

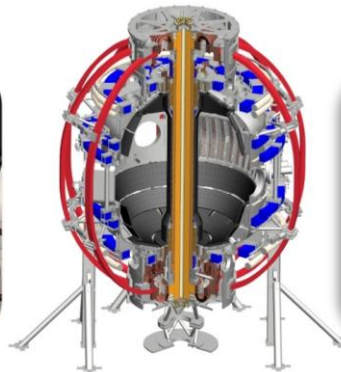
# National Spherical Torus Experiment Upgrade – Status and Plans\*

**J. Menard, PPPL**

*For the NSTX-U Team*

**ANS 20<sup>th</sup> Topical Meeting on the  
Technology of Fusion Energy (TOFE-2012)  
Nashville, TN USA  
August 27-31, 2012**

Coll of Wm & Mary  
 Columbia U  
 CompX  
 General Atomics  
 FIU  
 INL  
 Johns Hopkins U  
 LANL  
 LLNL  
 Lodestar  
 MIT  
 Lehigh U  
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 X Science LLC



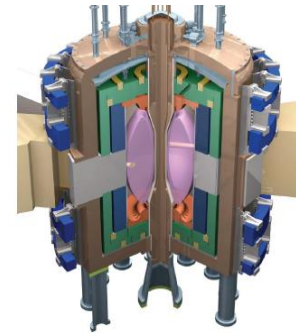
Culham Sci Ctr  
 York U  
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 Seoul Natl U  
 ASIPP  
 CIEMAT  
 FOM Inst DIFFER  
 ENEA, Frascati  
 CEA, Cadarache  
 IPP, Jülich  
 IPP, Garching  
 ASCR, Czech Rep

# Outline

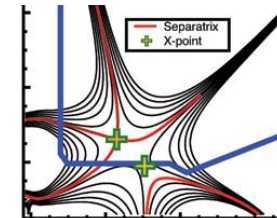
- **NSTX-U Mission**
- **Planned NSTX Upgrade Capabilities**
- **Progress of Upgrade Project**
- **Summary**

# NSTX Upgrade Mission Elements

- Advance ST as candidate for Fusion Nuclear Science Facility (FNSF)
- Develop solutions for plasma-material interface
- Advance toroidal confinement physics predictive capability for ITER and beyond
- Develop ST as fusion energy system



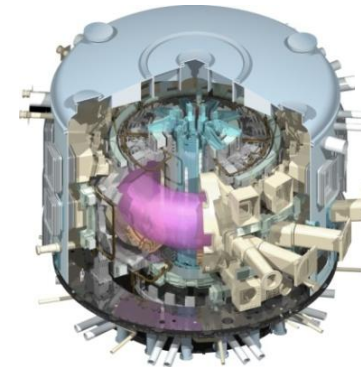
*ST-FNSF*



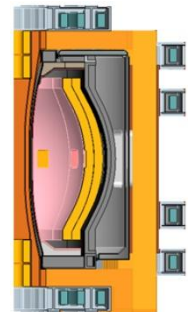
*"Snowflake"*



*Lithium*



*ITER*

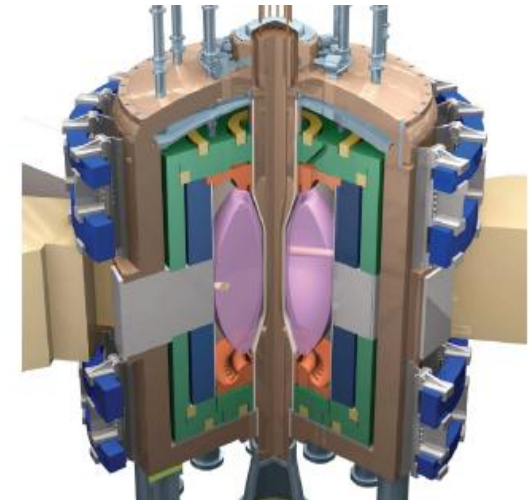


*ST Pilot Plant*

# Mission of ST-FNSF

From M. Peng, ORNL

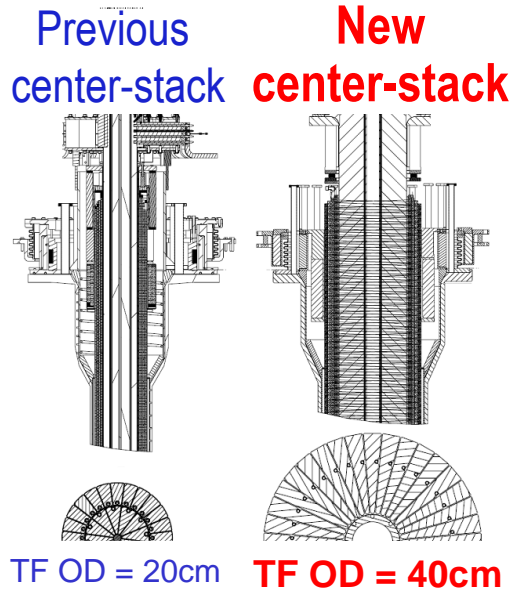
- **Provide a continuous fusion nuclear environment of copious neutrons to develop an experimental database on:**
  - Nuclear-nonnuclear coupling phenomena in materials in components for plasma-material interactions
  - Tritium fuel cycle
  - Power extraction
  
- **Complement ITER, prepare for component test facility (CTF):**
  - Low  $Q$  ( $\leq 3$ ): 0.3 x ITER
  - Neutron flux  $\leq 2$  MW/m<sup>2</sup>: 3 x
  - Fluence = 1 MW-yr/m<sup>2</sup>: 5 x
  - $t_{\text{pulse}} \leq 2$  wks: 1000 x
  - Duty factor = 10%: 3 x



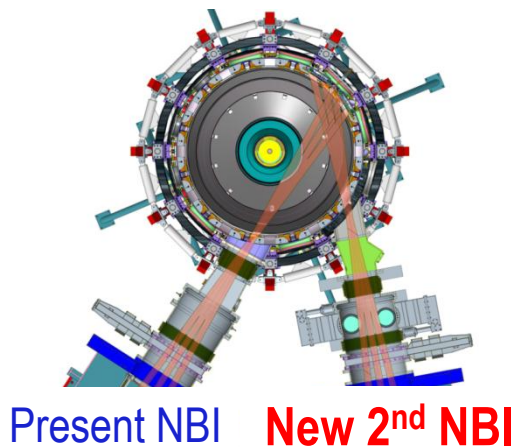
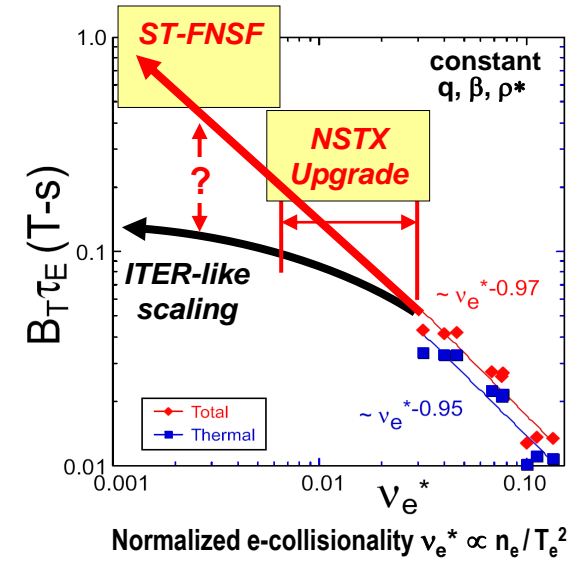
**ST-FNSF**

**Low-aspect-ratio  
“spherical” tokamak  
(ST) is most compact  
embodiment of FNSF**

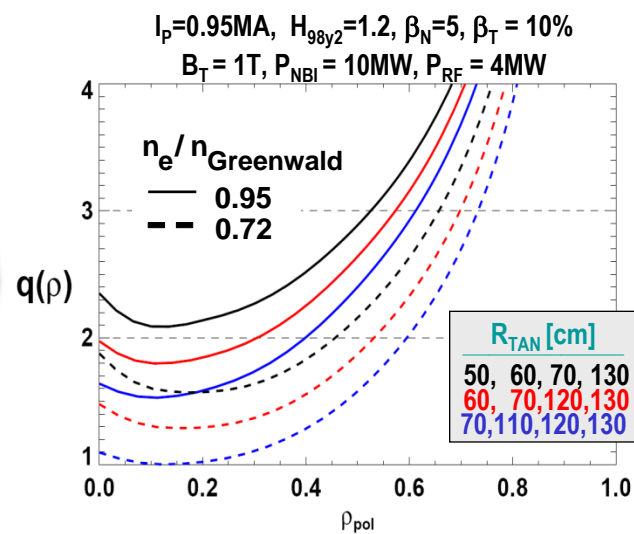
# NSTX Upgrade will address critical plasma confinement and sustainment questions by exploiting **2 new capabilities**



- Higher  $B_T$  and  $I_p$  increases  $T$ , reduces  $\nu^*$  toward ST-FNSF to better understand confinement
- Provides 5x longer pulses for profile equilibration, NBI ramp-up



- 2x higher CD efficiency from larger tangency radius  $R_{TAN}$
- 100% non-inductive CD with  $q(r)$  profile controllable by: tangency radius, density, position



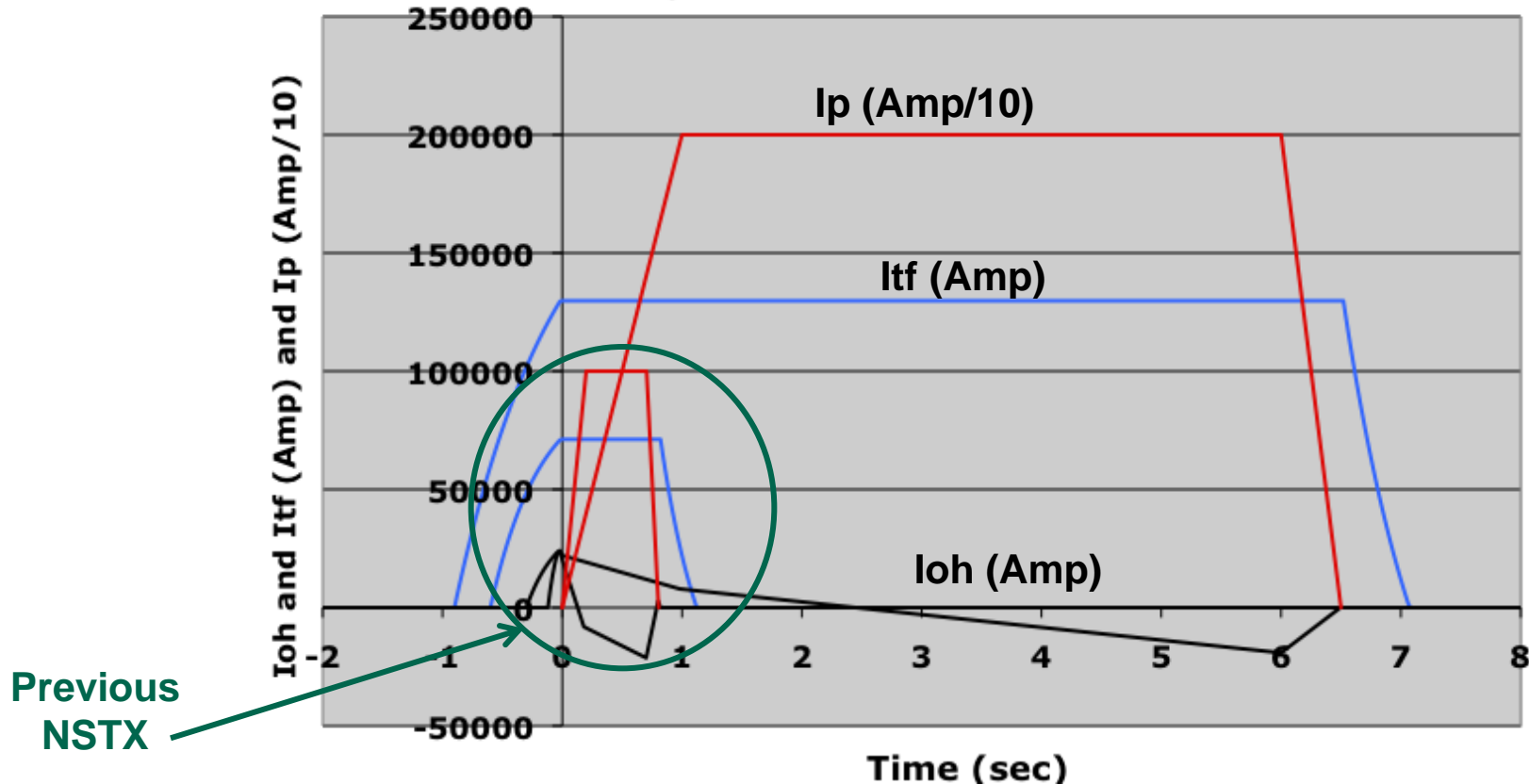
# Upgrade substantially increases $B_T$ , $I_p$ , $P_{NBI}$ , $\tau_{pulse}$

Field and current will be within factor of 2 of initial operation of ST-FNSF

## Relative performance of Upgraded NSTX vs. Base:

- $I_p = 1 \rightarrow 2$  MA,  $B_T = 0.5 \rightarrow 1$  T (at same major radius)
- Available OH flux increased 3x, 3-5x longer flat-top
- NBI power increased 2x (5  $\rightarrow$  10 MW for 5s, 15 MW 1.5s)
- Plasma stored energy increased up to 4x (0.25  $\rightarrow$  1 MJ)

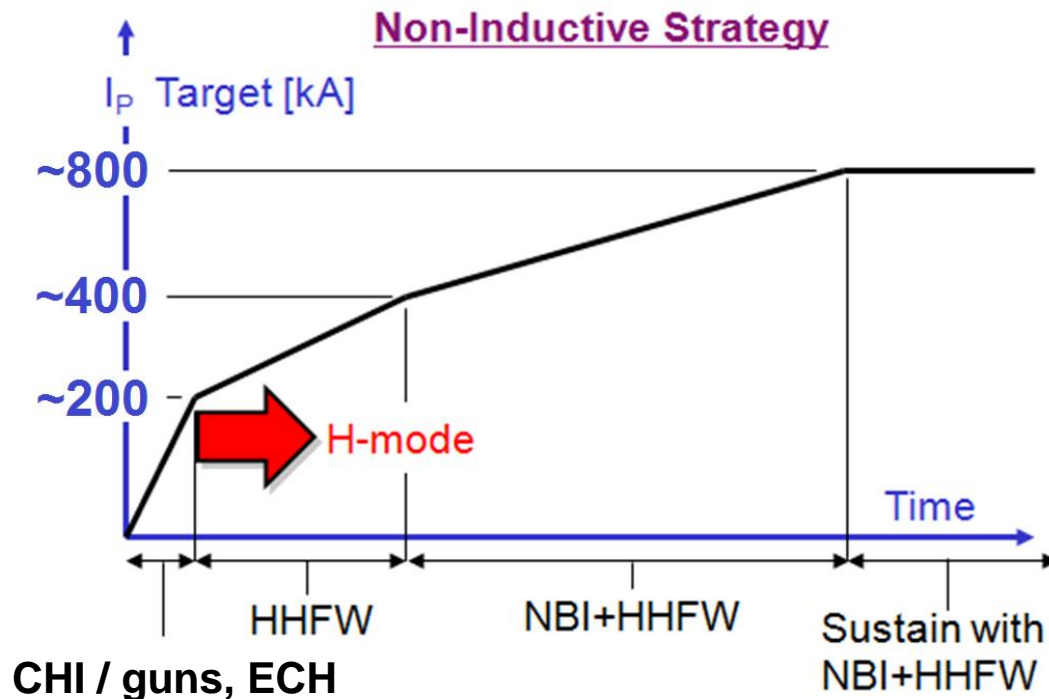
TF, OH & Plasma Current Waveforms



Previous NSTX

# Plasma initiation with small or no transformer is unique challenge for ST-based Fusion Nuclear Science Facility

ST-FNSF has no/small central solenoid



- **NSTX-U goals:**

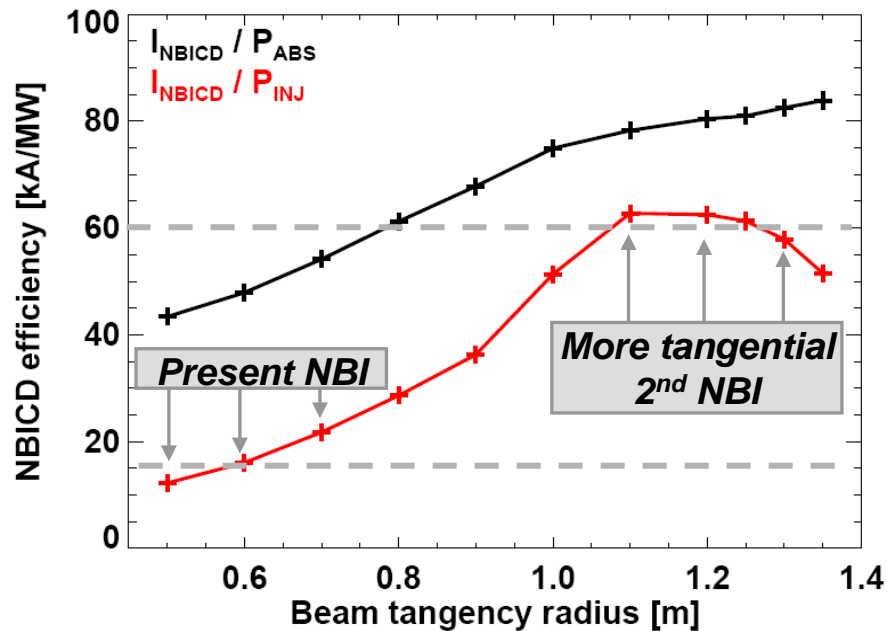
- Generate ~0.3-0.4MA full non-inductive start-up with helicity injection + ECH and/or fast wave heating, then ramp to ~0.8-1MA with NBI
- Develop predictive capability for non-inductive ramp-up to high performance 100% non-inductive ST plasma → prototype FNSF

# Non-inductive ramp-up from ~0.4MA to ~1MA projected to be possible with new centerstack (CS) + more tangential 2<sup>nd</sup> NBI

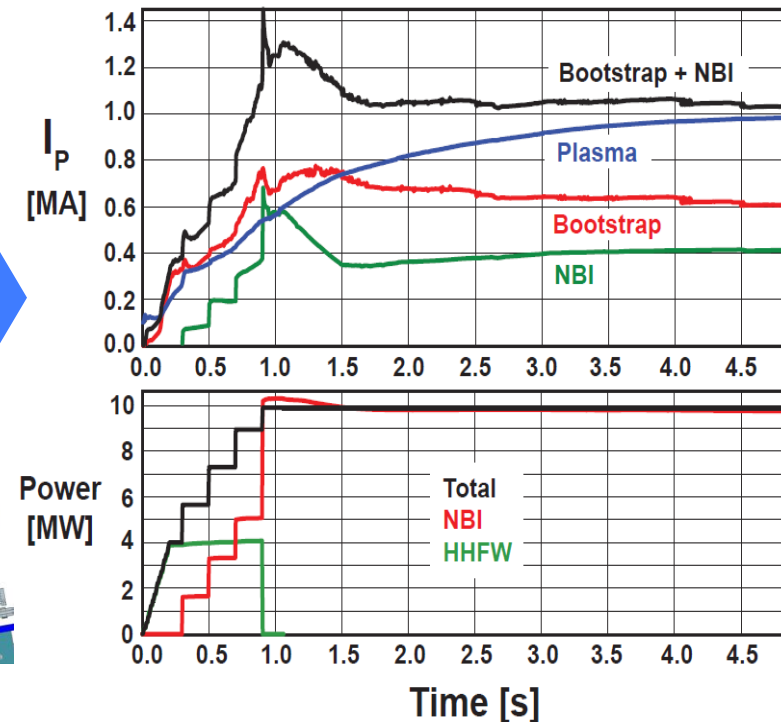
- New CS provides higher TF (improves stability), 3-5s needed for J(r) equilibration
- More tangential injection provides 3-4x higher CD at low  $I_p$ :
  - 2x higher absorption (40→80%) at low  $I_p = 0.4\text{MA}$
  - 1.5-2x higher current drive efficiency

$E_{\text{NBI}}=100\text{keV}$ ,  $I_p=0.40\text{MA}$ ,  $f_{\text{GW}}=0.62$

$\bar{n}_e = 2.5 \times 10^{19} \text{m}^{-3}$ ,  $\bar{T}_e = 0.83\text{keV}$

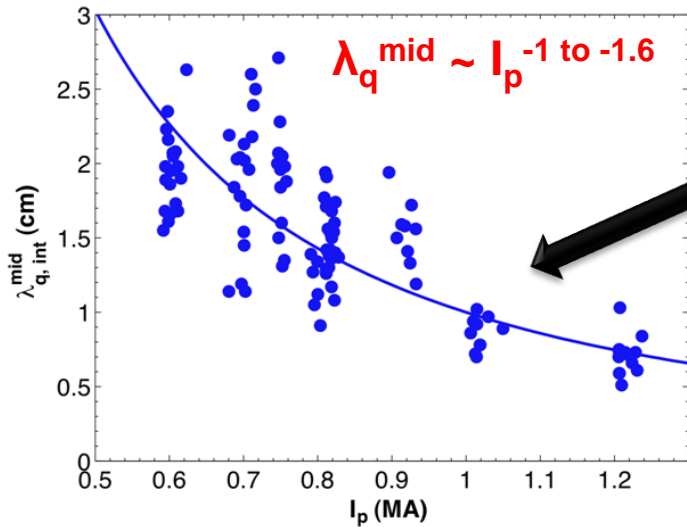


TSC simulation of non-inductive ramp-up from  $I_p = 0.1\text{MA}$ ,  $T_e=0.5\text{keV}$  target at  $B_T=1\text{T}$



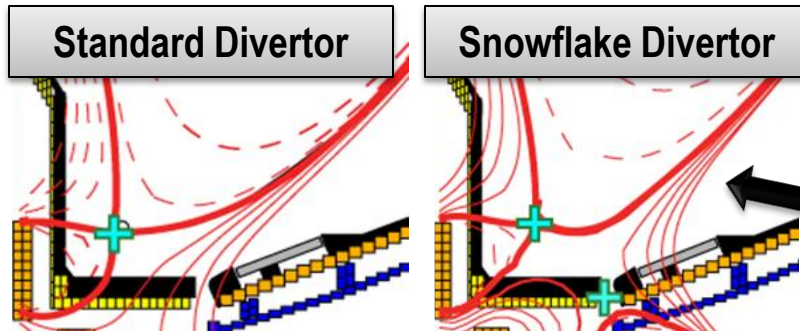


# NSTX-U will investigate high flux expansion snowflake divertor + detachment for large heat-flux reduction



- Divertor heat flux width decreases with increased plasma current  $I_p$ 
  - Major implications for ITER, FNSF

→ **NSTX Upgrade with conventional divertor projects to very high peak heat flux up to 30-45MW/m<sup>2</sup>**



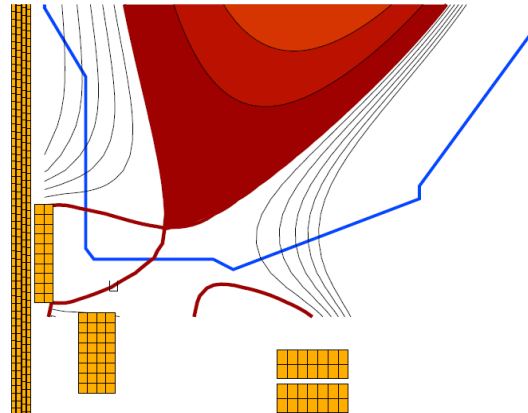
- Divertor heat flux inversely proportional to flux expansion over a factor of five
- Snowflake** → high flux expansion 40-60, larger divertor volume and radiation

→ U/D balanced snowflake divertor projects to acceptable heat flux < 10MW/m<sup>2</sup> in Upgrade at highest expected  $I_p = 2\text{MA}$ ,  $P_{\text{AUX}} = 10\text{-}15\text{MW}$

