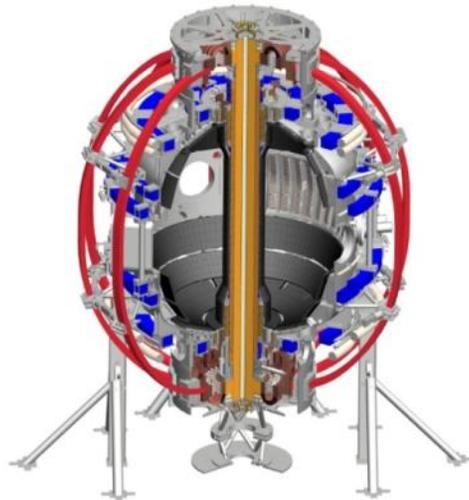


# Progress toward commissioning and plasma operation in NSTX-U

## Masa Ono and the NSTX-U Team (Presented by S.A. Sabbagh)

**FEC IAEA Meeting  
St. Petersburg, RU  
18-23 October 2014**

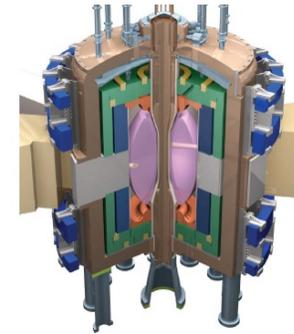


*Columbia U  
CompX  
General Atomics  
FIU  
INL  
Johns Hopkins U  
LANL  
LLNL  
Lodestar  
MIT  
Nova Photonics  
New York U  
ORNL  
PPPL  
Princeton U  
Purdue U  
SNL  
Think Tank, Inc.  
UC Davis  
UC Irvine  
UCLA  
UCSD  
U Colorado  
U Illinois  
U Maryland  
U Rochester  
U Washington  
U Wisconsin*

*Culham Sci Ctr  
U St. Andrews  
York U  
Chubu U  
Fukui U  
Hiroshima U  
Hyogo U  
Kyoto U  
Kyushu U  
Kyushu Tokai U  
NIFS  
Niigata U  
U Tokyo  
JAEA  
Tsukuba U  
Hebrew U  
Ioffe Inst  
RRC Kurchatov Inst  
TRINITI  
NFRI  
KAIST  
POSTECH  
SNU  
ASIPP  
ENEA, Frascati  
CEA, Cadarache  
IPP, Jülich  
IPP, Garching  
ASCR, Czech Rep*

# NSTX Upgrade Mission Elements

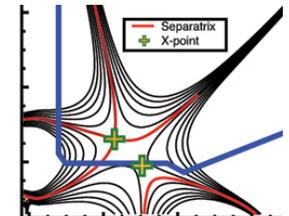
- Advance ST as candidate for Fusion Nuclear Science Facility (FNSF)
- Develop solutions for the plasma-material interface challenge
- Explore unique ST parameter regimes to advance predictive capability - for ITER and beyond
- Develop ST as fusion energy system



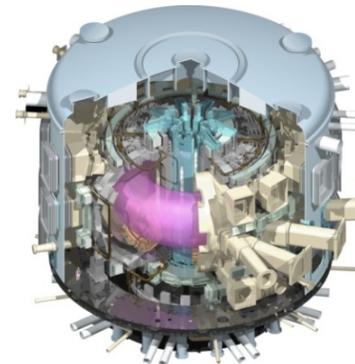
*ST-FNSF*



*Liquid Lithium*

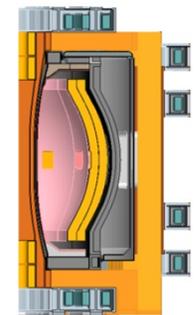


*“Snowflake”*



*ITER*

*ST Pilot Plant*

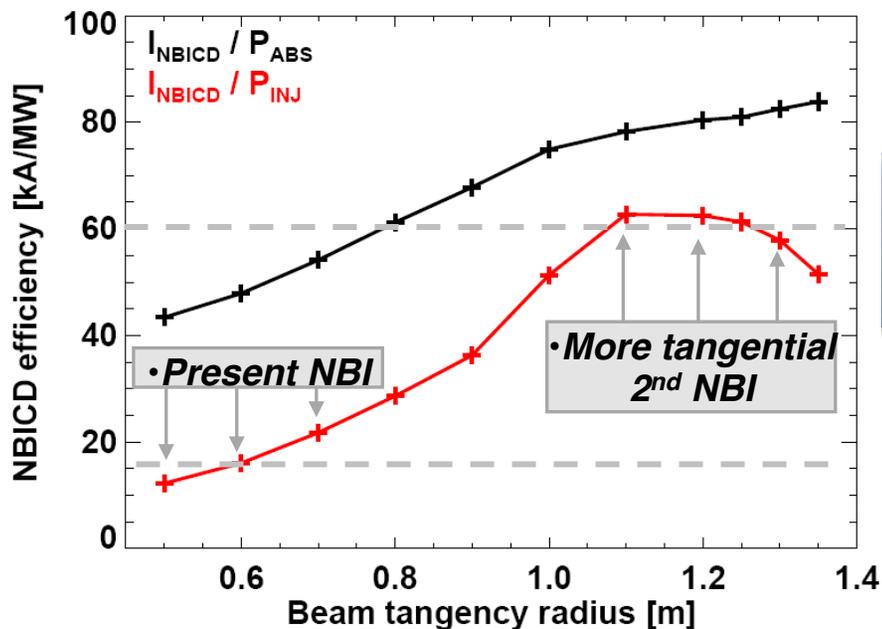


# Non-inductive ramp-up from ~0.4MA to ~1MA projected to be possible with new centerstack (CS) + more tangential 2<sup>nd</sup> NBI

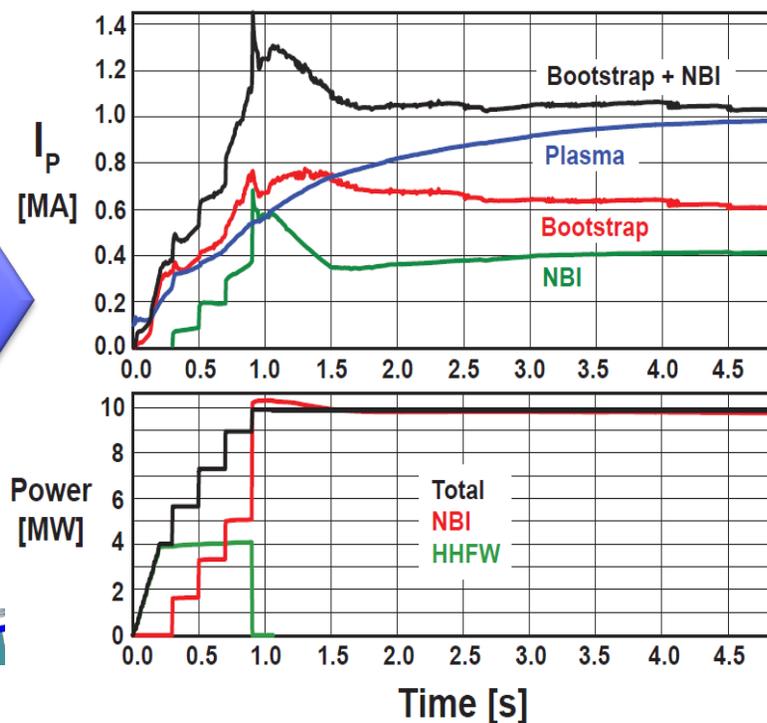
- New CS provides higher TF (improves stability), 3-5s needed for J(r) equilibration
- More tangential injection provides 3-4x higher CD at low I<sub>p</sub>:
  - 2x higher absorption (40→80%) at low I<sub>p</sub> = 0.4MA
  - 1.5-2x higher current drive efficiency

