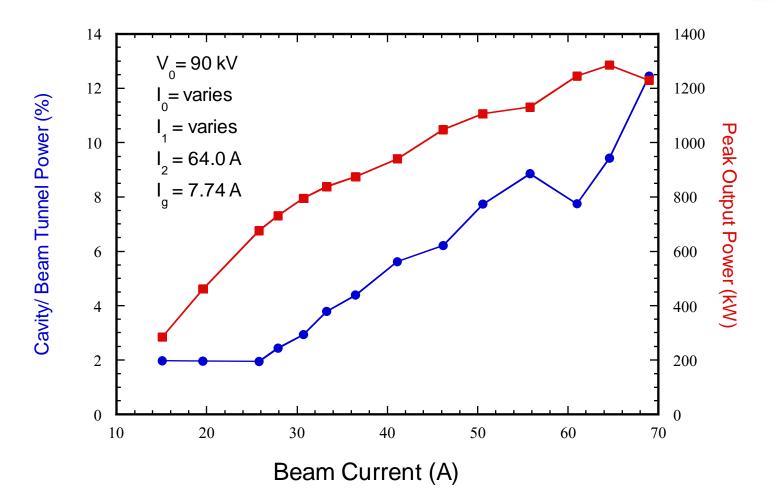


#### PEAK OUTPUT POWER AND EFFICIENCY VERSUS DEPRESSION AT 70 A (ORIGINAL BEAM TUNNEL)



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## EXCESS CAVITY+BEAM TUNNEL POWER (ORIGINAL BEAM TUNNEL)



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#### SUMMARY & FUTURE PLANS



- Testing so far has demonstrated:
  - $P_{out} = 620$  KW, 41% eff, 15 sec, at  $I_b=25A$
  - $P_{out} = 1.72 \text{ MW}, 33\% \text{ eff}, 5 \text{ ms}, \text{ at } I_b = 75A \text{ (}P_{bt/cav} = 11\%\text{)}$

 $- P_{out} = 1.40 \text{ MW}, 51\% \text{ eff}, 5 \text{ ms}, \text{ at } I_b = 45A \text{ (}P_{bt/cav} = 2\%)$ 

- Beam tunnel modifications have increased the threshold for onset of BT oscillation, excess BT heating, and efficiency degradation from  $I_b$ =30A to  $I_b$ =46A.
- Future work:
  - Additional BT modifications (underway)
  - Additional factory testing
  - Long-pulse, full-power testing at customer facility

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