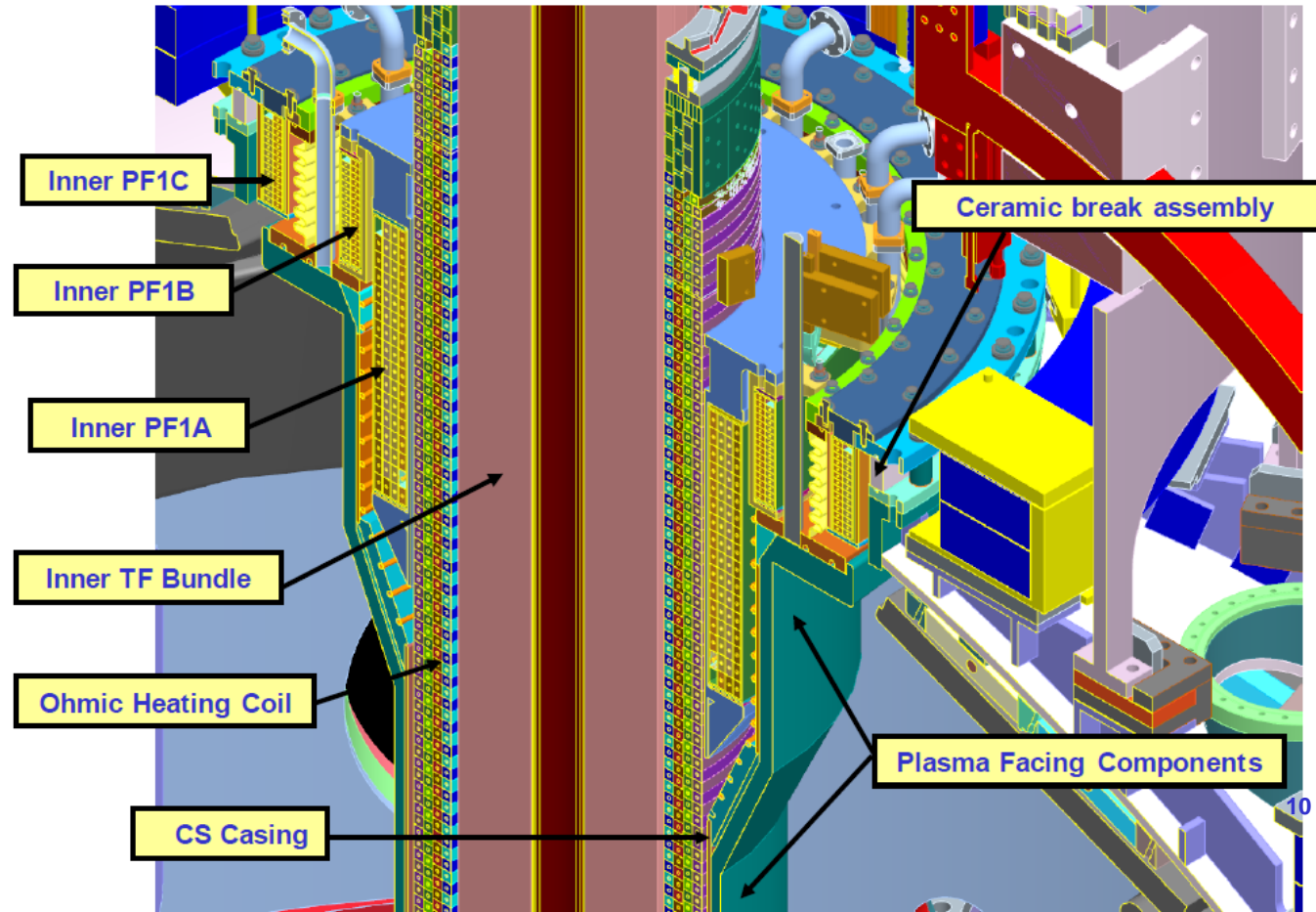
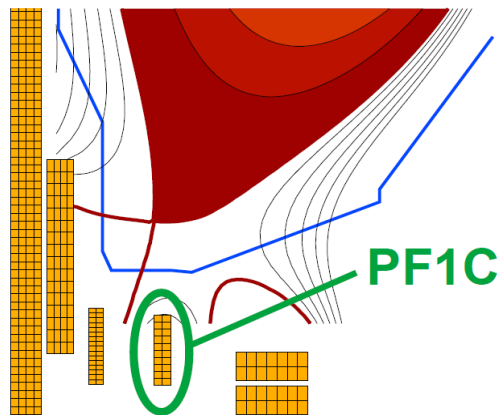
→ Partial detachment → Additional ~2x reduction in NSTX

# Upgrade CS design provides additional coils for flexible and controllable divertor including snowflake, and supports CHI

## NSTX Snowflake



## NSTX-U Snowflake

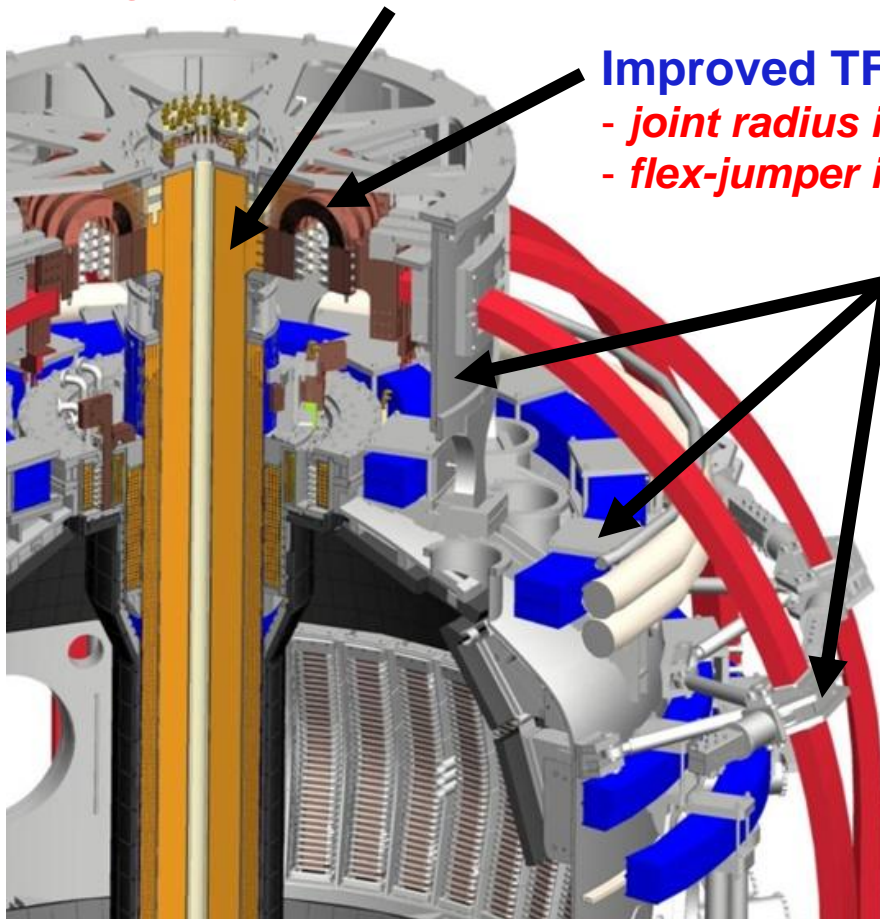


# NSTX-U centerstack and vacuum vessel analysis/design are complete, component fabrication/installation has begun

**B and J each increase 2x → EM forces increase 4x**

**Simplified inner TF design**

*- single layer of TF conductors*

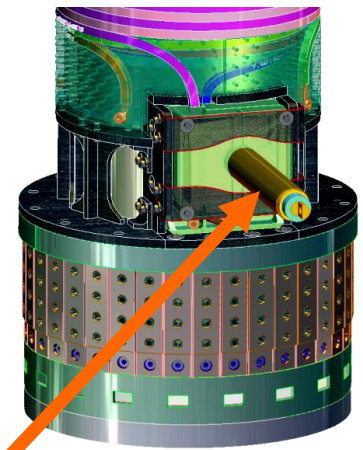
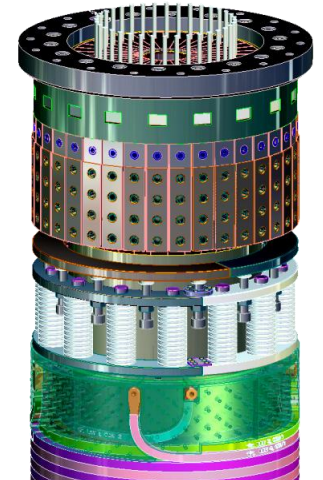


**Improved TF joint design**

*- joint radius increased → lower B*  
*- flex-jumper improved*

**Reinforced umbrella structure and PF and TF coil supports**

**Upper TF/ OH Ends**

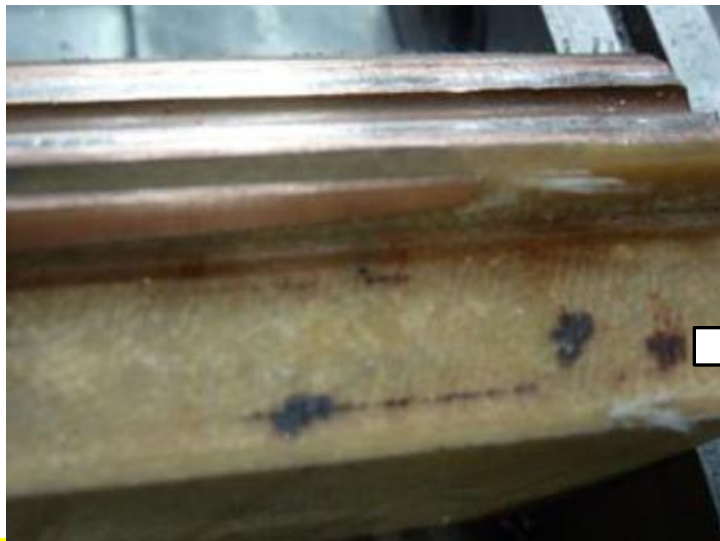
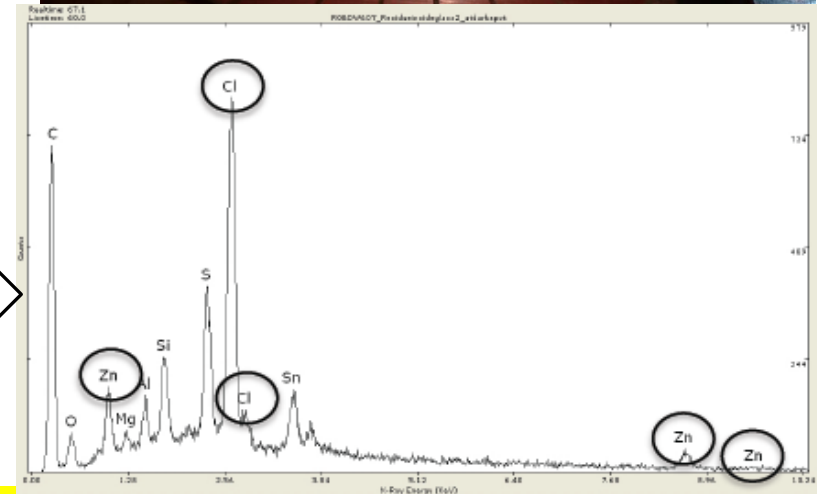
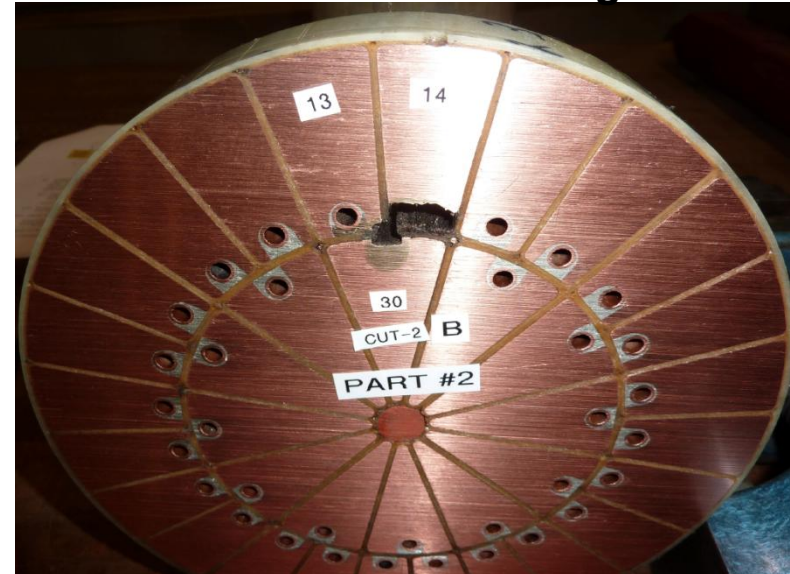


**Coaxial and bottom OH lead minimizes error-fields**

# NSTX TF Fault Occurred on July 20, 2011

TF Bundle Operated for 7+ years for 20,000 shots

## Dissection of shorted region

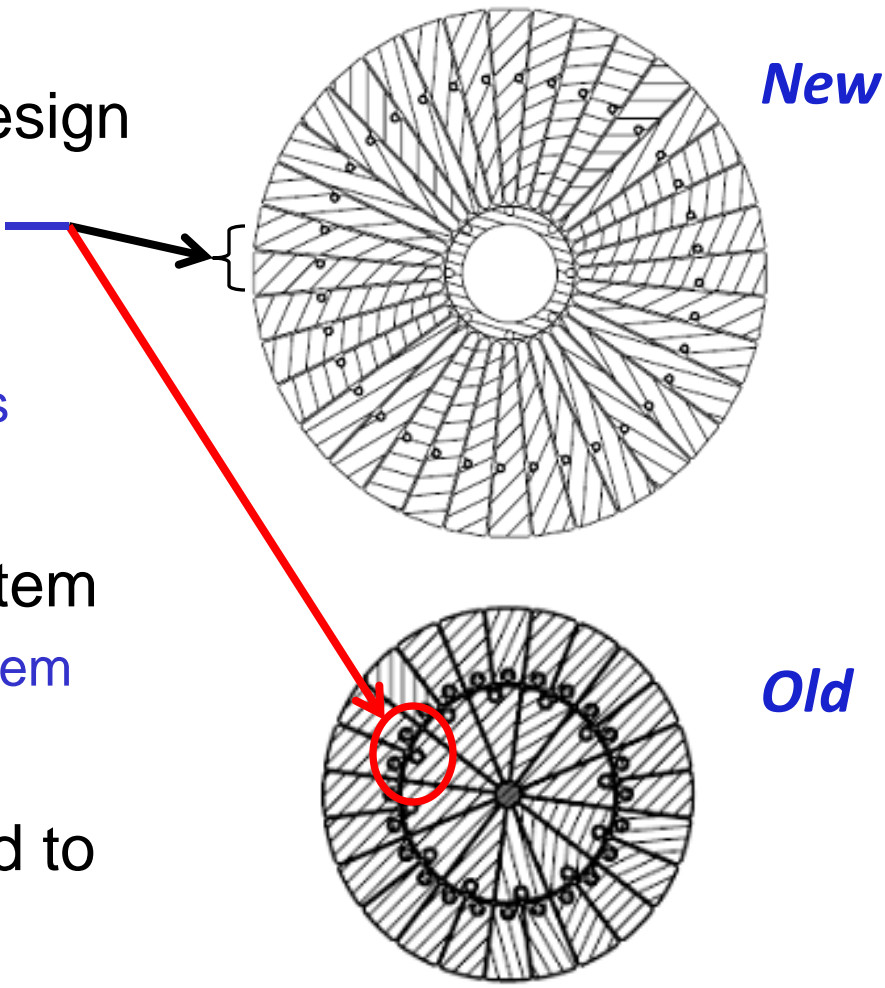


- TF bundle short occurred ~ 2 feet from the bottom in a relatively low mechanical stress area
- TF bundle dissection and analyses showed no sign of fatigue
- **Zinc chloride based flux** used for cooling water tube soldering **was the cause** of insulation failure.

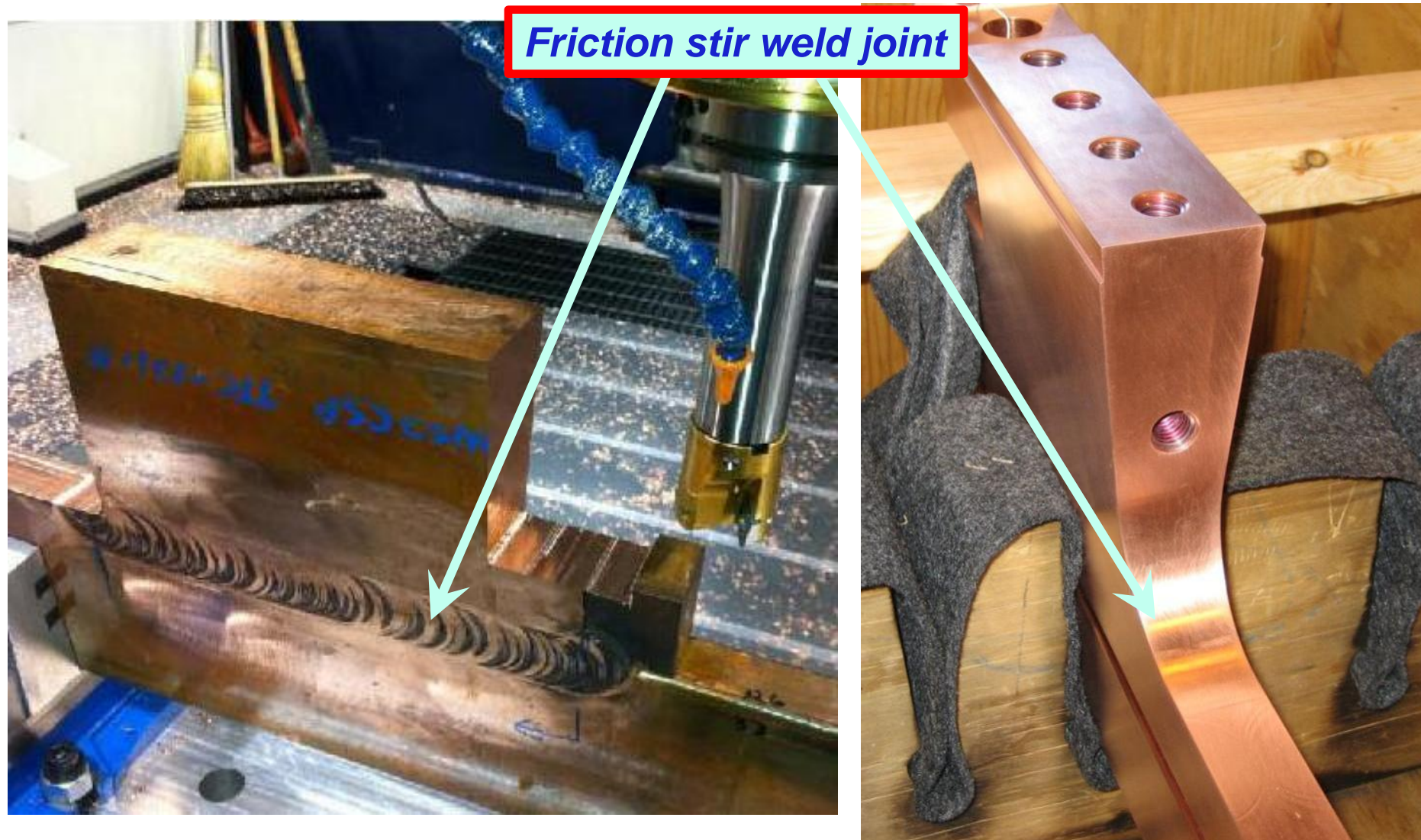
**TF Upgrade will use resin flux and improved procedures for removing the flux residues**

# The NSTX-U center-stack design incorporates improvements that address factors contributing to NSTX center-stack failure

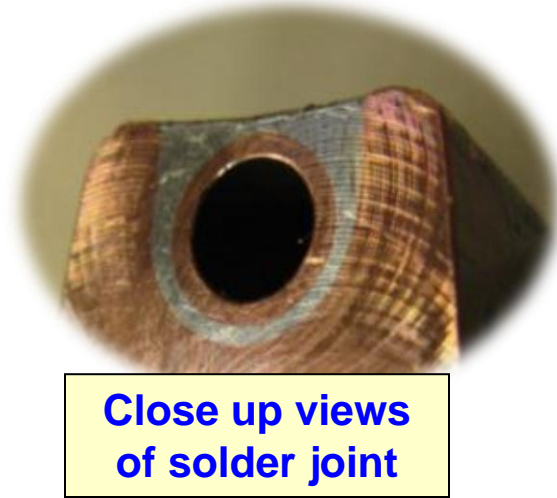
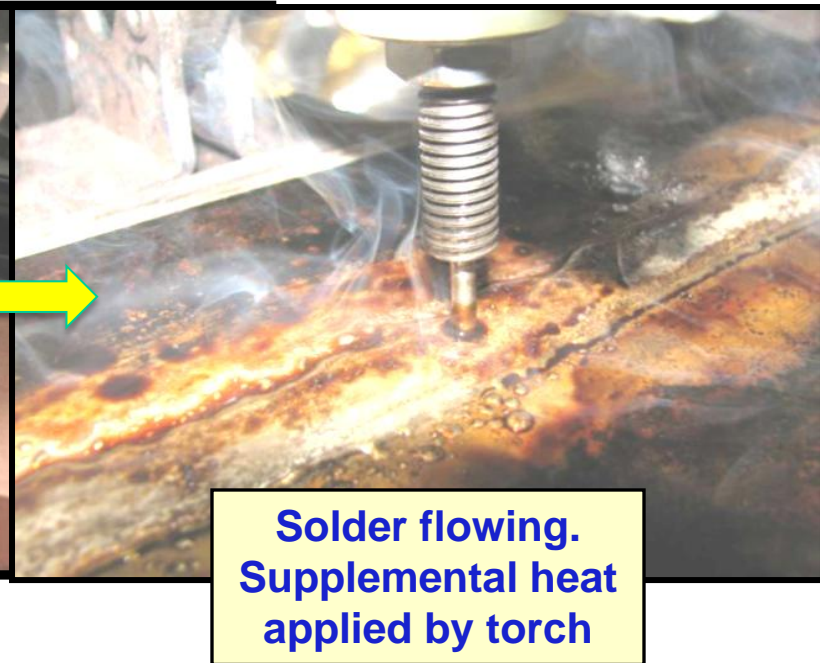
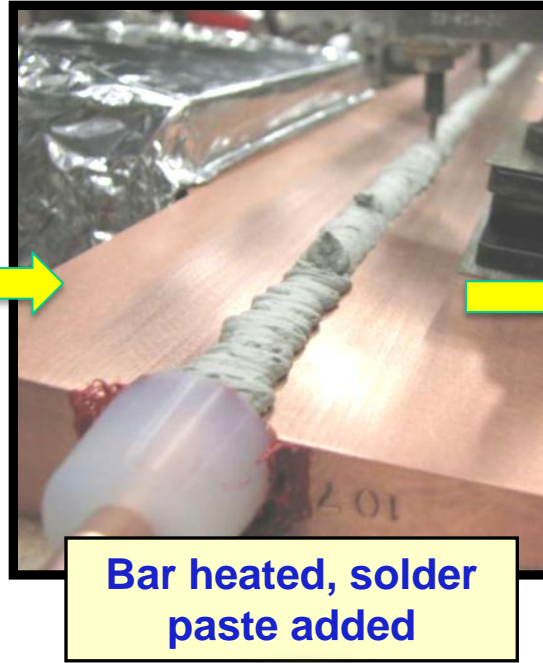
- Single-layer vs. double layer design
  - Reduced voltage stress between conductors (30 volts)
  - Terminal voltage (1 kV) is across quadrant segments where there is increased insulation
- VPI vs B-Stage glass resin system
  - More homogenous insulation system without voids
- Bundle manufacturing improved to address residual solder flux
  - Less corrosive flux
  - Post-soldering bakeout



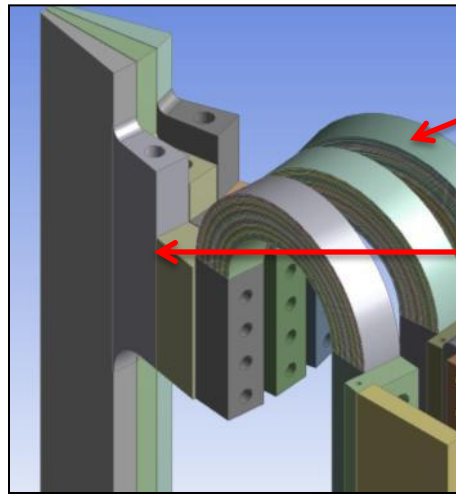
# Friction stir welding of TF flags to vertical TF conductors is producing high-quality joints