$E_{\text{NBI}}=100\text{keV}$ ,  $I_p=0.40\text{MA}$ ,  $f_{\text{GW}}=0.62$

$\bar{n}_e = 2.5 \times 10^{19} \text{m}^{-3}$ ,  $\bar{T}_e = 0.83\text{keV}$

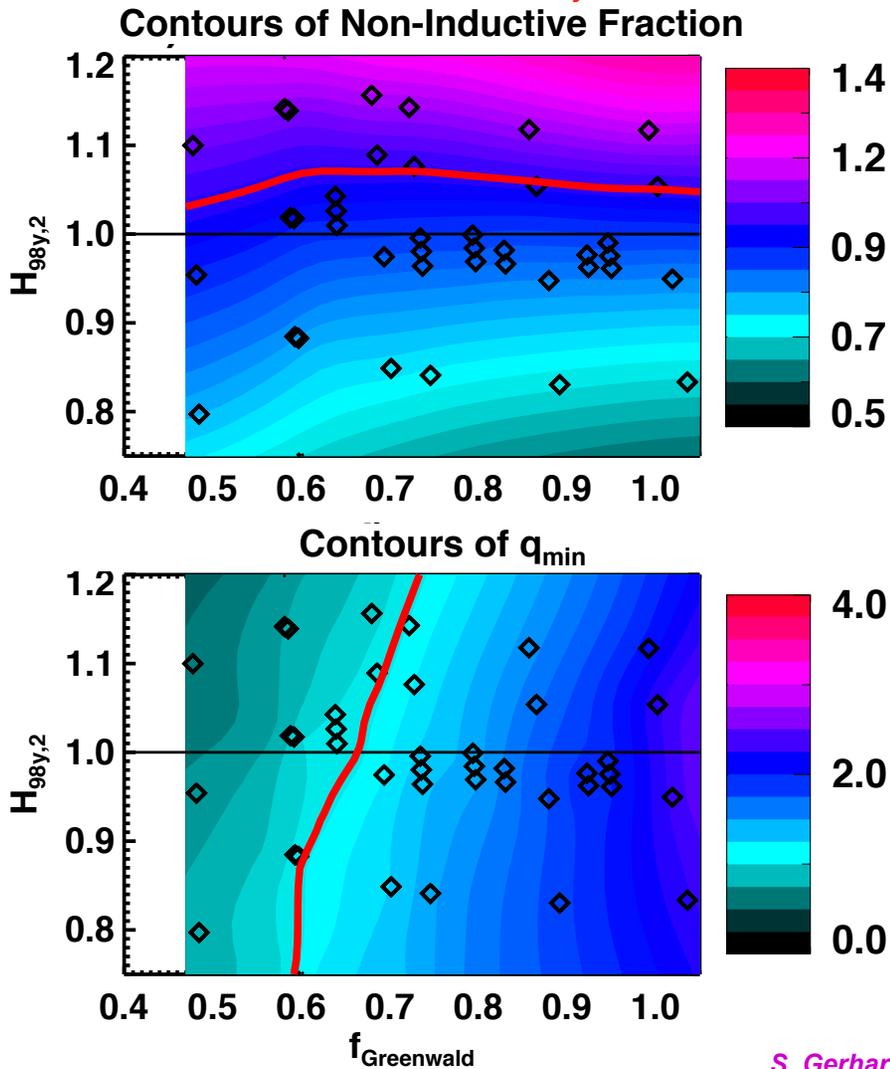


•TSC simulation of non-inductive ramp-up from I<sub>p</sub> = 0.1MA, T<sub>e</sub>=0.5keV target at B<sub>T</sub>=1T



# 100% non-inductive operating points projected for a range of toroidal fields, densities, and confinement levels

$B_T = 1.0 \text{ T}$ ,  $I_p = 1 \text{ MA}$ ,  $P_{inj} = 12.6 \text{ MW}$



Projected Non-Inductive Current Levels for  $\kappa \sim 2.85$ ,  $A \sim 1.75$ ,  $f_{GW} = 0.7$

| $B_T$ [T] | $P_{inj}$ [MW] | $I_p$ [MA] |
|-----------|----------------|------------|
| 0.75      | 6.8            | 0.6-0.8    |
| 0.75      | 8.4            | 0.7-0.85   |
| 1.0       | 10.2           | 0.8-1.2    |
| 1.0       | 12.6           | 0.9-1.3    |
| 1.0       | 15.6           | 1.0-1.5    |

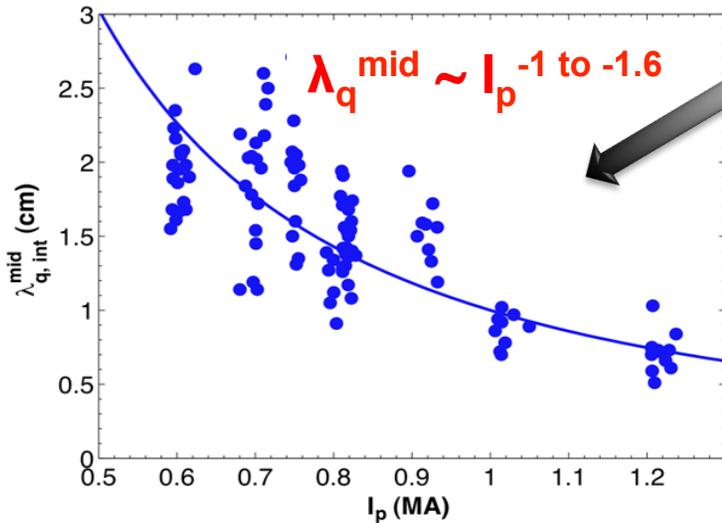
From GTS (ITG) and GTC-Neo (neoclassical):

$$\chi_{i,ITG} / \chi_{i,Neo} \sim 10^{-2}$$

Assumption of neoclassical ion thermal transport should be valid

*S. Gerhardt, et al., Nucl. Fusion 52 (2012) 083020*

# NSTX-U will investigate detachment and high-flux-expansion “snowflake” divertor for heat flux mitigation

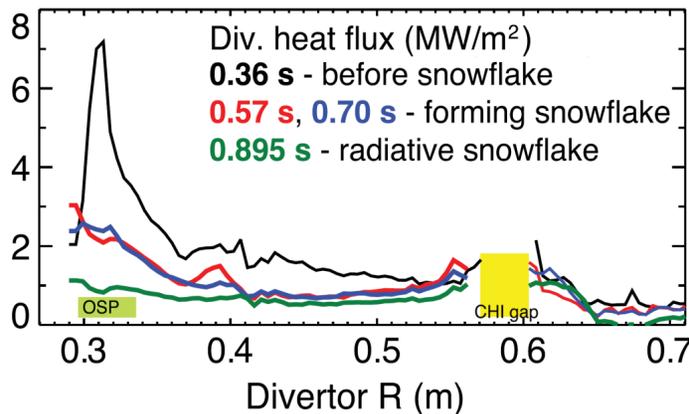


Divertor heat flux width decreases with increased plasma current  $I_p$

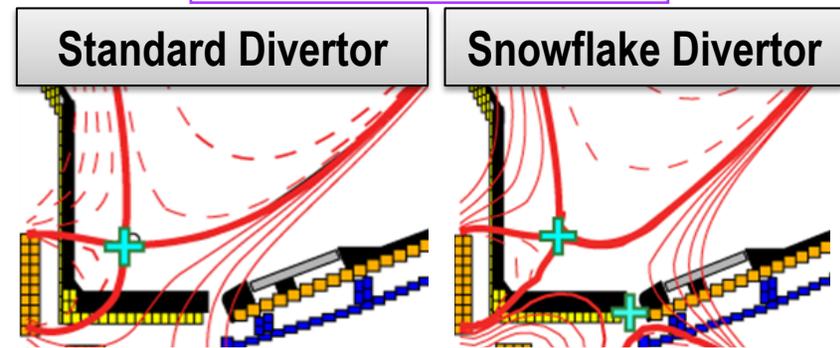
30-45 MW/m<sup>2</sup> in NSTX-U with conventional LSN divertor at full current and power

Can reduce heat flux by 2-4× in NSTX via partial detachment at sufficiently high  $f_{\text{rad}}$

## NSTX data



*Soukhanovskii EX/P5-21*



← **nowflake** → high flux expansion = 40-60 lowers incident  $q_{\perp}$ , promotes detachment

**NSTX-U: U/D balanced snowflake has < 10 MW/m<sup>2</sup> at  $I_p = 2\text{MA}$ ,  $P_{\text{AUX}} = 10\text{-}15\text{MW}$**

# NSTX Upgrade Project Progress Overview

## New Center Stack Project Scope

- Inner TF bundle
  - TF Flex bus
  - OH coil
  - Inner PF coils
- Center stack*
- Enhance outer TF supports
  - Enhance PF supports
  - Reinforce umbrella structure
  - New umbrella lids
- Structure*
- Power systems
  - I&C, Services, Coil protection
- Ancillary Sys*

## 2<sup>nd</sup> NBI Project Scope

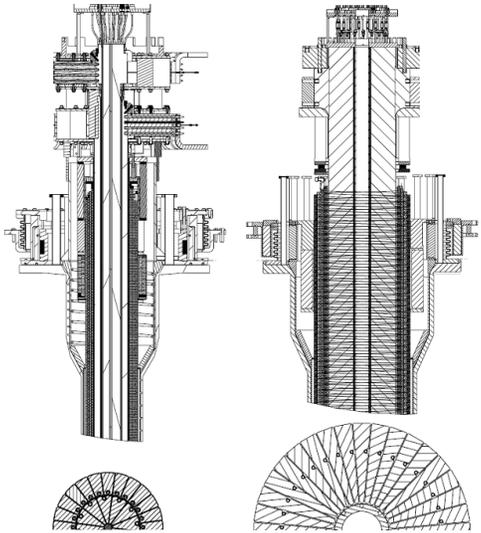
- Decontaminate TFTR beamline
- Refurbish for reuse
- Relocate pump duct, 22 racks and numerous diagnostics to make room in the NSTX Test Cell
- Install new port on vacuum vessel to accommodate NB2
- Move NB2 to the NSTX Test Cell
- Install power, water, cryo and controls



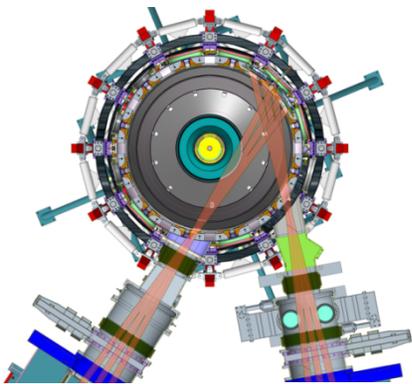
# Substantial Increase in NSTX-U Device / Plasma Performance

