



Incremental upgrades toward high-heat flux, liquid lithium PFCs in the NSTX-U*

MA Jaworski¹, P Rindt², K Tresemer¹, A Brooks¹, S Gerhardt¹, TK Gray³,
R Kaita¹, N Lopes-Cardozo², J Menard¹, M Ono¹, CH Skinner¹

¹Princeton Plasma Physics Laboratory

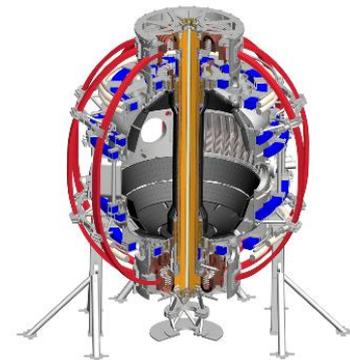
²TU/Eindhoven

³Oak Ridge National Laboratory

4th International Symposium on Lithium Applications in Fusion
Devices

Granada, Spain, September 29, 2015

*Work supported by DOE contract DE-AC02-09CH11466

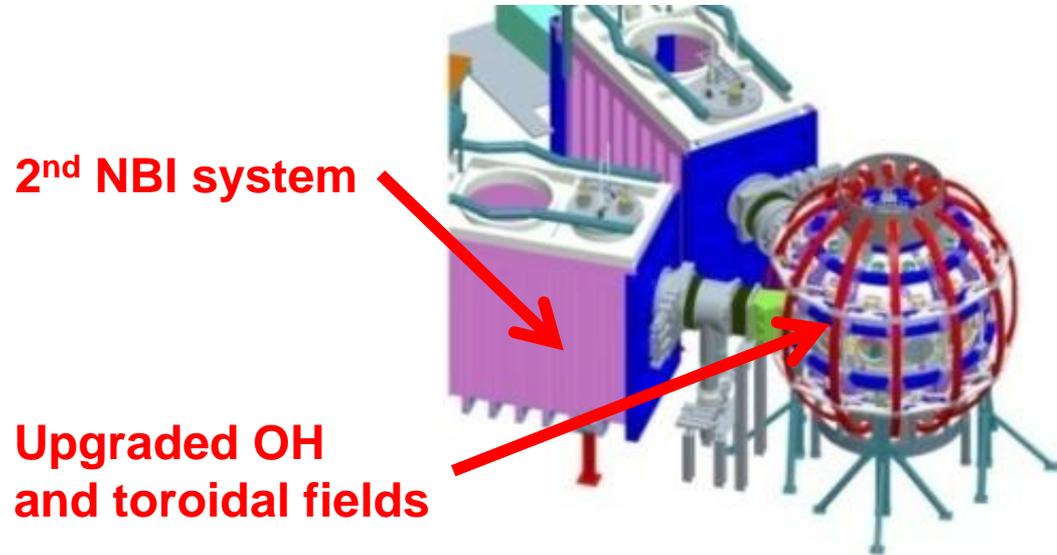


Outline

- What is a possible upgrade path to flowing liquid-metal PFCs in NSTX-U?
- How does the NSTX-U High-Z Divertor Upgrade 1 project inform liquid metal PFC development?
- What is the current concept for pre-filled, liquid metal PFCs for NSTX-U?

NSTX-U plasma-facing components (PFCs) will be subjected to significant heat and particle fluxes

- NSTX-U is the newest US machine
 - 2x NBI heating power (<13MW)
 - 2x current (<2MA) and field (<1T)
 - 5x pulse length (<5s)
- Experimental capabilities push toward DEMO-relevance
- Open divertor provides unique opportunities for experiments