# Improved soldering and flux removal process for TF cooling tubes has also been developed

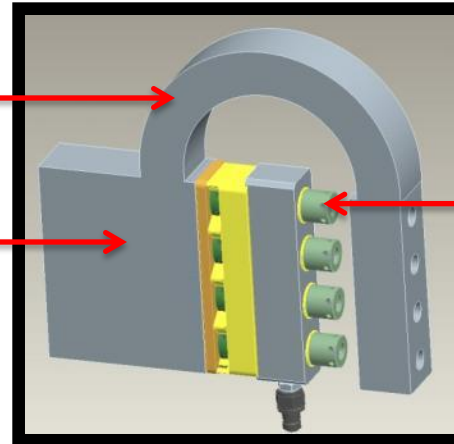


# Features of TF inner/outer flex strap connector

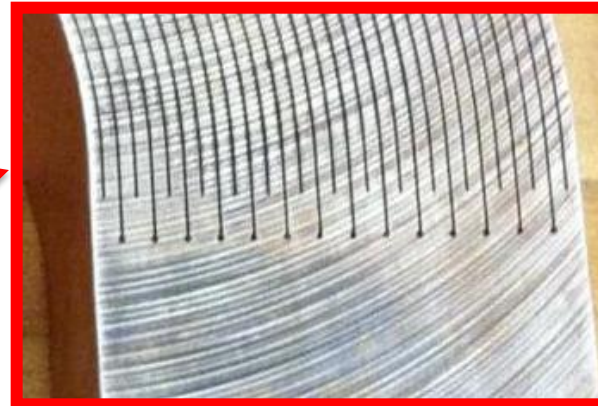
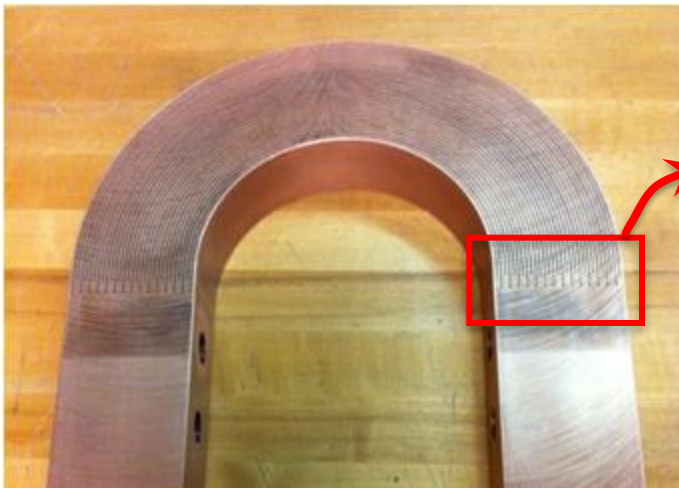


Flex strap

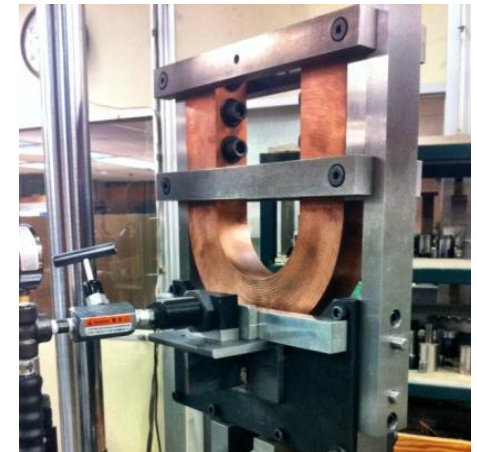
Inner TF



Supernuts<sup>®</sup>  
to be used  
to facilitate  
assembly



**Wire EDM instead of laminated build**



**Testing (60,000  
cycles)**

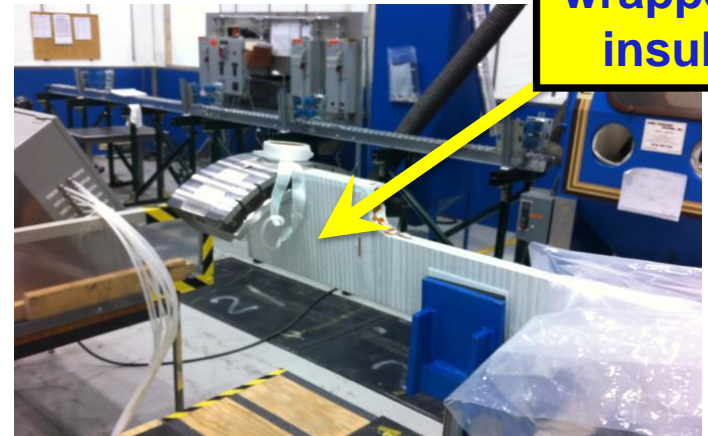


# Center-stack fabrication is now underway

Conductor bar being removed from oven after post-solder bake out



Bar being wrapped with insulation

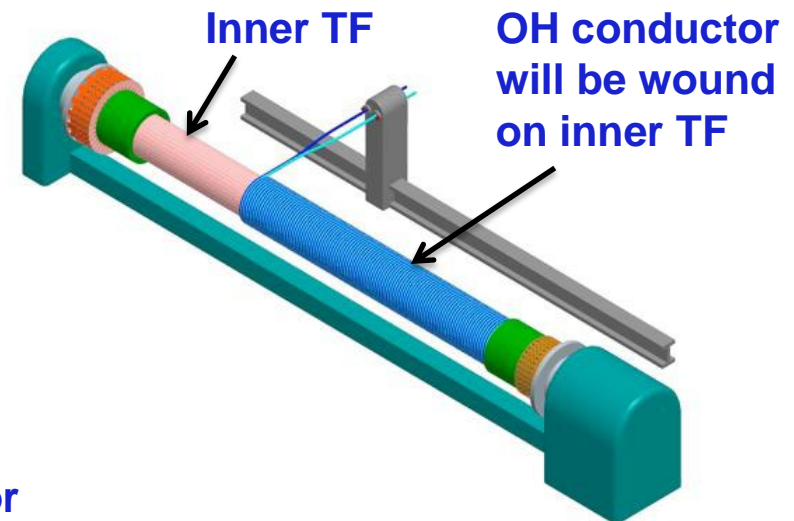
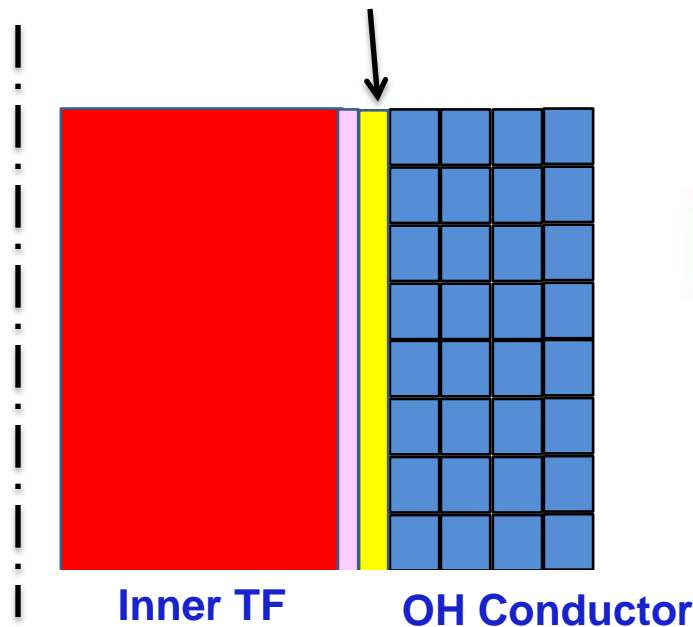


Now entering the riskiest stage of project → inner TF and OH fabrication and VPI – will VPI 1<sup>st</sup> quadrant in Sept/Oct

# Fabrication techniques for the TF and OH coils

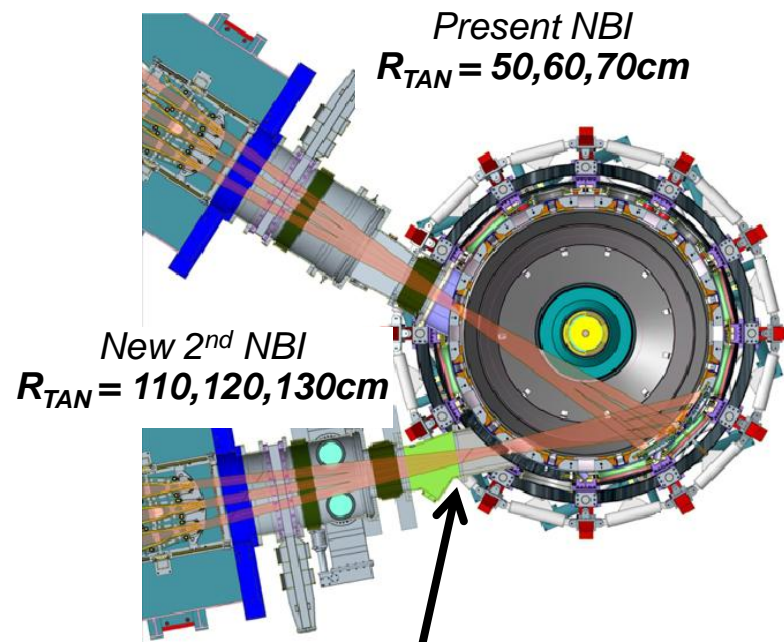
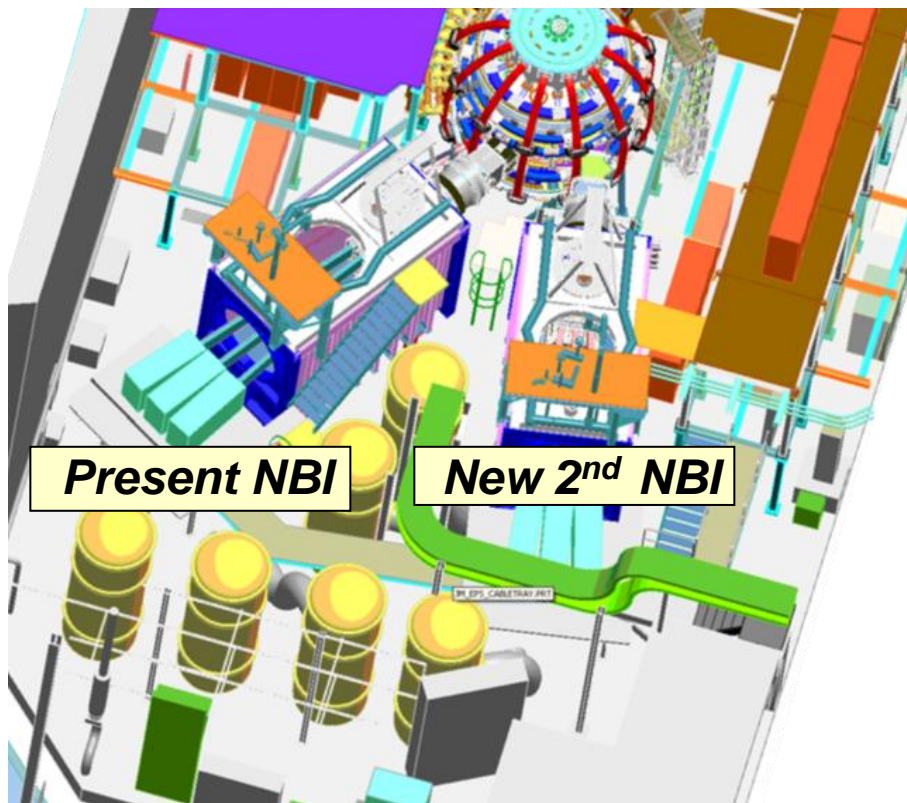
- Epoxy VPI (CTD-425: special cyanate-ester blend) required for shear strength will be used for the inner TF assembly
- Aquapour™ will be used as a temporary winding mandrel material to maintain gap between inner TF and OH of 0.1"

*Recent successful VPI trials*

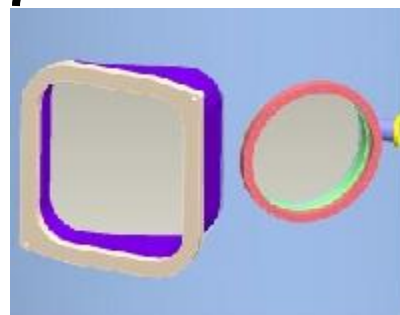


# 2nd NBI requires relocation of a TFTR NBI system to NSTX, diagnostic relocations, new port for more tangential NBI

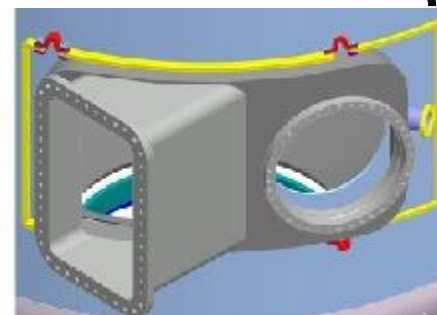
**NSTX**



- Decontamination of 2<sup>nd</sup> Beam line successfully completed in 2010

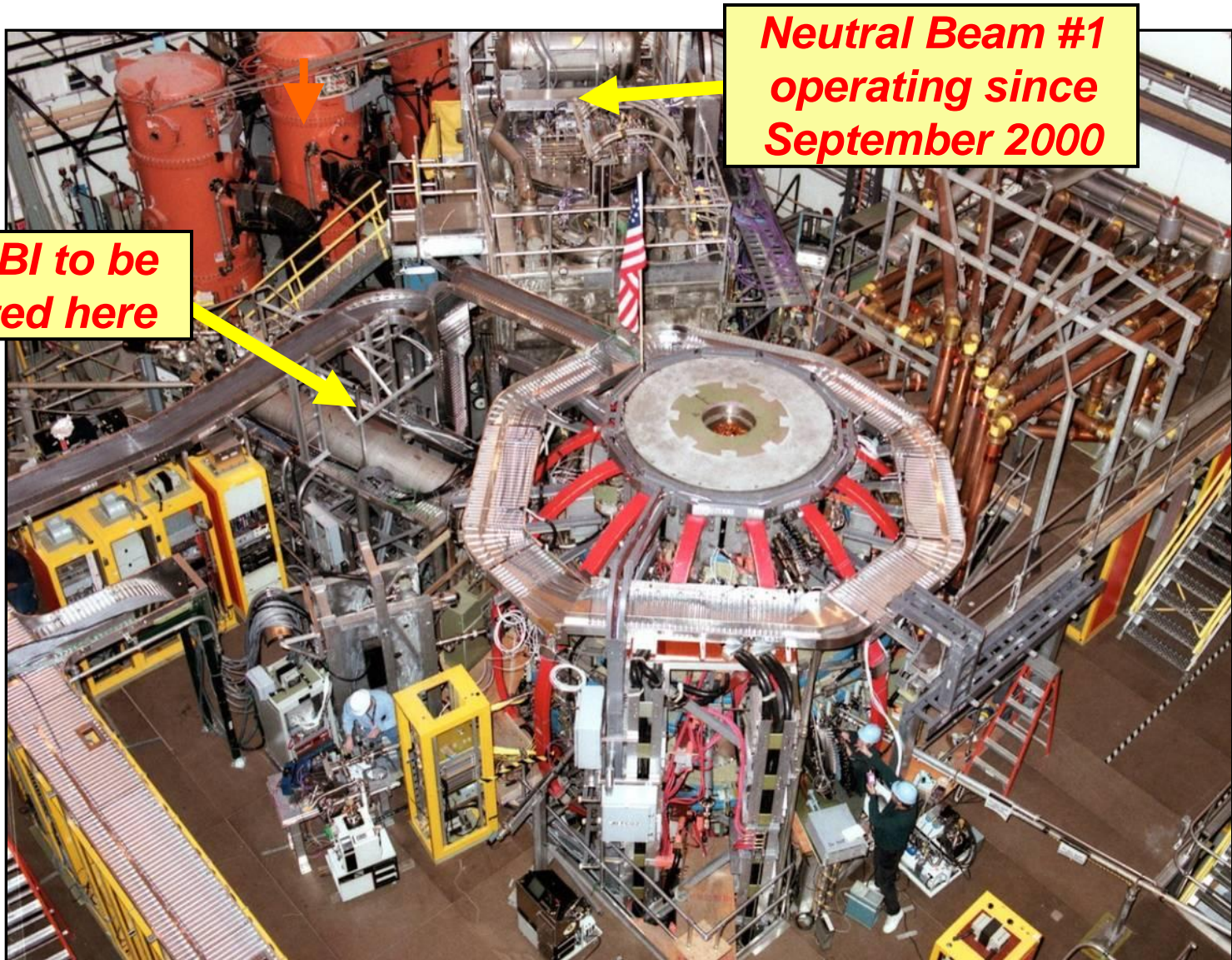


**Original NBI Port**



**New NBI Port**

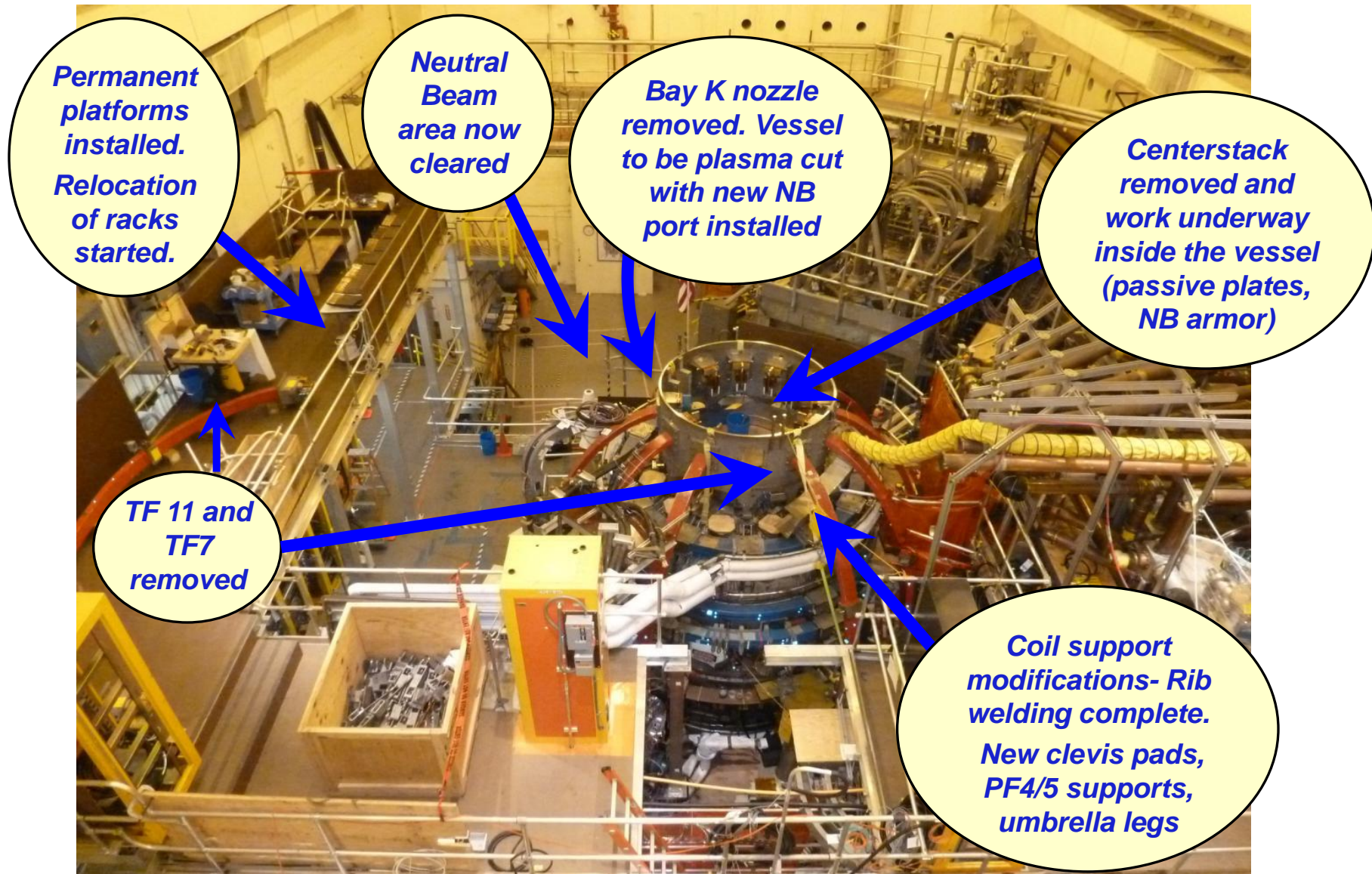
# NSTX circa 2010



**Neutral Beam #1  
operating since  
September 2000**

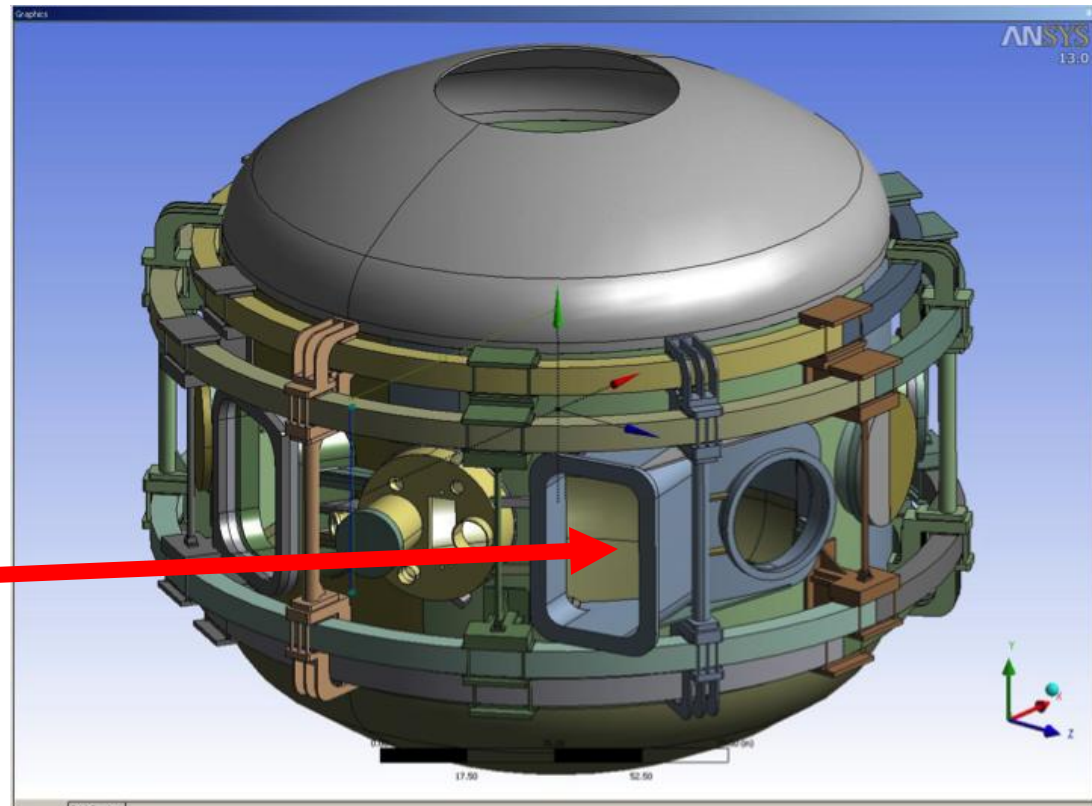
**2<sup>nd</sup> NBI to be  
located here**