To provide data base to support ST-FNSF designs and ITER operations

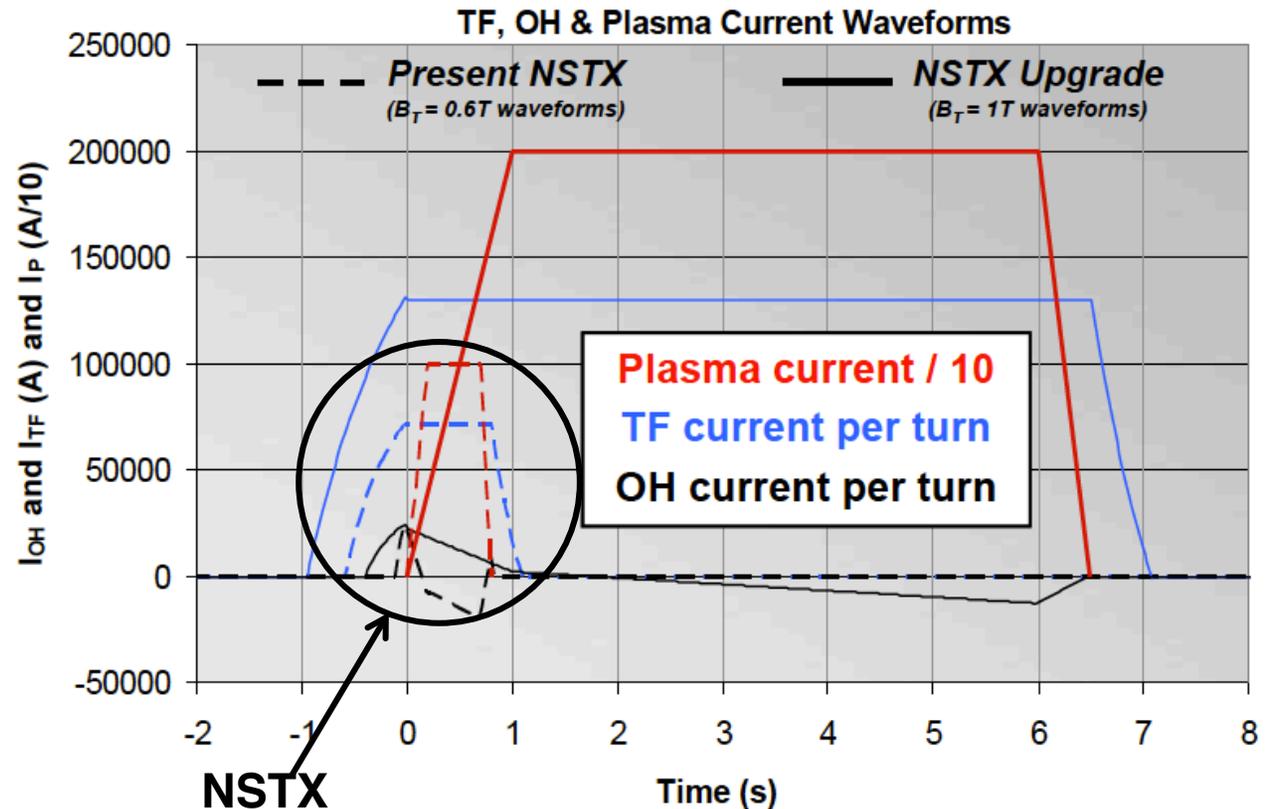
Previous center-stack      **New center-stack**



TF OD = 20cm      **TF OD = 40cm**



Present NBI      **New 2<sup>nd</sup> NBI**

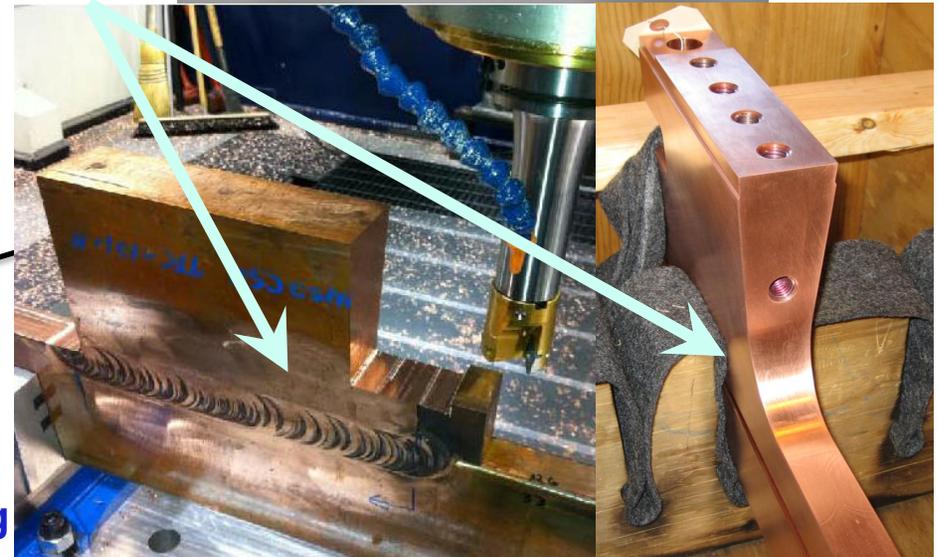
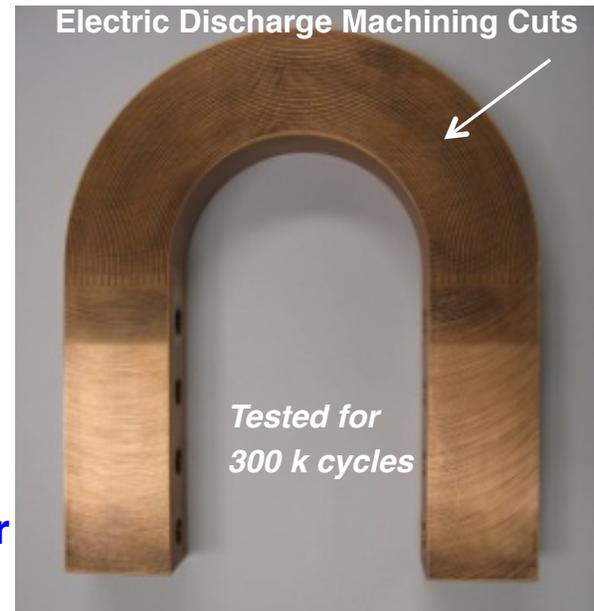
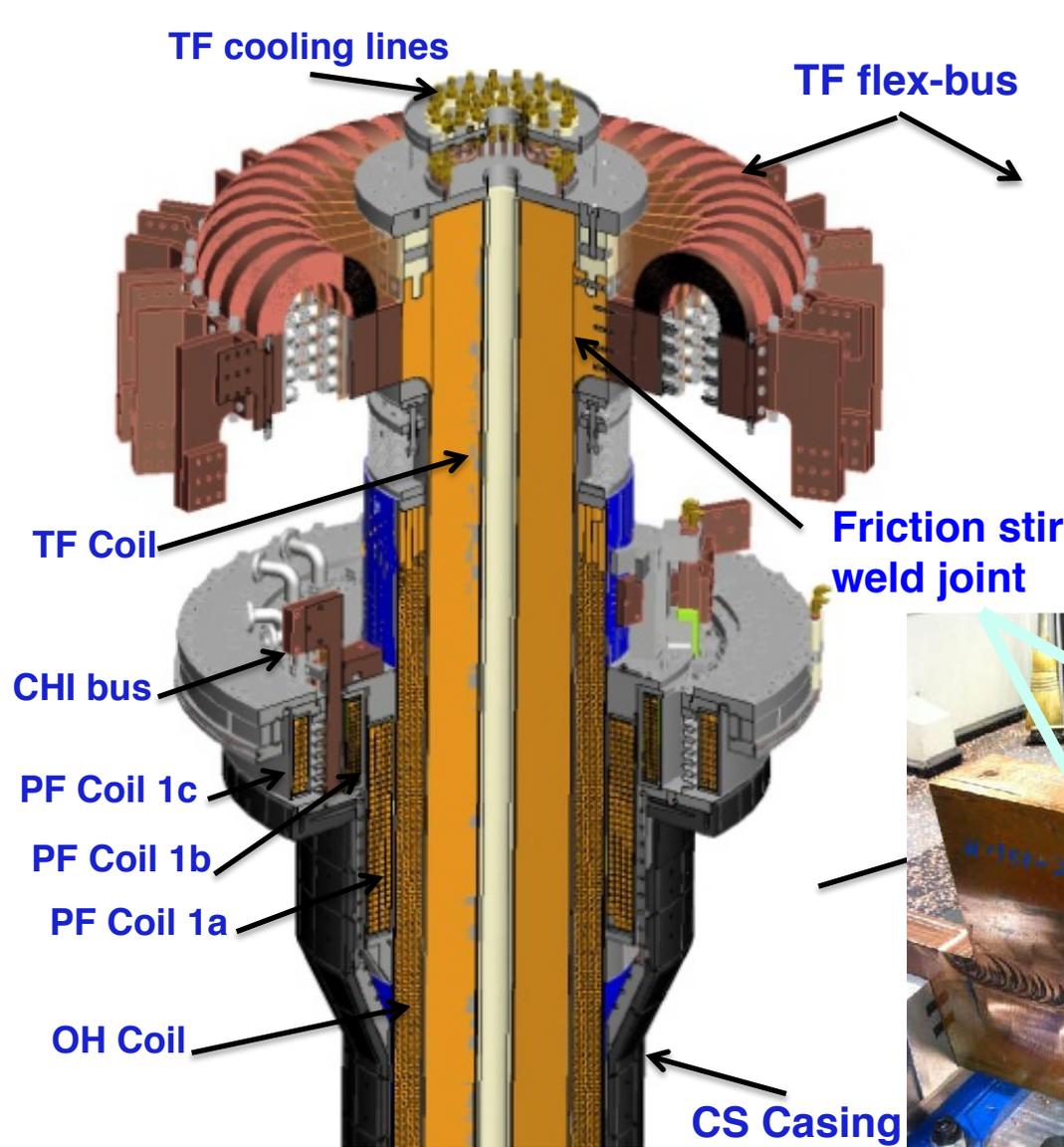