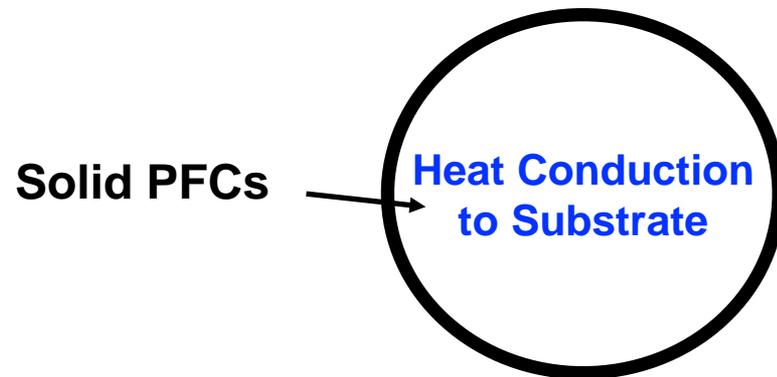


Machine	R_0 [m]	$P_{SOL}(P_{AUX})$ [MW]	P/R [MW/m]	P/S [MW/m ²]	τ_{pulse} [s]
NSTX*	0.86	6.8	8	0.2	1
NSTX-U*	0.93	19	21	0.6	5
JET [†]	2.95	12 (35)	4.1 (12)	0.03 (0.2)	20
DIID-D [†]	1.74	5 (20)	2.9 (11)	0.1 (0.4)	6
AUG [†]	1.65	5 (27)	3 (16)	0.1 (0.6)	10
CMOD [†]	0.7	3 (6)	4 (9)	0.4 (0.7)	2
MAST [†]	0.87	5 (7.5)	6 (9)	0.2 (0.25)	1
ITER [†]	6.2	100	16	0.15	400
ST-Pilot [‡]	2.2	190	86	0.7	6×10^6
ST-DEMO [‡]	3.2	520	161	0.9	∞

Liquid metal PFCs provide additional pathways for energy transport

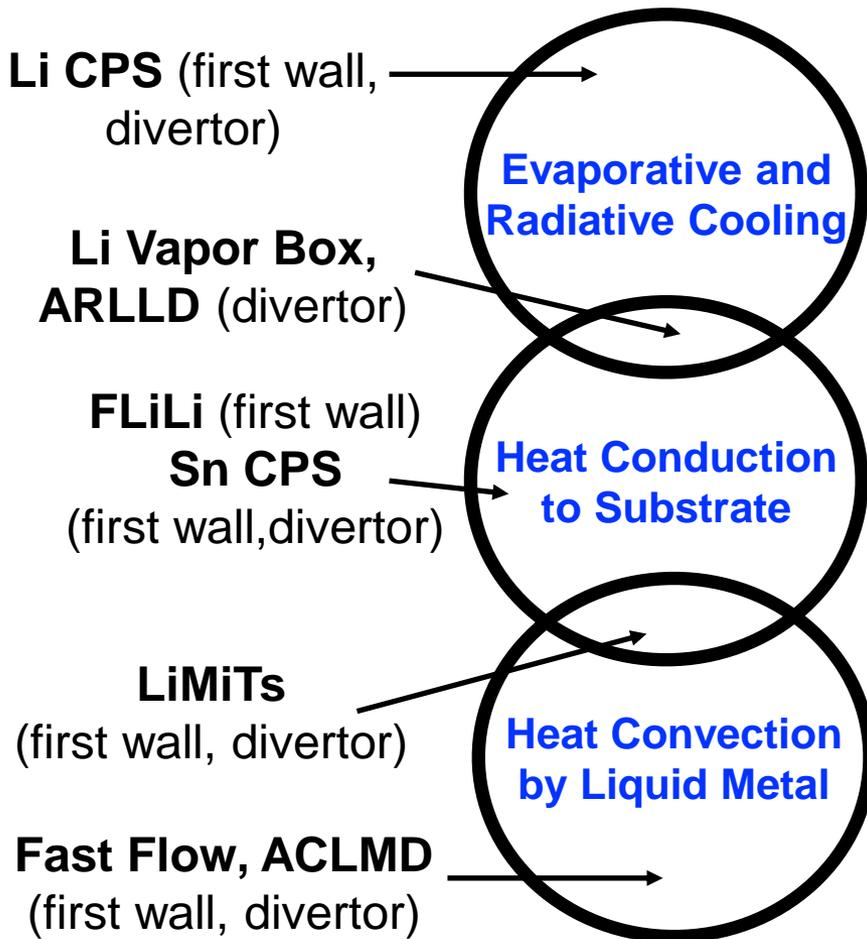
Energy Transport Mode

- Conventional, solid PFCs utilize extrinsic impurities to enhance radiation



Liquid metal PFCs provide additional pathways for energy transport

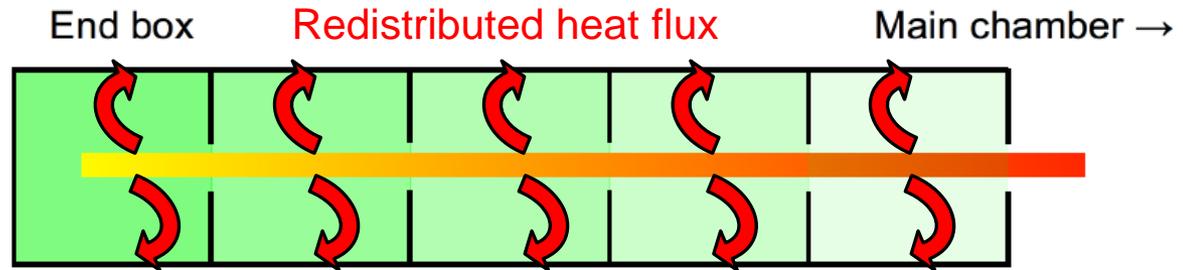
Energy Transport Mode



- Conventional, solid PFCs utilize extrinsic impurities to enhance radiation
- High-power density on slow-flow lithium leads to vapor-shielded targets for extreme heat flux mitigation
- Fast-flow concepts can exhaust extreme amounts of power via convection but are less mature

