

# Evaluation of ITER Upper Visible/IR Camera Design and Performance

C.J. Lasnier, L.G. Seppala, K.Morris, M.E.  
Fenstermacher,

M. Groth, E. Synakowski, S.L Allen

Lawrence Livermore National Laboratory

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at Princeton Plasma Physics Laboratory

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# Outline

## Lasnier:

- **Tasks in Statement of Work**
- **Specifications**

## Seppala:

- **Required field of view**
- **Optical design and performance**

## Morris:

- **Physical Layout**

## Lasnier

- **Needed R&D**
- **Next steps**
- **Discussion of specifications**



# Statement of Work contains clear objectives

- 3. WORK DESCRIPTION (from SOW#531-20060608)
  - 3.1. Review functional specifications for upper visible/IR cameras and recommend changes to optimize physics productivity for these systems.
  - 3.2.a. Assess the performance of the reference design relative to these requirements and
  - 3.2.b. evaluate limitations on image frame rate for narrowband imaging of recycling and impurities and for temperature maps of the divertor.
  - 3.3. Travel to the EU and confer with experts on ITER endoscope design and identify opportunities for collaboration.
  - 3.4. Obtain optical design parameters for the reference endoscope and the CEA group design and incorporate into optical model using a commercial optical design package.



# Statement of Work tasks

- 3.5. **Modify design to be compatible with 'central tube'** implementation in upper plugs.
- 3.6. **Identify minimum tube outer diameter** (likely determined by size of viewing head) and inner diameter (likely determined by optical relay aperture) consistent with satisfying the endoscope performance parameters.
- 3.7. **Export optical designs in CAD-compatible format** (approved by PPPL) to facilitate integration into central tube and upper port plug and subsequent neutronics analysis. (integration and neutronics analysis are not covered in this SOW)
- 3.8. **Identify high priority R&D issues** related to the upper camera optical system.



## Statement of Work tasks

- 3.9. a. **Write report** contrasting the features of both designs and, for the central tube implementation,
- 3.9. b. illustrating the **dependence on tube diameter**.
  
- 3.10. **Present summary of findings** at a workshop or topical meeting and provide electronic file copy of presentation.



# Specifications were conveyed from the ITER organization

- Complete as possible IR coverage of the outer target plate
- Surface temperature: 200-2500°C (IR)
- Time resolution: 20 μs IR, 10 ms visible
- Spatial resolution: 3 mm (IR)
- No lenses in the port plug (radiation damage)
- Two vacuum windows must be used for tritium safety

MEASUREMENT	PARAMETER	CONDITION	RANGE or COVERAGE	RESOLUTION		ACCURACY
				Time or Freq.	Spatial or Wave No.	
17. First Wall (FW) Visible Image & Wall Temperature	FW image		TBD	100 ms	TBD	-
	FW surface temperature		200 – 1500°C	10 ms	TBD	20°C
38. Heat Loading Profile in Divertor	Surface temperature		200 – 1000°C	2 ms	3 mm	10 %
			1000 – 2500°C	20 x 10 <sup>-6</sup> s	3 mm	10 %
	Power load	Default	TBD – 25 MW/m <sup>2</sup>	2 ms	3 mm	10 %
		Disruption	TBD – 5 GW/m <sup>2</sup>	0.1 ms	TBD	20 %



## **Cameras monitor high temperatures and extreme heat load**

- **IR cameras will be used to see as much of the divertor as possible to watch for overheating of components, and to align the plasma shape with the walls.**
- **Visible cameras will watch for tile damage, MARFE location.**
- **Cameras will also be used for physics measurements.**



## Evaluation of specifications

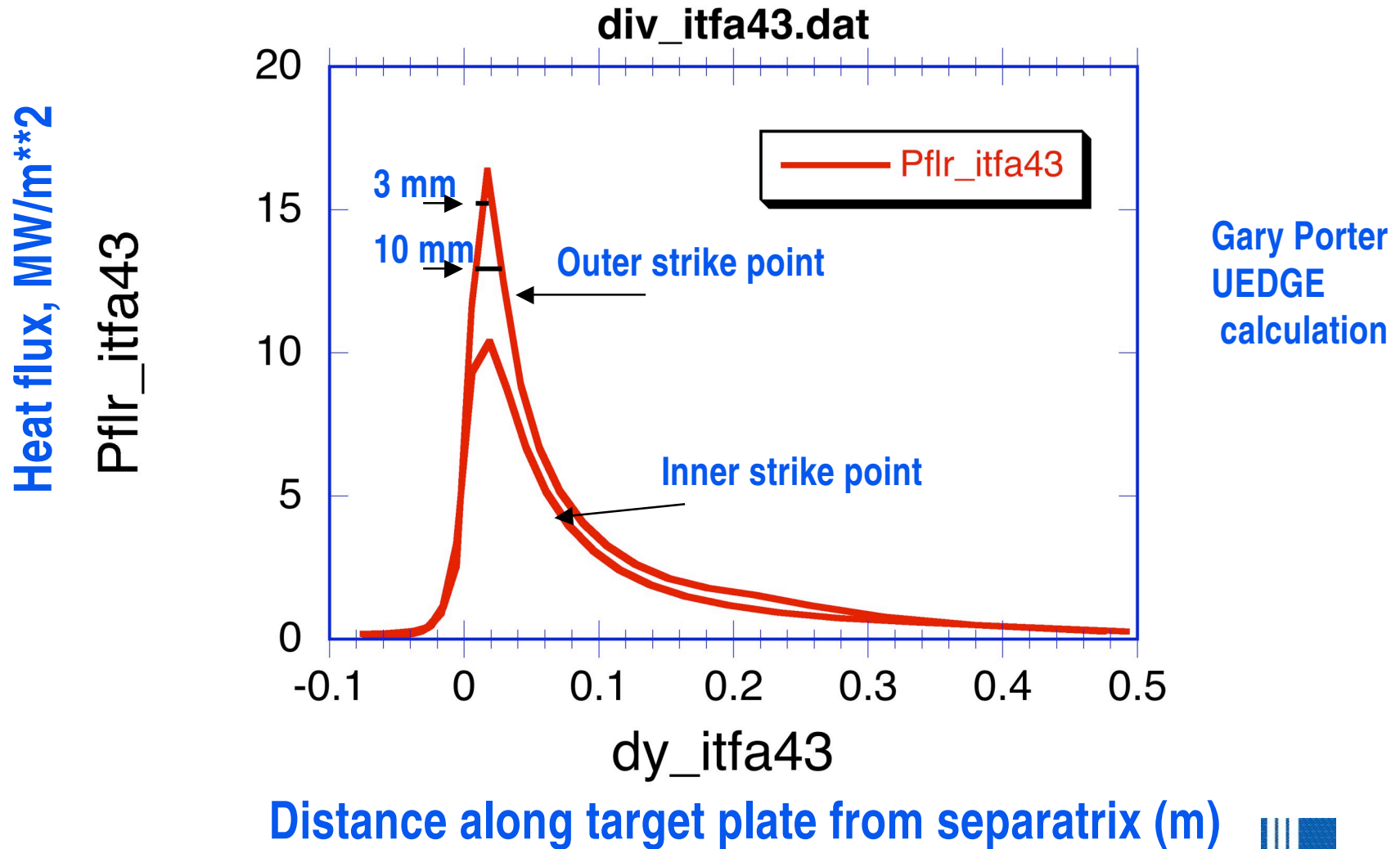
- **Plenty of IR signal for 20  $\mu$ s time resolution**
- **10 ms visible time resolution is enough for vessel protection but not for ELM physics- same 20  $\mu$ s desirable. However, the light levels may not permit this short exposure.**
- **3mm spatial resolution over the whole divertor sounds small, but there is a good reason for 3mm when compared with the width of the heat flux profile peak.**





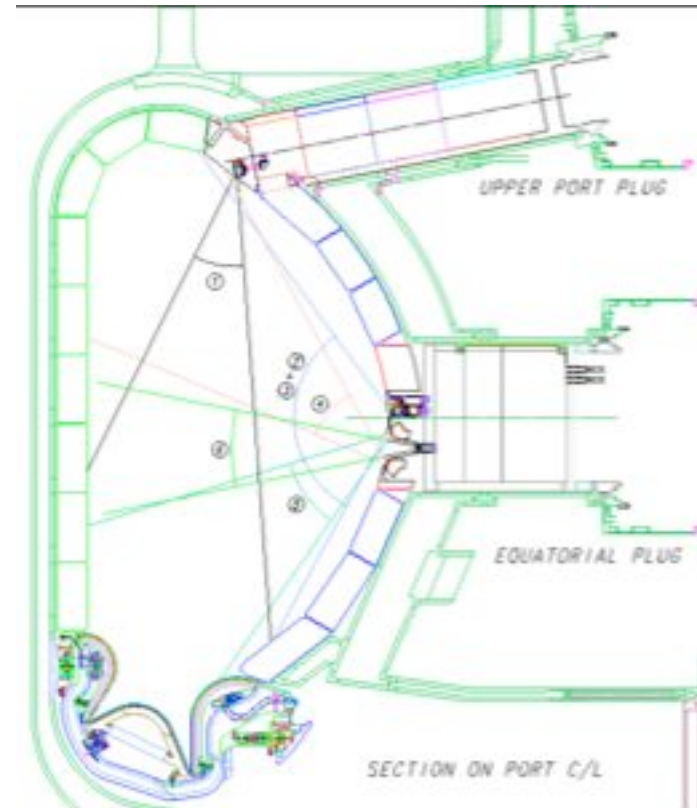
3mm Spatial resolution is tough to meet , but there is a reason

- Heat flux on the target plate is predicted to be sharply peaked

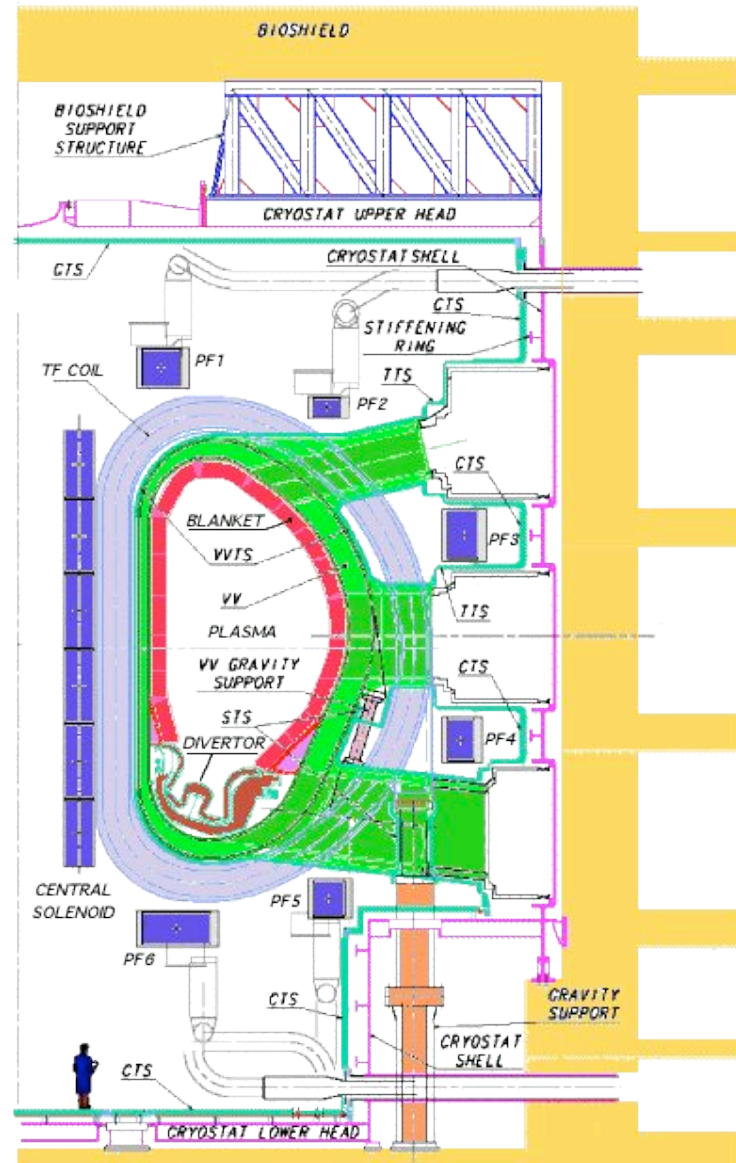


## A wide-angle view is planned

- We have 6 upper ports
- We need to view as much of the outer target as possible
- So, each camera needs to see about 60 degrees of the torus
- The view must be tilted toroidally to see the outer target



# ITER cross-section shows ports, first wall, and biosheild



The Port Plugs contain diagnostics and neutron shielding



## **Additional constraints**

- **Hot mirrors/lenses/windows, background if unbaffled, add IR**
- **Two-color or multi-color IR may be necessary for low-emissivity surfaces (e.g. tungsten)**