|        | $R_0$ (m) | $A_{min}$ | $I_p$ (MA) | $B_T$ (T) | $T_{TF}$ (s) | $R_{CS}$ (m) | $R_{OB}$ (m) | OH flux (Wb) |
|--------|-----------|-----------|------------|-----------|--------------|--------------|--------------|--------------|
| NSTX   | 0.854     | 1.28      | 1          | 0.55      | 1            | 0.185        | 1.574        | 0.75         |
| NSTX-U | 0.934     | 1.5       | 2          | 1         | 6.5          | 0.315        | 1.574        | 2.1          |

**$\sim X 5 - 10$  increase in  $n\tau T$  from NSTX**  
 **$NSTX-U$  average plasma pressure  $\propto B_{T0}^2 \beta_T (T^2\%) \sim$  Tokamaks**

# Improved Center-Stack Design to Handle Increased Forces

## Identical 36 TF Bars and Innovative Flex-Bus Design



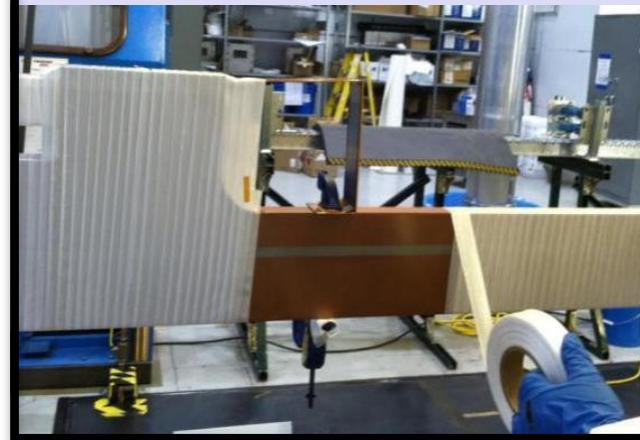
# Center Stack Fabrication & Assembly Proceeding Well

## Innovative manufacturing techniques developed

Cooling tube soldered with resin-based flux into inner TF conductor



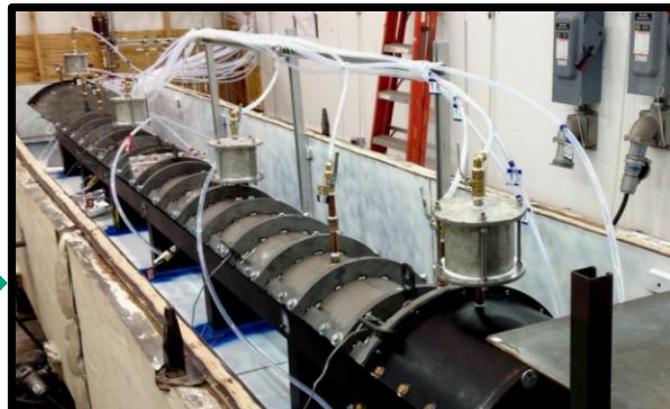
Conductor being wrapped with fiberglass insulation



Insulated conductor being placed into mold



Assembled TF mold ready for Vacuum Pressure Impregnation with CTD-425



All four Quadrants successfully VPI'd !



# TF Bundle Manufacturing Stages

Four TF quadrants were combined into a full TF bundle



TF bundle with ground wrapping lowered into VPI mold



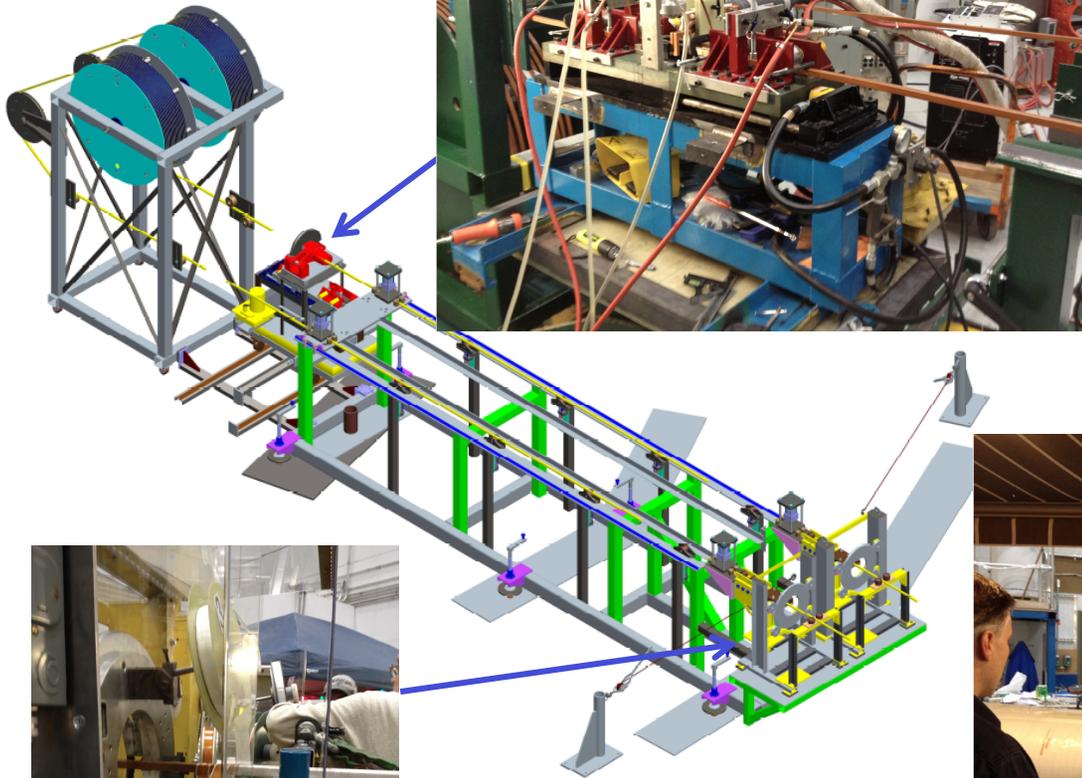
Center-Stack Casing with tile studs



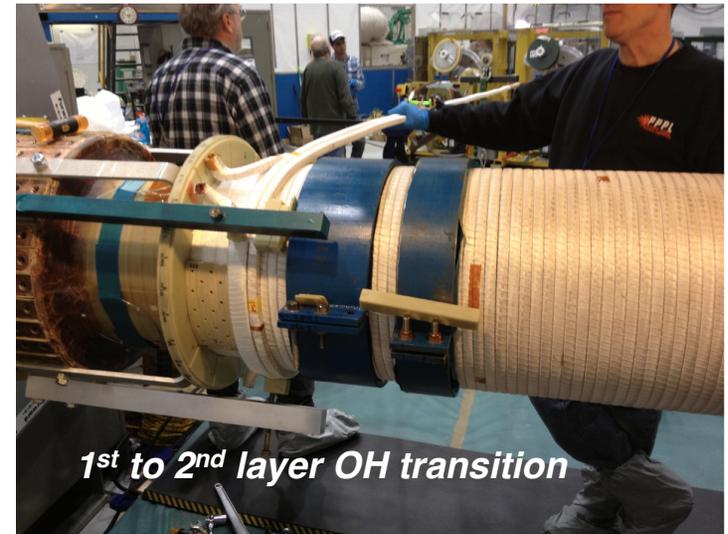
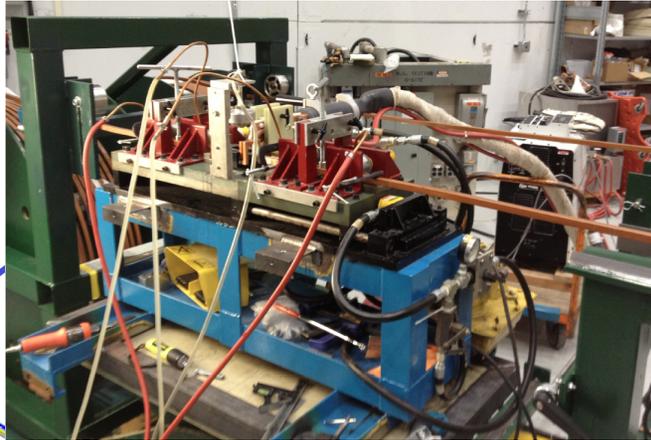
# OH Winding Operation