Ultimate temperature limit of liquid lithium surface has large impact on power extraction potential

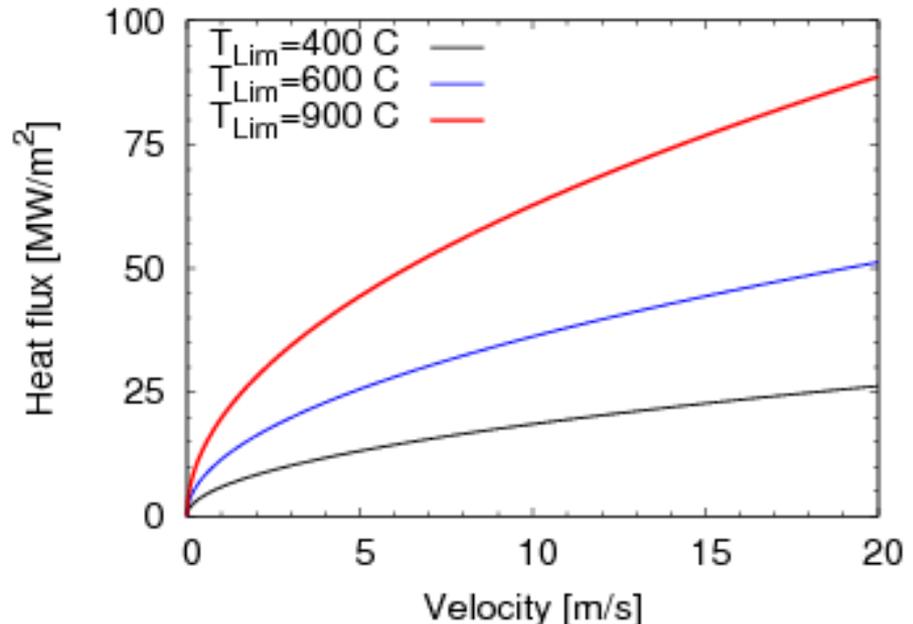
Vapor-box concept –
Goldston et al.,
PFMC 2015,
Phys. Scripta submitted



T (wall) °C	950	787.5	625	462.5	300
-------------	-----	-------	-----	-------	-----

- Vapor-box utilizes neutral gas to redistribute incident heat
- Fast-flow concept can also benefit from increased surface temperature
- Hydrogen pumping limited to <400C

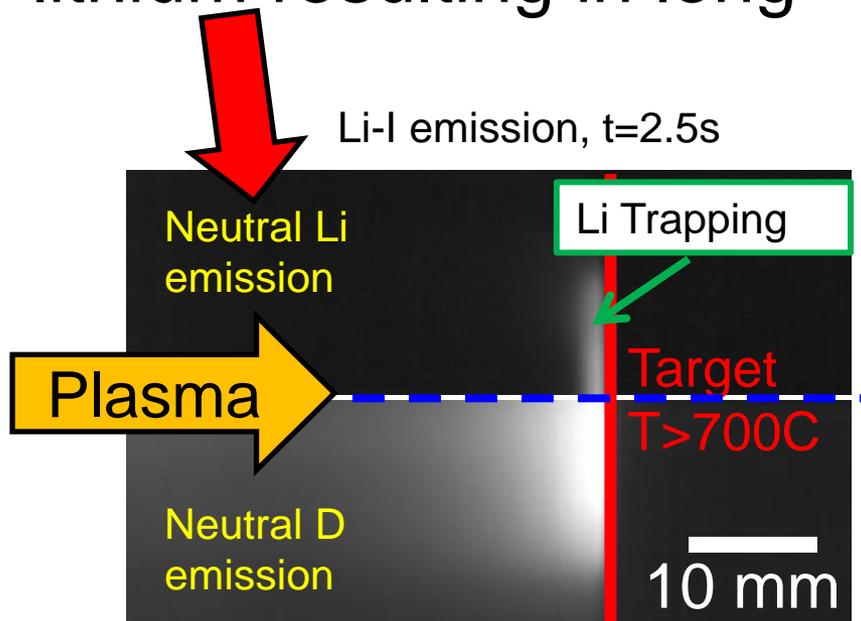
$$q_0 = \frac{\Delta T_{Lim} k}{2} \sqrt{\frac{\pi v_{LM}}{\alpha L_{char}}}$$