# Test-cell progress since September 2011

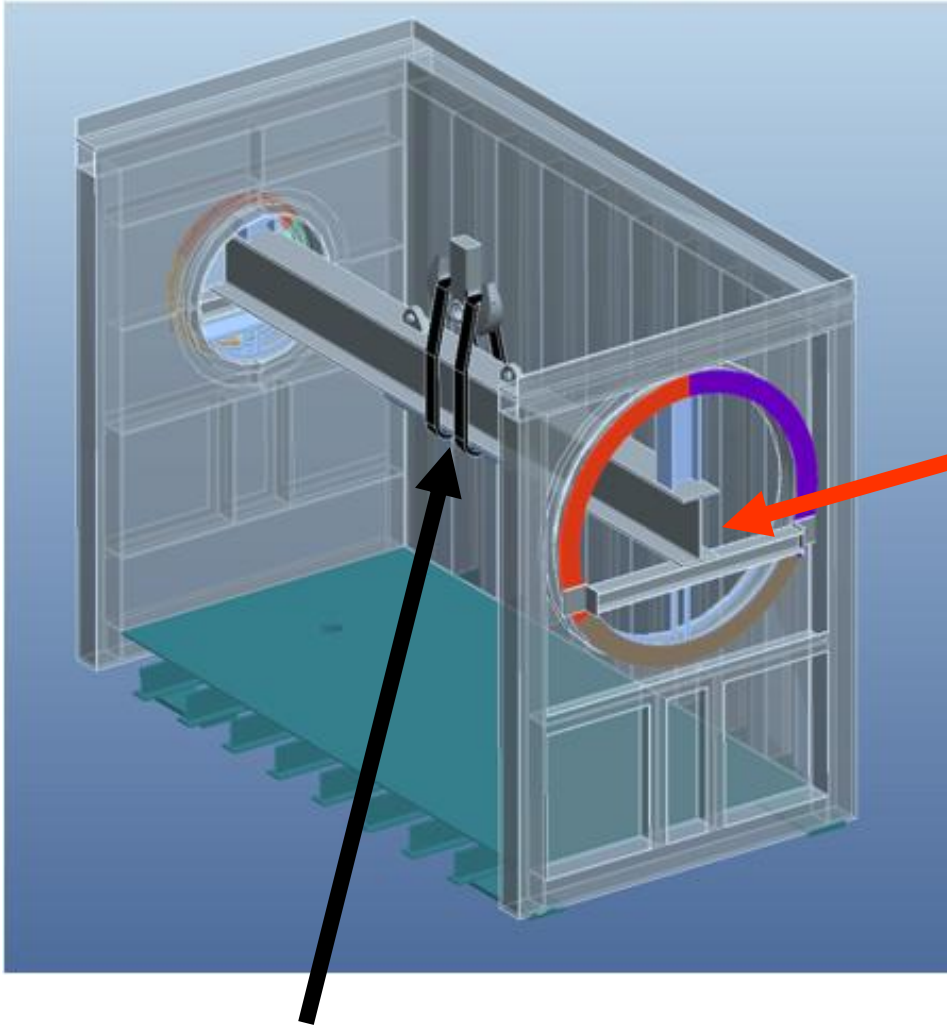


# New NBI port-cap has been received

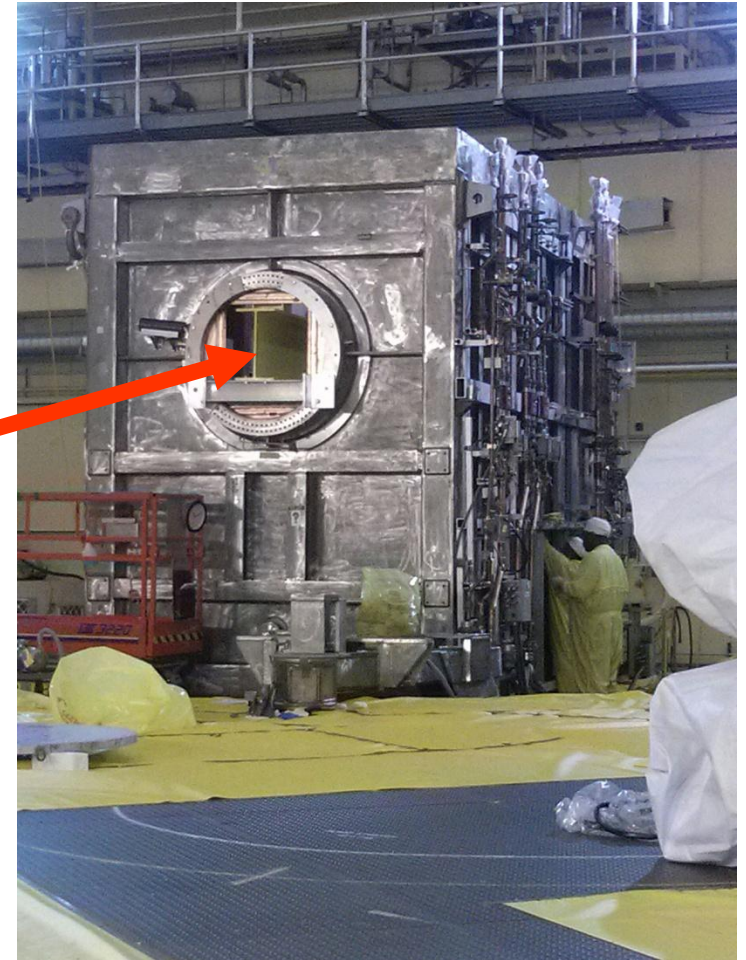
- Materials, machining meet spec (but welds being re-worked)
- Preparing to plasma-cut hole in vessel for cap installation



# 2<sup>nd</sup> NBI to move to NSTX-U test-cell in Sept/Oct

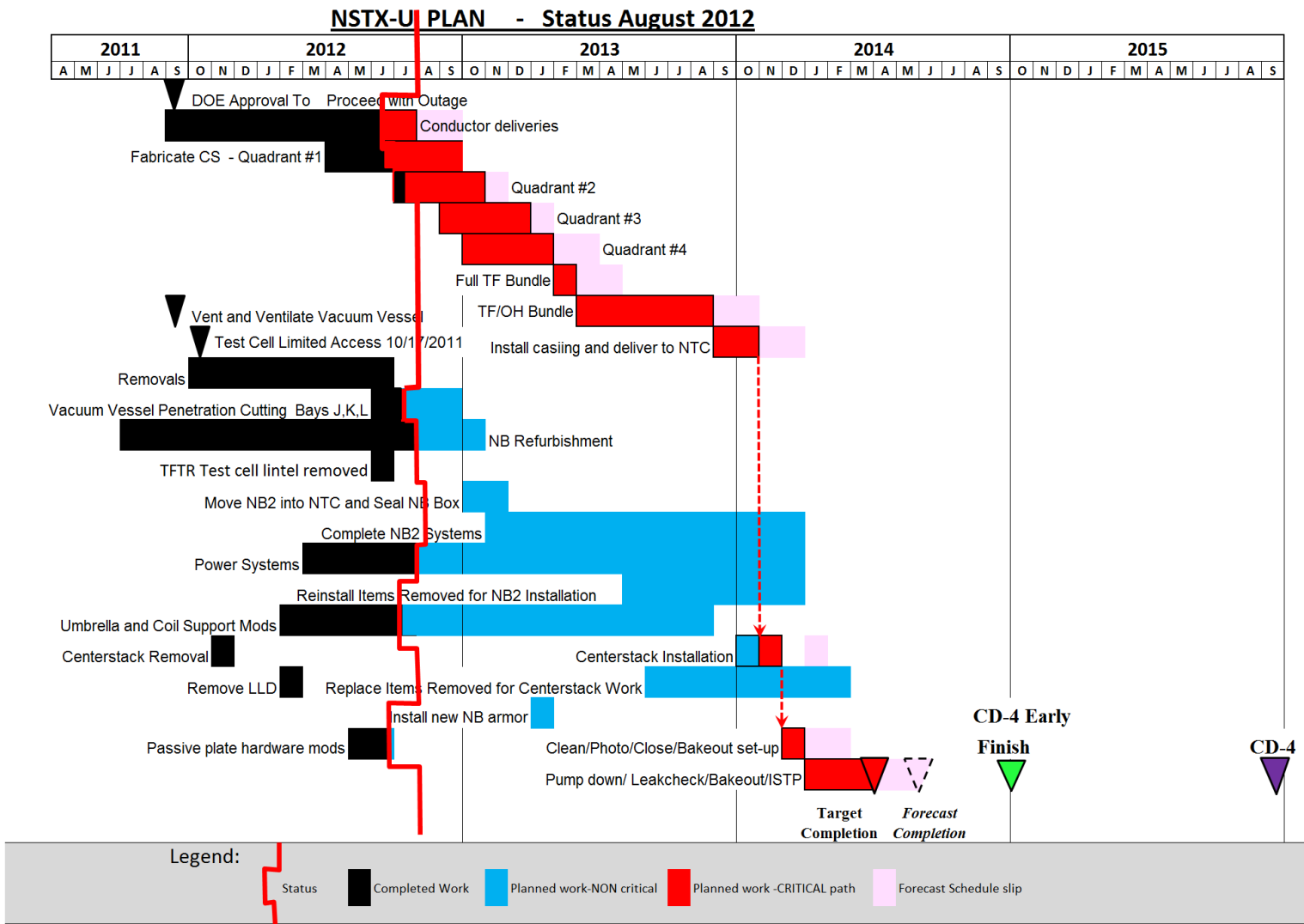


Reentrant hook lift fixture designed to increase clearance over NSTX test-cell wall



Lift fixture installed, tested, and ready to go...

# Project on-track for (early) completion: Apr-Jun 2014



**President's budget for FY2013 would delay completion by ~1 year**



# Summary

- NSTX-U device and research will narrow many performance and understanding gaps to next-steps
- The Upgrade Project has made good progress in overcoming key design challenges
- The Project is on schedule and budget
- NSTX-U team now formulating next 5 year plan (2014-18) to access new ST regimes including follow-on staged and prioritized upgrades

# Backup slides

# Backup slides

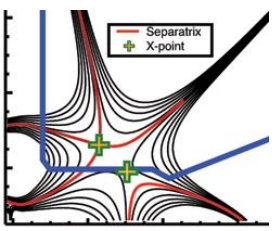
## Program Plans

# Formulating FY2014-18 5 year plan to access new ST regimes with Upgrade + additional staged & prioritized upgrades

2009	2010	2011	2012	2013	2014	2015	2016	2017	2018
------	------	------	------	------	------	------	------	------	------

1 MA Plasma	Upgrade Outage	1.5 → 2 MA, 1s → 5s
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- CHI Control Coils
- LLD
- Moly-tile
- HHFW Upgrade



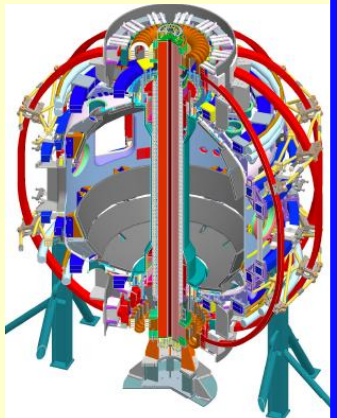
“Snowflake”



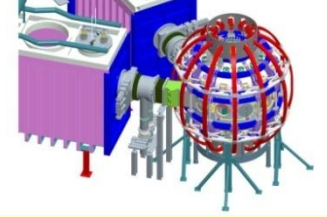
Lithium

- New Center-Stack
- 2<sup>nd</sup> NBI

New Center-stack



2<sup>nd</sup> NBI



- 0.5 MA CHI
- 1 MA CHI / Plasma Gun

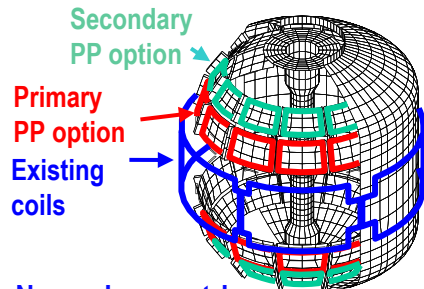
ECH/EBW ● 1MW → ● 2 MW

0.5 MA Plasma Gun

Long-pulse cryo-pumped divertor

Flowing Li module

NCC Upgrade



Non-axisymmetric Control Coils (NCC)

**NSTX Upgrade research goals in support of FNSF and ITER**

- Low collisionality plasma regimes
- 100% non-inductive operation
- Long-pulse, high power divertor
- Advanced high-β scenarios

# Developed comprehensive long-range plan for NSTX-U supporting ITER and FNSF – next step is to down-select based on priorities and budgets

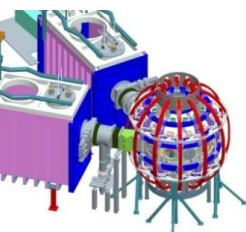
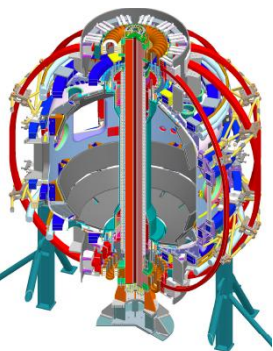
2014	2015	2016	2017	2018	2019	2020	2021	2022	2023
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Upgrade Outage

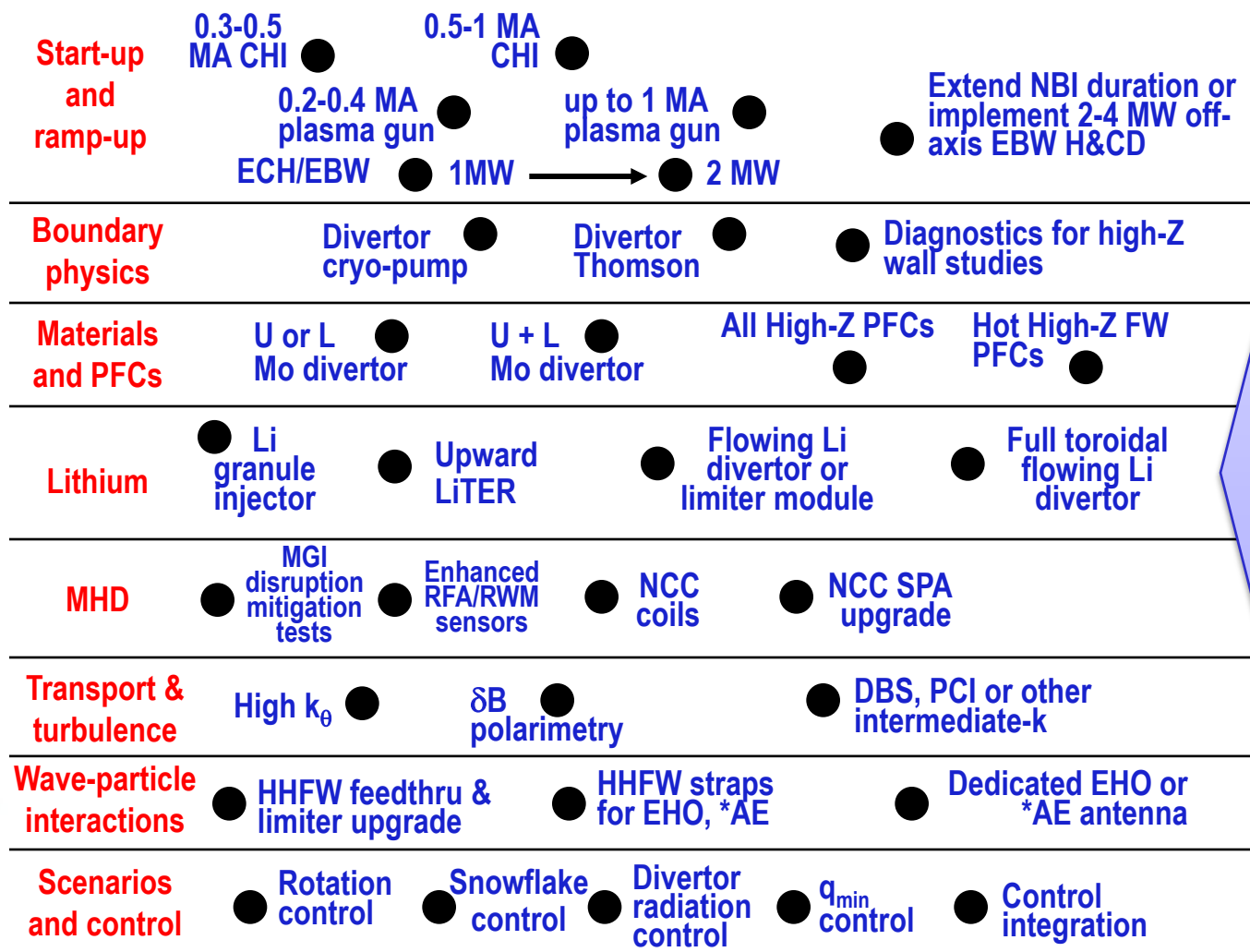
1.5 → 2 MA, 1s → 5s

Advanced PFCs, 5s → 10-20s

New center-stack



2nd NBI



U.S. FNSF conceptual design including aspect ratio and divertor optimization

# Tentative plans for initial operations

*NSTX-U will be brought up methodically to full performance capabilities*

Time Line	$B_T$ (T)	t-pulse (sec)	$I_p$ (MA)
Year 1	0.55 – 0.65 for commissioning. 0.75 by end	1 – 2 sec for commissioning 5 sec by end	~ 1 for commissioning ~ 1.5 by end
Year 2	0.75 routine 1T by end	5 sec routine 1 sec	1.5 MA routine 2 MA by end
Year 3	1 T routine	1 sec routine 5 sec by end	2 MA routine

*Full field and current by the end of year 2*

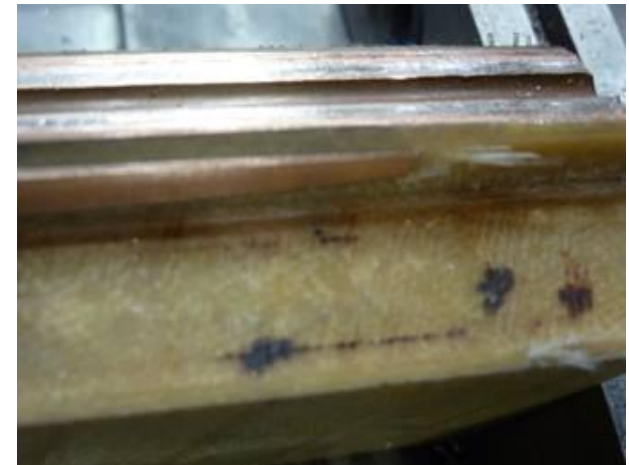
# Backup slides

## Upgrade Project Progress

# NSTX operations was abruptly terminated in July 2011 due to a failure of the inner TF bundle

- **An autopsy/sectioning of the failed bundle was performed**

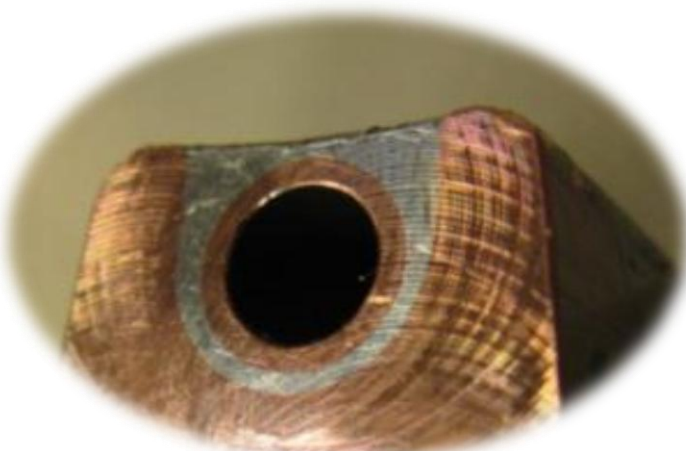
- Failure of conductors was noted to be located in 1 of 3 pairs that were sub-optimal during acceptance tests
  - 100-3000 M-ohm versus 30,000-50,000 M-ohm during 3 kV quadrant tests
- Forensics yielded convincing evidence with regard to both remaining sub-optimal pairs
  - Found 1-10 M-ohm conductive path in a distinct location measured with an ohmmeter
  - Discoloration of epoxy/glass insulation system
  - Localized resin-poor area
- **Increased conductivity traced to zinc chloride in residual solder flux**



→ Decided to start 2½ year Upgrade outage 6 months early



# Developed new soldering technique with resin-based flux in response to TF bundle fault lesson-learned



Images of tubes pull tested to ultimate strength of the solder . Note good wetting of both the tube and copper bar, indicating effectiveness of flux.

Close up views of solder joint

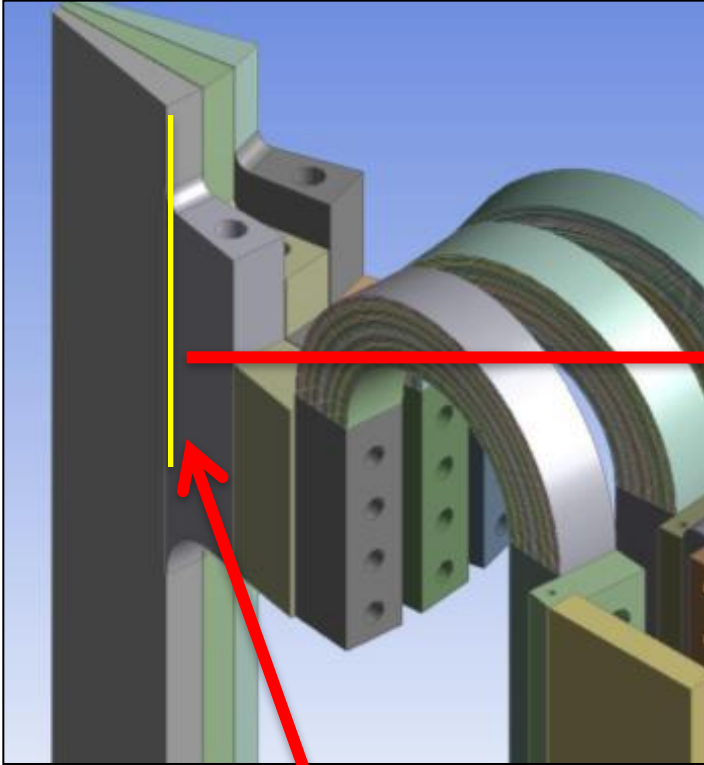


Solder paste injection over cooling tube



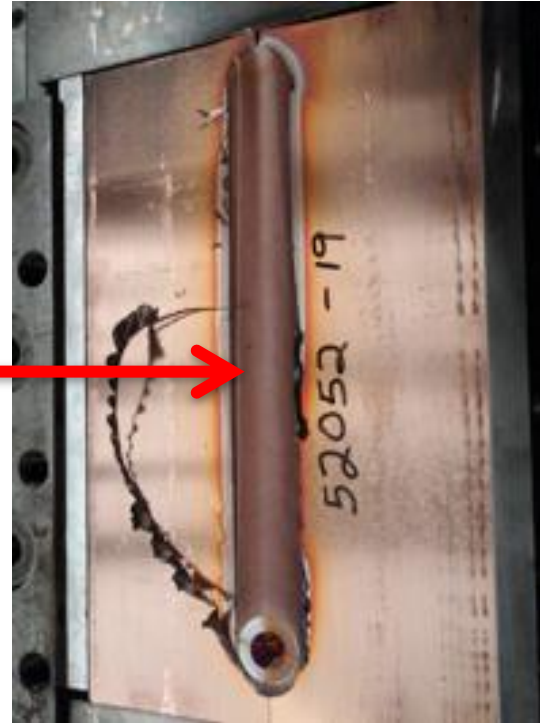
*The manufacturing procedure and the soldering-line is nearing completion.*

# Friction Stir Welding



**Lead Extension to  
Inner TF Conductor**

**Development trials required to prove  
dissimilar material welding**



# Neutral Beam refurbishment proceeding well

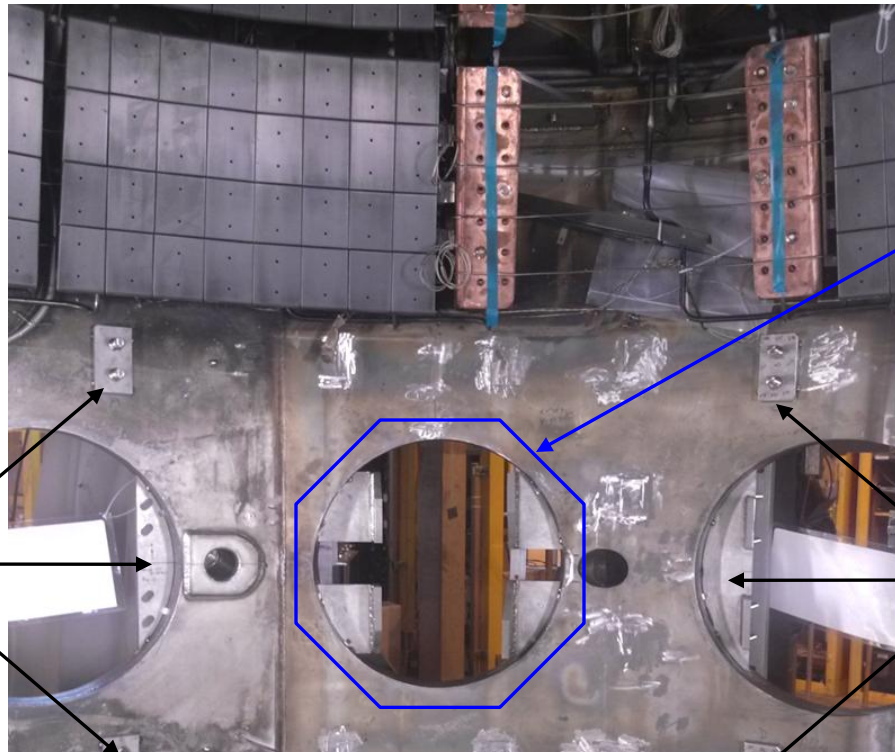


- ✓ **Neutral beam refurbishment continuing**
- ✓ **Major components delivered (ie NB port cap, large VAT valves, power cables manufactured)**
- ✓ **Rectangular bellows fabricated and passed leak test.**
- ✓ **Six ion sources (for 2 beamlines) ready to go!**
- ✓ **Lintel removed**
- ✓ **Penetrations complete.**
- ✓ **Relocation into NSTX TC planned for October 2012 but on track for September**

# NBI Armor fabrication and installation in progress...

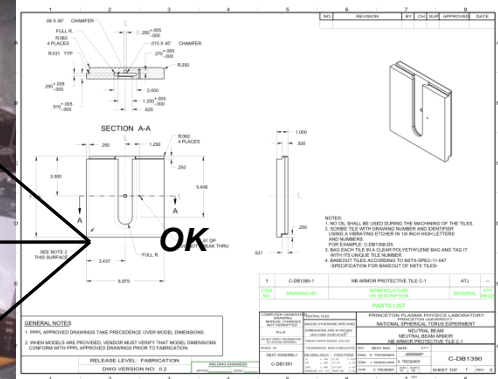
Supports aligned using metrology and tack welded in place to determine field fit changes...