## OH Conductor Induction Braze & Taping Machine

*In-line Induction  
braze station*



*Taping Machine –  
Three fiberglass  
tapes, first two with  
kapton*



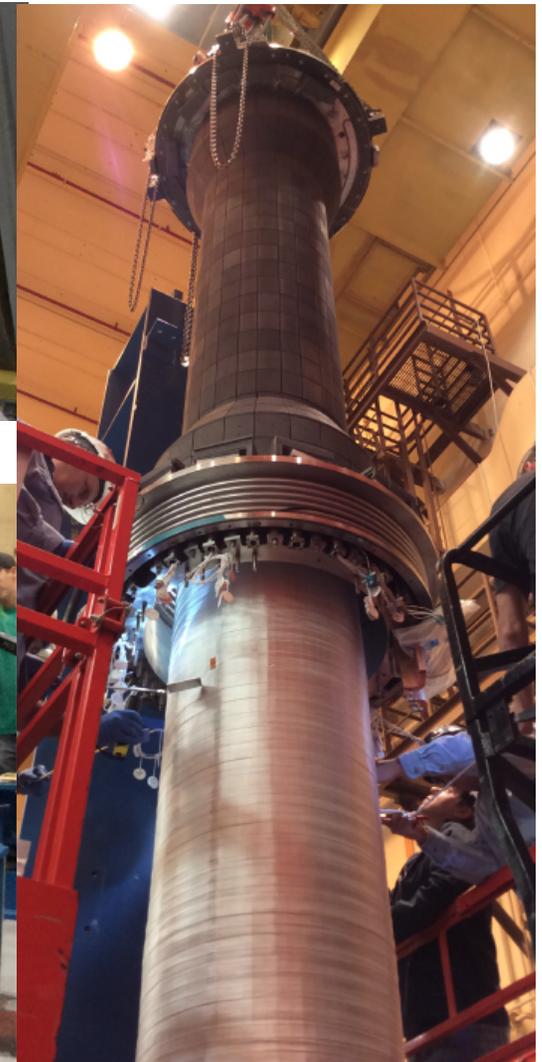
# Completed Center-stack Components

## Center-Stack Assembly Started

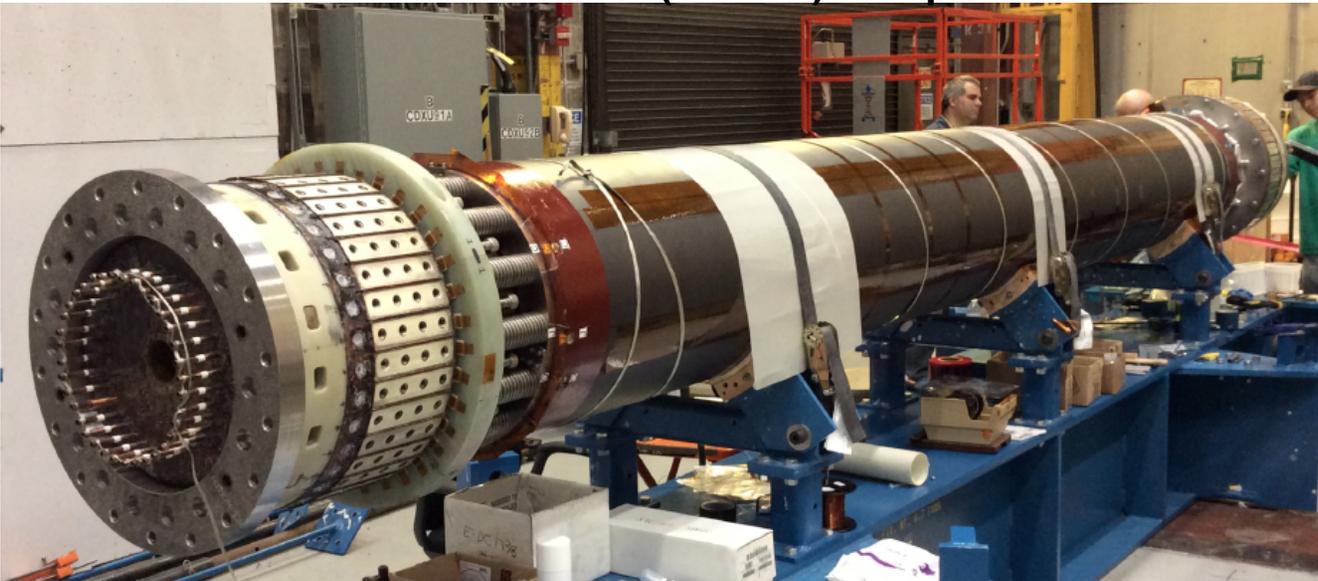
OH winding over TF completed



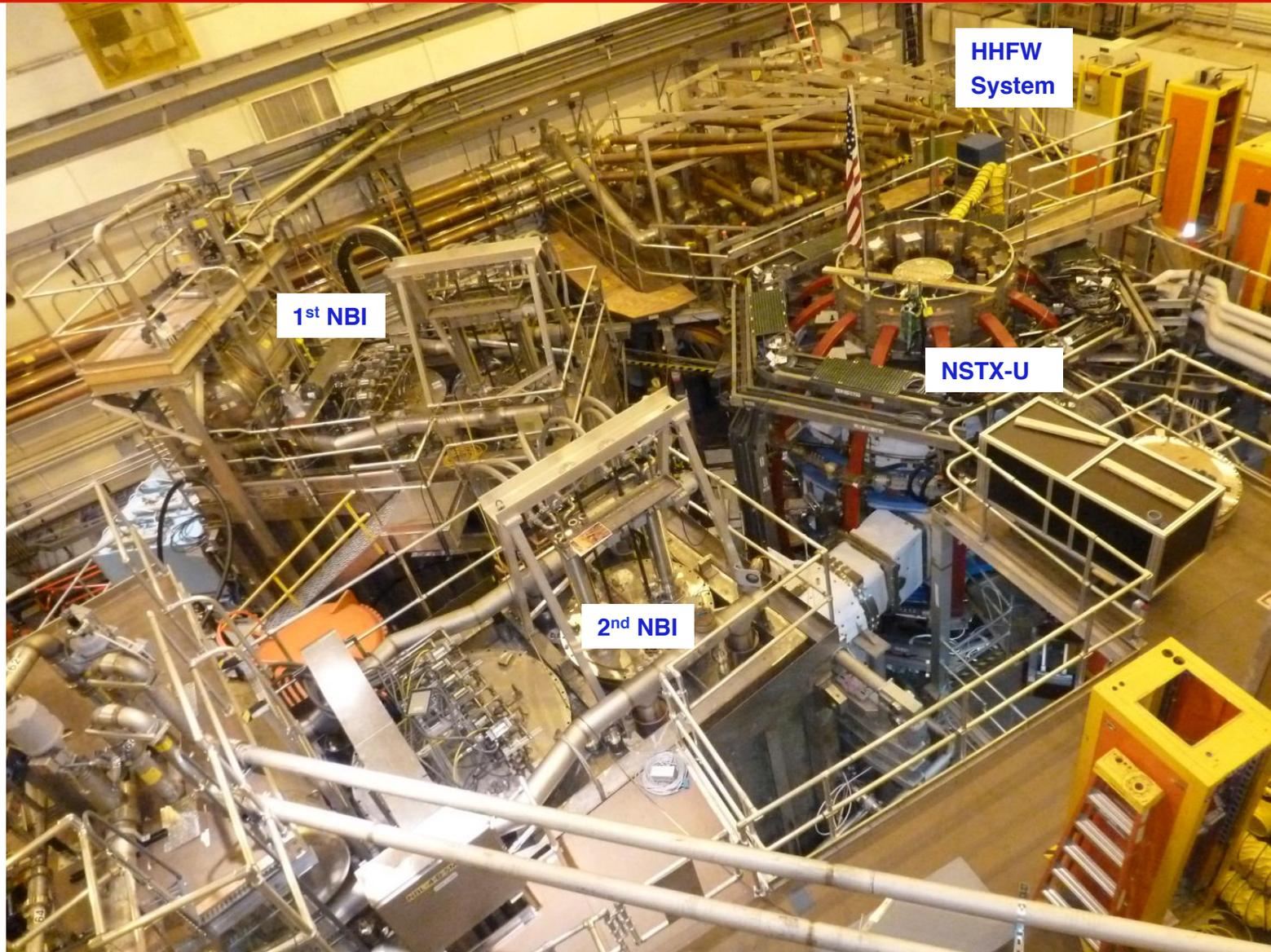
CS Casing lowered onto Center Bundle



CS center bundle (TF+OH) completed



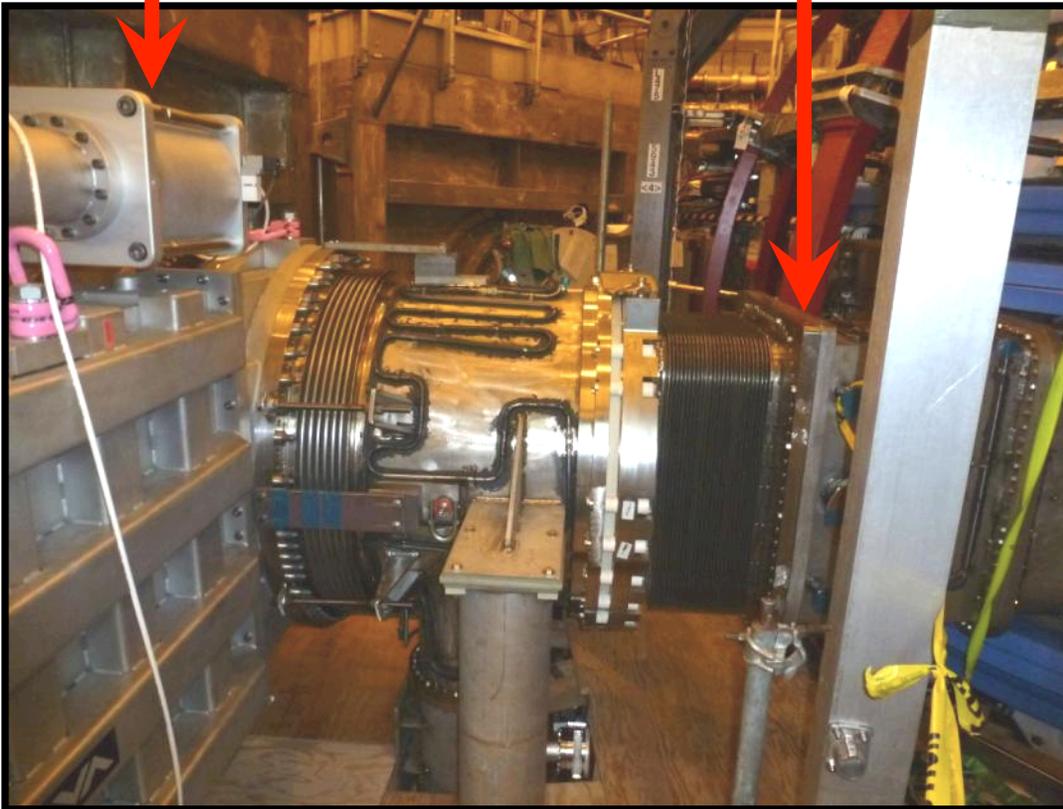
# Aerial View of the NSTX-U Test Cell (Sept. 2014)



# Final 2<sup>nd</sup> NBI Component being Installed

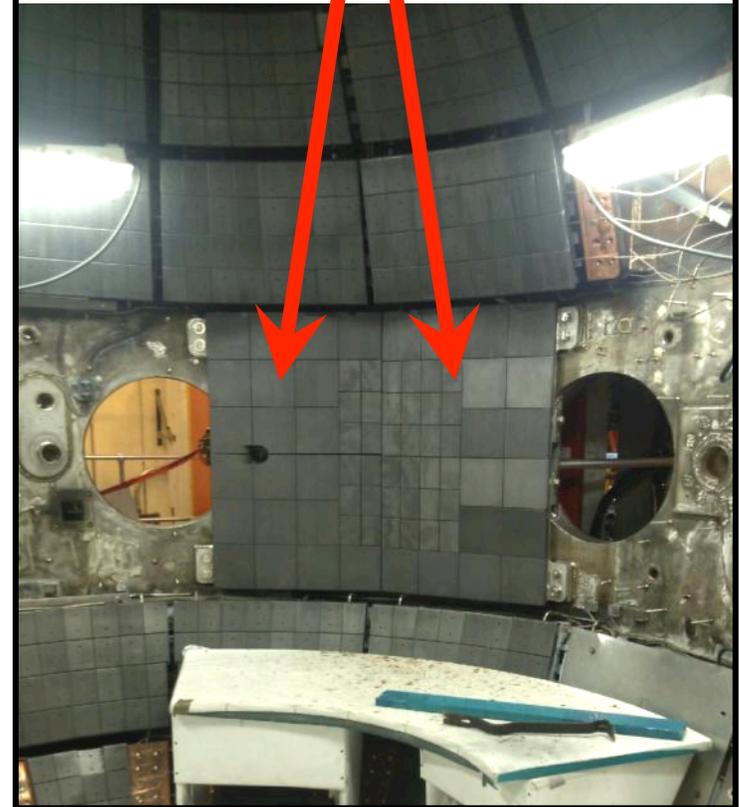
2<sup>nd</sup> NBI duct with pumping section and NBI armor installed