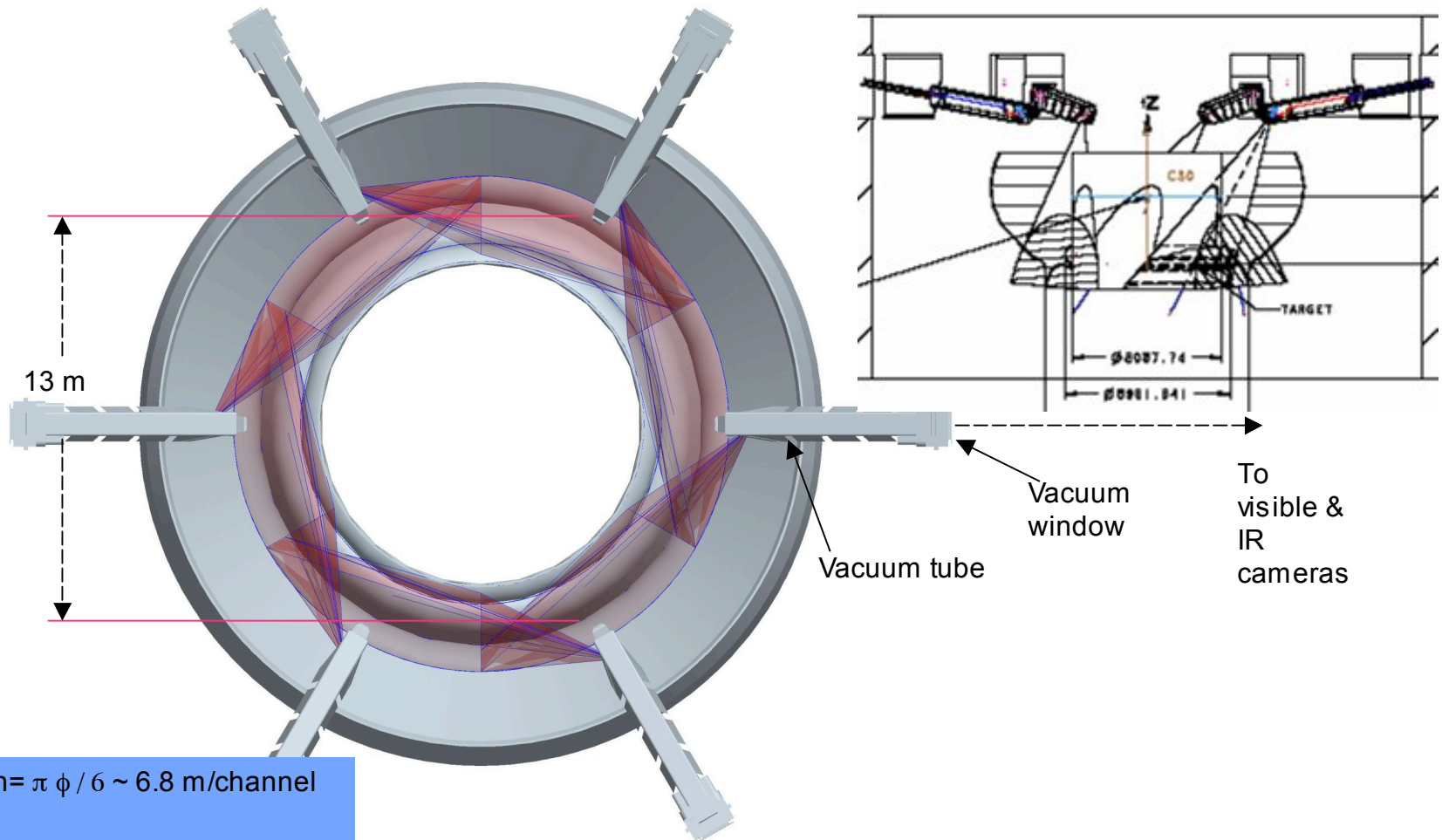


# **ITER visible & IR optical designs**

**Lynn Seppala**  
**February 6,2007**



# IRTV system uses 6 locations to provide 360 degrees coverage on ITER divertor



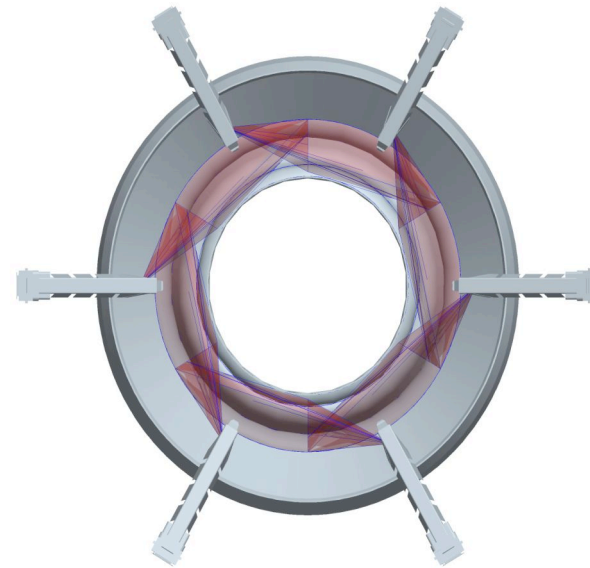
Object length =  $\pi \phi / 6 \sim 6.8$  m/channel

System is side-looking to allow view of divertor trough



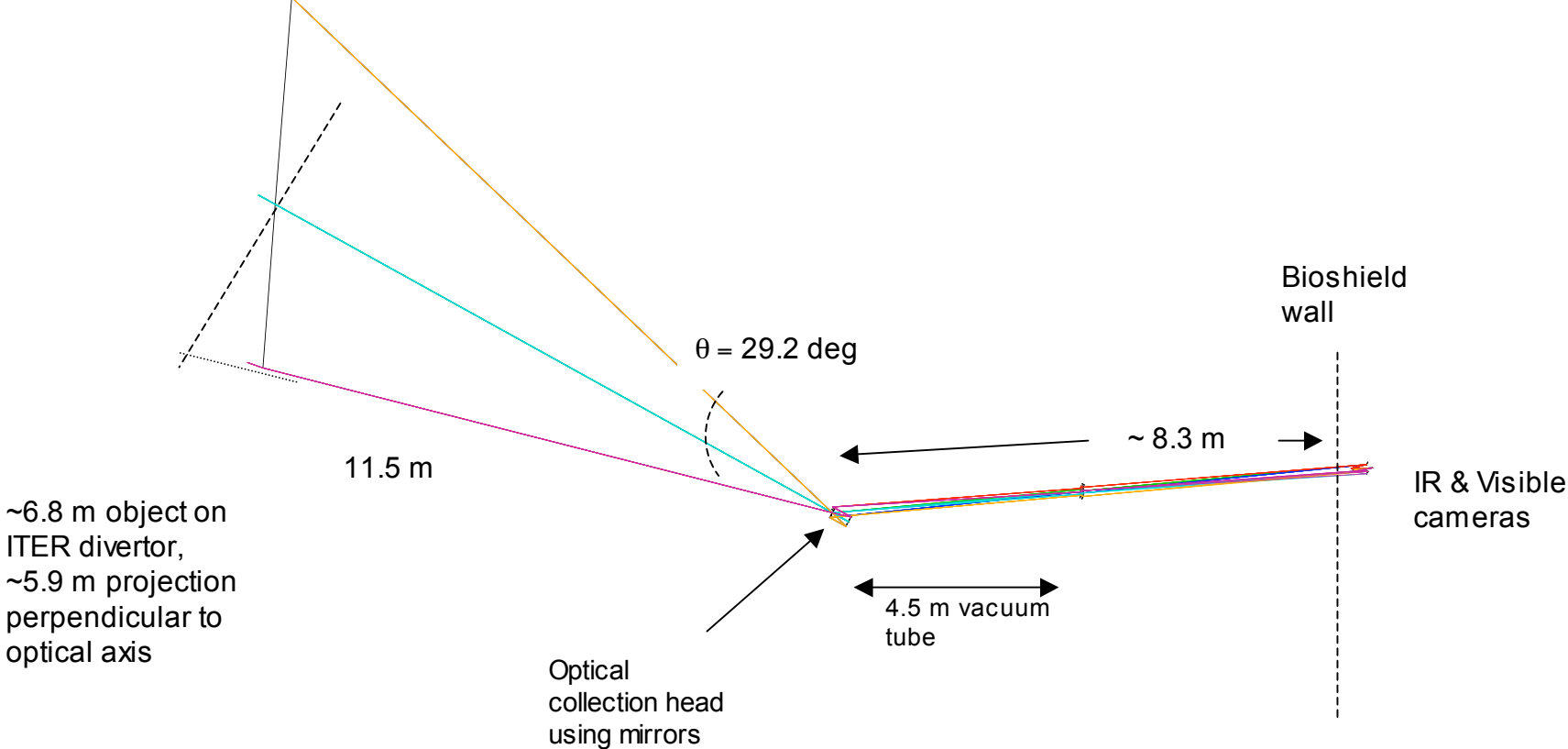
# Optical design requirements

- Operating wavelengths
  - IR 3.0 to 5.0  $\mu\text{m}$ ,
  - Visible 400 to 700 nm
- Resolution at ITER divertor
  - IR  $\sim 3$  mm or *best possible*;  
Visible should be equal or better
- No focusing elements in 4.3 m-long vacuum space between collector head and vacuum window
- All components must be enclosed within a 36 cm tube
  - Limited tube diameter conflicts with desired resolution