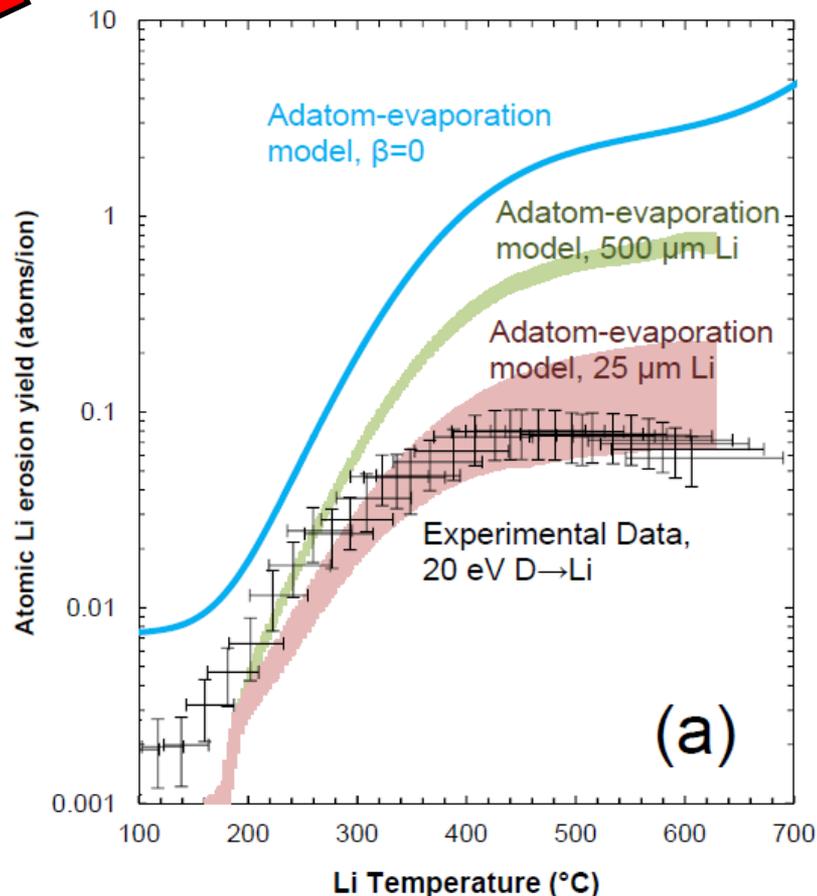
Recent results suggest higher temperatures are possible

- Suppressed erosion under high-flux D bombardment observed
- Near-surface trapping of lithium resulting in long