Neutral Beam & TIV valve



Vacuum Vessel Bay J/K port

Neutral Beam Armor Installed



Source installation  
planned for June

# Relocation of the 2<sup>nd</sup> NBI beam line box from the TFTR test cell into the NSTX-U Test Cell Complete.

*TFTR NBI beam box and components successfully tritium decontaminated.*



*Beam Box being lifted over NSTX*



*Beam Box placed in its final location and aligned*

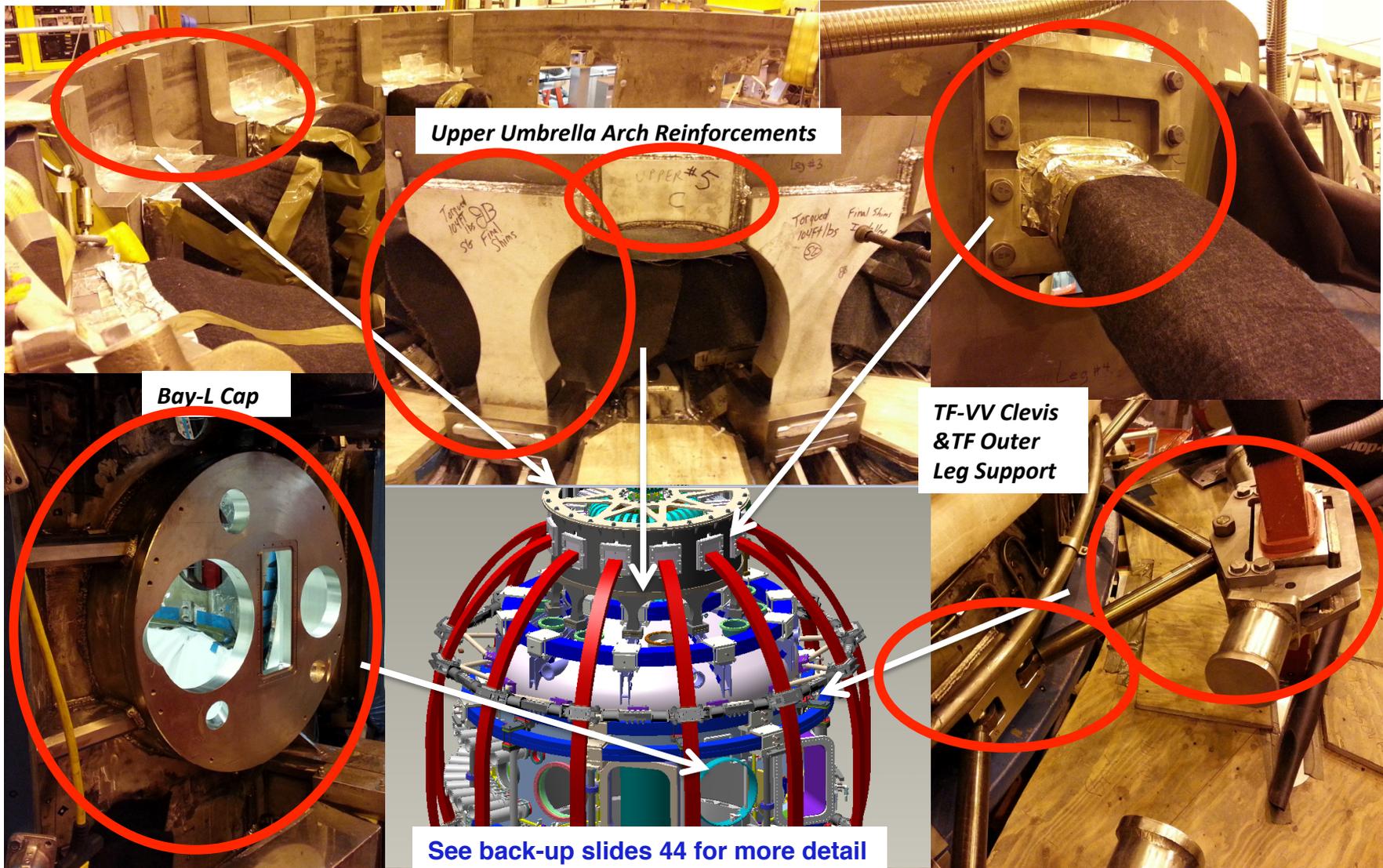


*Beam Box being populated with components*

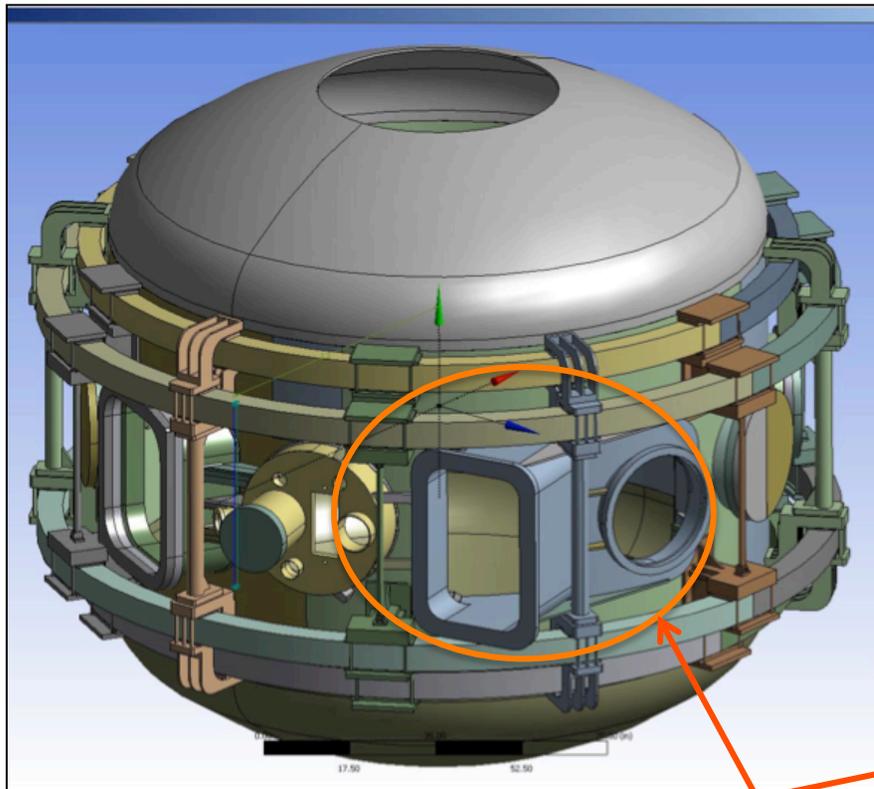
# Support Structural and Vacuum Vessel Upgrades Must handle 4 x higher electromagnetic loads