Bay H supports need to be field fit and aligned using backing plates before final welding...

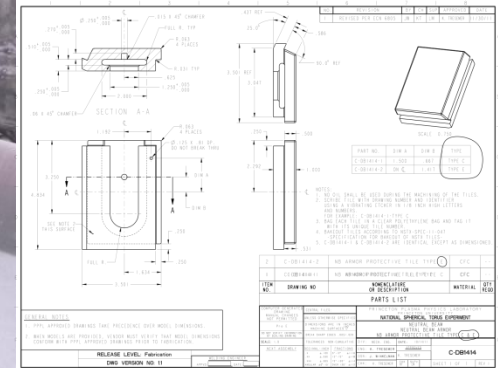


OK

OK

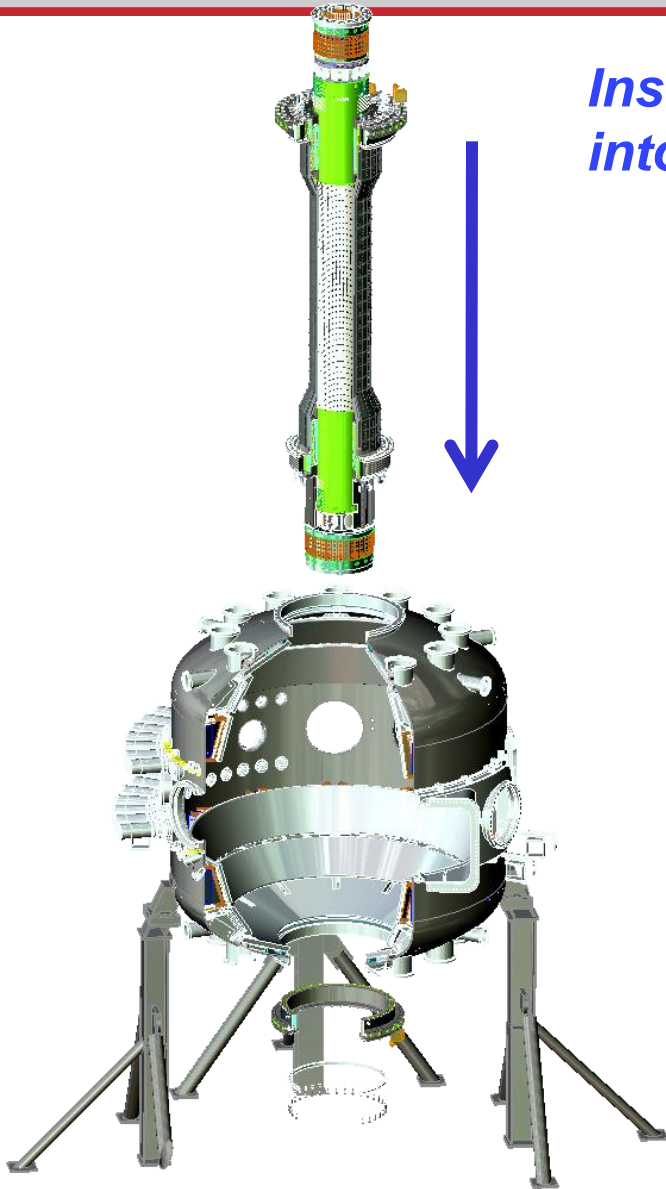


- All 4 Backing plates fabricated; final machining for manifolds in progress...
- Manifolds done. Fitup on backing plates...
- Carbon tile order in progress
- Stiffener pieces fabrication done
- Braze/weld quadrants in shop next
- Align/assemble/install/leakcheck



# *Install Fabricated CS Assembly into VV*

*Install the completed Center Stack Assembly into the Vacuum Vessel (Spring 2014)*



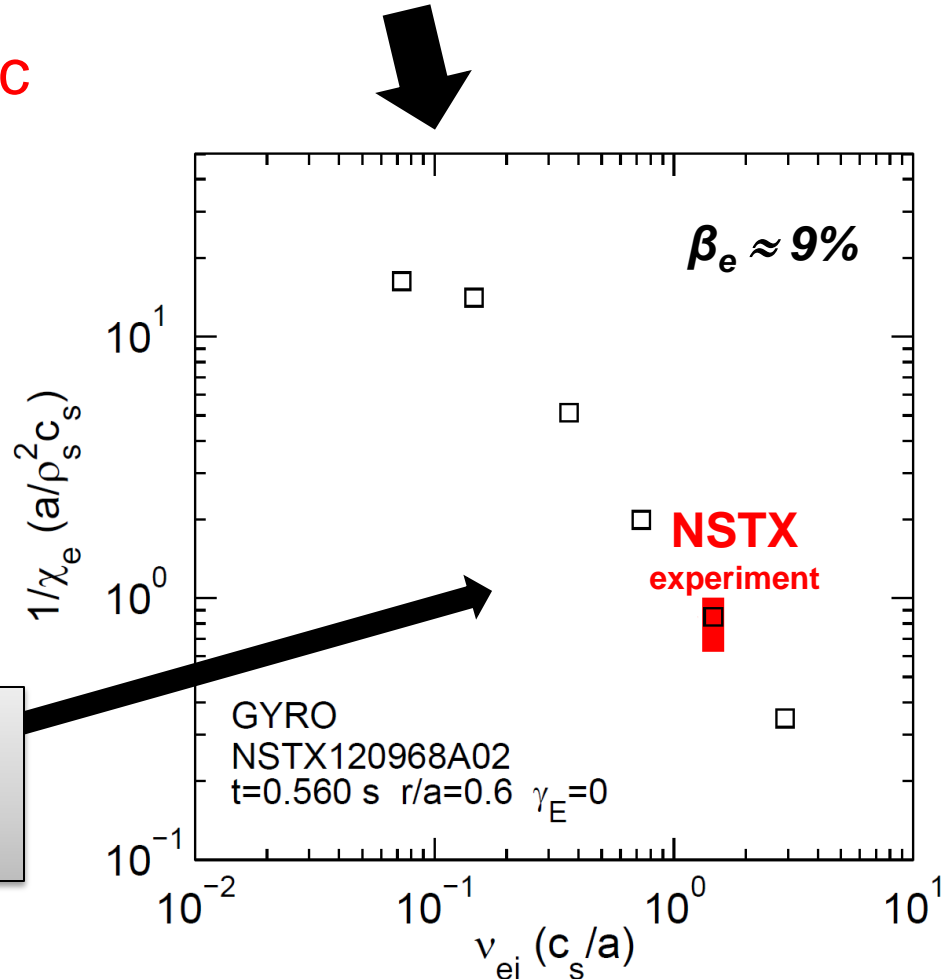
*Have removed and re-installed CS numerous times over the last 10 years.*

# Backup slides

## Transport research

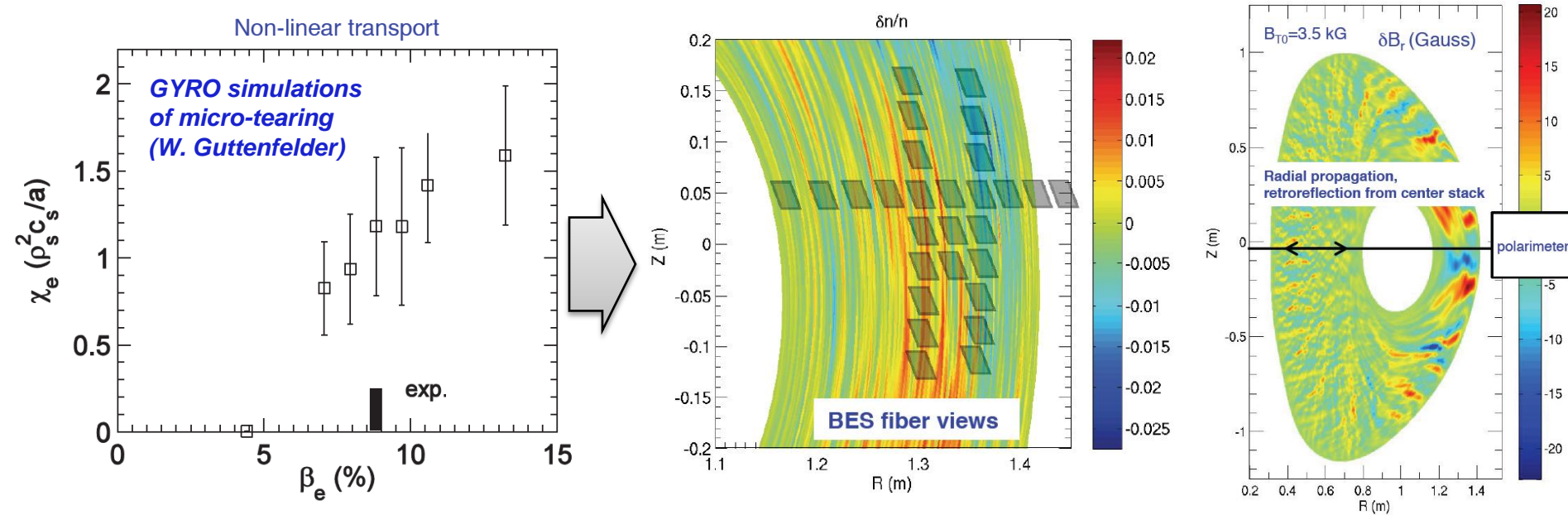
# New NSTX turbulence simulations are advancing the understanding of ST energy confinement

- Non-linear gyrokinetic turbulence simulations of micro-tearing instabilities predict  $\tau_E \propto 1/\chi_e \propto 1/v_e^*$
- Predominantly electromagnetic turbulence – result of high  $\beta$
- Candidate explanation for ST confinement scaling observed on NSTX and MAST



**Lower  $v^*$  accessible in Upgrade will clarify roles of micro-tearing vs. ETG, TEM in ST e-transport**

# NSTX-Upgrade will extend diagnosis and understanding of micro-instabilities potentially responsible for anomalous transport in STs



- Electrons dominant loss channel for ST thermal confinement
  - Micro-tearing strong candidate for anomalous thermal e-transport at higher  $\beta$
  - ETG can also contribute to e-transport at lower  $\beta$
  - Alfvénic instabilities (GAE/CAE) can also cause core electron transport
- NSTX-U goal is to study full turbulence wave-number spectrum:
  - low-k – ITG/TEM/AE/ $\mu$ -tearing (BES, polarimetry) + high-k – ETG ( $\mu$ -wave scattering)
- NSTX-U will access unique turbulence regime: high  $\beta$  + lower  $\nu^*$

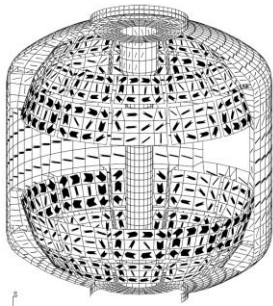


# Backup slides

## High-beta research

# NSTX is 1<sup>st</sup> tokamak to implement advanced resistive wall mode state-space controller, utilized it to sustain high $\beta_N \sim 6$

## Full 3-D model



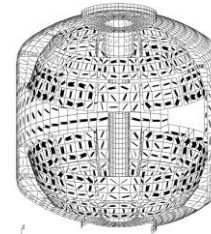
**-3000+ states**



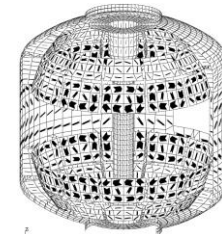
## State reduction (< 20 states)

RWM eigenfunction (2 phases, 2 states)

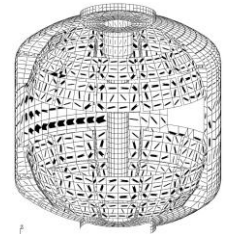
$(\hat{x}_1, \hat{x}_2)$



$\hat{x}_3$



$\hat{x}_4$



$\hat{x}_N$

truncate

- Device  $R, L$ , mutual inductances
- Instability  $B$  field / plasma response
- Modeled sensor response

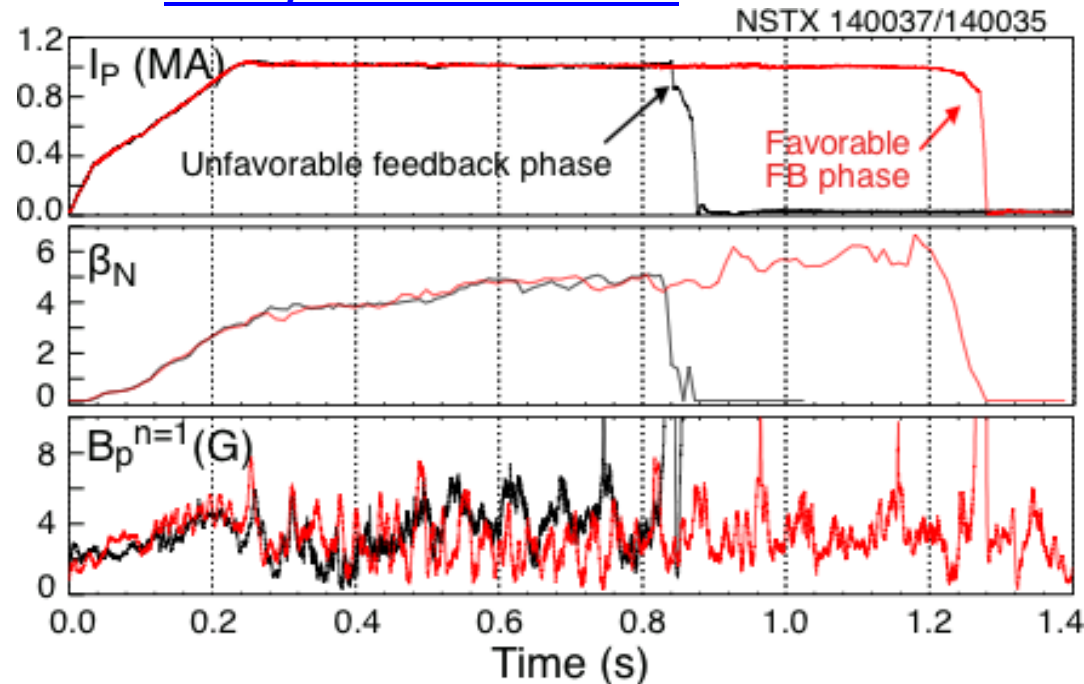
### Controller can compensate for wall currents

- Including mode-induced current
- Examined for ITER

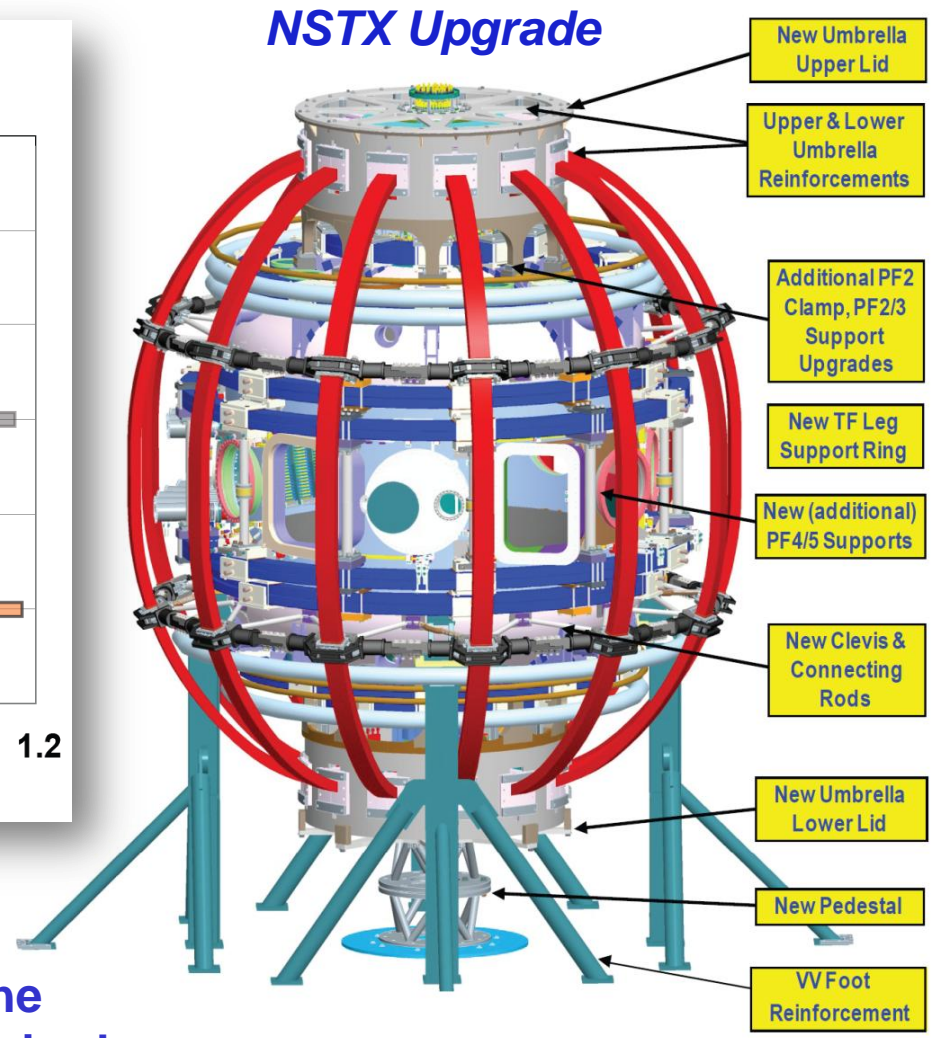
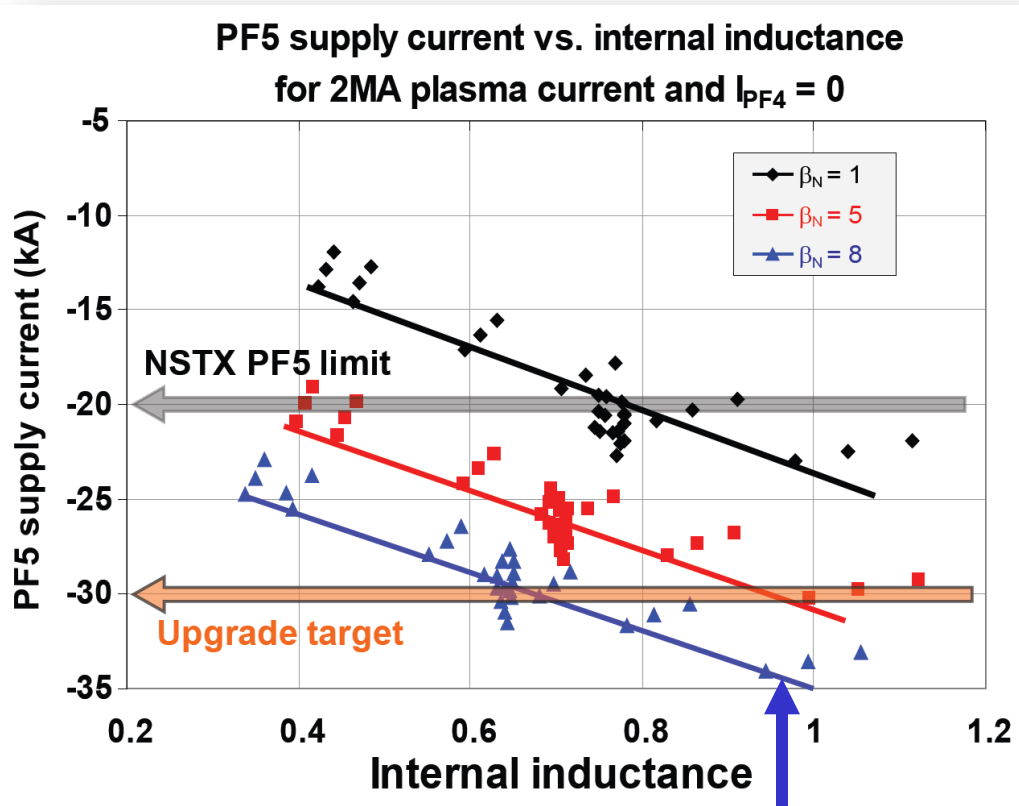
### Successful initial experiments

- Suppressed disruption due to  $n = 1$  applied error field
- Best feedback phase produced long pulse,  $\beta_N = 6.4$ ,  $\beta_N / I_i = 13$

## State space feedback with 12



# Upgrade structural enhancements designed to support high $\beta$ at full $I_p = 2\text{MA}$ , $B_T=1\text{T}$ : $\beta_N = 5, I_i \leq 1$ and $\beta_N = 8, I_i \leq 0.6$

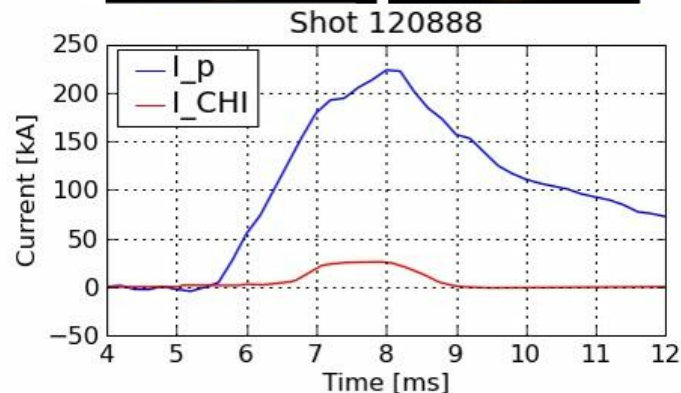
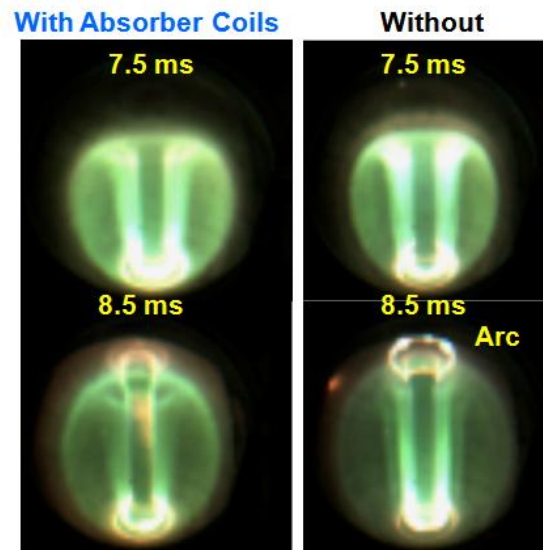
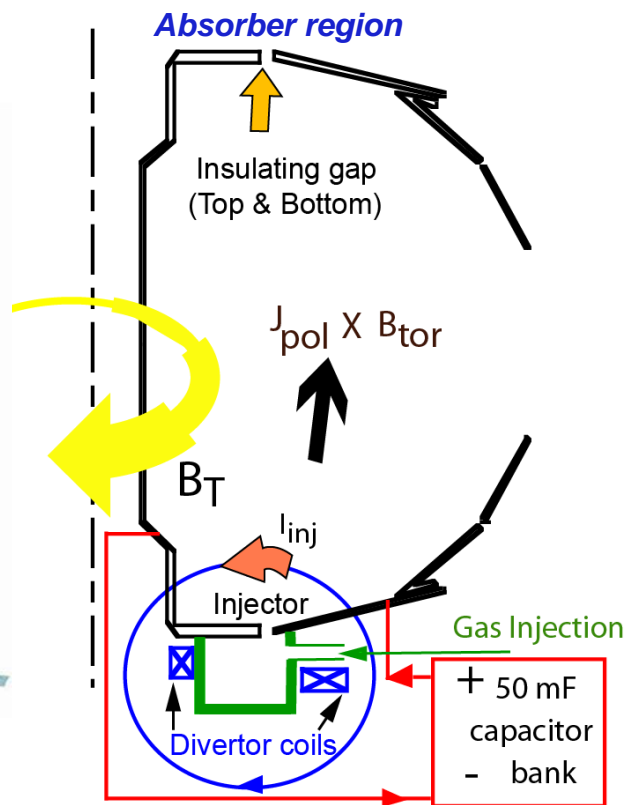
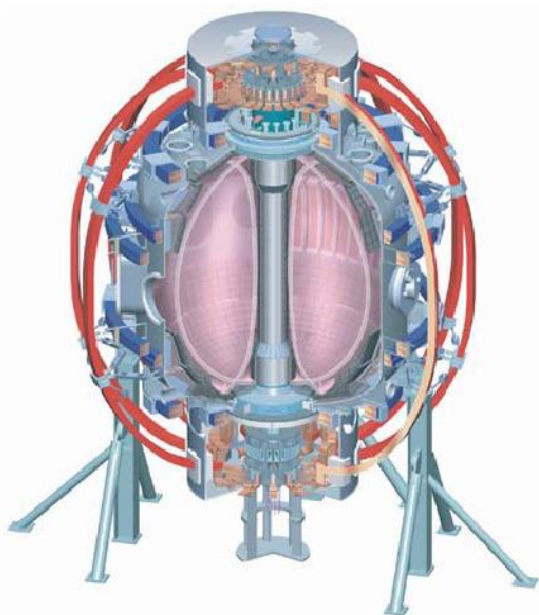