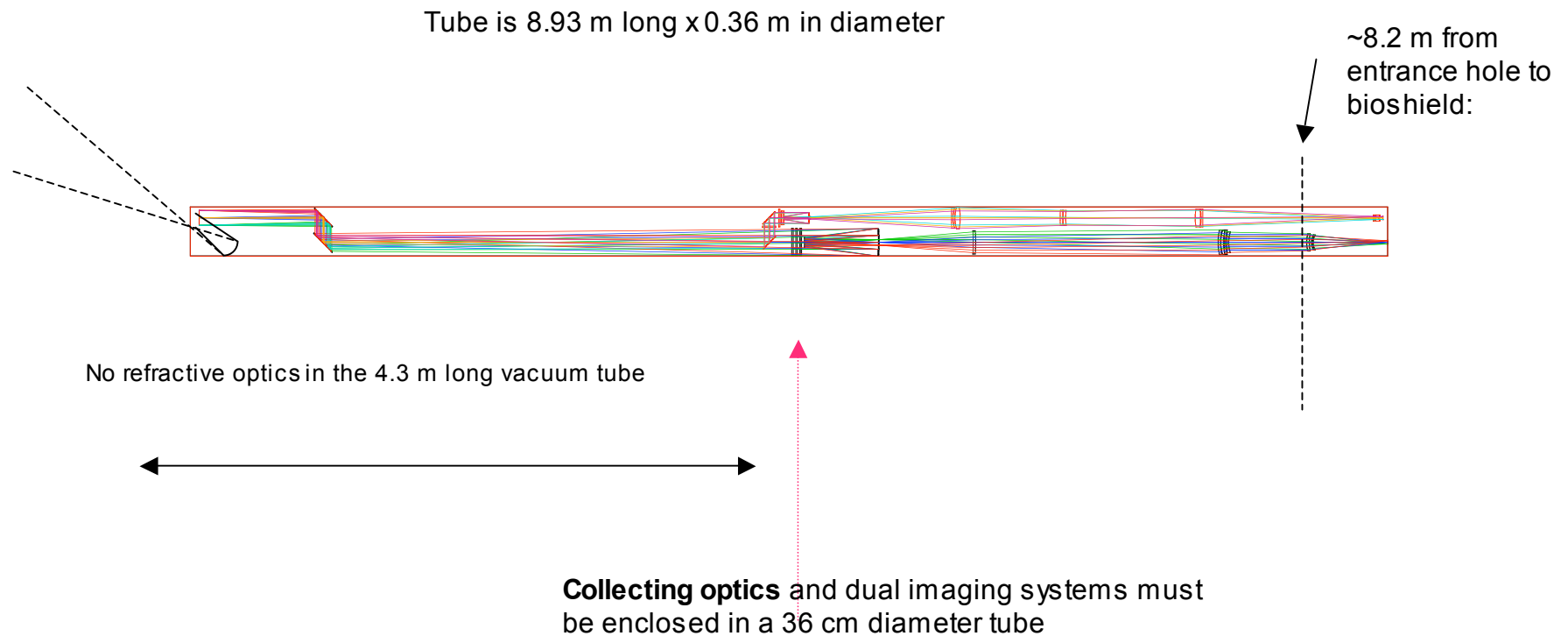
# Optical schematic for IRTV

Proposed optical design is enclosed in a 36 cm diameter beam tube

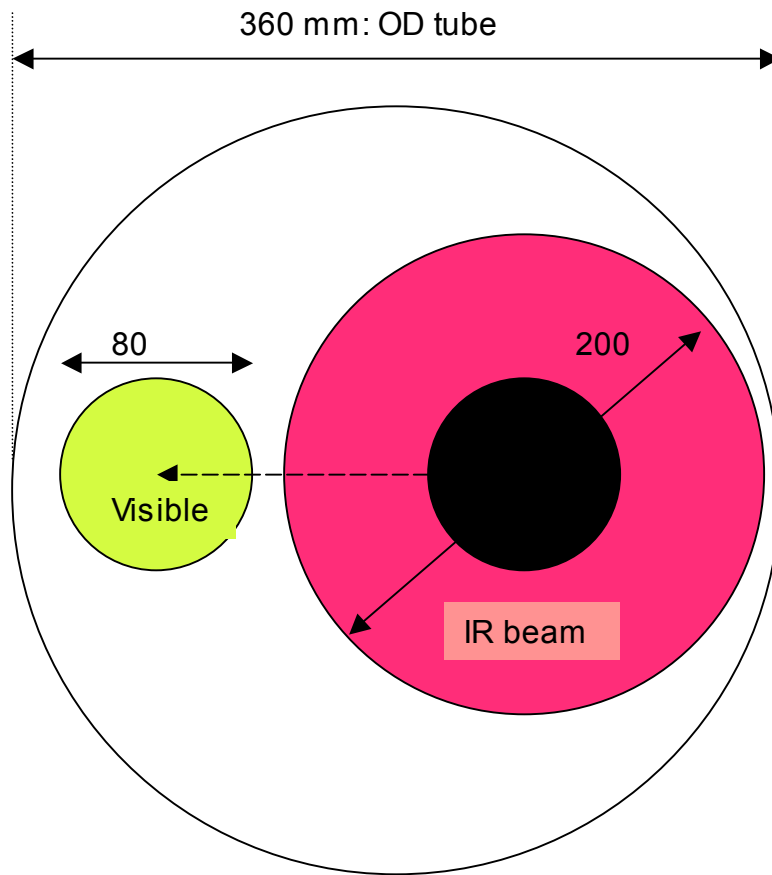




# Visible (top) and IR (bottom) relay optical designs must share the 36 cm tube



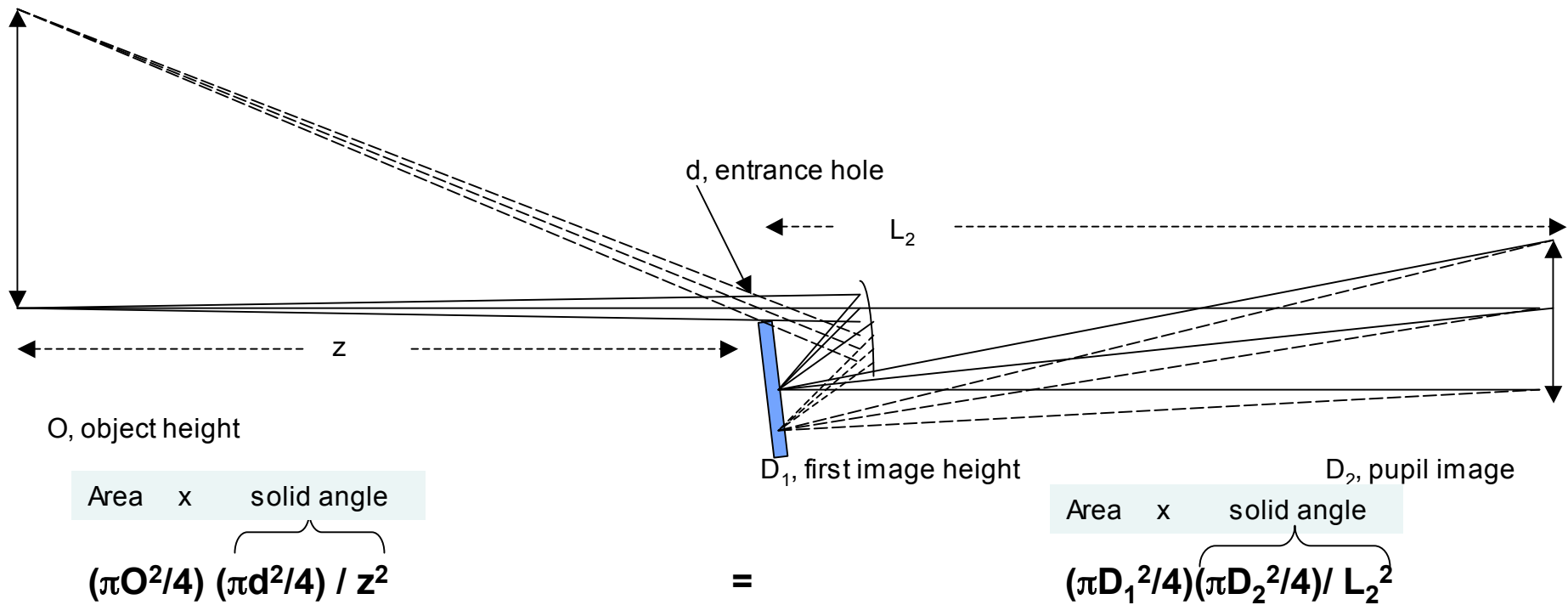
# Beam footprints at pupil plane outside of Vacuum window: Inner area of beam is used for the Visible channel



IR beam size is limited to just over 50% of the tube diameter to make room for the visible beam



**Etendue ( $\delta A \delta \omega$ ) is constant throughout the system:  
Entrance hole diameter d depends on beam sizes in the tube**



**Setting  $D_1 = 0.5 D_2$  yields:  $d = 0.5z D_2^2 / (O L_2)$  For  $O=5900, z=11500, L_2= 4300$**   
**(necessary for collector geometry)  $d \sim (D_2 / 66.4)^2$**   
**Aperture hole size is limited by tube size**  
 **$d \sim 9.1$  mm for  $D_2=200$  mm**  
**Actual optical design uses 10 mm hole**

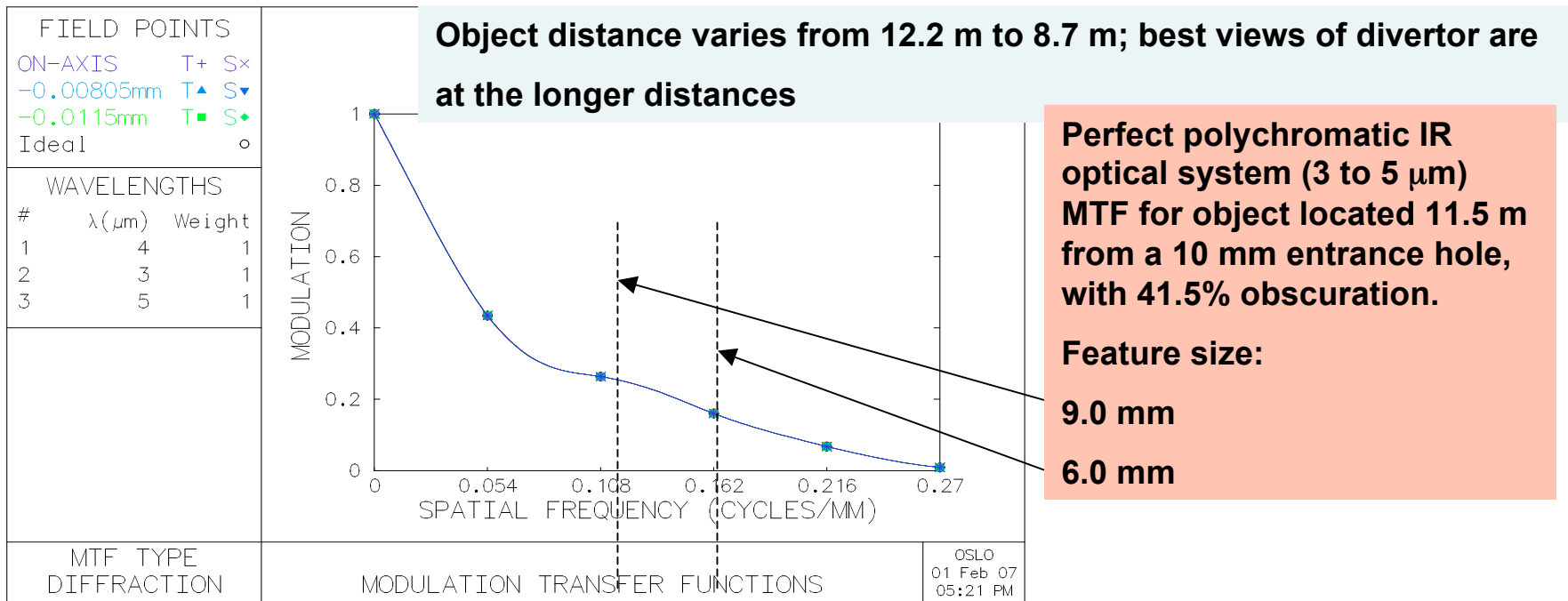
# Entrance hole size of 10 mm limits IR resolution

Object distance varies from 12.2 m to 8.7 m; best views of divertor are at the longer distances

<b>Dist to divertor</b>	<b>Viewing aperture size</b>	$\lambda$	<b>Object feature at which the MTF goes to zero contrast ( <math>\lambda f_{\#}</math> )</b>	<b>Estimate of resolved feature ( <math>1.5 \lambda f_{\#}</math> )</b>	<b>+/- Depth of focus</b>
(m)	(mm)	(microns)	(mm)	(mm)	(m)
11.5	10	5.0	<b>5.8</b>	8.6	13
11.5	10	3.0	<b>3.5</b>	5.2	8
11.5	4.15	0.7	<b>1.9</b>	2.9	11
11.5	4.15	0.4	<b>1.1</b>	1.7	6



# Entrance hole size of 10 mm limits IR resolution



<b>Dist to divertor</b>	<b>Viewing aperture size</b>	$\lambda$	<b>Object feature at which the MTF goes to zero contrast (<math>\lambda f_{\#}</math>)</b>	<b>Estimate of resolved feature (<math>1.5 \lambda f_{\#}</math>)</b>	<b>+/- Depth of focus</b>
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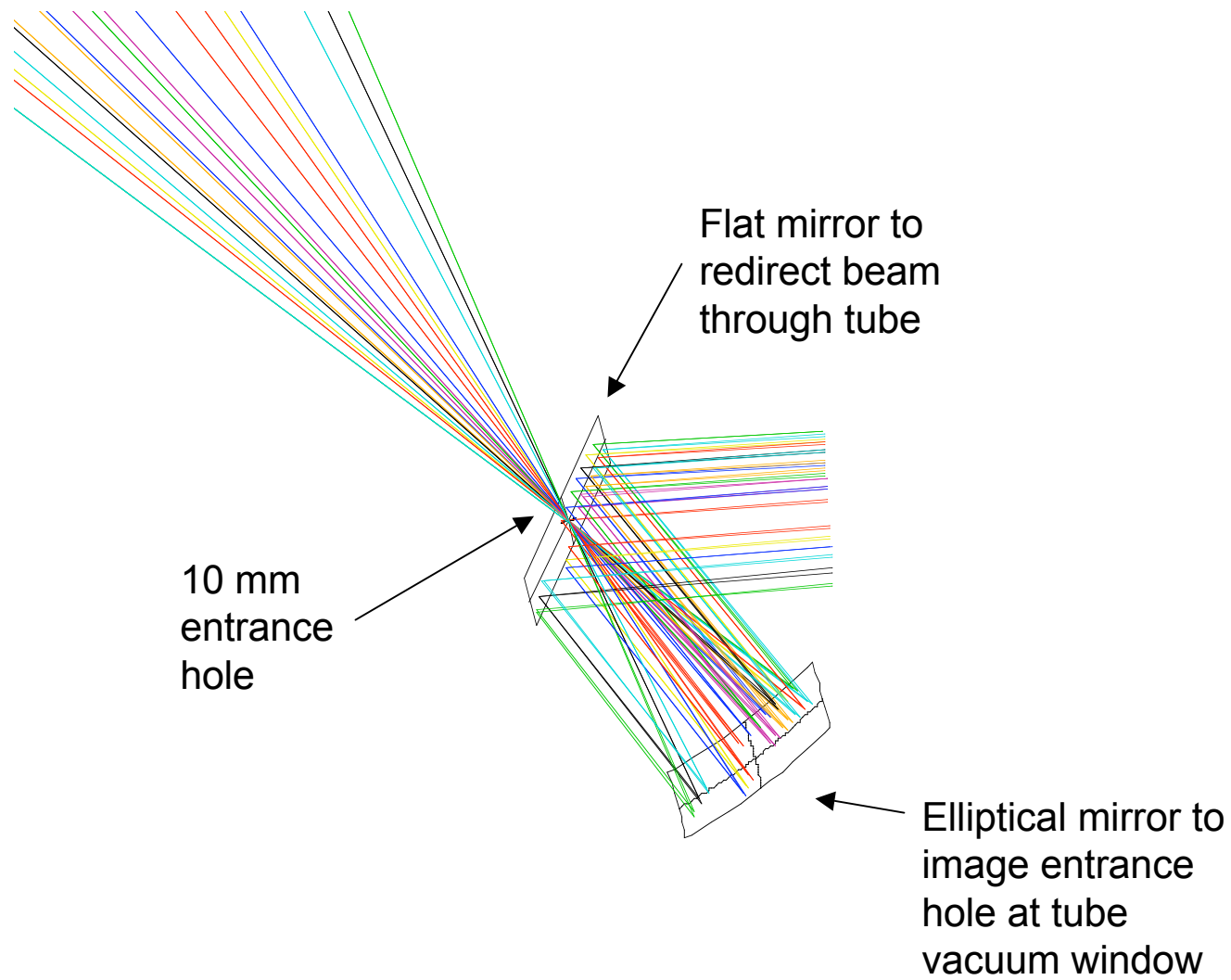
# Resolution requirements drive pixel count across the detector

Divertor length (mm)	Resolved feature at divertor (mm)	Pixels per resolved feature	Total number of pixels/row
5700.0	3.0	2	3800
5700.0	5.2	2	2190
5700.0	8.5	2	1344
5700.0	12.0	2	951
5700.0	17.0	2	672

**More complicated image processing using multiple exposures may reduce to pixel row-count by 50%**



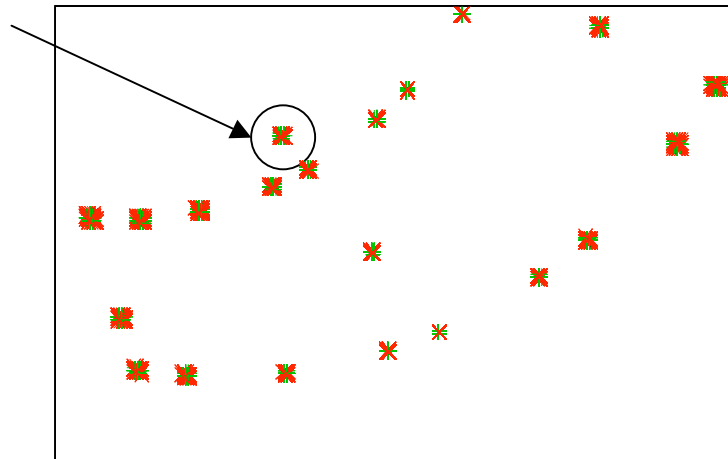
# Collector head uses an elliptical mirror to focus light and a flat mirror to redirect light