T. Abrams 2014 PhD Princeton U. &
T. Abrams 2015 Nucl. Fusion submitted.

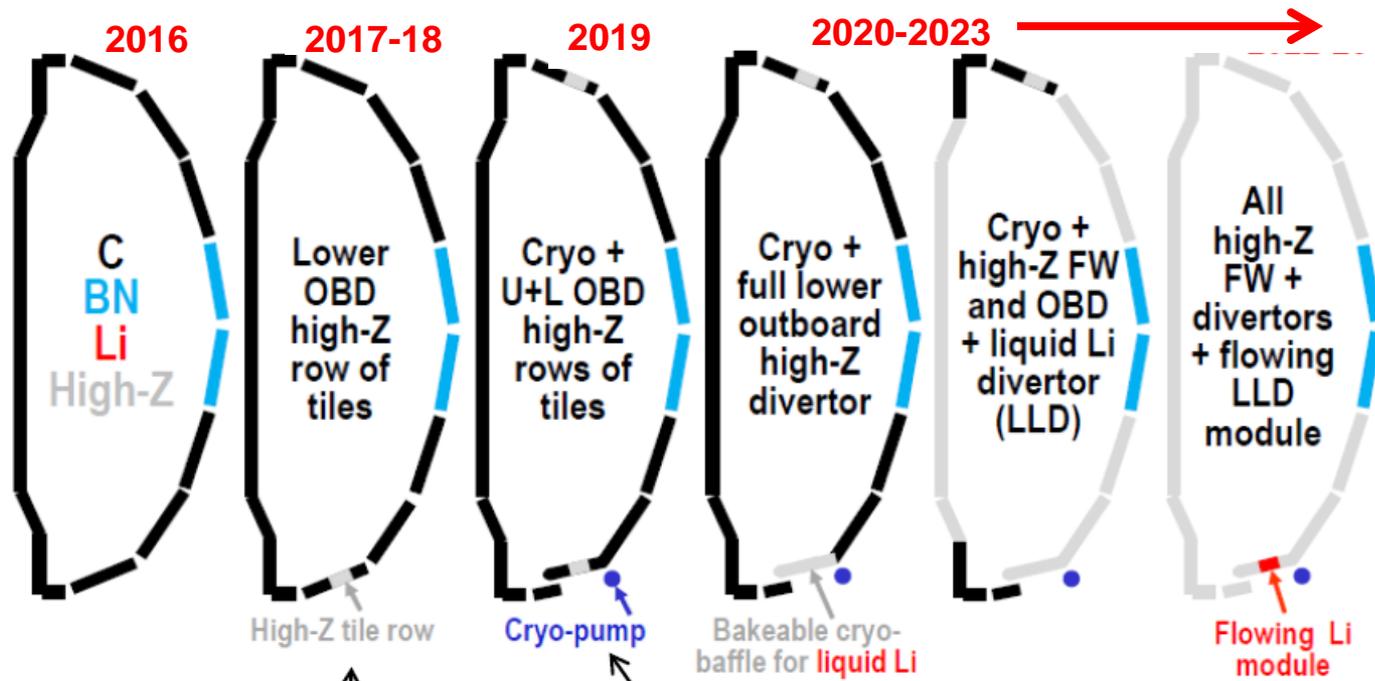


Jaworski, 3rd ISLA, 2013

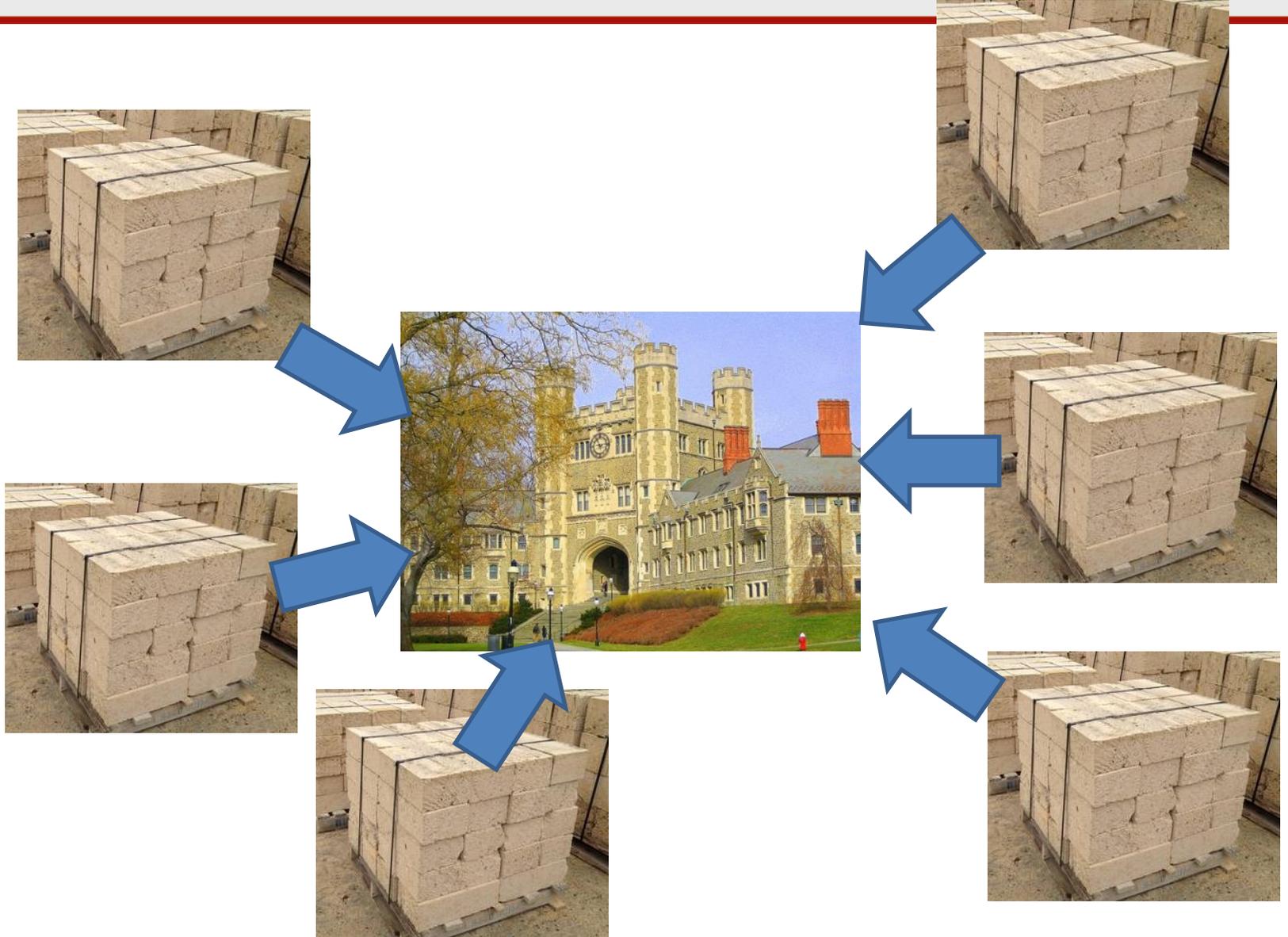


NSTX-U long-term objective is to perform comparative assessment of high-Z and liquid lithium PFCs

- Conversion to all-metal PFCs enables study of the role of PFCs on integrated scenarios
- Flexible divertor configurations allows exploration of novel PFCs and advanced magnetic configurations