High  $I_i$ , high- $\beta_N$  scenarios determine the maximum vertical field (PF5) current required

# Backup slides

Start-up and sustainment research

# Transient CHI: Axisymmetric Reconnection Leads to Formation of Closed Flux Surfaces



$$I_P = I_{inj} (\psi_T / \psi_{inj}) \quad I_{inj} = 2\psi_{inj}^2 / (\mu_o^2 d^2 I_{TF})$$

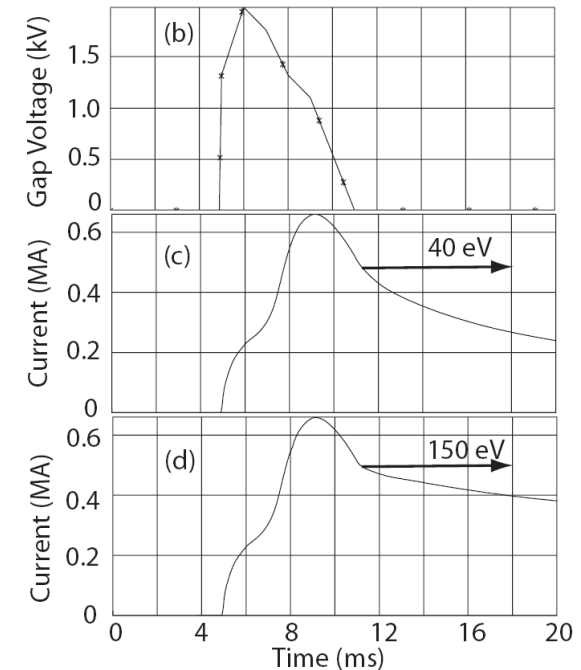
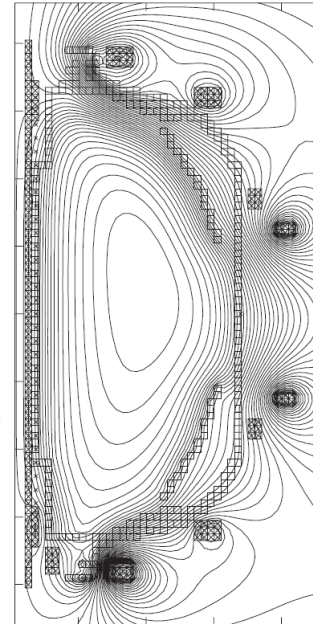
- Current multiplication increases with toroidal field
  - Favorable scaling with machine size
  - High efficiency (10 Amps/Joule in NSTX)

# Simulations of CHI project to increased start-up current in NSTX Upgrade, highlight need for additional electron heating

- TSC simulations of transient CHI consistent with NSTX trends
- Favorable projections for NSTX-U:
  - TF increased to 1T and injector flux increased to about 80% of max allowed → **can generate up to ~400kA closed-flux current**
  - Figs (a-c):  $T_e = 40 \text{ eV}$ ,  $Z_{\text{eff}} = 2.5$
  - Fig (d):  $T_e = 150 \text{ eV}$  for  $t > 12 \text{ ms}$



(a) Poloidal flux



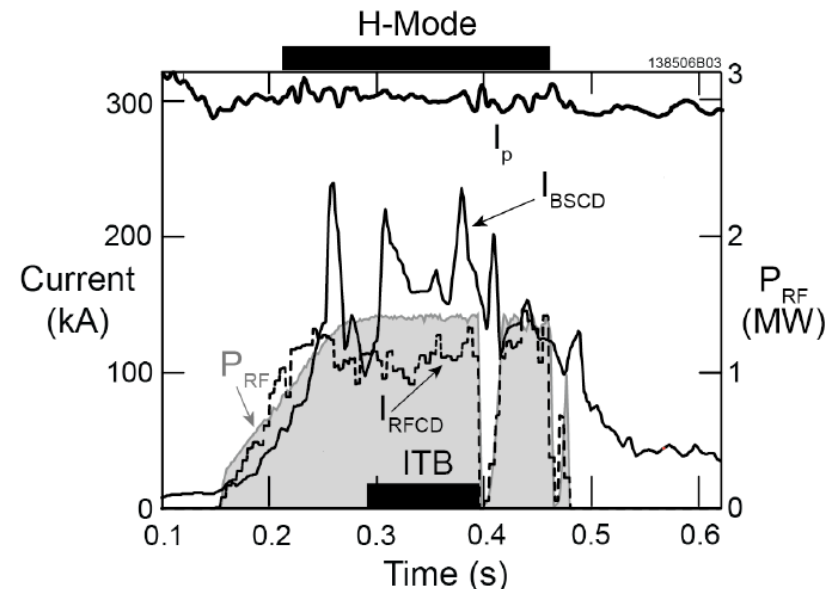
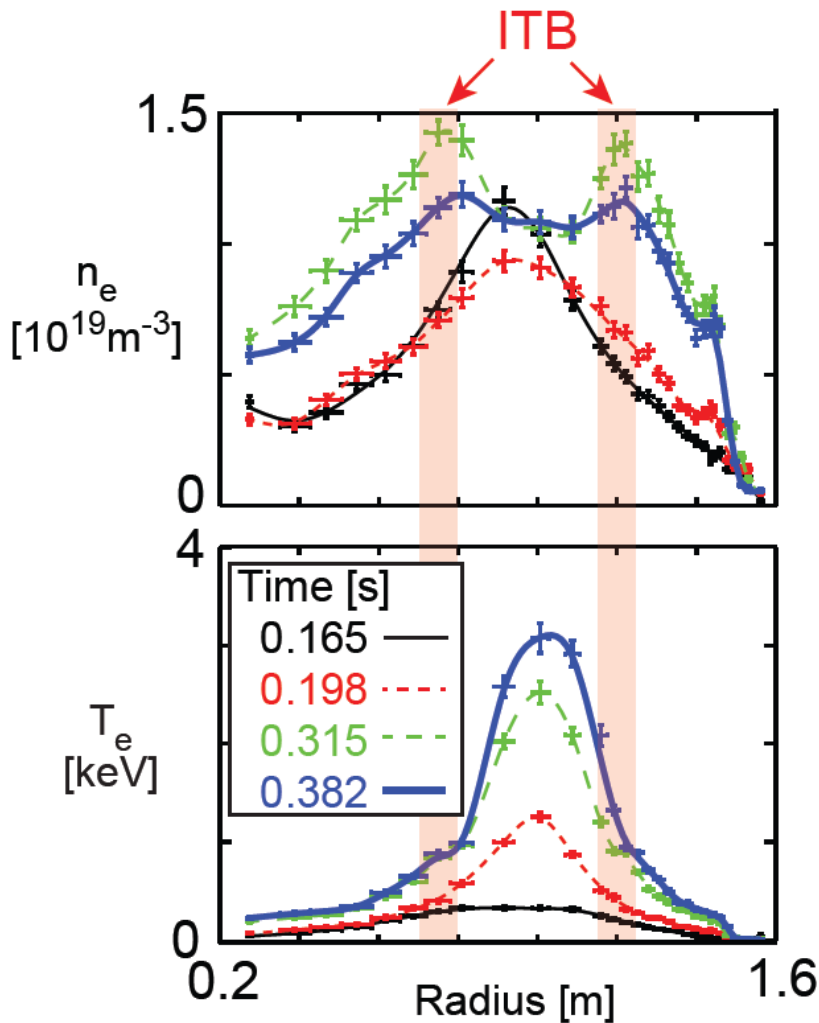
- $T_e \sim 150\text{-}200\text{eV}$  needed to extend current decay time to several 10's of ms
- Low density and  $\beta$  of CHI plasma + transient position (i.e. outer gap) evolution → HHFW coupling and heating very challenging
- NSTX CHI plasmas not over-dense → 28GHz ECH heating of 1T CHI plasma likely best option for generating non-inductive ramp-up target

See presentations by R. Raman and G. Taylor for more details

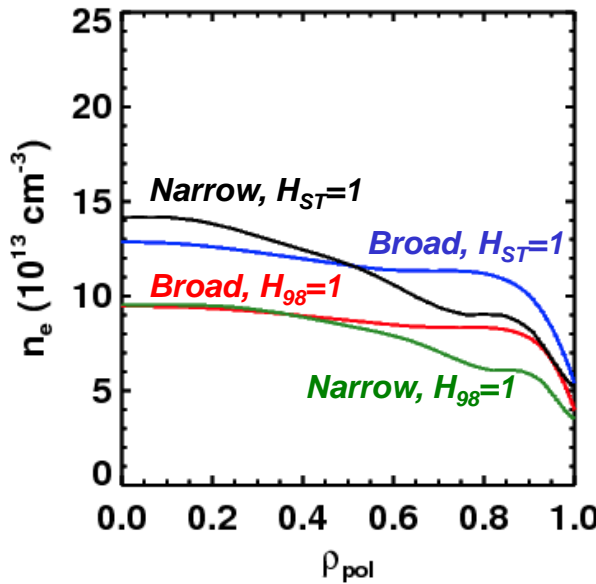
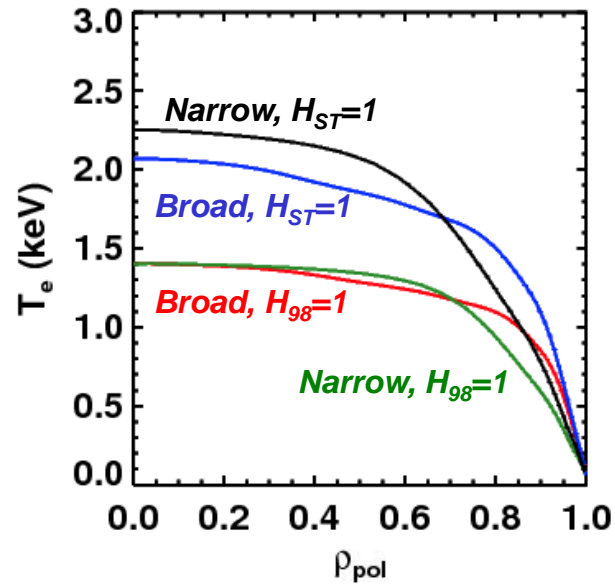
# HHFW promising for heating low current target plasma for NBI non-inductive ramp-up

Can heat  $I_p \sim 300\text{kA}$ ,  $200\text{eV}$  plasma to  $T_e = 3\text{keV}$  w/ low  $P_{\text{RF}} \sim 1.4\text{MW}$

- Form core + edge transport barriers
- Non-inductive fraction of 65-85%
  - 40-50% bootstrap, 25-35% RF-CD
- Projects to 100% non-inductive at  $P_{\text{RF}} = 3\text{-}4\text{MW}$  in NSTX-U
  - Target for NBI  $I_p$  ramp-up



# Scenario modeling using TRANSP projects to 100% non-inductive current at $I_p = 0.9\text{-}1.3\text{MA}$ at $B_T=1.0\text{ T}$

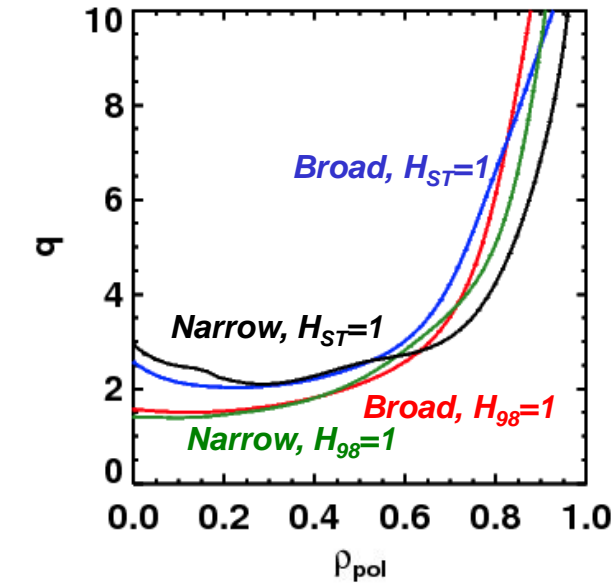


Dashed: ITER-98 confinement scaling

$$\tau_{98,y,2} \propto I_P^{0.93} B_T^{0.15} \bar{n}_e^{-0.41} P_{Loss}^{-0.69}$$

Solid: ST confinement scaling

$$\tau_{ST} \propto I_P^{0.57} B_T^{1.08} \bar{n}_e^{-0.44} P_{Loss}^{-0.73}$$



- **Fix:** 1.0T,  $P_{inj}=12.6\text{ MW}$ ,  $f_{GW}=0.72$
- **Fix:**  $A=1.75$ ,  $\kappa=2.8$
- Find the non-inductive current level for 2 confinement and 2 profile assumptions...*yields 4 different projections.*

Confinement	Profiles	$I_p$ [kA]	$\beta_N$
$H_{98}=1$	Broad	975	4.34
$H_{ST}=1$	Broad	1325	5.32
$H_{98}=1$	Narrow	875	4.87
$H_{ST}=1$	Narrow	1300	5.97



# Backup slides

## Cryo-pumping design

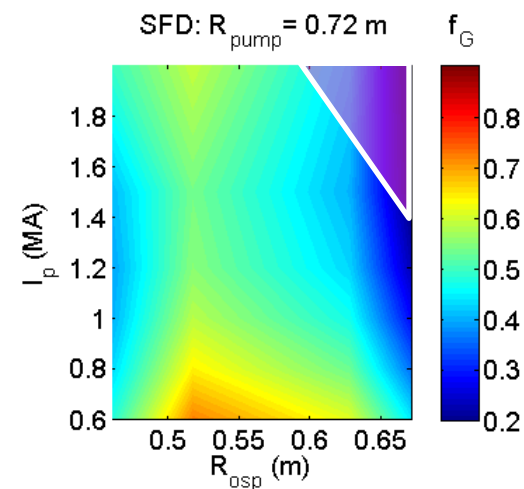
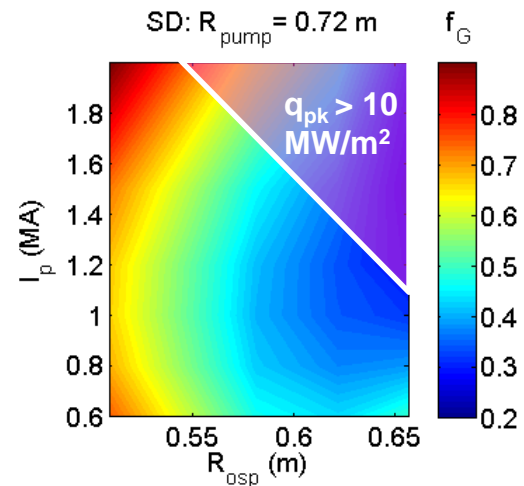
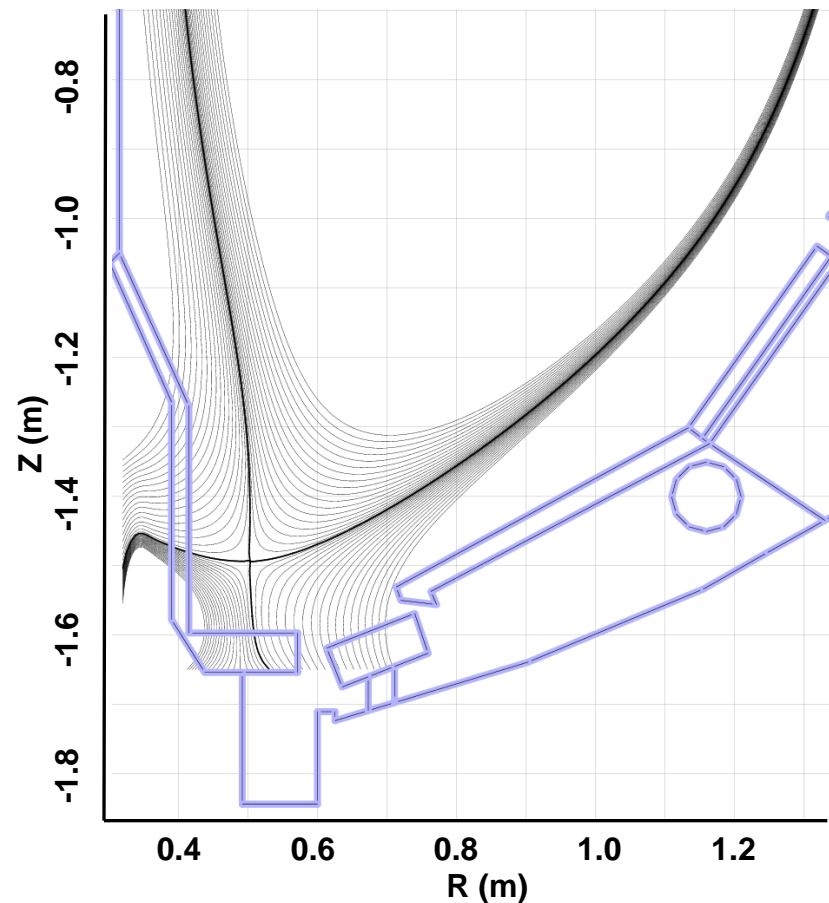
# Optimized plenum geometry capable of pumping to low density for a range of $R_{OSP}$ , $I_p$

- Equilibrium  $f_G$  down to  $< 0.5$

- Moving  $R_{OSP}$  closer to pump allows lower  $n_e$ , but limited by power handling

- High flux expansion in SFD gives *better* pumping with SOL-side configuration

- More plasma in far SOL near pump
- More room to increase  $R_{OSP}$  at high  $I_p$



*SOLPS geometry to be used in future calculations*

# Backup slides

Liquid metal and PFC research

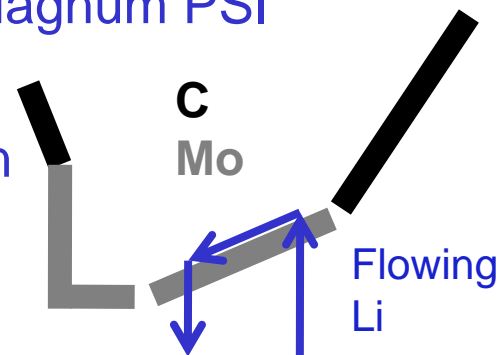
# Liquid metal PFCs should be pursued to mitigate risk of tungsten not extrapolating to fusion reactor.

- Recent FESAC report: “The uncertainty in establishing PFC solutions is high, as the environment is severe and the requirements for long lifetime are challenging.”
  - Tungsten is leading candidate but has issues with neutron damage, erosion, melting, brittleness, thermal fatigue.
- ReNeW highlighted that DEMO PFCs are much more challenging than ITER’s.
  - advocated substantial program to assess new ideas, incl. liquid metals (Li, Sn, Ga).
    - No neutron damage, erosion, thermal fatigue in liquids – but technical base less mature.
- Importantly, liquid flow over tungsten substrate may be unique way to eliminate net erosion and flaking to help make tungsten work
- **Liquid PFCs have potential to relieve over-constrained problem: they do not need to *simultaneously* satisfy plasma and nuclear loading constraints.**
- Significant uncertainties in both approaches suggest both W and liquids should be investigated
- ReNeW recommended: “*Liquid surface PFC operation in a tokamak environment...*”

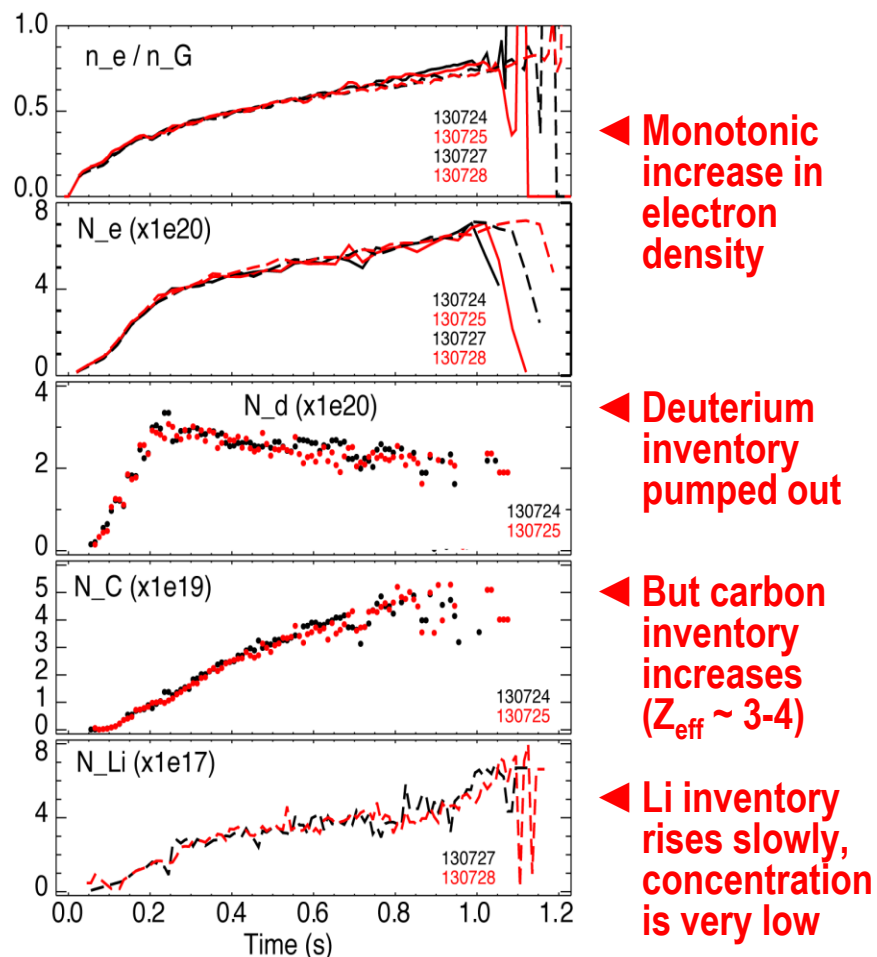
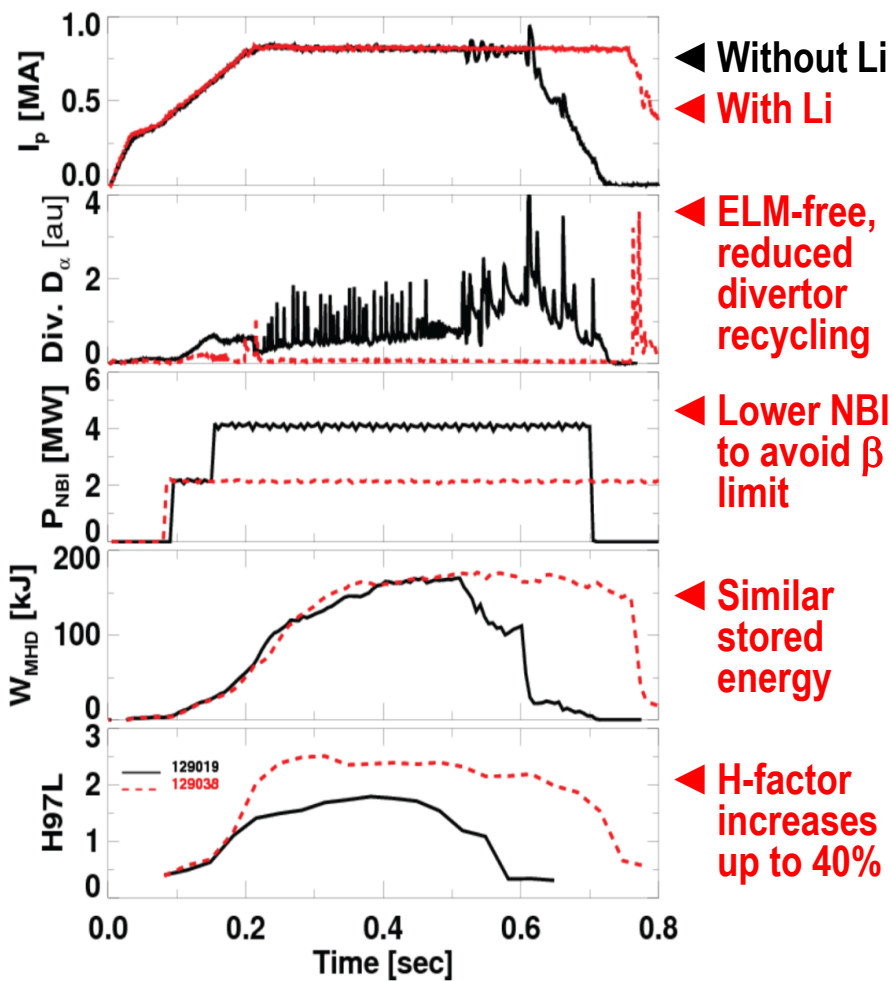
# PPPL/PU/NSTX-U team pursuing multidisciplinary approach to developing liquid metal PFCs for NSTX-U, FNSF, beyond