**First image plane is near flat fold mirror of collector head;  
entrance hole is on edge of the image**

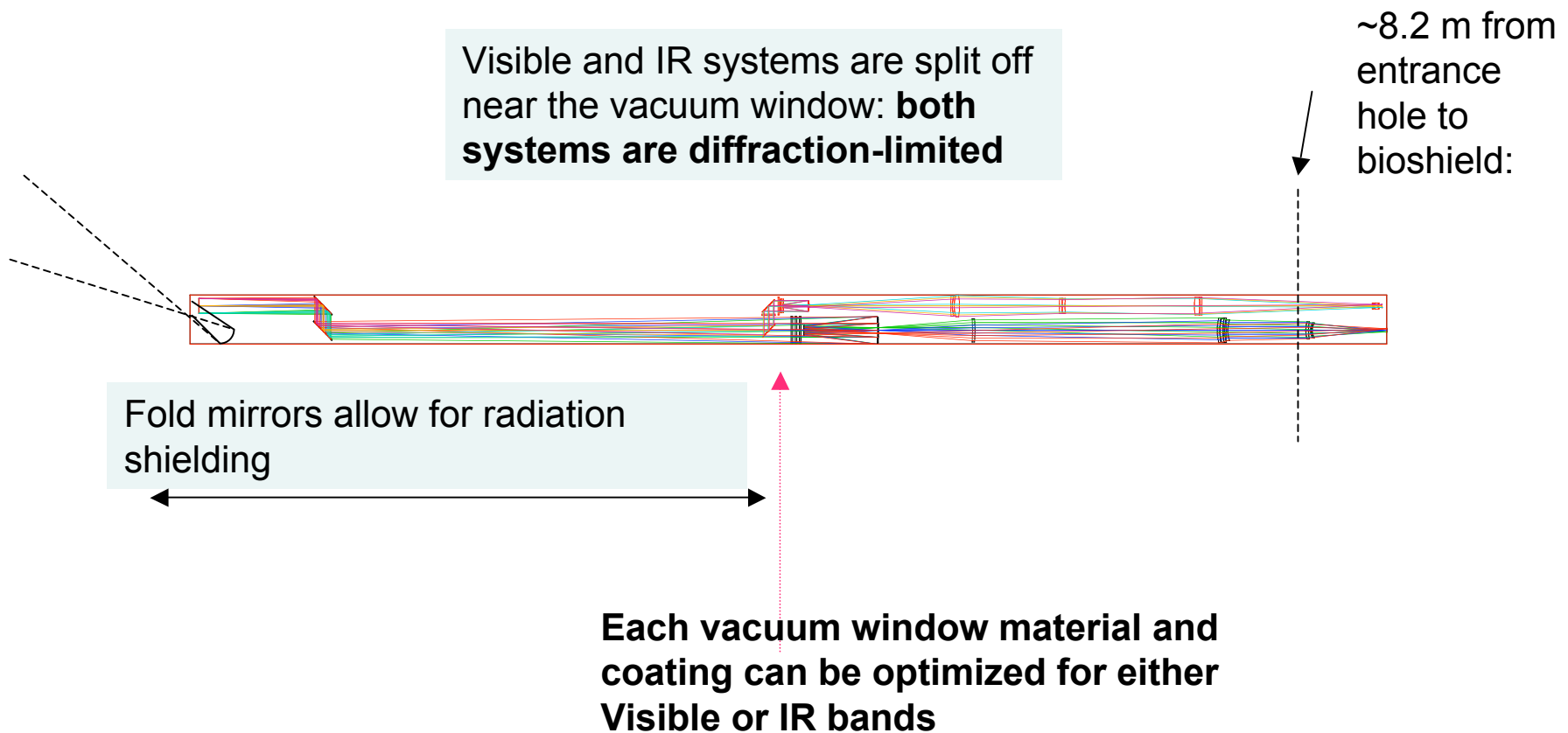
160 mm x 100 mirror

10 mm  
entrance hole

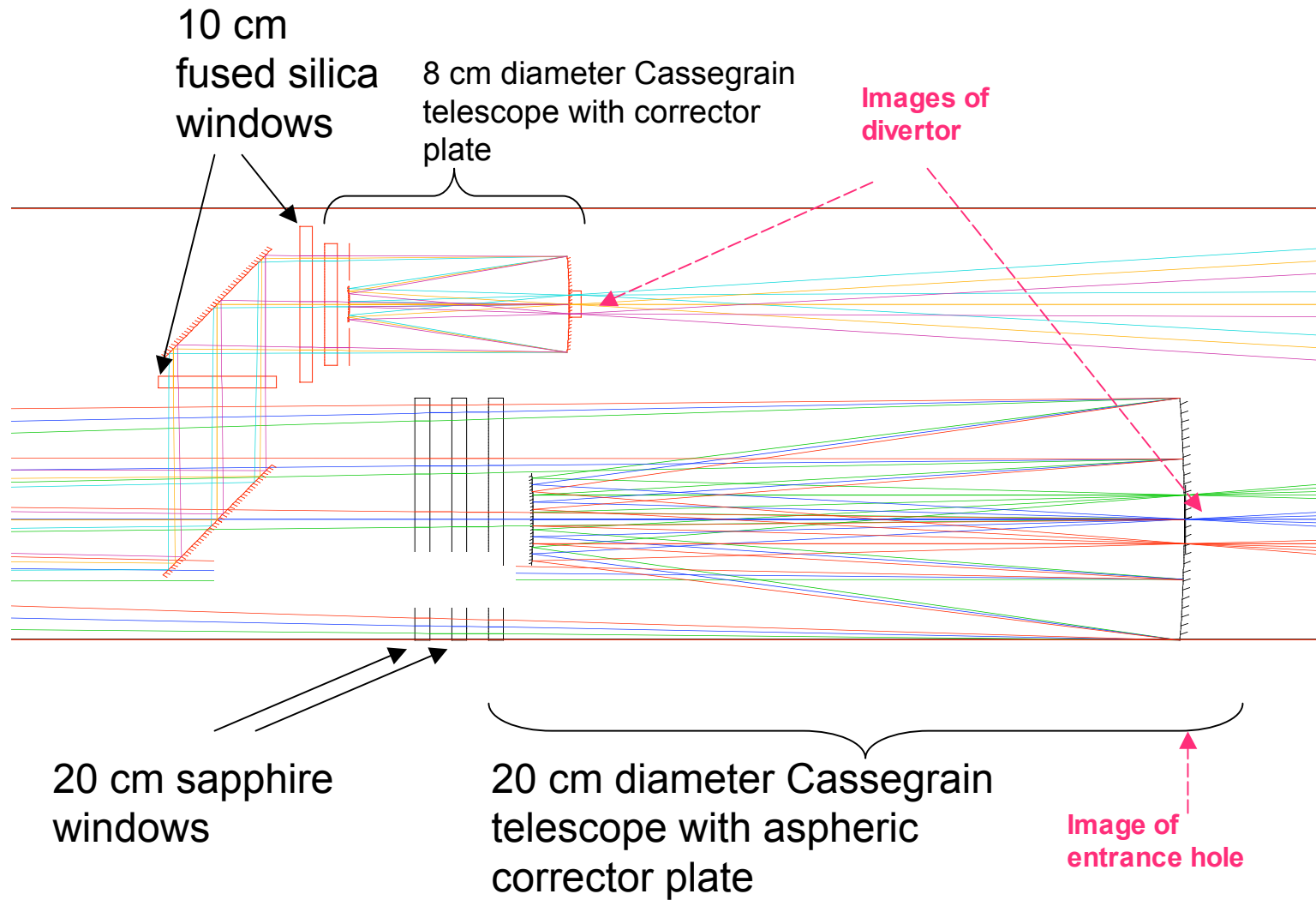




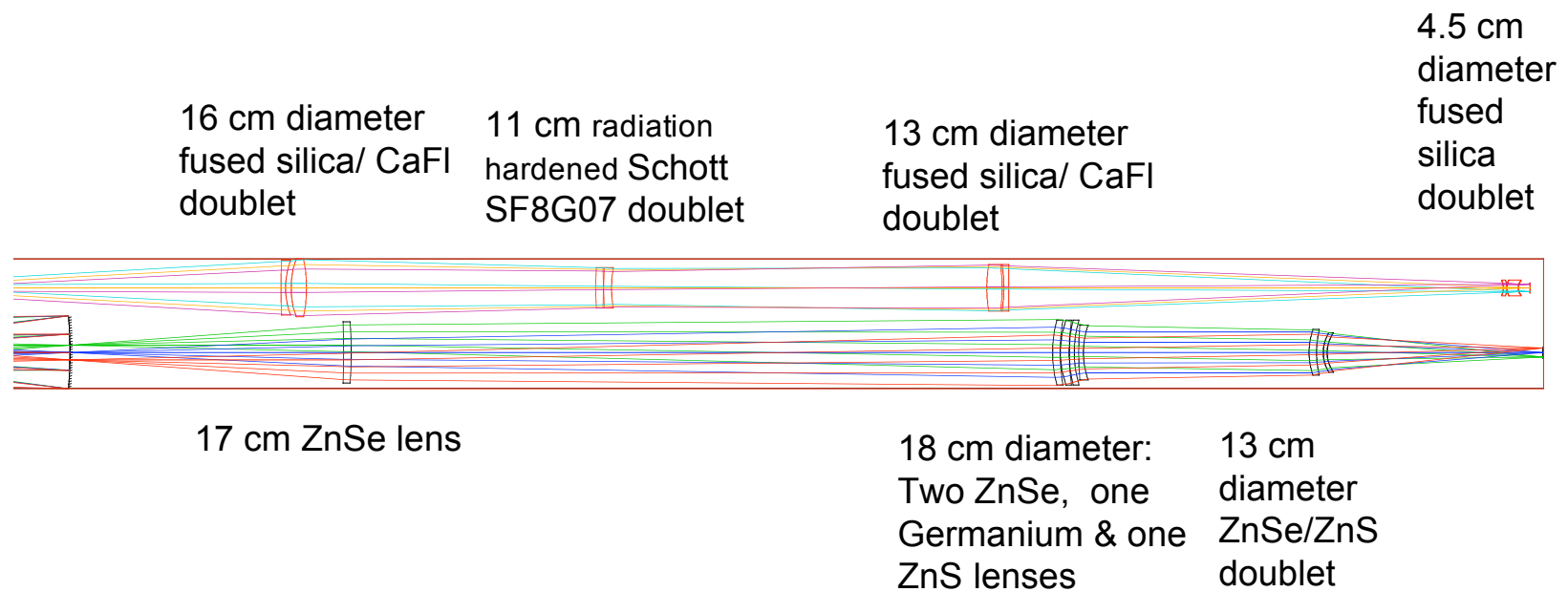
# Visible (top) and IR (bottom) relay optical designs must share the 36 cm tube



# Visible (top) and IR (bottom) designs



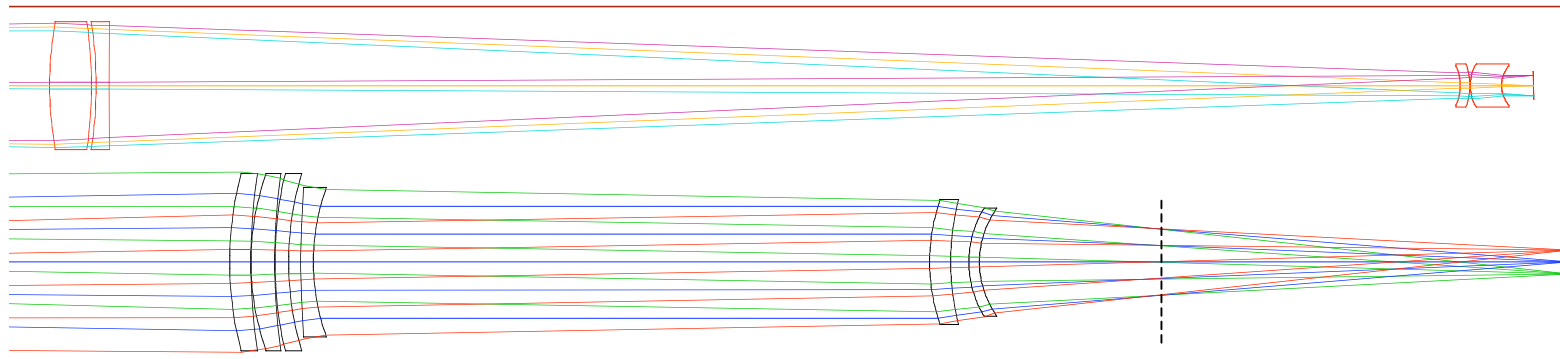
# Visible (top) and IR (bottom) designs



# Visible (top) and IR (bottom) designs

13 cm diameter  
fused silica/ CaFl  
doublet

4.5 cm  
diameter  
fused silica  
doublet



2.7 x 1.3 cm  
detector:  
(6.7 $\mu$ m  
pixels x4K)

3.1 x 1.5 cm  
detector:  
(20 $\mu$ m  
pixels x1.55K)

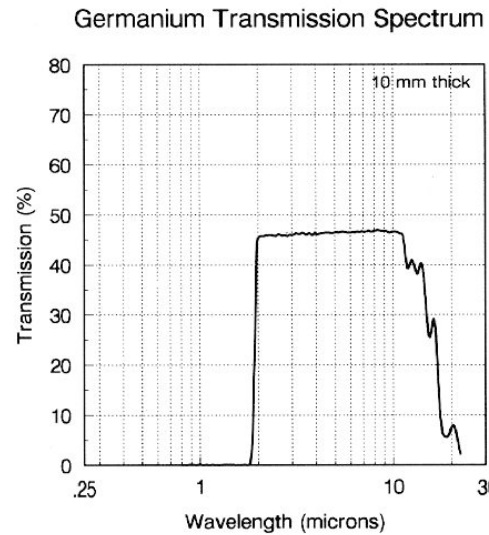
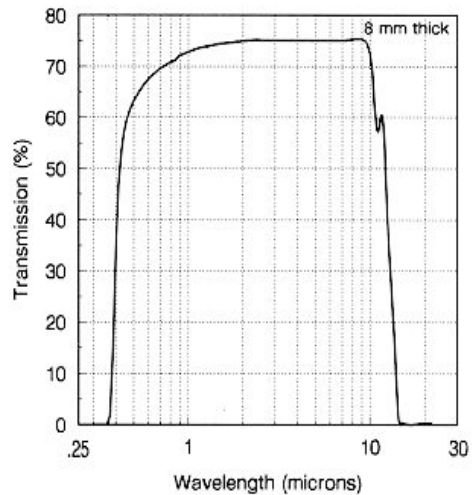
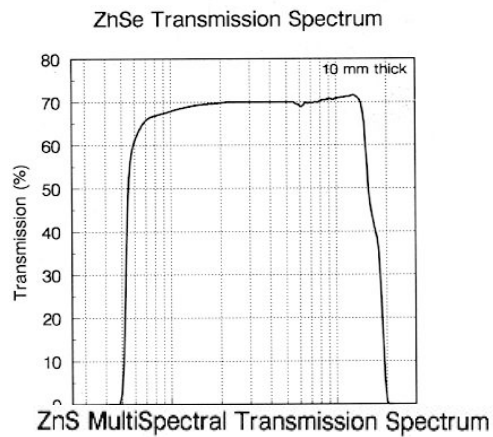
18 cm diameter:  
Two ZnSe, one  
Germanium & one  
ZnS lenses