Upper AI Block Internal Reinforcements

Upper AI Block External Reinforcements



# Highly Tangential 2<sup>nd</sup> NBI Enabled by JK-Cap Outer Wall Radius Moved Outward to Avoid Beam Clipping

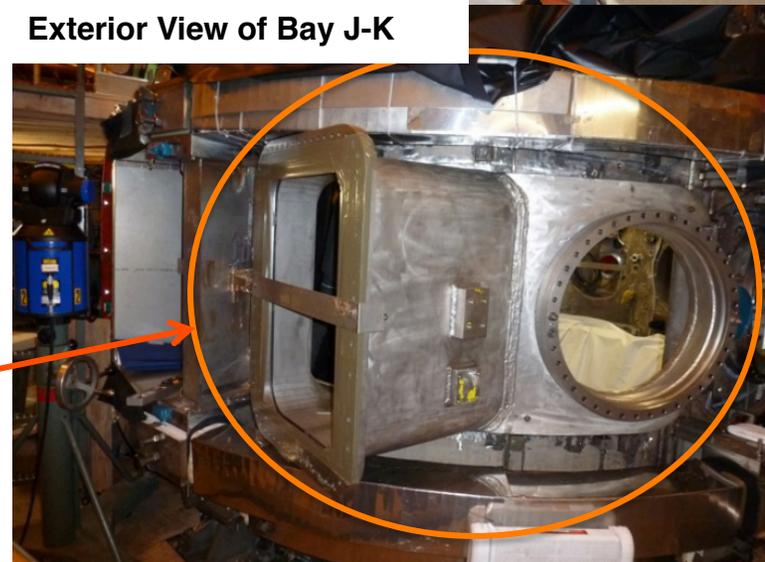


**JK cap**

Interior View of Bay J-K



Exterior View of Bay J-K

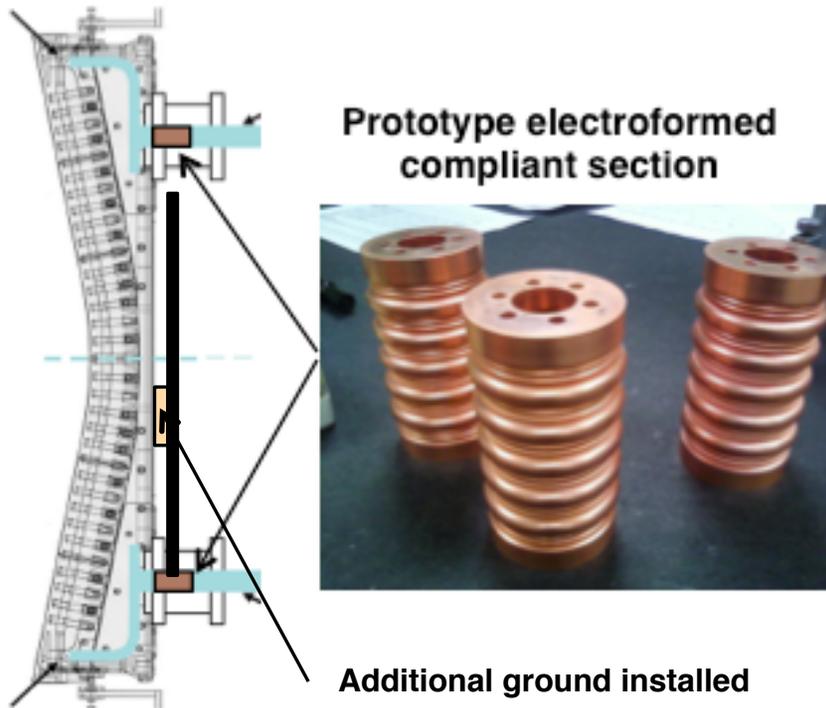


# HHFW System for Electron Heating and Current Ramp-up

## Improved Antennas were installed in NSTX-U

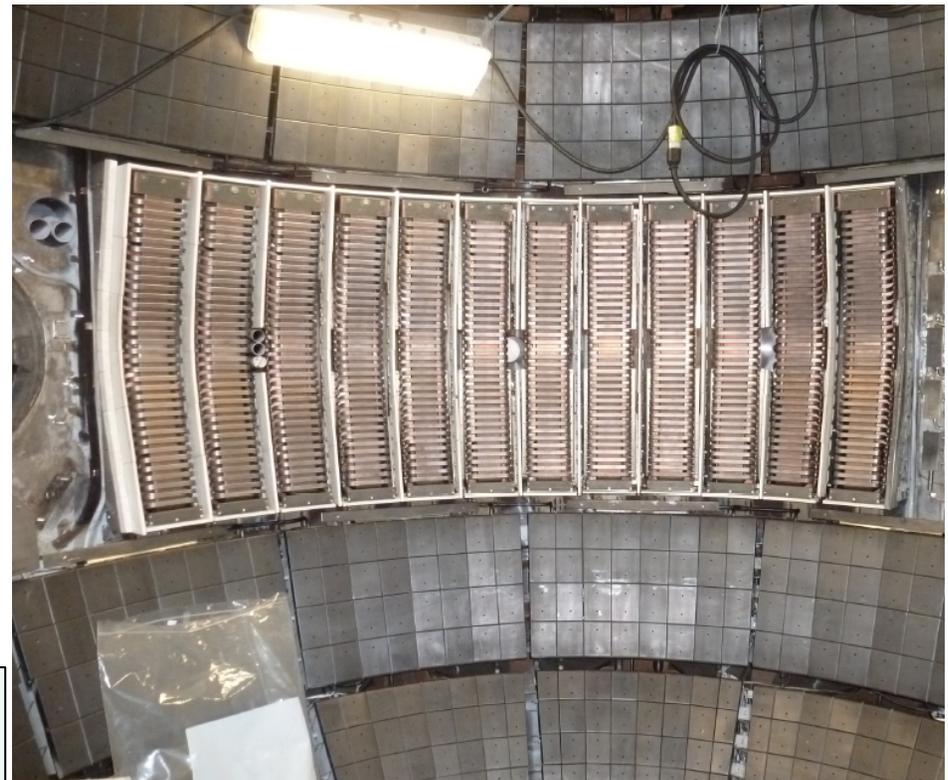
### New Compliant Antenna Feeds

Will allow HHFW antenna feedthroughs to tolerate 2 MA disruptions

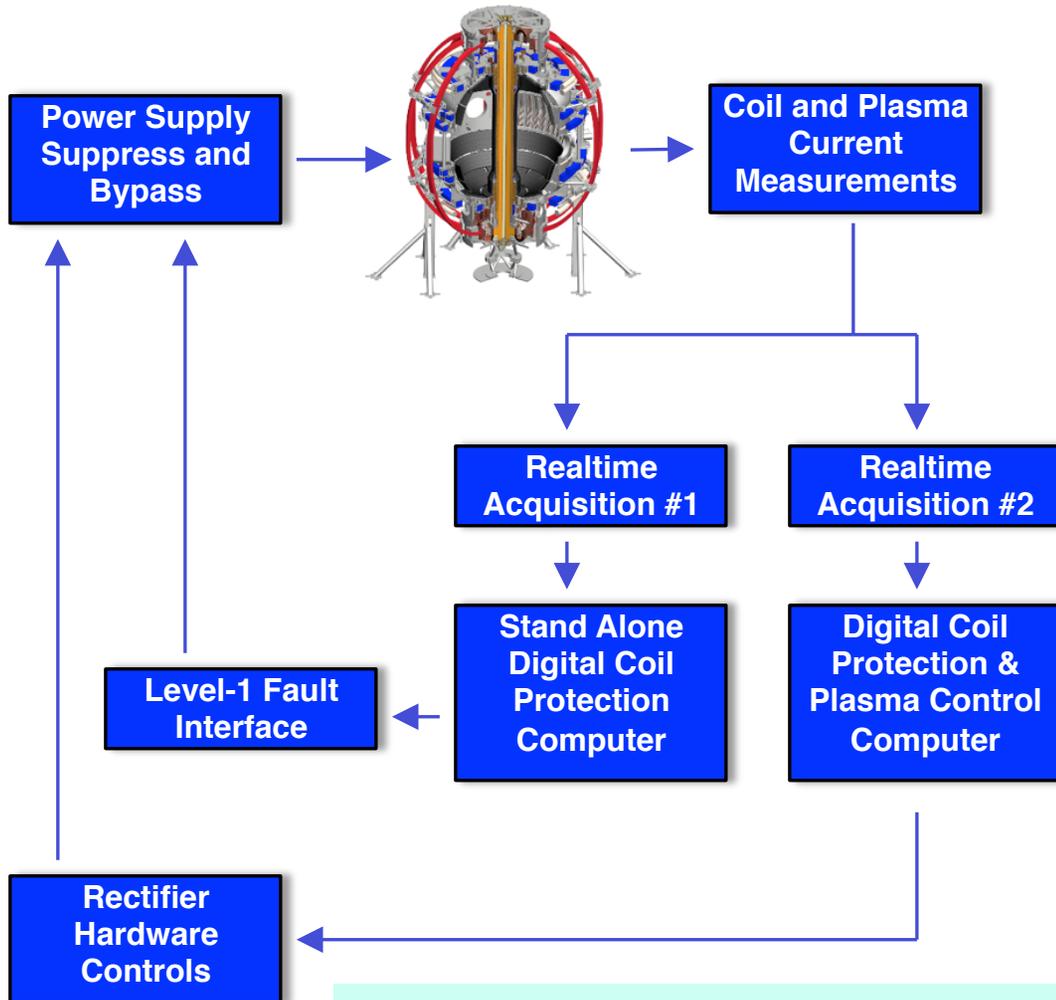


- Prototype compliant feeds tested to 46 kV in the RF test-stand. Benefit of back-plate grounding for arc prevention found.

Antennas were re-installed with the new feeds and back-plate grounding



# New Digital System Provides Comprehensive Coil Protection



Protects the NSTX-U coils and mechanical structure against electromagnetic loads

Computes forces and stresses in realtime based on reduced models of the full mechanical structure

Redundant systems

Full commissioning system will be a key part of early operations

**“DCPS” software testing is being performed right now and the hardware to follow in mid-August.**

# NSTX-U diagnostics to be installed during first 2 years

## Half of NSTX-U Diagnostics Are Led by Collaborators

### MHD/Magnetics/Reconstruction

Magnetics for equilibrium reconstruction

*Halo current detectors*

*High-n and high-frequency Mirnov arrays*

Locked-mode detectors

RWM sensors

### Profile Diagnostics

MPTS (42 ch, 60 Hz)

T-CHERS:  $T_i(R)$ ,  $V_\phi(r)$ ,  $n_C(R)$ ,  $n_{Li}(R)$ , (51 ch)

P-CHERS:  $V_\theta(r)$  (71 ch)

*MSE-CIF (18 ch)*

*MSE-LIF (20 ch)*

*ME-SXR (40 ch)*

Midplane tangential bolometer array (16 ch)

### Turbulence/Modes Diagnostics

*Poloidal FIR high-k scattering*

*Beam Emission Spectroscopy (48 ch)*

Microwave Reflectometer,

*Microwave Polarimeter*

*Ultra-soft x-ray arrays – multi-color*

### Energetic Particle Diagnostics

*Fast Ion  $D_\alpha$  profile measurement (perp + tang)*

*Solid-State neutral particle analyzer*

Fast lost-ion probe (energy/pitch angle resolving)

Neutron measurements

*New capability, Enhanced capability*

### Edge Divertor Physics

Gas-puff Imaging (500kHz)

Langmuir probe array

Edge Rotation Diagnostics ( $T_i$ ,  $V_\phi$ ,  $V_{pol}$ )

*1-D CCD  $H_\alpha$  cameras (divertor, midplane)*

*2-D divertor fast visible camera*

Metal foil divertor bolometer

AXUV-based Divertor Bolometer

IR cameras (30Hz) (3)

*Fast IR camera (two color)*

Tile temperature thermocouple array

*Divertor fast eroding thermocouple*

Dust detector

Edge Deposition Monitors

Scrape-off layer reflectometer

Edge neutral pressure gauges

*Material Analysis and Particle Probe*

*Divertor VUV Spectrometer*

### Plasma Monitoring

FIReTIP interferometer

Fast visible cameras

Visible bremsstrahlung radiometer

*Visible and UV survey spectrometers*

*VUV transmission grating spectrometer*

*Visible filterscopes (hydrogen & impurity lines)*

Wall coupon analysis

# NSTX Upgrade Project Milestones on Track

## First plasma on February 15, 2014

| Level           | Milestone  | DOE<br>Commitment<br>Date | Forecast      | Actual        |
|-----------------|--|---------------------------|---------------|---------------|
| <b>Level I</b>  | <b>Receive CD-2 Approval</b>                       | <b>Jan-11</b>             |               | <b>Dec-10</b> |
| <b>Level II</b> | Project FDR  | Jun-11                    |               | Jun-11        |