## Multi-scale R&D approach from atoms to PFCs:

1. Understand impact of lithium on core and edge transport and stability.
2. Assess D pumping vs. surface conditions:
  - Atomistic MD modeling (ORNL)
  - Lab expt. on ideal systems e.g. single xtal Mo + monolayer Li +  $D^0$ ,  $D^+$  beam.  
detailed surface analysis via XPS, AES, TPD, SAM... (Purdue / PPPL Labs)
2. Assess Heat Flux handling in linear plasma facility:
  - PFC prototype tests with high power plasmas in Magnum PSI
3. Tokamak integration:
  - XGC Kinetic modeling, non-equilibrium Li radiation
  - LTX liquid Li studies, MAPP -> LTX then NSTX-U
  - Li granule injector tests on EAST, then NSTX-U
  - Divertor Li-PFC design, then testing in NSTX-U



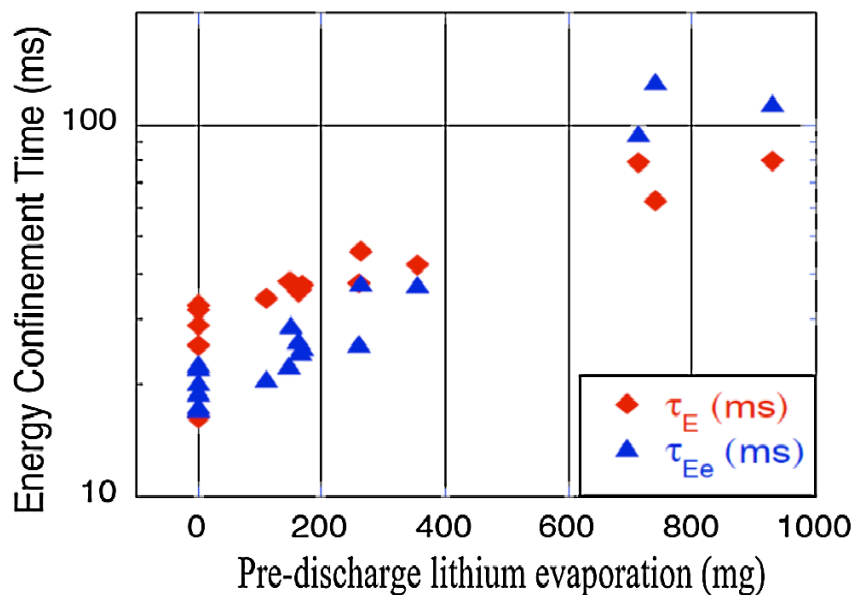
# Solid Li surface coatings: pump D, increase energy confinement, eliminate ELMs, but confine impurities too well



Based on these results, NSTX is shifting emphasis from D inventory control to C impurity reduction

# Lithium coatings will continue to be an important research tool for NSTX-U

R. Maingi, et al., PRL 107, 145004 (2011)

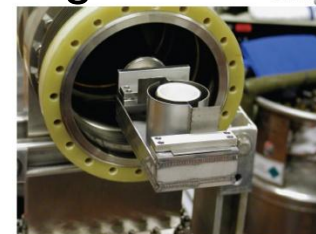


- Energy confinement increases continuously with increased Li evaporation in NSTX
- High confinement very important for FNSF and other next-steps

**what is  $\tau_E$  upper bound?**

- Work with LTX to understand Li chemistry, impact of wall temperature, Li coating thickness
- Assess D pumping vs. surface conditions (MAPP), lab-based surface studies, PFC spectroscopy
- Design/develop methods to increase Li coating coverage:

- upward evaporation
- evap into neutral gas
- Li paint sprayer



Y<sub>2</sub>O<sub>3</sub> crucible, Ta heater  
 > Tested to 700 °C

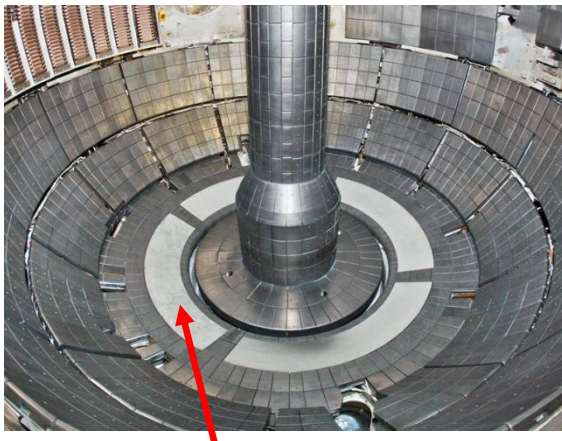
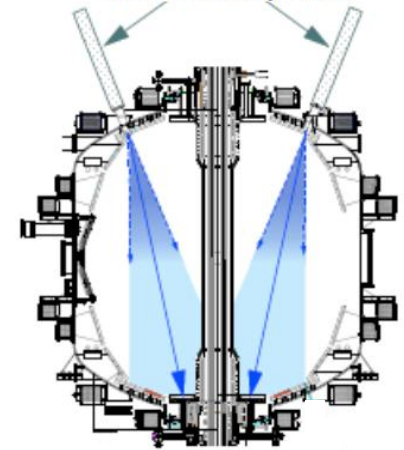
- Assess impact of full wall coverage on pumping, confinement
- Test Li coatings for pumping longer  $\tau_{\text{pulse}}$  NSTX-U plasmas

# NSTX is a world leader in assessing lithium plasma facing components as a possible PMI solution for magnetic fusion

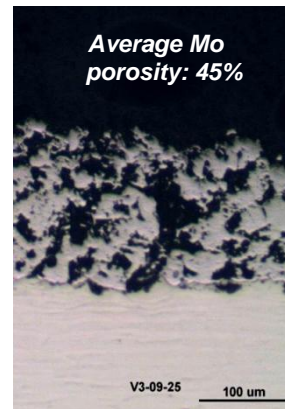
- **Solid Li surface coatings**: Pump D, increase confinement, stored energy, and pulse length, eliminate ELMs, reduce core MHD instabilities
- **Liquid Lithium Divertor (LLD) motivation**:
  - Provide volume D pumping capacity (> solid Li coatings) for increased pumping and duration
  - Potential for handling high heat flux (longer term)



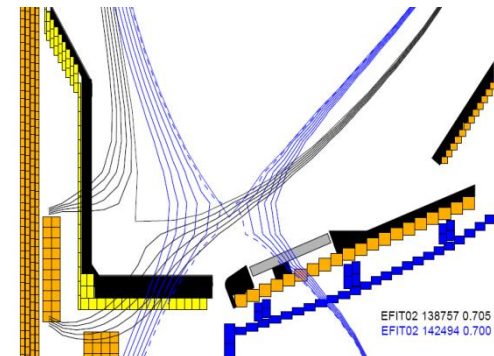
Dual Liquid Lithium Evaporator  
For Li wall coatings  
Now routinely used



**4 heatable LLD plates (Mo on Cu)**  
Surface temp: 160 – 350+ °C



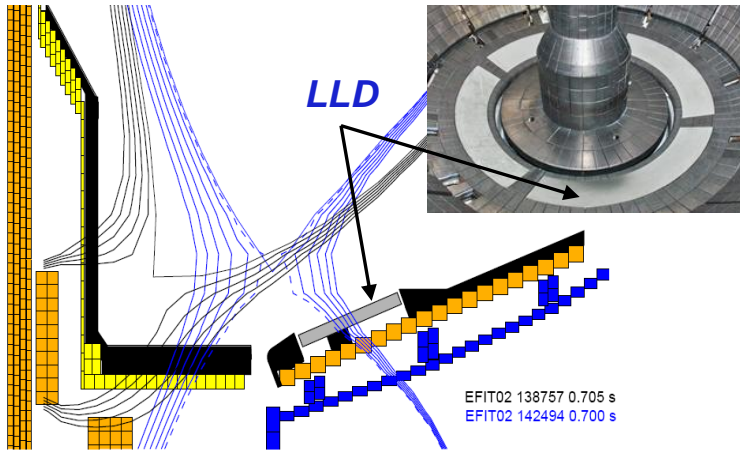
LLD surface cross section: plasma sprayed porous Mo



**Controlled scans of strike-point location:**  
On inboard divertor  
On LLD (outboard divertor)



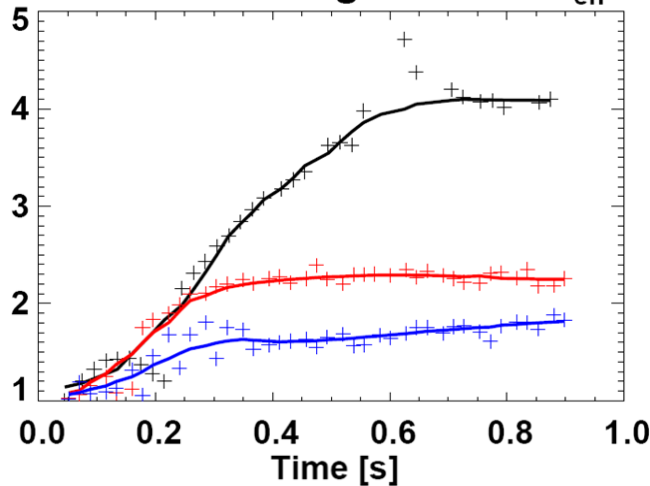
# Operation with outer strike-point on liquid lithium divertor (LLD) (porous Mo coated w/ Li) compatible w/ high plasma performance



LLD FY2010 results:

- LLD did not increase D pumping beyond that achieved with LiTER
- No evidence of Mo from LLD in plasma during normal operation
- Operation with strike-point on LLD can yield reduced core impurities
- Row of inboard Mo tiles installed for FY11-12 run, can re-use in NSTX-U

Volume-average carbon  $Z_{\text{eff}}$



◀ Strike-point on inner C divertor (no ELMs)

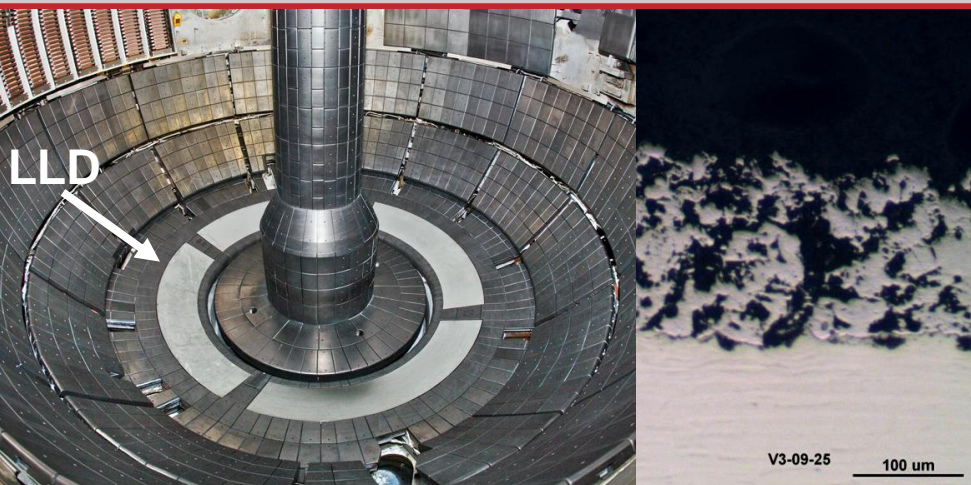
◀ Strike-point on LLD,  $T_{\text{LLD}} < T_{\text{Li-melt}}$

◀ Strike-point on LLD,  $T_{\text{LLD}} > T_{\text{Li-melt}}$  (+ fueling differences)

• No ELMs, no → small, small → larger

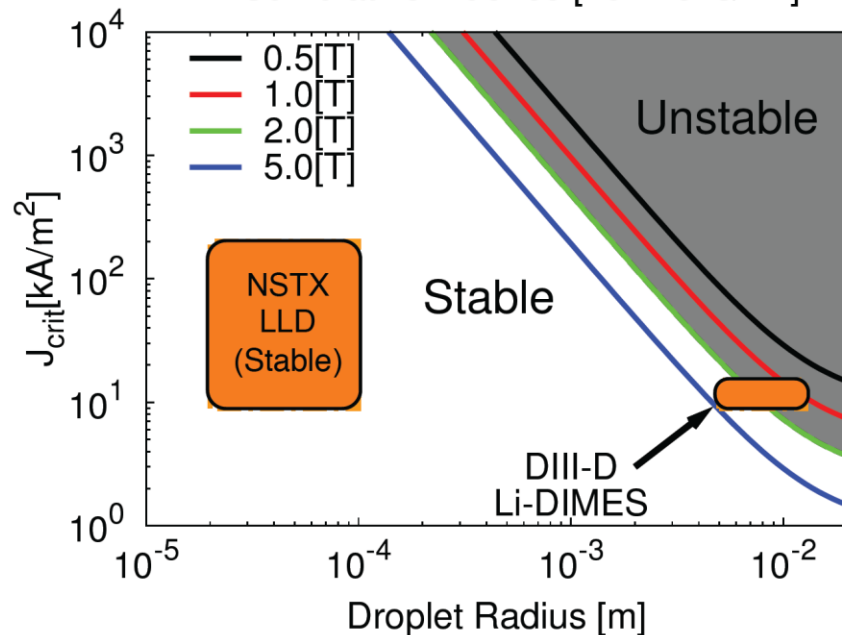
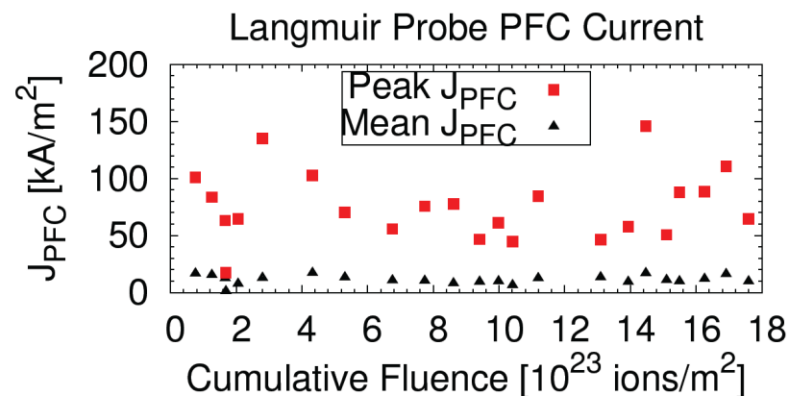
Li + plasma-facing component research will be continued, extended in NSTX-U

# LLD with optimized pore size and layer thickness can provide stable lithium surface



LLD surface cross section: plasma sprayed porous Mo

- LLD filled with 67 g-Li by evaporation, (twice that needed to fill the porosity).
- No major Mo or macroscopic Li influx observed even with strike point on LLD.
- No lithium ejection events from LLD observed during NSTX transients  $> 100 \text{ kA/m}^2$ 
  - Thin layers and small pore diameters increase critical current ( $J_{\text{crit}}$ ) for ejection.
  - Modelling consistent with DIII-D Li-DIMES ejection at  $10 \text{ kA/m}^2$  and NSTX experience.



M.A. Jaworski, et al., J. Nucl. Mater. 415 (2011) S985.  
D. Whyte, et al., Fusion Eng. Des. 72 (2004) 133.

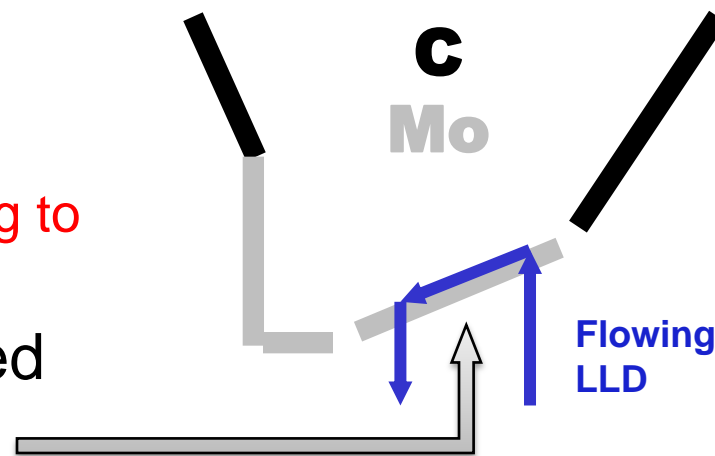
# Flowing LLD will be studied as alternative means of particle and power exhaust, access to low recycling

- LLD, LTX → liquid Li required to achieve pumping persistence
  - Flowing Li required to remove by-products of reactions with background gases
- Substantial R&D needed for flowing Li
- Need to identify optimal choice of concept for pumping, power handling:
  - Slow-flowing thin film (FLiLi)
  - Capillary porous system (CPS)
  - Lithium infused trenches (LiMIT)

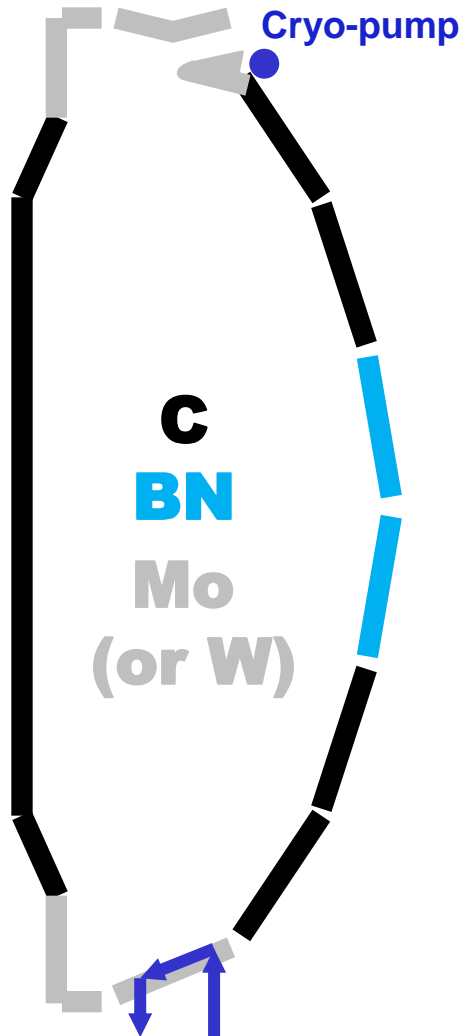
All systems above require active cooling to mitigate highest heat fluxes of NSTX-U
- Elimination of C from divertor needed for “clean” test of LLD D pumping
  - May need to remove all C PFCs?

## Possible approach:

- Dedicate 1-2 toroidal sectors (30-60° each) to LLD testing (and/or integrate with RDM?)
- Test several concepts simultaneously
- Full toroidal coverage after best concept is identified



# Direct comparison of cryo-pumping and flowing LLD by end of next 5 yr plan would inform FNSF divertor decisions

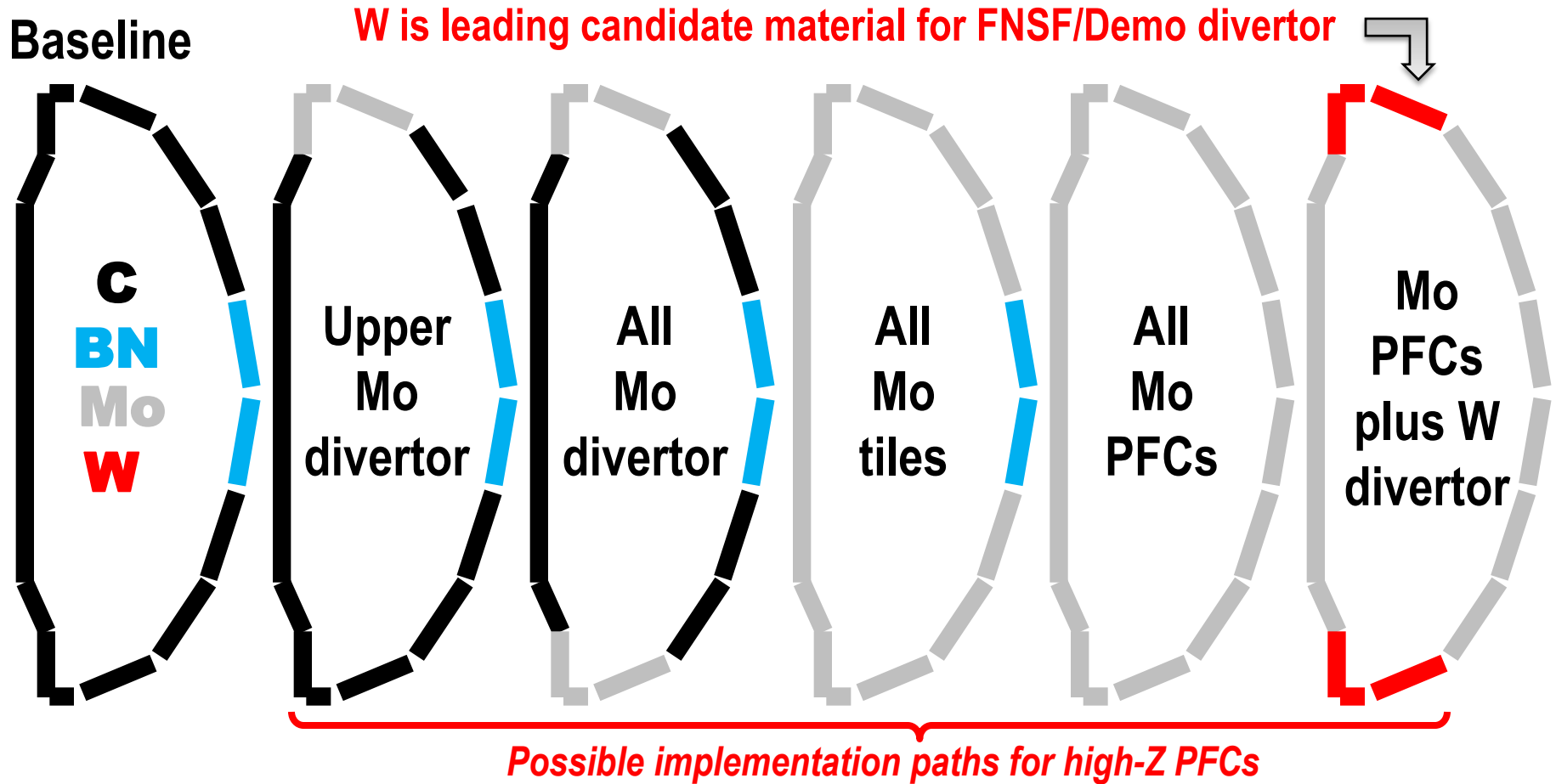


- Partially-detached snowflake + cryo-pump may provide sufficient heat-flux mitigation and particle control for NSTX-U, FNSF
- However, erosion of solid PFCs could pollute plasma, damage FNSF divertor/FW
  - FNSF at 30% duty factor  $\rightarrow \sim 10^2 - 10^3$  kg net erosion / year for typical FNSF size & power
  - Further motivates research in flowing liquid metals
- 5 year plan for divertors (present thinking):
  - Dedicate upper divertor to cryo-pump
  - Dedicate lower divertor to flowing liquid Li tests, materials analysis particle probe (MAPP)

Flowing LLD, MAPP probe, possible replaceable divertor module (RDM)

# NSTX-U 5 year plan goal: transition to (nearly) complete wall coverage w/ metallic PFCs to support FNSF PMI studies

- Assess compatibility of high  $\tau_E$  and  $\beta$  + 100% NICD with metallic PFCs