13 cm  
diameter  
ZnSe/ZnS  
doublet

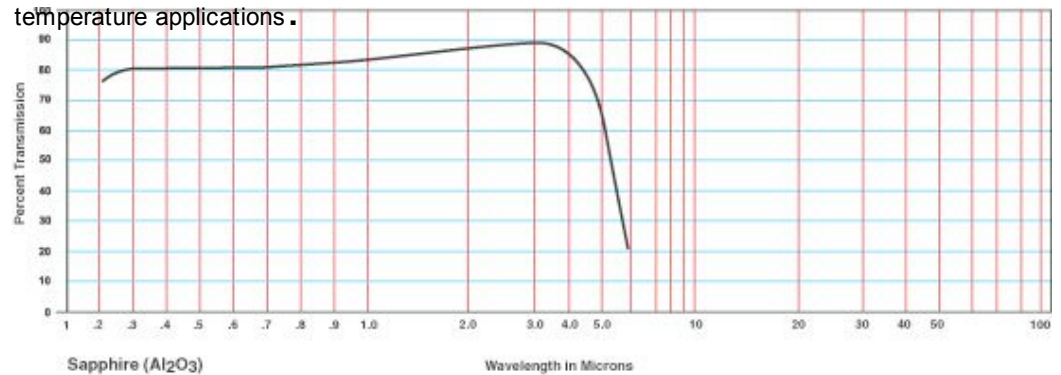
7 cm  
diameter  
cold stop



# Baseline design has adequate IR transmission for the 3-5 micron band



Sapphire ( $\text{Al}_2\text{O}_3$ ) is an extremely hard material which is useful for UV, NIR and IR applications through 5 microns. It is particularly useful for high pressure and high temperature applications.



# Using CaF<sub>2</sub> for vacuum windows allows extended IR wavelengths

## Optical Properties - Calcium Fluoride (CaF<sub>2</sub>)

### Optical Crystals

Transmission Range: 130nm to 9μm

Refractive Index: 1.40 @ 5μm

Reflection Loss: 5.4% @ 5μm ( 2 surfaces)