- Addition of cryo-pump allows comparative assessment of cryo- vs. Li-based hydrogenic control



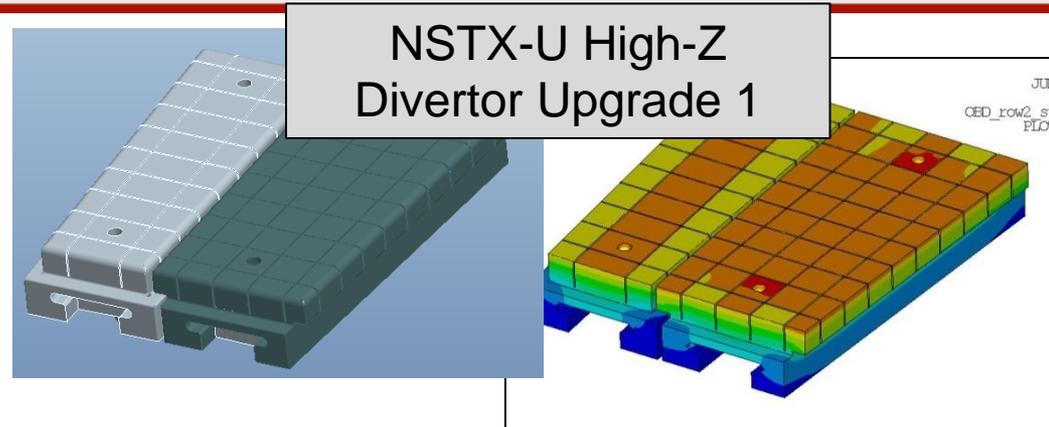
Required elements for complex projects...



A three-step progression can achieve flowing, liquid metal PFCs

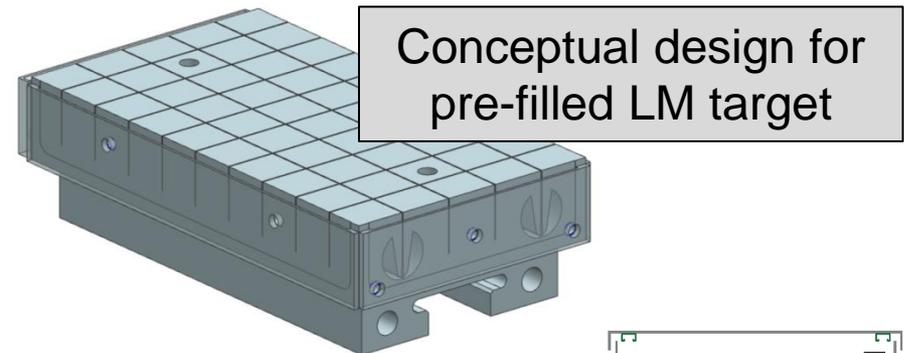
1. High-Z divertor tiles

- Heat-flux handling
- Substrate and structural (thermomechanical)



