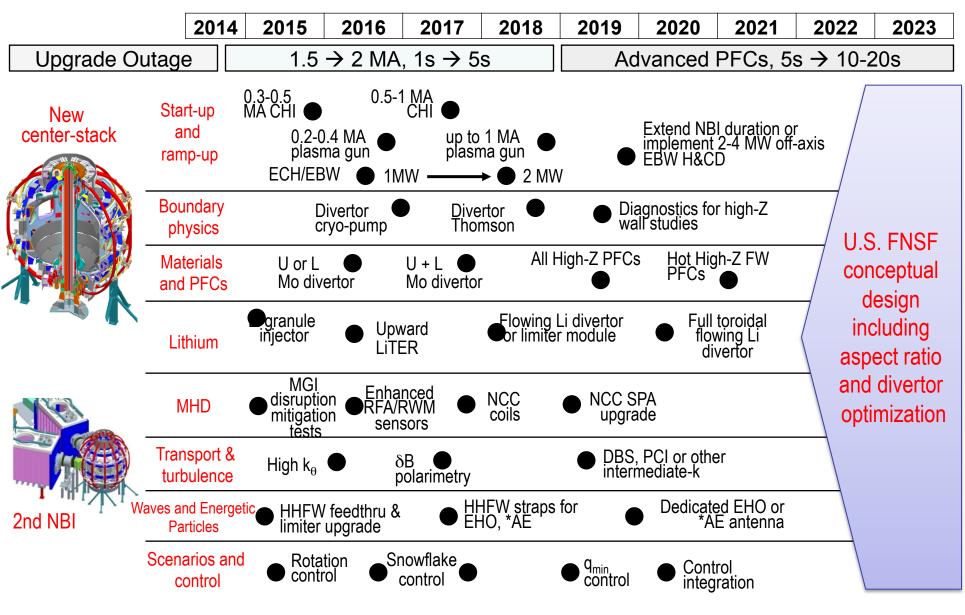
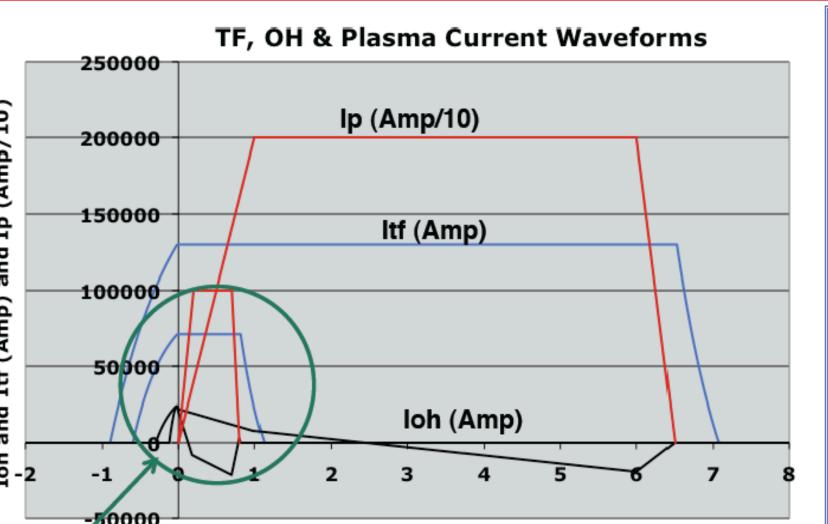


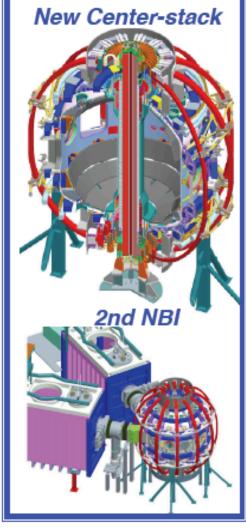
(I) NSTX-U Overview of NSTX Research Facility Upgrades and Plans M. Ono and NSTX-U Team