## Physical Properties - Calcium Fluoride (CaF<sub>2</sub>)

### Optical Crystals

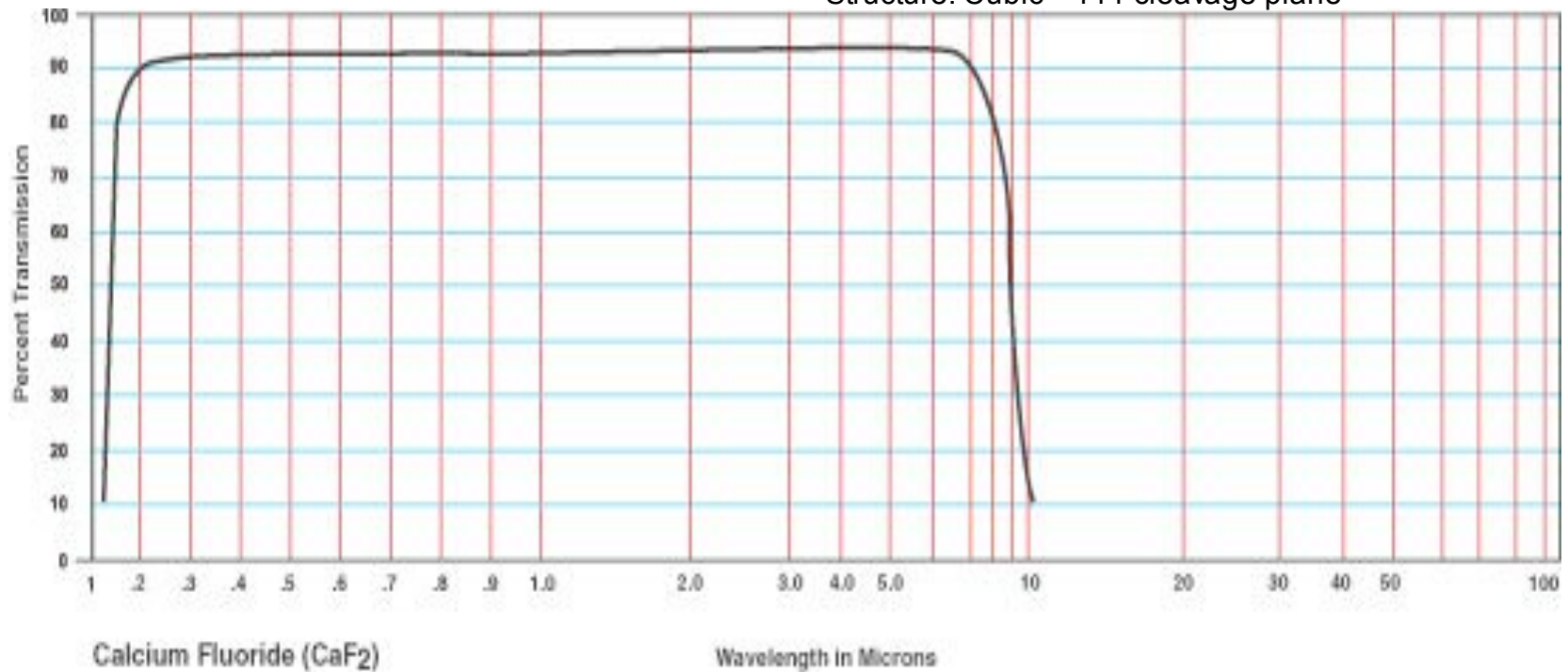
Melting Point: 1360° C

Hardness (Knoop): 158 psi

Young's Modulus: 75.8 GPa

Modulus of Rupture: 5300 psi

Structure: Cubic---111 cleavage plane

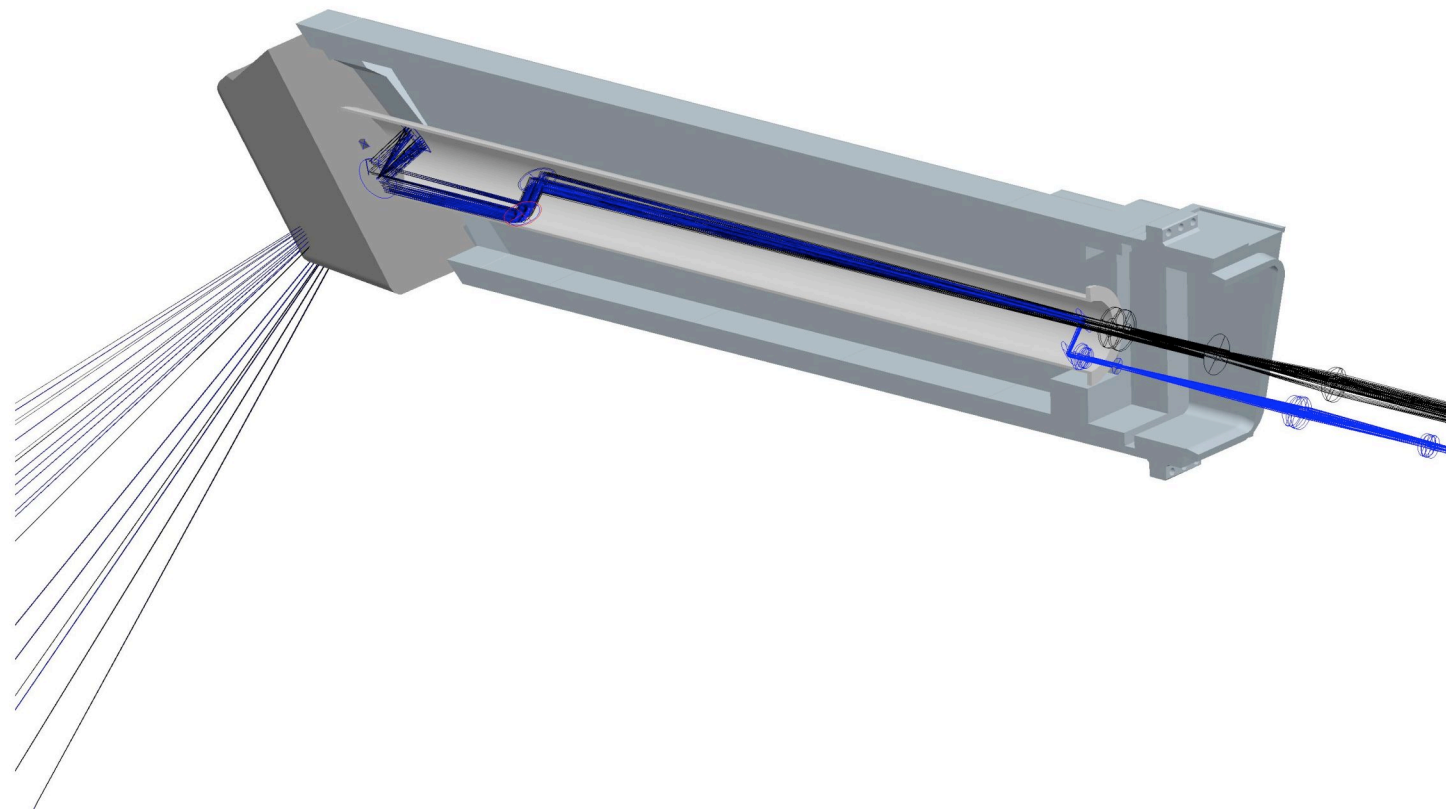


# Physical Layout

**Kevin Morris**  
**February 6, 2007**

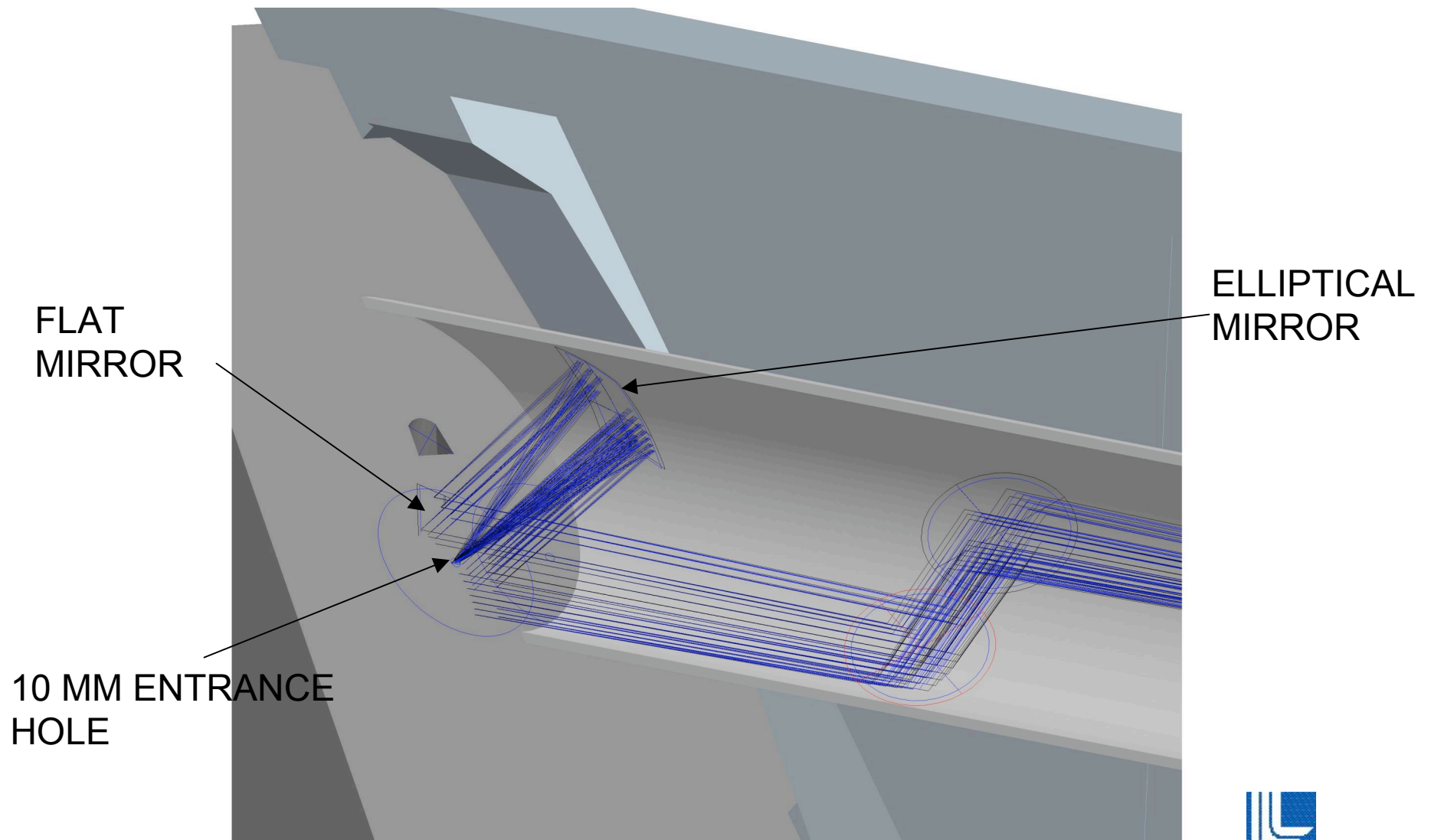


# ITER VISIBLE and IR UPPER PORT

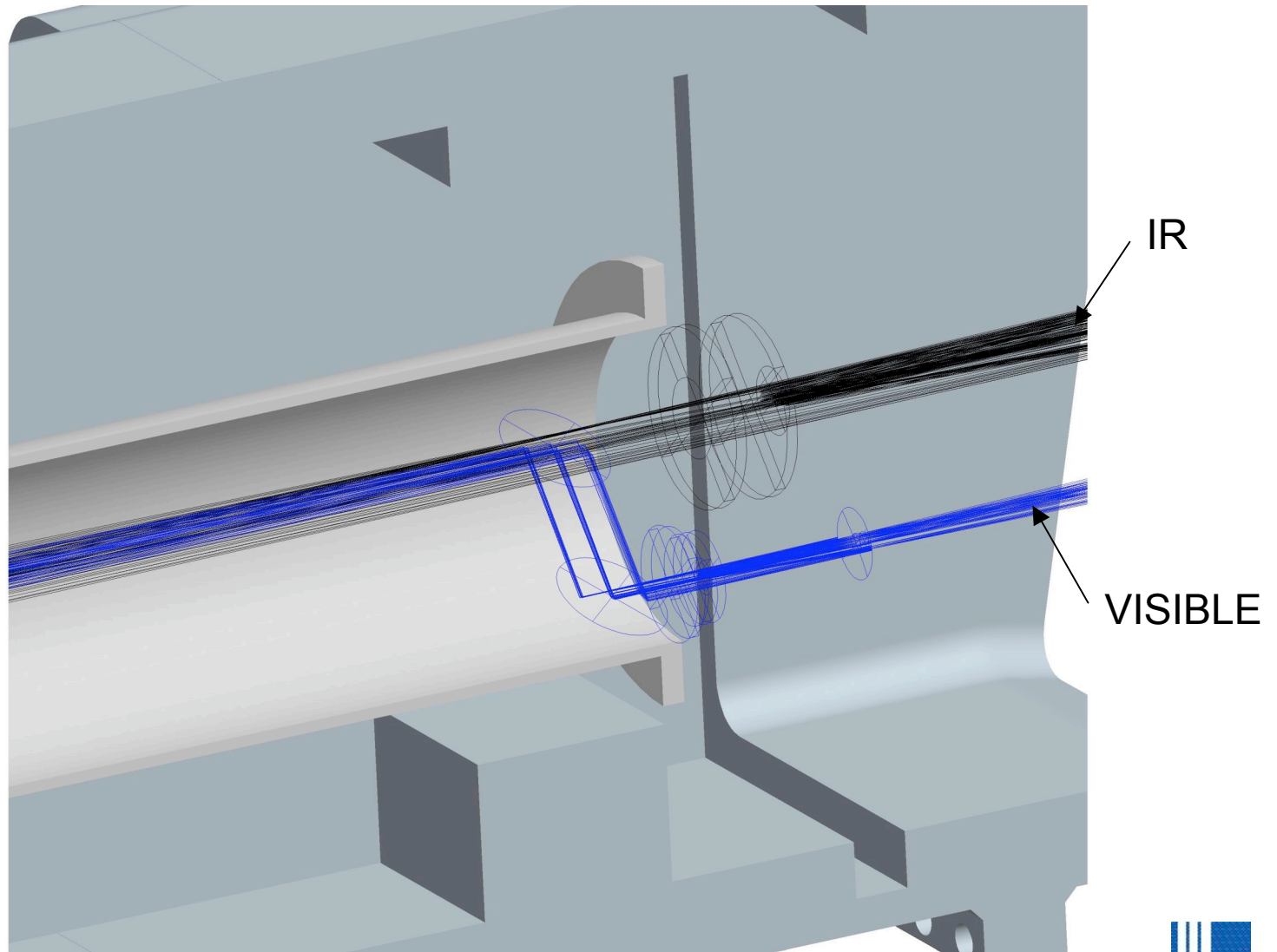




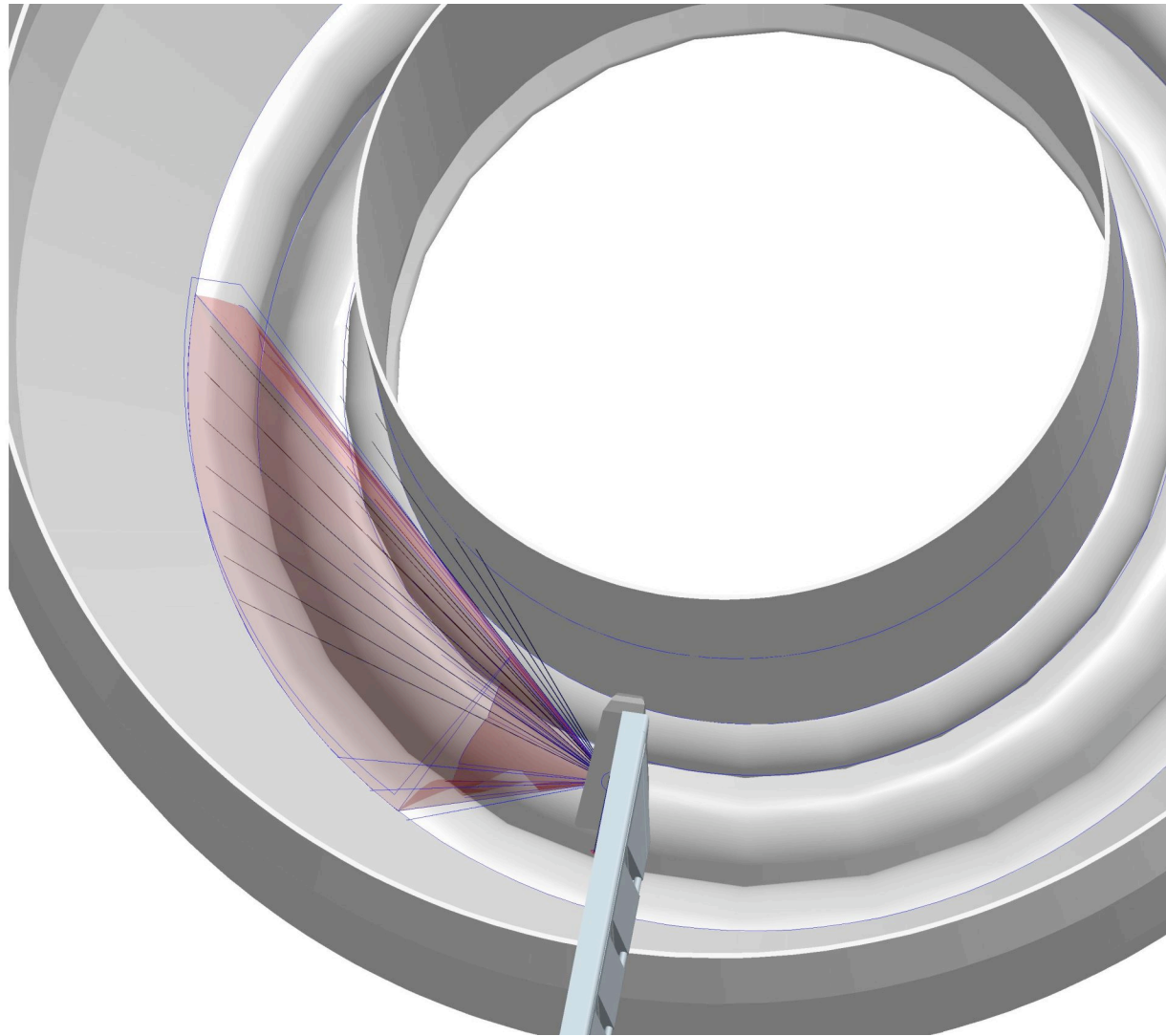
# COLLECTOR HEAD

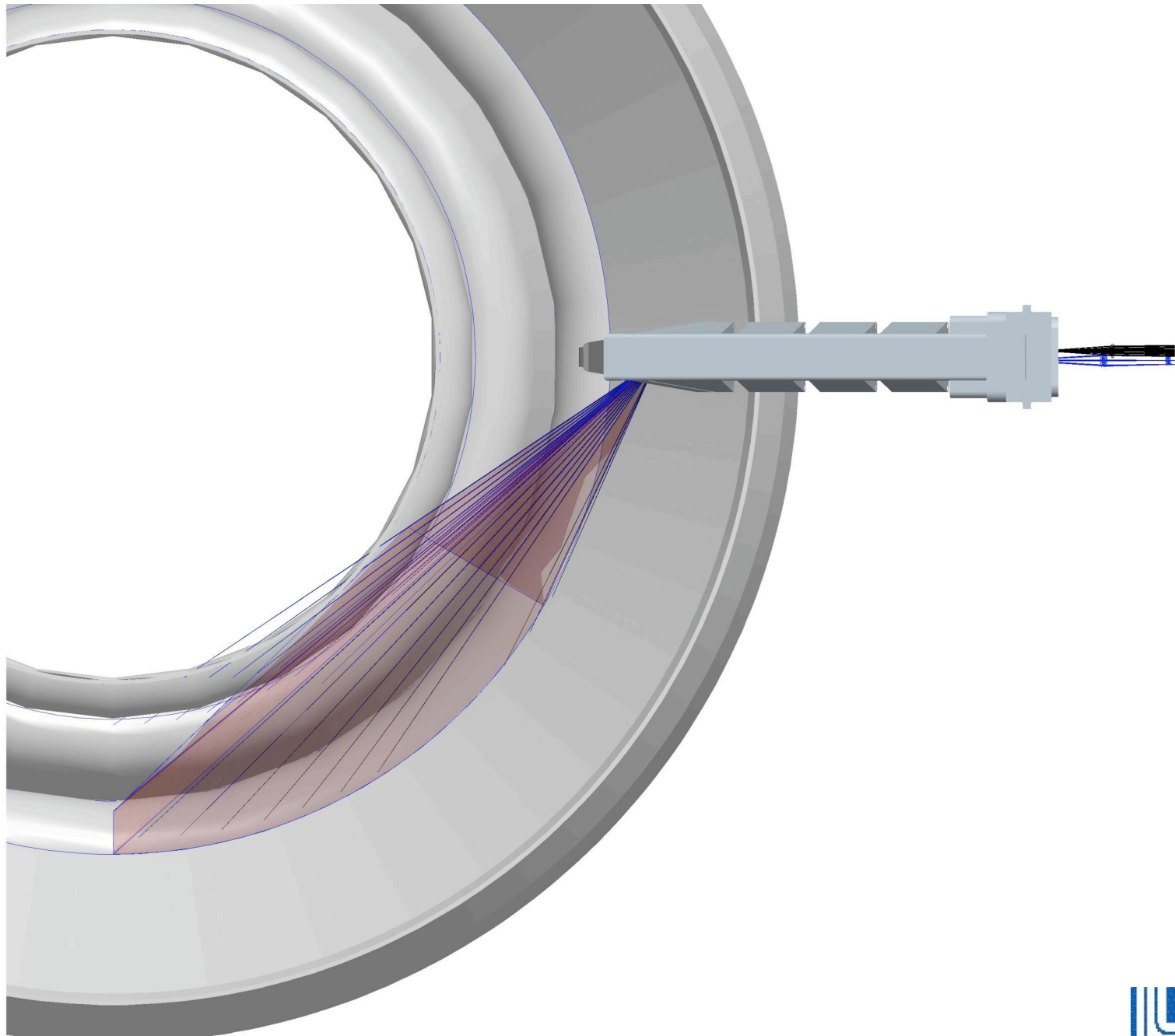


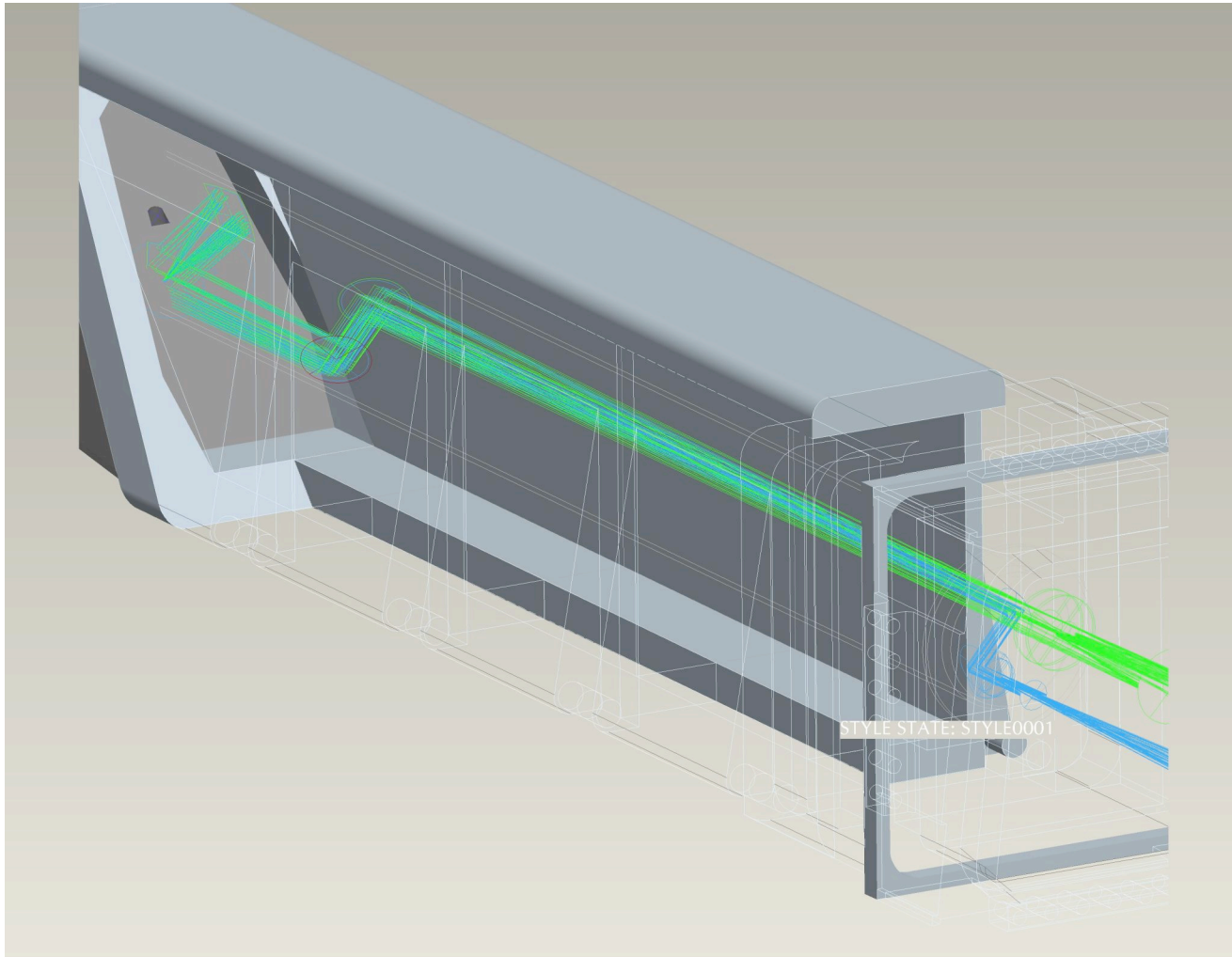
# VACUUM WINDOWS

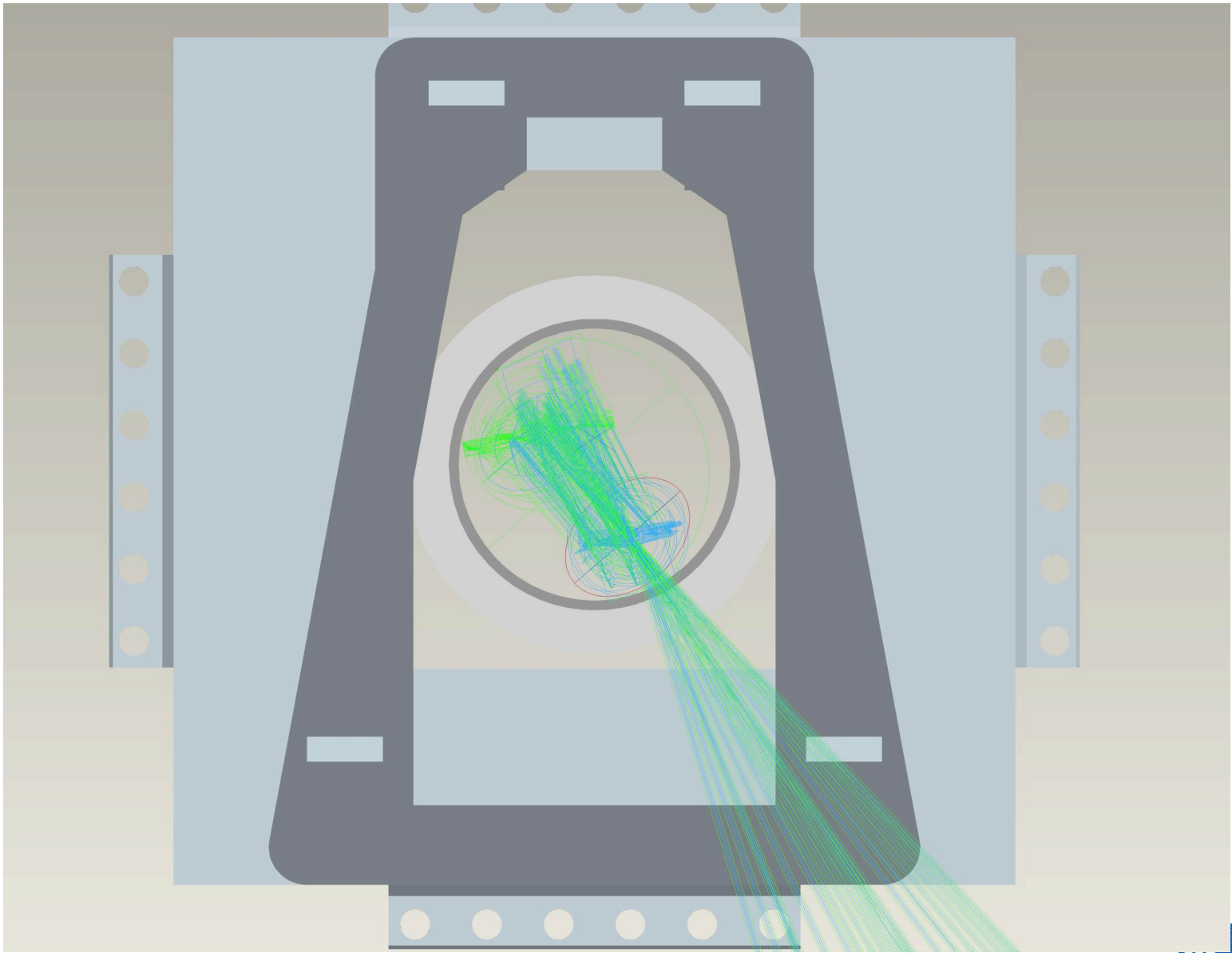


# COVERAGE OF ONE PORT









## **Follow-up**

- **Needed R&D**
- **Next steps**



## **Specs imply big optics**

- **Small 10 mm aperture means low resolution**
- **Larger aperture + wide angle = large optics**
- **Optics for 20 mm aperture take up most of the port plug**
- **Reduction in field of view would allow higher resolution**