| <b>Level I</b>  | <b>Receive CD-3 Approval</b>                       | <b>Jan-12</b>             |               | <b>Dec-11</b> |
| <b>Level II</b> | Receive First Delivery Machined Inner Tf Conductor | Jun-12                    |               | Apr-12        |
| <b>Level II</b> | Nstx Complete Operations                           | Jul-12                    |               | Sep-11        |
| <b>Level II</b> | Begin Upgrade Outage                               | Aug-12                    |               | Sep-11        |
| <b>Level II</b> | Award Neutral Beam (NB) Vessel Cap                 | Jun-13                    |               | Feb-11        |
| <b>Level II</b> | Begin Inner Tf Quadrant Fab (Apply Turn Insul #1   | Apr-13                    |               | Jun-12        |
| <b>Level II</b> | Complete Assy and Pot Of 4th Inner TF Quadrant     | Oct-13                    |               | Jun-13        |
|                 | Install NB Sources                                 |                           | Aug-14        | Aug-14        |
| <b>Level II</b> | Complete Fabricate & Test Inner TF/OH Coil Assy    | Jul-14                    |               | Jul-14        |
| <b>Level II</b> | NB Cap Installed                                   | Oct-14                    |               | Jan-13        |
|                 | Deliver Center Stack to the NSTX TC                |                           | Sep-14        |               |
| <b>Level II</b> | Lift In New Centerstack                            | Jan-15                    | Nov-14        |               |
|                 | Pumpdown   |                           | Dec-14        |               |
| <b>Level II</b> | Complete ISTP                                      | Aug-15                    | Feb-15        |               |
| <b>Level II</b> | Resume Operations                                  | Sep-15                    | Feb-15        |               |
| <b>Level I</b>  | <b>CD-4</b>  | <b>Sep-15</b>             | <b>Feb-15</b> |               |

## Strategy Toward Full NSTX-U Parameters

After CD-4, the plasma operation could enter quickly into new regimes

|  | NSTX<br>(Max.) | Year 1<br>NSTX-U<br>Operations<br>(2015) | Year 2<br>NSTX-U<br>Operations<br>(2016) | Year 3<br>NSTX-U<br>Operations<br>(2017) | Ultimate<br>Goal |
|--|----------------|--|--|--|------------------|
| $I_p$ [MA]   | 1.2            | ~1.6                                     | 2.0                                      | 2.0                                      | 2.0              |
| $B_T$ [T]  | 0.55           | ~0.8                                     | 1.0                                      | 1.0                                      | 1.0              |
| Allowed TF $I^2t$ [MA <sup>2</sup> s]                            | 7.3            | 80                                       | 120                                      | 160                                      | 160              |
| $I_p$ Flat-Top at max.<br>allowed $I^2t$ , $I_p$ , and $B_T$ [s] | ~0.4           | ~3.5                                     | ~3                                       | 5  | 5                |

- 1<sup>st</sup> year goal: operating points with forces up to 1/2 the way between NSTX and NSTX-U, 1/2 the design-point heating of any coil
  - Will permit up to ~5 second operation at  $B_T \sim 0.65$
- 2<sup>nd</sup> year goal: Full field and current, but still limiting the coil heating
  - Will revisit year 2 parameters once year 1 data has been accumulated
- 3<sup>rd</sup> year goal: Full capability

# Facility and Diagnostic Enhancements to support the exciting 5 year research plan