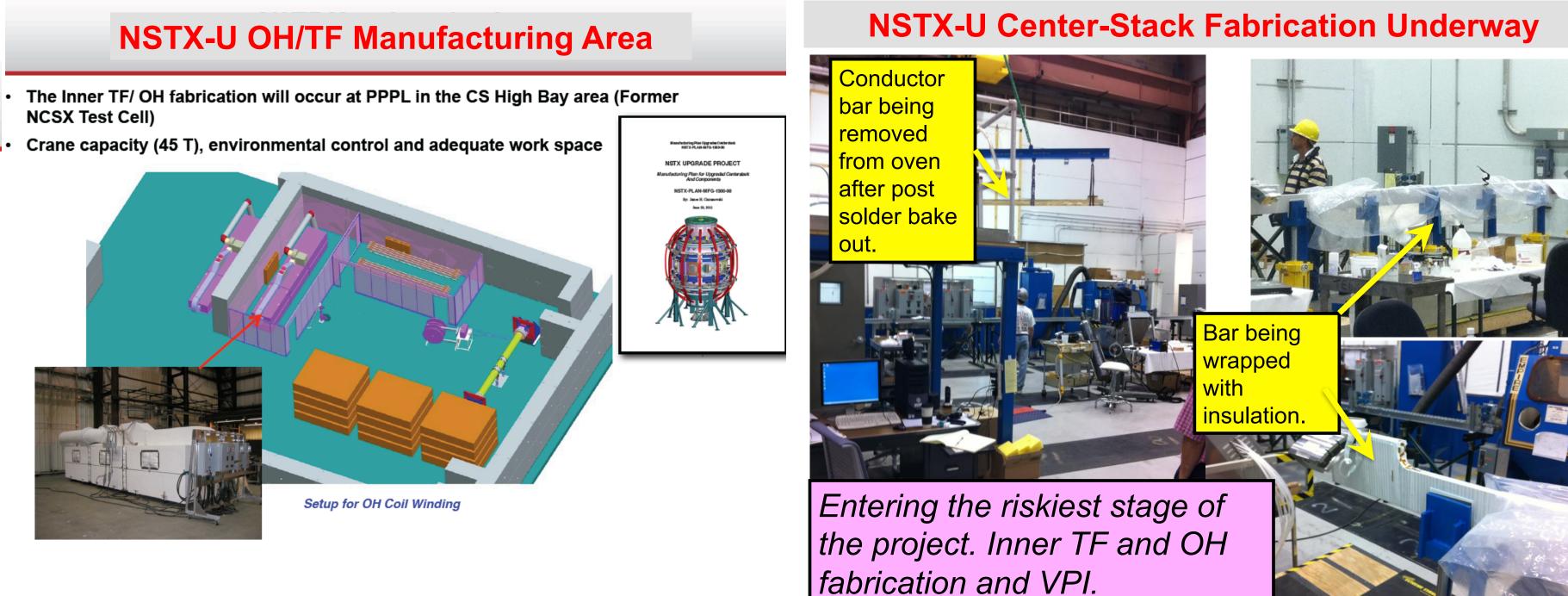
Developed comprehensive long-range plan for NSTX-U supporting ITER and FNSF – next step is to down-select based on priorities and budgets



Upgrade Substantial Increases B_T, I_p, τ_{pulse}, P_{NBI} Higher B_T and Ip narrows gaps to Fusion Neutron Science Facility

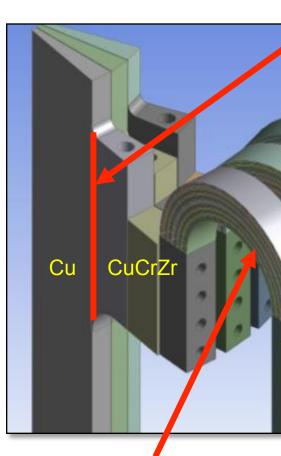






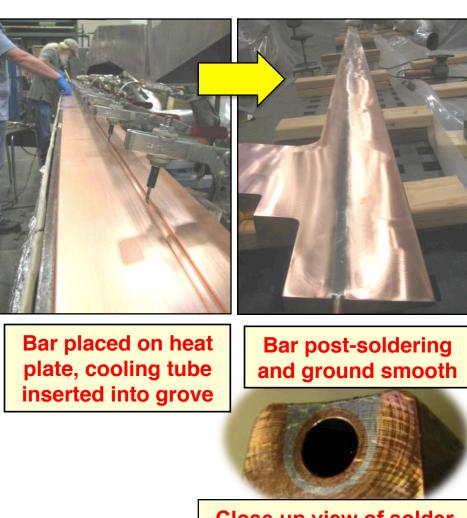


Friction-stir welded



Flexible TF strap

TF cooling tube soldering & flux removal process improved, 1st quadrant of TF bundle to be completed November 2012 NSTX-U NBI – Refurbish Ion Sources



0.4 0.5 0.6 0.7 0.8 0.9 1.0

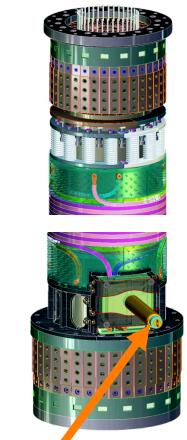
S. Gerhardt, et al., Nucl. Fusion 52 (2012) 083020 be valid

ion thermal transport should

Major engineering challenge of NSTX Upgrade: Field and current each increase $2 \times \rightarrow E-M$ forces increase 4x