# Outstanding issues requiring research/decision/attention

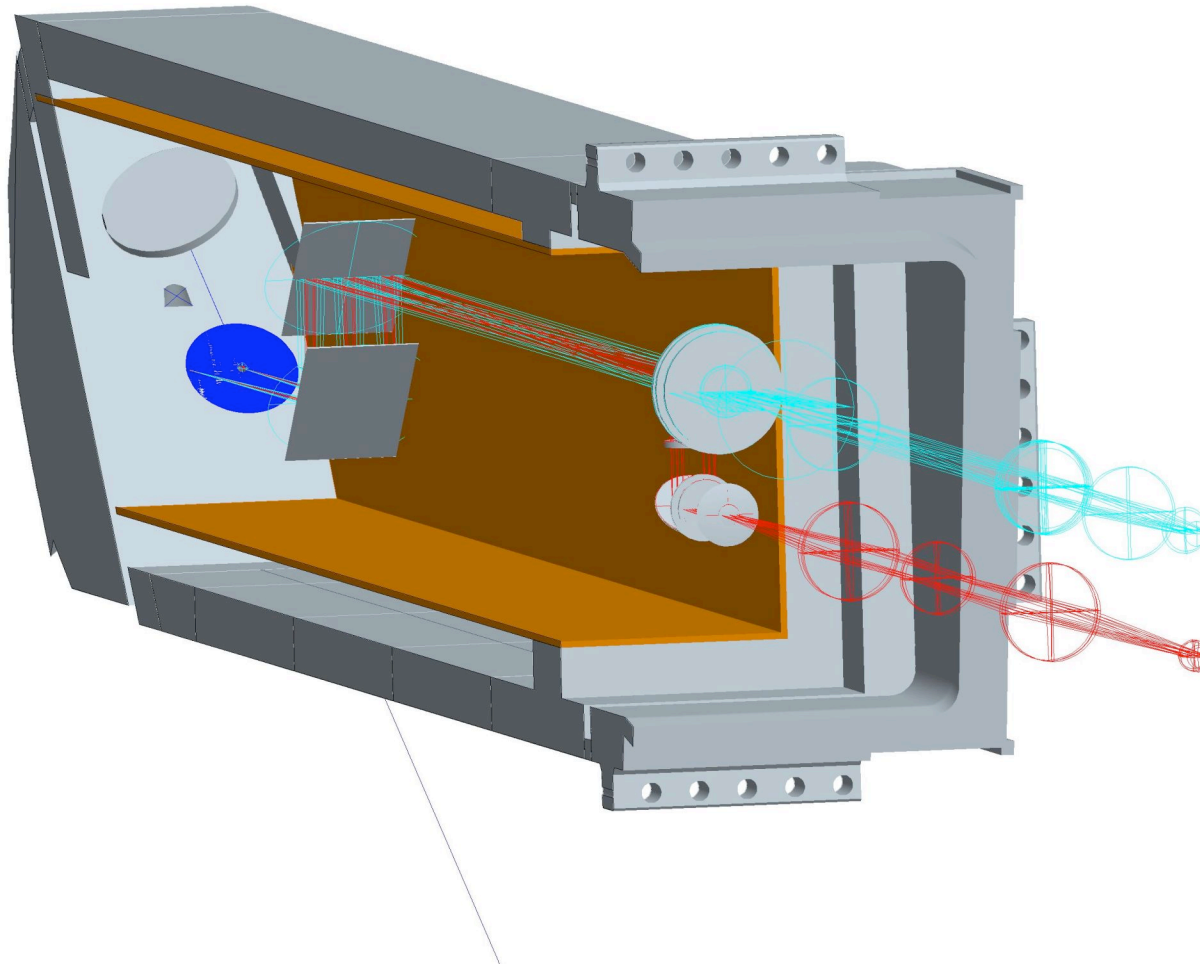
- **A. Large detector for IR, up to 3000-4000 pixels wide, 18-20  $\mu\text{m}$  pixels**
- **B. Large visible detector, 3300 pixels, 4cm long**
- **C. Rejection of microwave power from gyrotrons**
- **D. Acquisition, processing, and storage, and analysis of huge data sets**
- **E. Durability of rhodium-coated mirrors under ion bombardment**
- **F. Durability of visible and IR anti-reflection coatings in high neutron environments**
- **G. Dependence of IR transmission on neutron fluence for ZnSe and Ge**
- **H. Estimate fluorescent emission from optics**
- **I. Develop scheme for calibration of the visible system (if needed)**
- **J. Decide to give up spatial coverage, spatial resolution, or some of both- possibly one system with localized high-resolution coverage- decide on an optical design**
- **K. test/develop reliable vacuum sealing for large ZnSe windows**
- **Items in red before construction of visible/IR camera diagnostic**
- **Items I, J, possibly K before mechanical design**