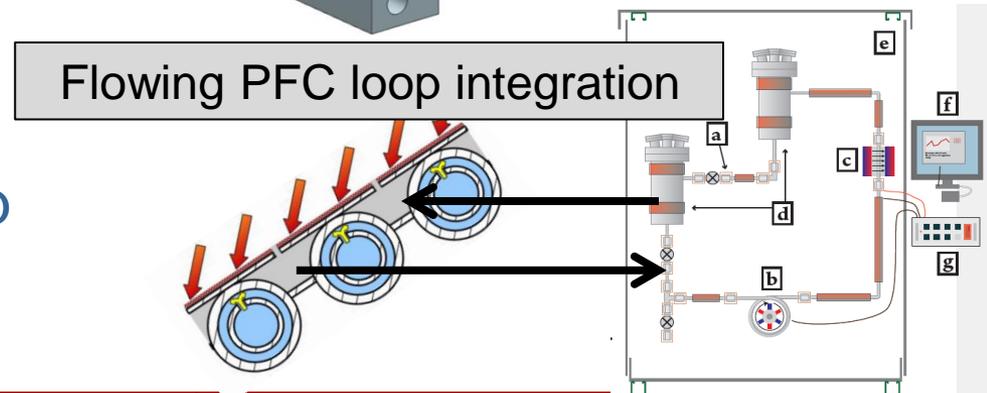
2. Pre-filled liquid-metal target

- Builds from high-Z divertor tile design
- Demonstrates liquid-metal wetting/reservoir



3. Flowing LM PFC

- Integrates liquid lithium loop
- Safety engineering updates



High-Z incremental upgrade will provide design and engineering assessments

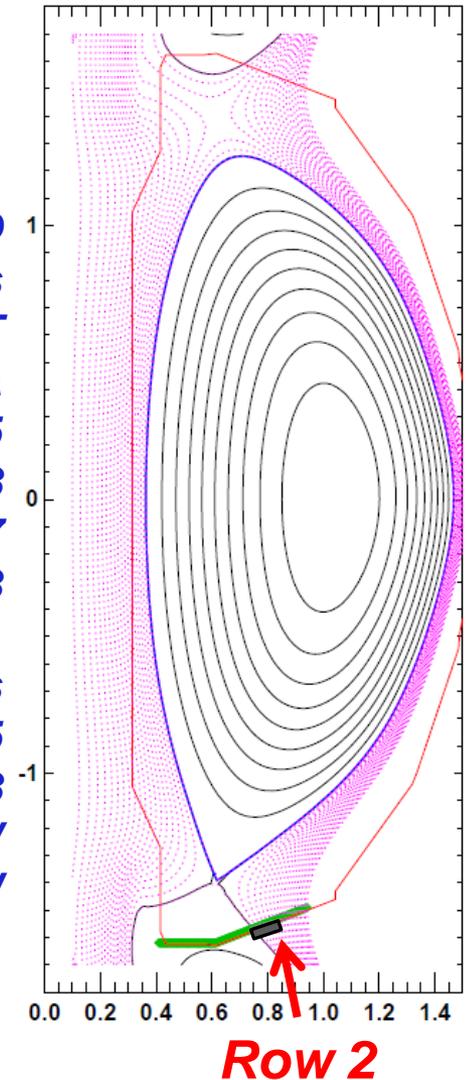
- Replace continuous row of graphite tiles with high-Z
- Provide operational experience and validate engineering design and analysis with an eye to future upgrades
- Continue experiments on evaporated Li films on high-Z substrate in diverted configuration
- Refine high-Z, high-heat flux design criteria for NSTX-U

Replacement of outboard row of tiles provides significant heat-flux and maintains operational flexibility

- Shape developed to perform dedicated tests on outboard PFCs
 - ISOLVER free-boundary solver utilized with specified β_N
 - 0D analysis obtains heating power consistent with shape and requested β_N
- Heat flux figure-of-merit (FOM) indicates significant power density on target tiles
 - FOM calculates incident power accounting for magnetic shaping only
 - High-Z shape FOM is 66% of full-power, high-triangularity scenario