Design solutions for increased loads: 1. Simplified inner TF design Single layer of TF conductors

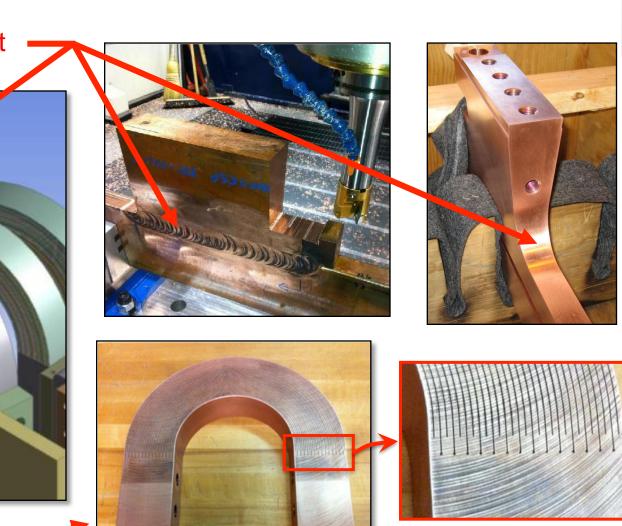
- - PF, TF coil supports



Upper TF/ OH Ends

4. OH leads placed at bottom, made

Substantial R&D completed to achieve higher toroidal field with new center-stack



Wire EDM used instead of laminated build

Insulated Conductor Bars Being Placed into Quadrant Mold





2420

Close up view of solder joint on test conductor

Vacuum-pressure impregnation (VPI) using special cyanate-ester epoxy blend (CTD-425) required • Because BL1 did not support full for shear strength will be used for 2011-2012 operations, BL1 sources the inner TF assembly



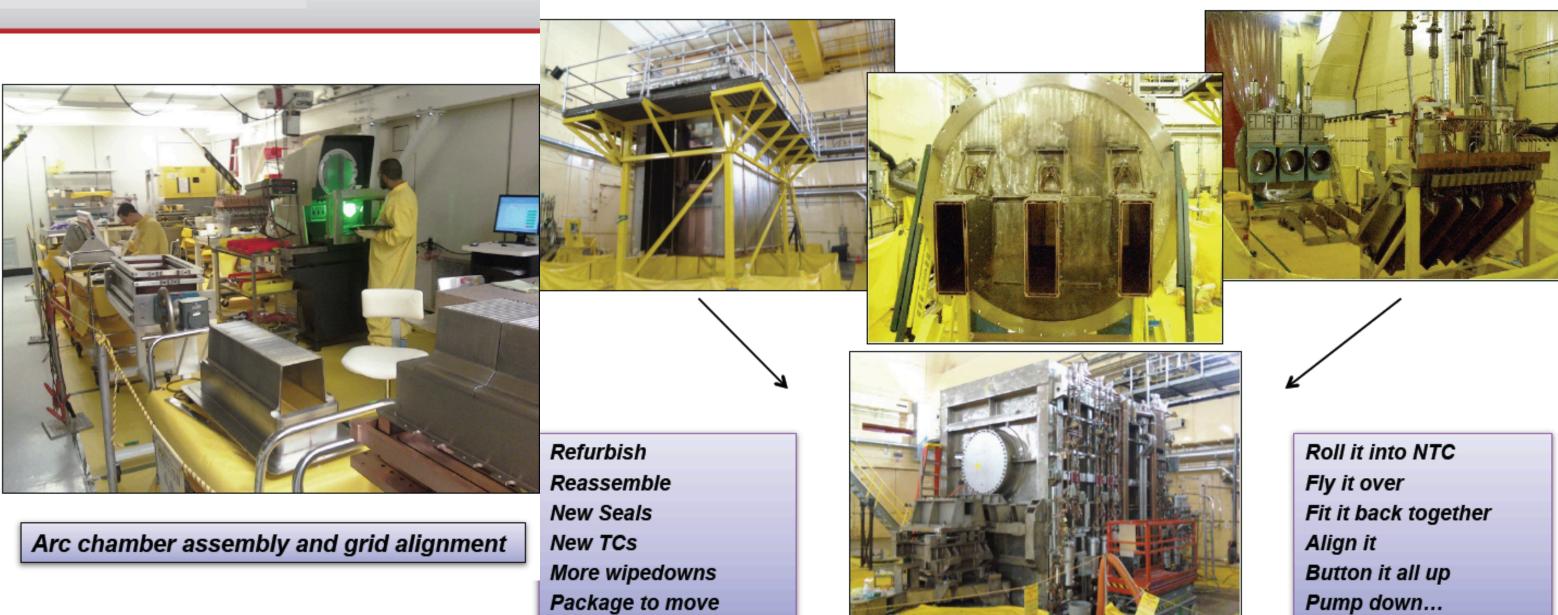


Quadrant mold for VPI nearly ready

are still viable and have been stored in place.