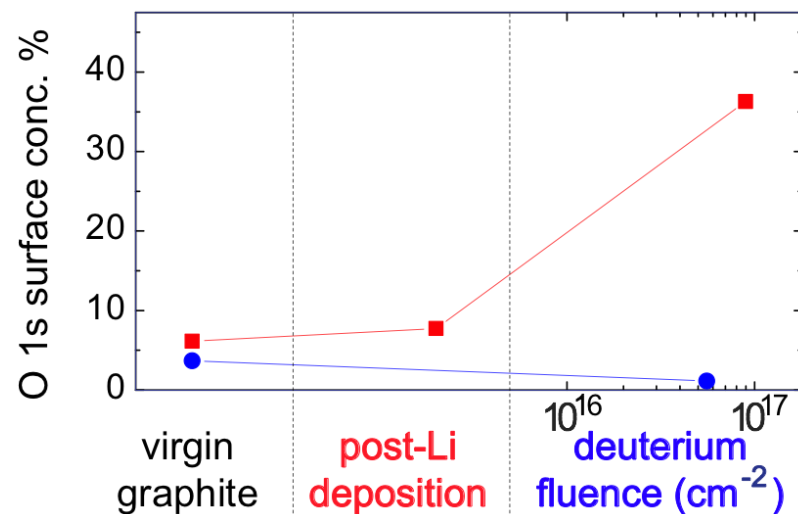
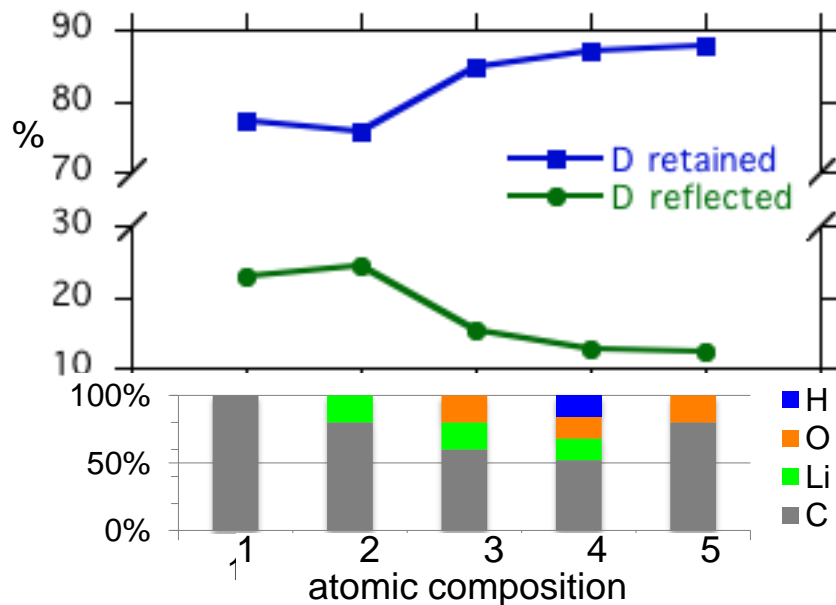
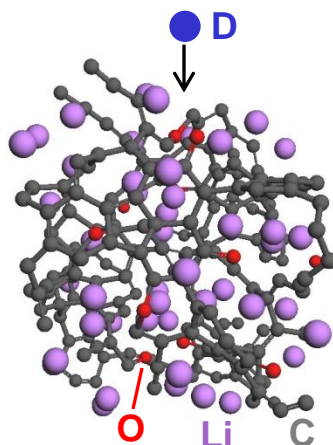
Beginning of 5 yr plan



End of 5 yr plan

# Simulations + lab results show importance of O in Li PMI

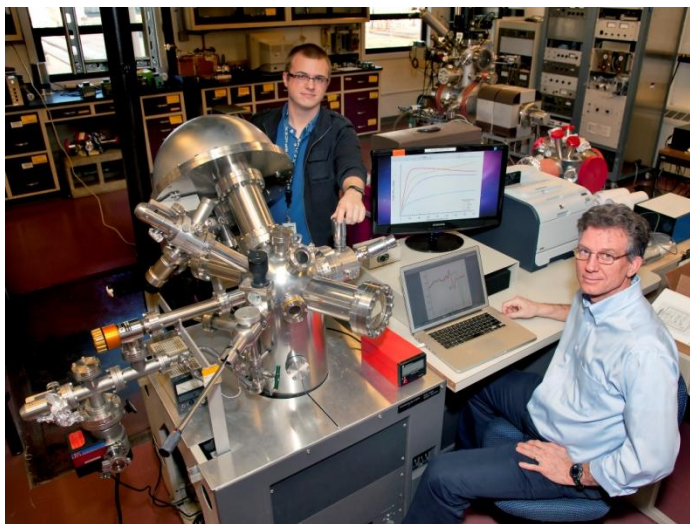
Quantum-classical atomistic simulations show that surface oxygen plays a key role in the deuterium retention in graphite. [ORNL, submitted to Nature Comm.]



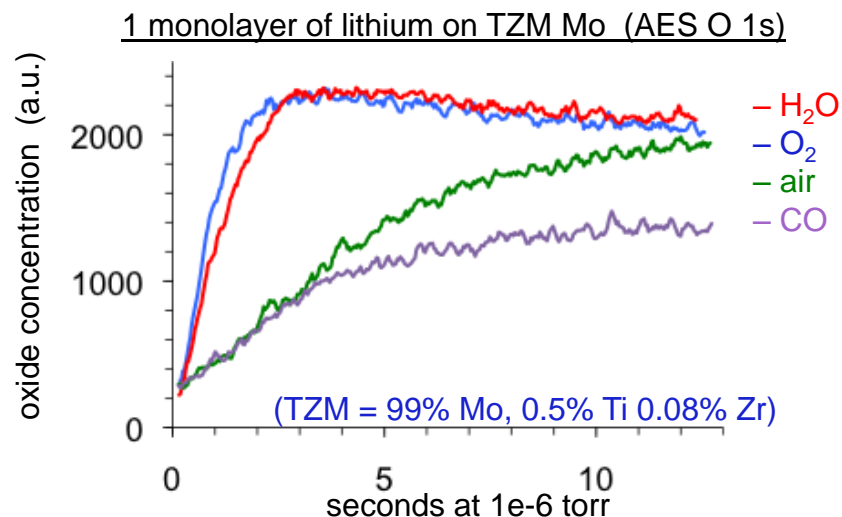
- XPS measurements (*Purdue*) show that 2  $\mu\text{m}$  lithium increases the surface oxygen content of lithiated graphite to about 10%.
- Deuterium ion irradiation of lithiated graphite greatly enhances the oxygen content to 20% - 40%.
- In stark contrast, D irradiation of a graphite sample without lithium actually *decreases* the amount of O on the surface.
- Result explains why Li on C pumps D so effectively

# PPPL/PU collaboration shows lithium reacts quickly with residual gases

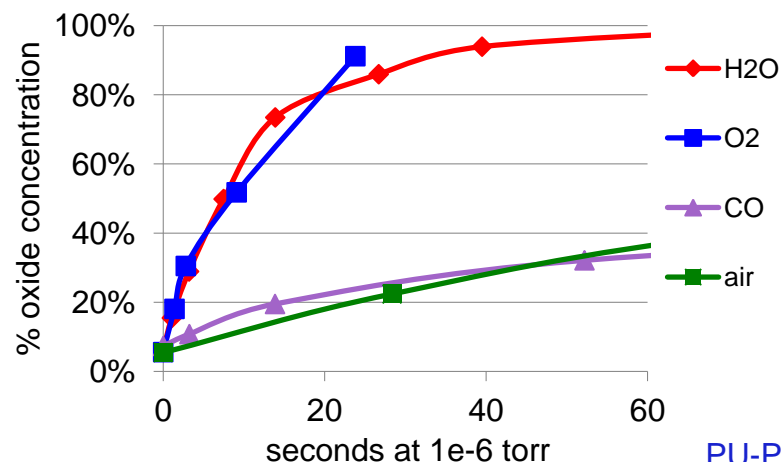
## New Surface Analysis Labs at PPPL



## Li surface oxidation time



## Solid lithium (XPS Li 1s)



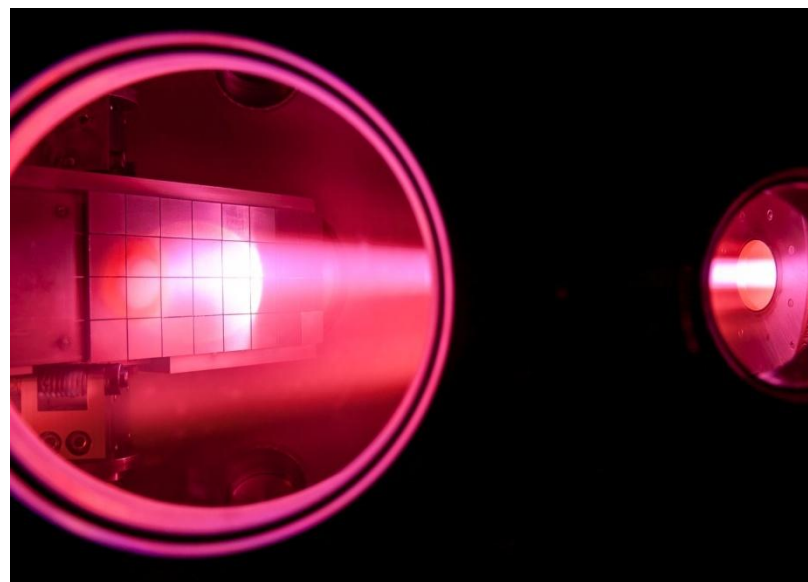
- Surface analysis experiments show PFC oxide coverage is expected in 10s of seconds from residual H<sub>2</sub>O at typical NSTX intershot pressures ~1e-7 torr.
- Plasma facing surface after Li evaporation is a mixed material rather than 'lithium coating'.
- **Short reaction times motivate flowing Li PFCs**

# Prototype Li-PFC materials testing at Magnum-PSI

NSTX-U PFCs (ATJ, TZM (Mo), W) will be tested with and without Li coatings at NSTX-U pulse lengths and power levels with extensive diagnostics

Planned investigations:

- Li coating lifetime
- Hydrogenic recycling/retention as a function of exposure time & temperature.
- Erosion, migration, impurity production with and without lithium.



Magnum-PSI parameters relevant to NSTX-U

- 1.4 T for 12 s
- 10 MW/m<sup>2</sup>
- $N_e \sim 1.2 \times 10^{20} \text{ m}^{-3}$
- $T_e \sim 3 \text{ eV}$
- Bias  $\leq 100 \text{ V}$
- Extensive diagnostics



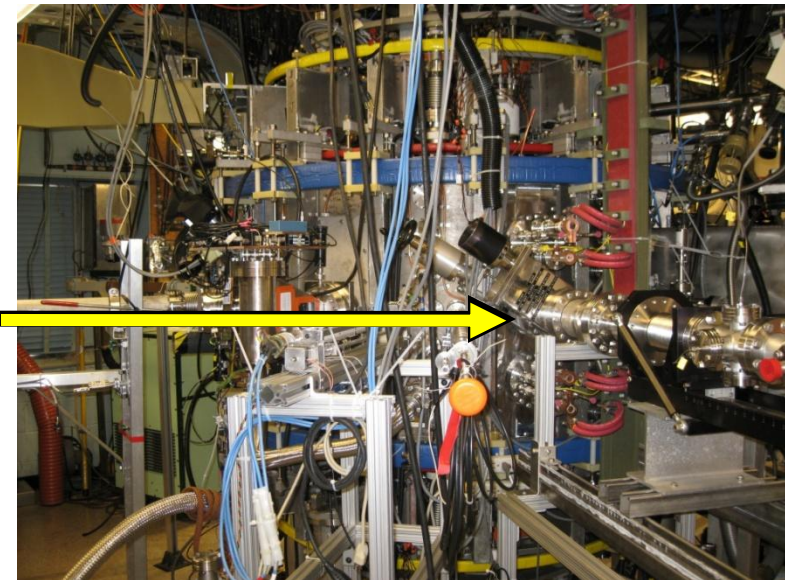
# LTX is providing all-metal-wall tokamak investigating Li chemistry, temperature, thickness...

- Lithium Tokamak Experiment has:
  1. 120 cm<sup>2</sup> Li-filled dendritic W limiter heatable  $\leq 500$  C
  2. Thick ( $>100$  micron) evaporated Li films on 3,000 – 5,000 cm<sup>2</sup> upper heated liner
  3. Few hundred cm<sup>3</sup> pool of liquid Li in the lower shells (total  $\leq 85\%$  of plasma surface)
- Will investigate plasma-surface interactions, Li influx vs. temp., confinement, Te profile, liquid metal flows in B fields up to 0.3T
- Materials Analysis and Particle Probe (MAPP) will be used first on LTX in support of NSTX milestone R(13-2): “Investigate relationship between lithium-conditioned surface composition and plasma behavior” and transferred to NSTX-U later.
- MAPP’s innovative design enables sample exposure to plasma and inter-shot surface analysis.

MAPP



MAPP will be installed on midplane LTX port



# Lab-based R&D on liquid metal technology will inform long term PFC decisions:

Pre-NSTX-U restart R&D initiated by PPPL:

1. Laboratory studies of D uptake as a function of Li dose, C/Mo substrate, surface oxidation, wetting...
2. Tests of prototype of scalable flowing liquid lithium system (FLiLi) at PPPL and on HT7
3. Basic liquid lithium flow loop on textured surfaces
4. Analysis and design of actively-cooled PFCs with Li flows due to capillary action and thermoelectric MHD
5. Magnum-PSI tests begin June 2012

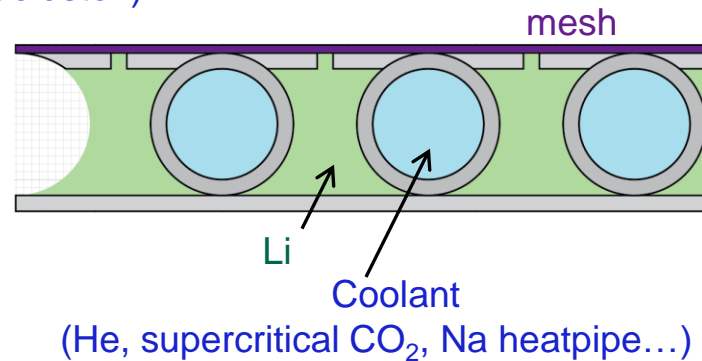
• Four proposals on Li-PFCs submitted to OFES Materials Solicitation to extend above work.

• Preparing for upcoming international collaboration solicitation, which will include possible tests of Li PFCs on HT-7 and EAST

Thin flowing Li film in FLiLi (Zakharov)



Soaker hose capillary porous system concept (Goldston)



# NSTX/EAST lithium collaborations

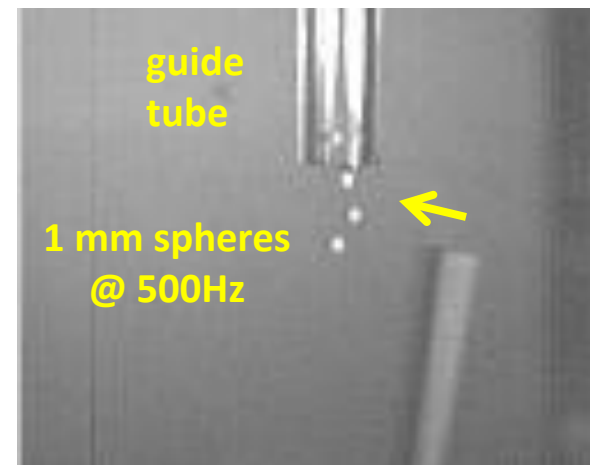
EAST is only other divertor H-mode facility using Li

- NSTX Li powder dropper achieved 1<sup>st</sup> H mode on EAST and drastically reduced MHD (in backup).
- 2<sup>nd</sup> dropper being built by ASIPP.
- Li granule injector to be installed on EAST midplane - will be used to trigger ELMs and control MHD

Plans:

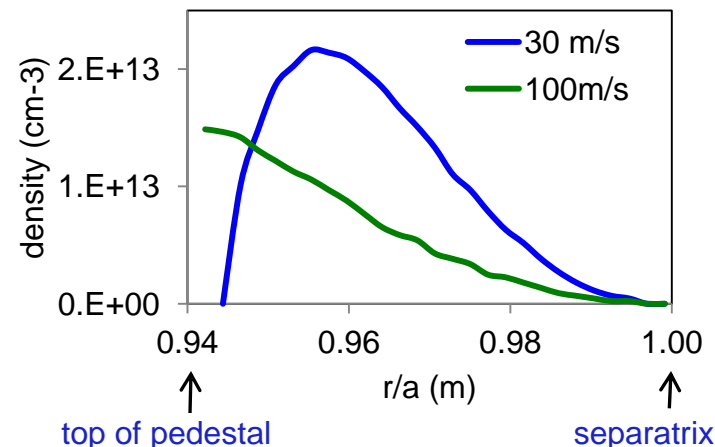
- Assess interplay between cryo-pumping and lithiumization, and high-Z PFC interactions/synergies with lithium
- Study effects of Li on thermal and particle transport, further develop sustained/long-pulse lithium delivery systems (Li injector, dropper)

Continuous Li delivery may be essential for long pulses.



Lithium granules injected using 95 m/s “impeller”

Li deposited between pedestal and separatrix



# PPPL Lithium Granule Injector Tested on EAST

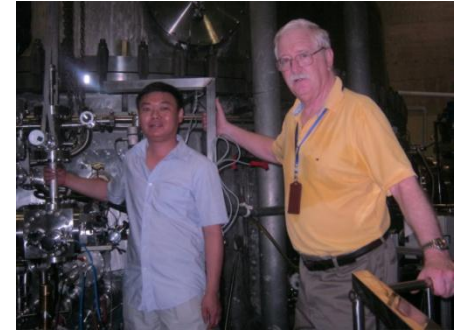
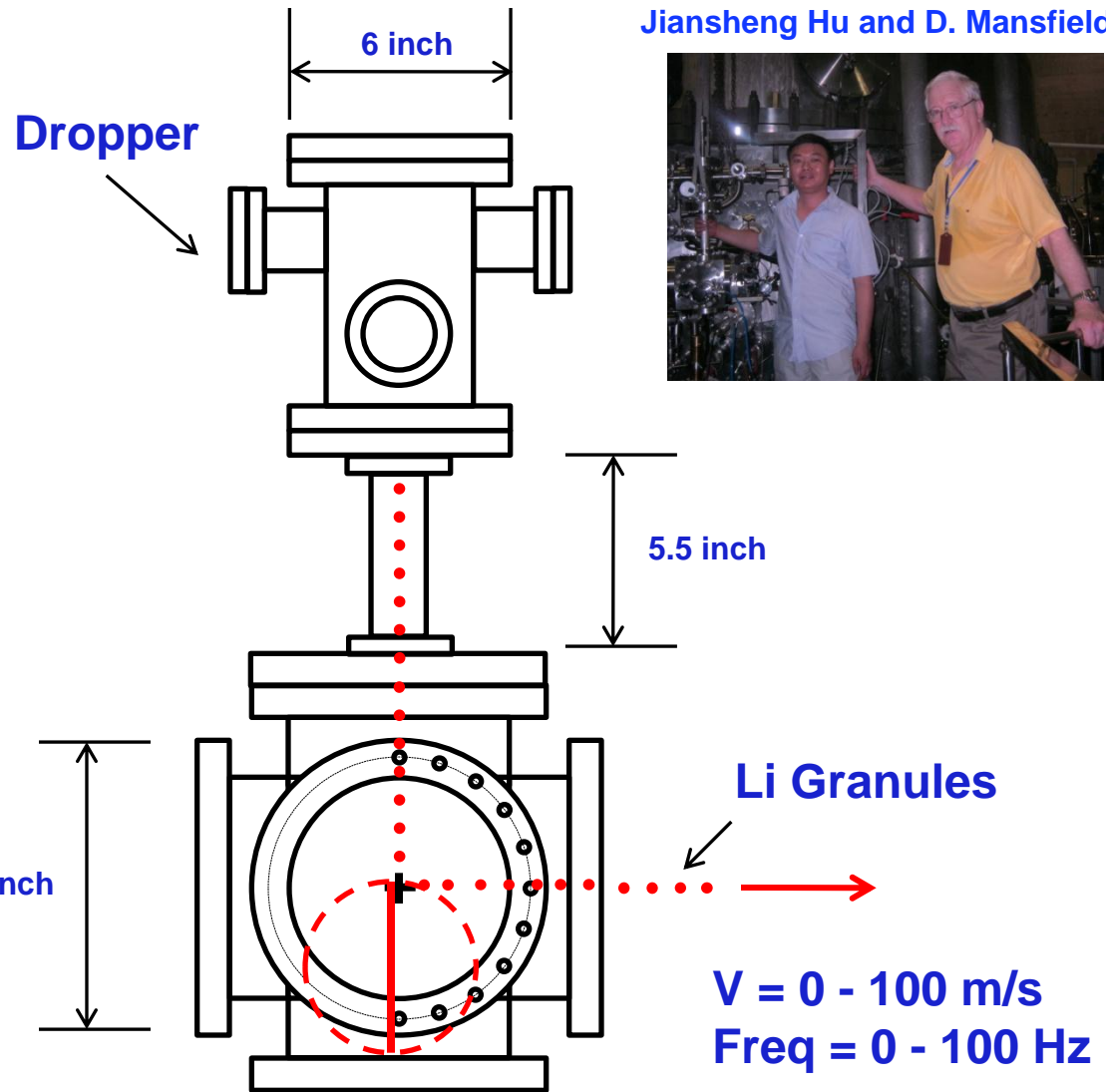
Dennis Mansfield (PPPL, retired)  
Lane Roquemore (PPPL)

**Independent Control:**  
**Granule Size**  
(change between shots)



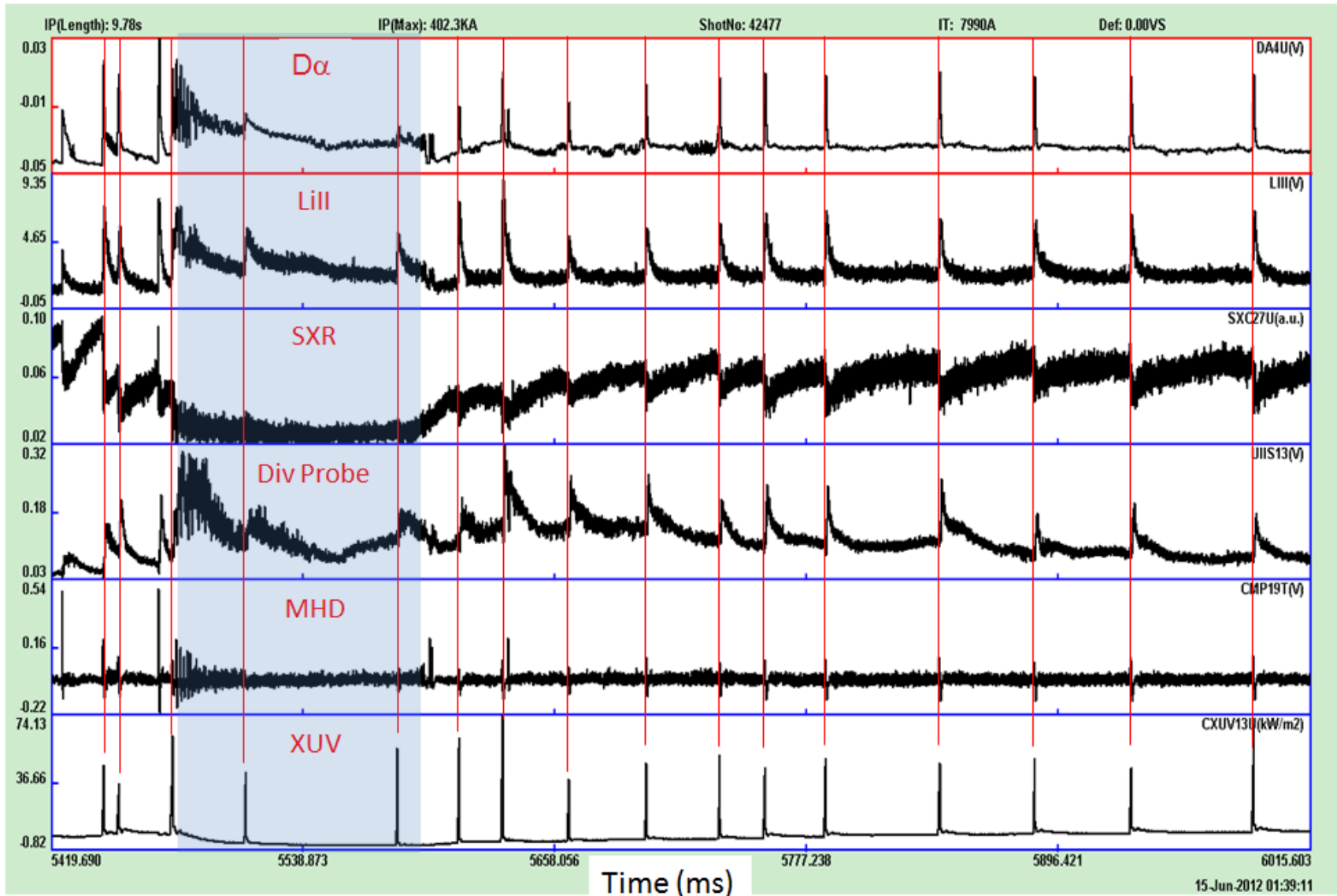
**Injection Speed**  
(ramp during shots)

**Pacing Frequency**  
(ramp during shots)



# Triggered ELMs (~ 25 Hz) with 0.7 mm Li Granules @ ~ 45 m/s

→ could be very useful for triggering ELMs in Li-ELM free H-modes in NSTX-U



# NSTX Upgrade will extend normalized divertor and first-wall heat-loads much closer to FNS and Demo regimes

