

TO: DISTRIBUTION
FROM: C NEUMEYER
SUBJECT: RESPONSE TO CHITS FROM FRICTION COATING PEER REVIEW

The following is the response to chits generated at the subject review held on 10/27/04, and chaired by L. Dudek under WP#1164.

Chit#	Description	Author	Committee	Response
1	The TF column rotation produces a translation and rotation on the box. The rotation leads to a frictional shear at the front of the box that probably exceeds the load estimated.	Schmidt	Concur	Memo 13-041208-CLN-01 provides a revised analysis of this situation.
2	The 80/100 grit provides the same coefficient as the 60/80 grit with a thickness of 7.5 mils as compared to the 12.5 mils for the 60/80.	Kozub	Use 80/100	SOW was changed to call out the 80/100 grit
3	Coat only the surfaces mating to the outer flag boxes	Dudek	Confirm SF on inner > outer flag SF	Memo 13-041208-CLN-01 indicates that loads on inners are very similar to outers due to the fact that the outermost hub disk provides the only linkage to the spline, and all loads must therefore pass through the inner flag boxes.

4	<p>The interconnected hub disk annuli numbers 2 and 3 form a structure which is stiff in opposing conical deformations. It may be sufficiently stiff to protect flag joints even if slipping occurs between flag boxes and the hub disk annuli. If so, then applying the coating is not necessary.</p> <p>Recommend analyzing the joint stress situation in the event slipping occurs, to see whether it would be OK.</p>	Woolley	Concur	<p>Per I. Zatz e-mail 11/22/04, "According to the analysis of in-plane, only, at EOFT, if the shear transfer between the box and hub were removed, the amount of moment that would have to be carried across the joint would increase by more than a factor of two. Although I do not have a 'frictionless' benchmark' that includes out-of-plane, I expect that the situation would only be worse."</p>
5	<p>Verify the type of stainless steel that the hub and boxes were constructed of.</p> <p>Samples should be made of the same material.</p>	Chrzanowski	Use hardness tests to determine if samples and hub parts are the same.	<p>Inner disks connected by gussets are 316SS, and outer disks are 304SS. Samples were made from 304SS.</p> <p>Recommended hardness tests will be made when samples are tested.</p>

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M Ono
I Zatz

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J Schmidt

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M Kalish
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T Kozub
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