	X-U Machin	ics Laboratory e Proposal					
Title: TMB sequencing in s	support of XP150	)5					
OD VI ID 400	D :: 0	Effective Date:					
OP-XMP-108	Revision: 0	Expiration Date: (2 yrs. unless otherwise stipulated)					
	Proposal App	rovals					
Responsible author:		Date					
Charles Skinner Charles	es Skinner	7/10/15					
ATI (NSTX-U Physics Ops): Z	Pennis W	Date 7/13/15					
RLM (NSTX-U Expt. Research (	RLM (NSTX-U Expt. Research Ops):						
Responsible Division: <b>Experi</b> n	nental Research	Operations					
1	Procedure Requi designated by 1						
NSTX Work Permit	_						
	_	RLM					
NSTX Work Permit	_	T-MOD (OP-AD-03)					
NSTX Work Permit	_	T-MOD (OP-AD-03)					
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	REVIEWERS (design	nated by F	RLM)								
Organization/Position	Name	Signature									
ATI	D. Mueller	Dennis Mueller									
Test Director											
Independent Reviewer	W. Blanchard	W. Blanchard    Digitally signed by W. Blanchard   Dix cnW. Blanchard on-PPPL our-Engineering.   email-widen/chalepopl.gov., cu.U.   Date: 7015/73.081332-04000									
NB system											
RF systems											
FCPC systems											
Diagnostics											
		11 57	7.6								
	TRAINING (designation)	ited by RI	LM)								
Training required: No	Yes Instruc	tor									
Domannal (amount in	h title on individual name	2)	Read	Instruction	Hands-						
Personner (group, jo	b title or individual name	=)	Only	Instruction	On						
RLM				1							

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## NSTX-U MACHINE PROPOSAL

TITLE: **TMB gas timing sequence for OPG 155**AUTHORS: **Charles Skinner, William Blanchard**No. **OP-XMP-108**DATE: **8/7/15** 

## 1. Overview:

This XMP supports XP1505 'Optimising Boronization'. It specifies MAPP and deposition monitor configuration and the TMB gas timing sequence for NSTX-U boronization using TMB GDC per OPG 155. No plasma discharges are involved.

## 2. Justification:

This XMP supports XP1505.

## 3. Plan:

- 1) Load the Materials Analysis Particle Probe with two ATJ, one TZM and one Au samples and pump down per D-NSTX-DG-789 'Materials Analysis Particle Probe (MAPP) pump down procedure'.
- 2) Perform baseline XPS analysis of MAPP samples per OP-DG-776.
- 3) Insert MAPP into NSTX-U vessel.
- 4) Open shutters for deposition monitors at Bay F bottom, Bay I and Bay B midplane and Bay E top (if not already open).
- 5) Run TMB GDC at lowest practical pressure and exhaust 1.5 g-TMB through the Bay D upper centerstack injector. Record conditions in Table 1
- 6) Run TMB GDC at lowest practical pressure and exhaust 1.5 g-TMB through the Bay F midplane injector. Record conditions in Table 1
- 7) Run TMB GDC at lowest practical pressure and exhaust 1.5 g-TMB through the Bay C lower injector. Record conditions in Table 1
- 8) Run TMB GDC at <u>twice</u> the lowest practical pressure and exhaust 1.5 g-TMB through the Bay D upper centerstack injector. Record conditions in Table 1
- 9) Run TMB GDC at <u>twice</u> the lowest practical pressure and exhaust 1.5 g-TMB through the Bay F midplane injector. Record conditions in Table 1
- 10) Run TMB GDC at <u>twice</u> the lowest practical pressure and exhaust 1.5 g-TMB through the Bay C lower injector. Record conditions in Table 1
- 11) Withdraw MAPP from NSTX-U vessel
- 12) Perform XPS analysis of exposed MAPP samples per OP-DG-776
- 13) Retrieve MAPP samples per D-NSTX-DG-789 'Materials Analysis Particle Probe (MAPP) pump down procedure'.

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	time		MAPP	retrieved													
	time		MAPP	inserted													
	time	QMB	shutter	closed													
	time	QMB	shutter	oben													
	MFC flow			torr-I/s													
	time		Injection	end													
Date:	PLC time		Injection	start													
	sensotec	dTMB	cylinder	pressure							 		 			 	
Table 1	species		gas	(He/dTMB)													
	Vessel	)	PE1														
XMP-108	TMB	Injection	valve	(D,F,C)													

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All re	equirements are specified in OPG 155	
5. Sign of	f at run time:	
5.1	Permission to Proceed:	
		Physics Operations Head
5.2	Documentation of results:	
	Documentation of the results complete copies to Cognizant Physicist and Head	ed, attached to proposal and sent to Ops. Center with d of Physics Operations.
		Cognizant Physicist/Test Director

Required machine, beam, ICRF and diagnostic capabilities:

14) 4.

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