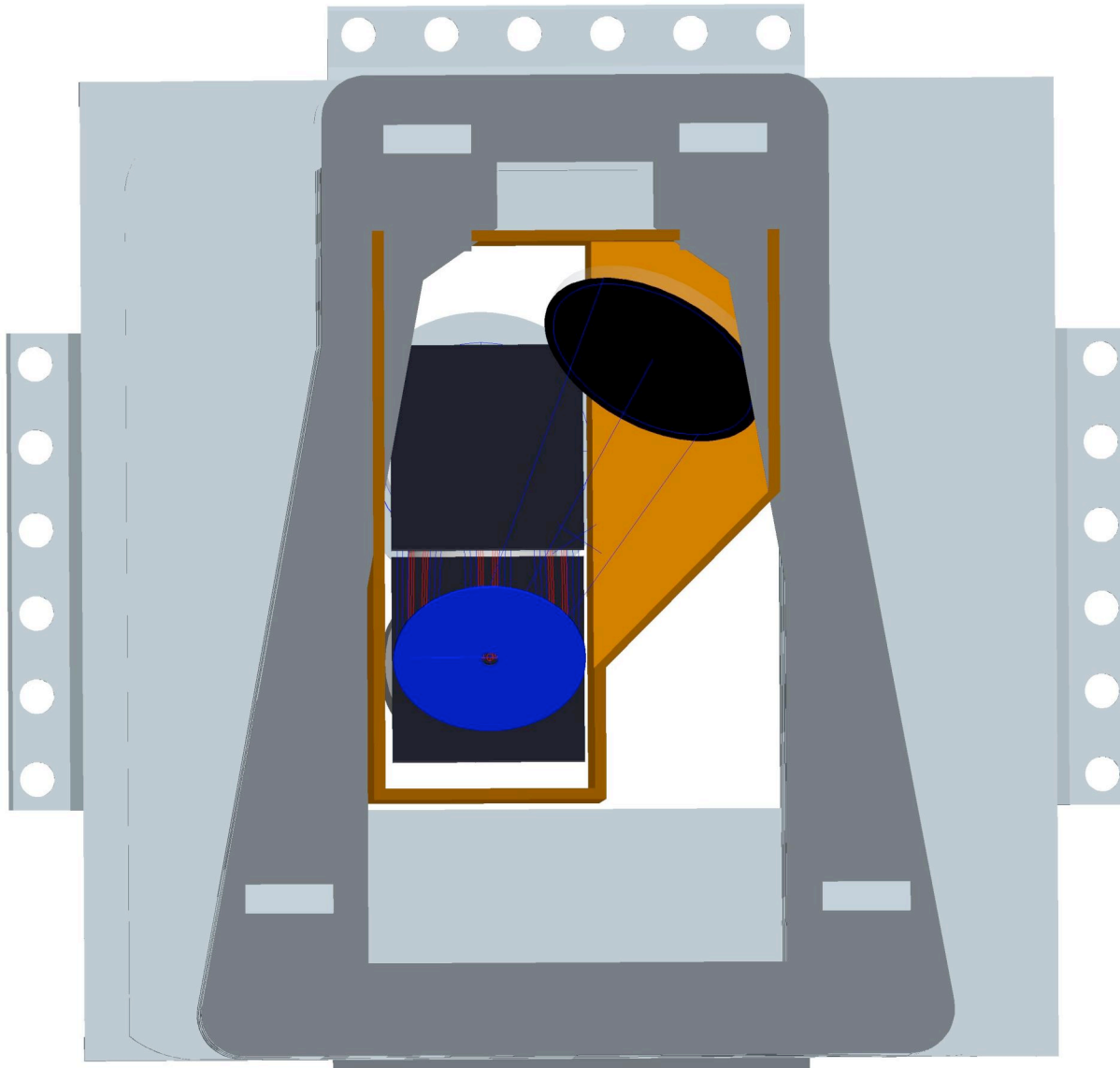
**End**



# 20 mm aperture design has large optics

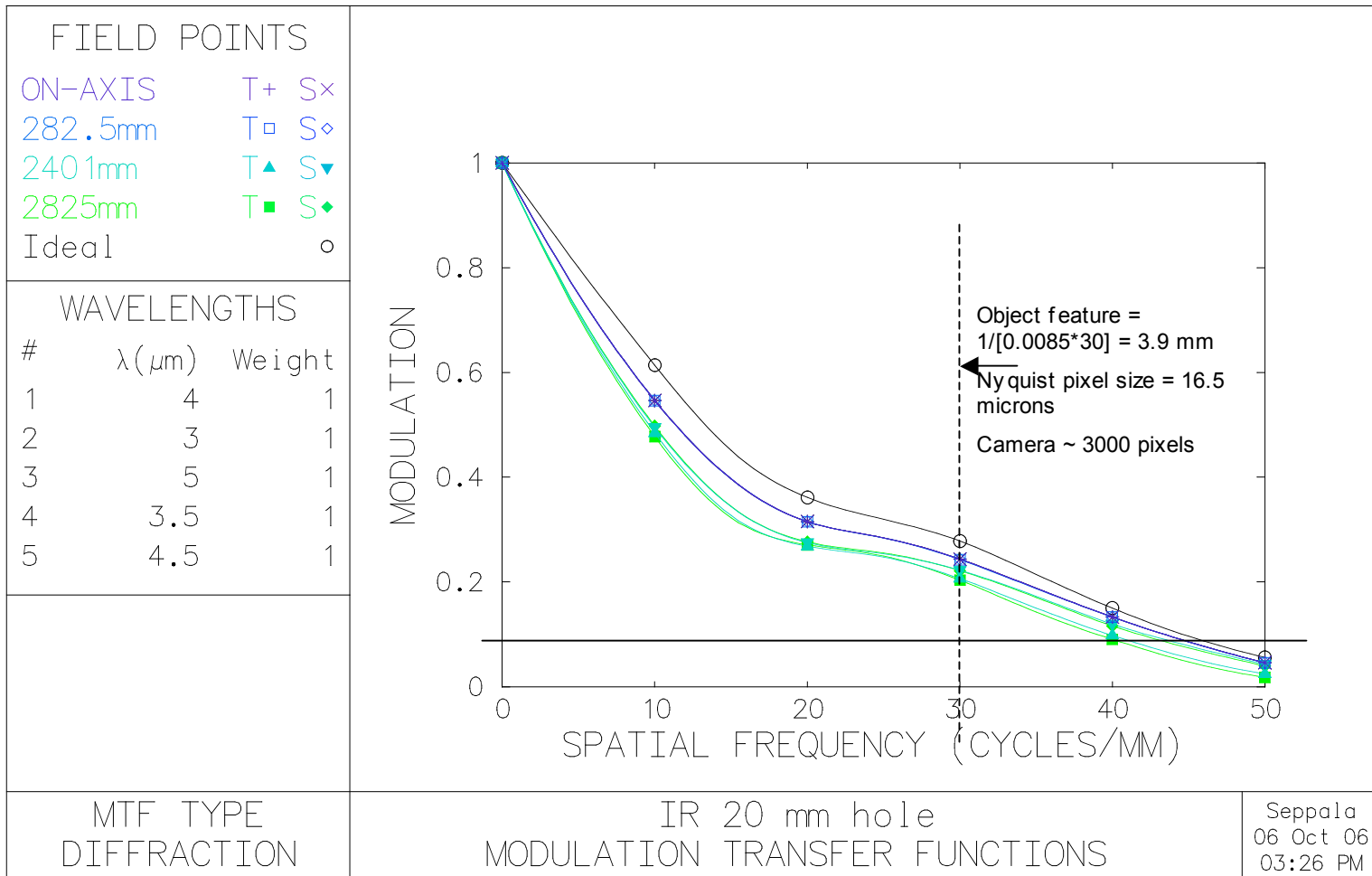


**20 mm aperture design takes up a lot of the port plug**



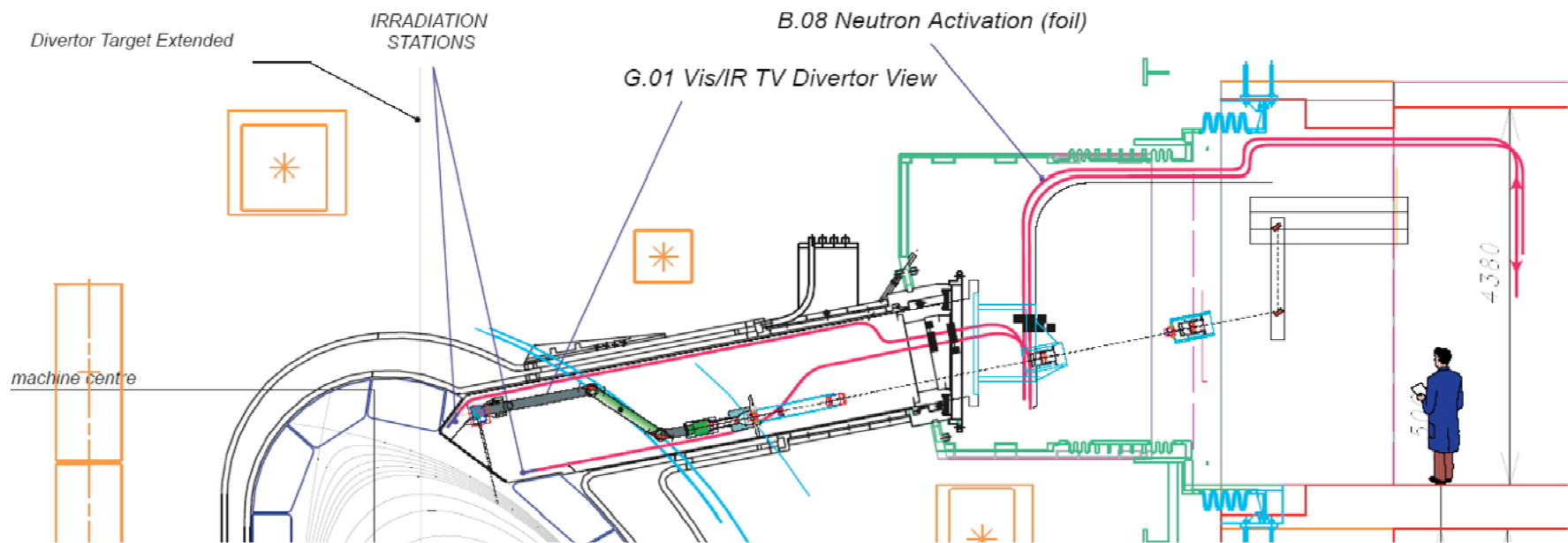
# 20mm aperture IR system magnification = 0.0085

## Features 4 mm in size have MTF = 20%

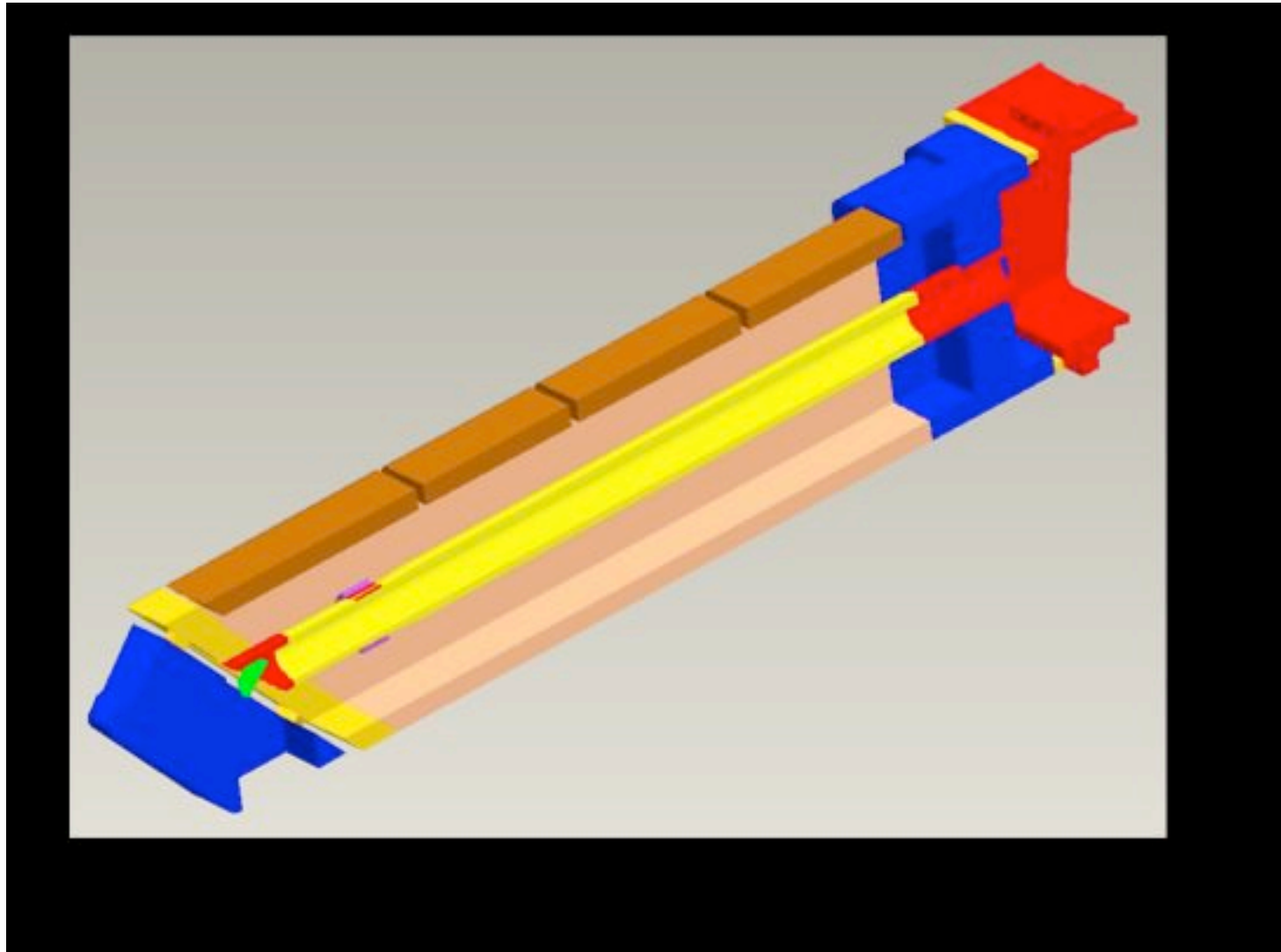


# The reference design has doglegs to stop neutrons

- From the Statement of Work

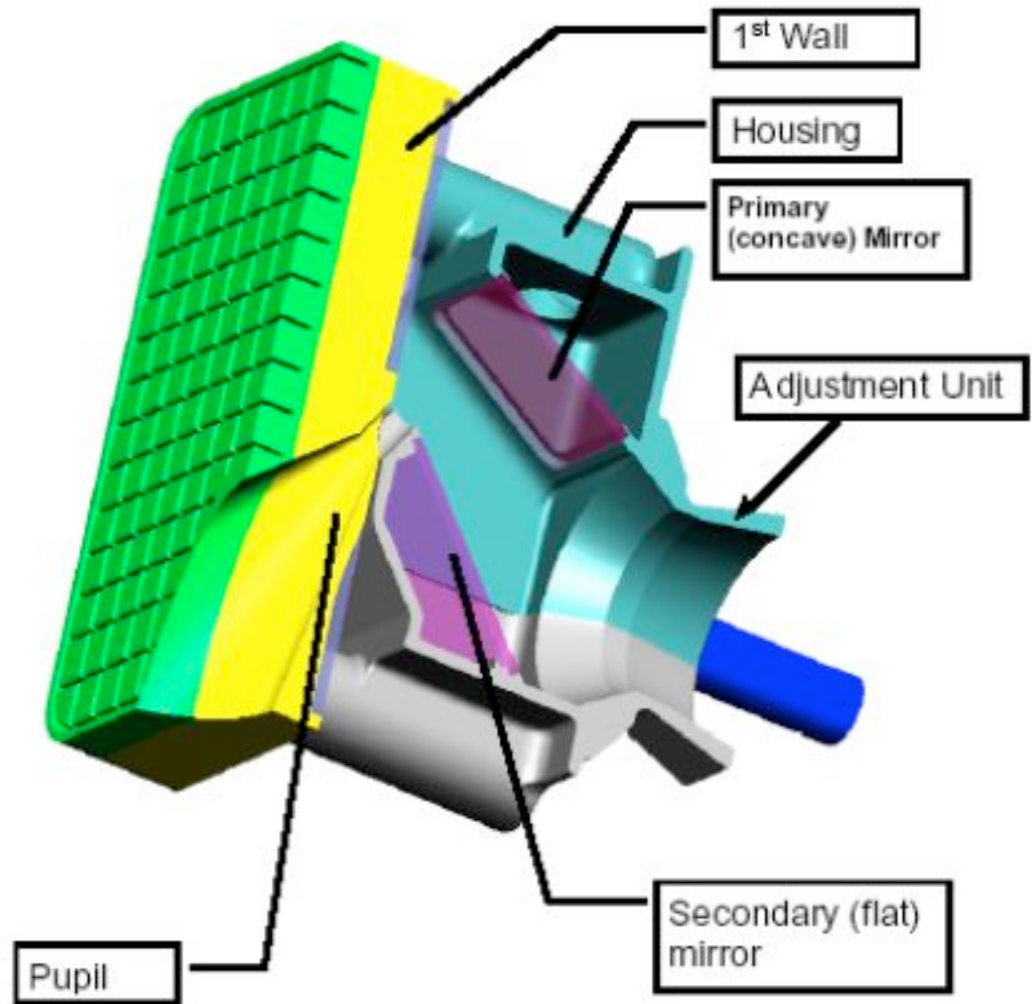


**A Central Tube design would have no doglegs**



## To protect the mirrors, the hole in the wall is very small

- 5-20 mm pupil diameter!
- We need to examine the effect on the design of this hole size.
- No lenses are allowed in the port plug due to neutron damage.
- First two mirrors should be water-cooled



CEA design





**A Central Tube design has been built for JET and is now in use**