Therefore, our three spares may be used for upgrade.

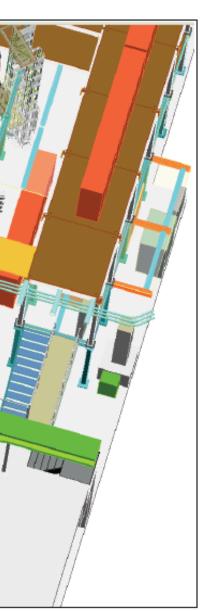
Savings to project of approximately \$900k.



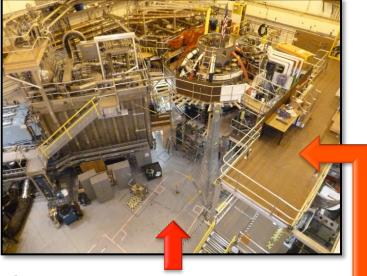


NSTX-U Test Cell General Arrangement Drawing

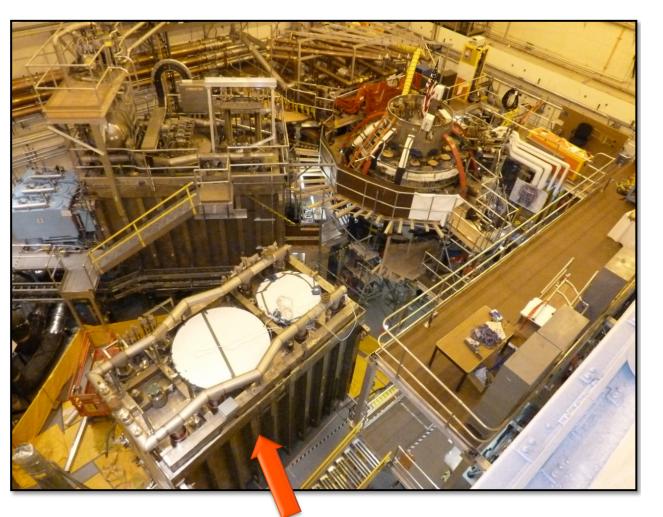
Significant progress made during past year to prepare NSTX-U test-cell and 2nd NBI







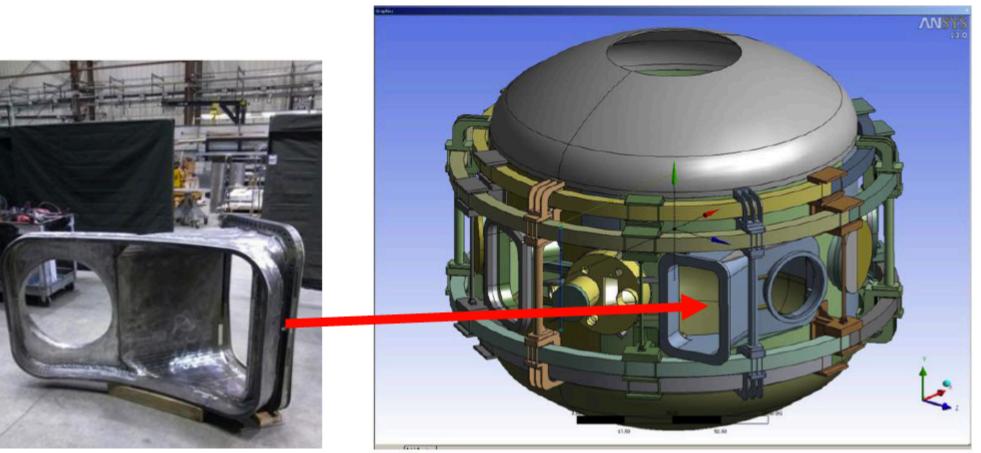
Upper diagnostic platform installed



Oct. 2012: 2nd NBI box moved to test cel

New NBI Port-Cap Has Been Received Enables Tangential Injection for Non-Inductive Operations

- Materials, machining meet spec (but welds were re-worked)
- Preparing to plasma-cut hole in vessel for cap installation



BL Refurbishment: Ion Dump and Calorimeter - completed

Center Stack – Inner TF Quadrant Assembly Underway





Calorimeter Upgrade

Ion Dump Replacement

BL Refurbishment: Box, Lid & Cryo panels, 90 inch Flange w/Neutralizers, and Magnet