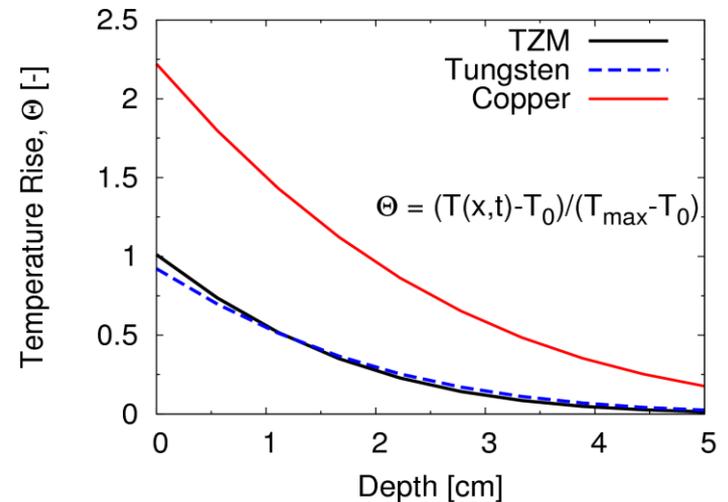
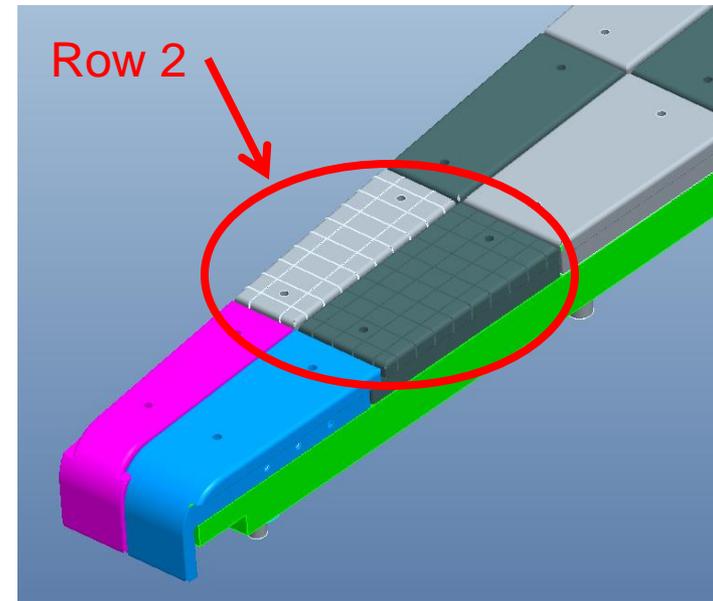
**ISOLVER + 0D
analysis**
 $Bt = 0.78T$
 $I_p = 1.25MA$
 $BetaN = 4.5$
 $q95 = 6.8$
 $Elong. = 2.37$
 $Lower\ triang. = 0.53$

$\tau_E = 0.049s$
 $f_{GW} = 0.75$
 $N_{20} = 0.98$
 $T_e = T_i = 1.05keV$
 $P_{inj} = 9.8MW$



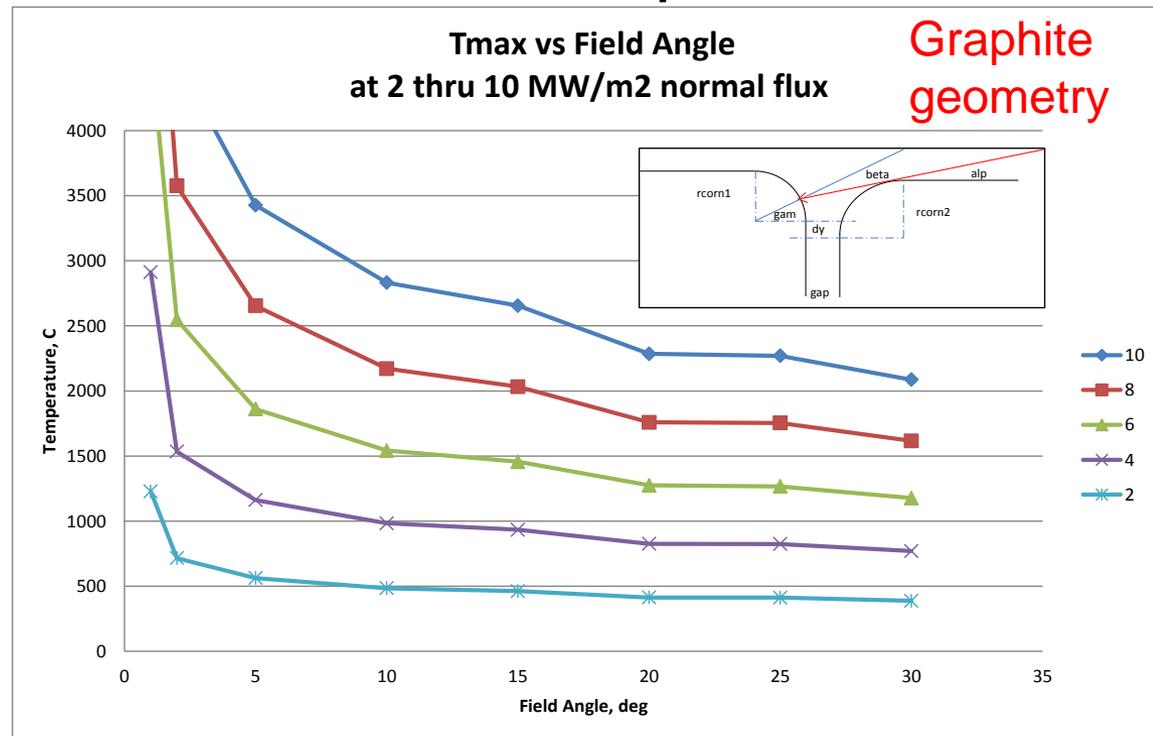
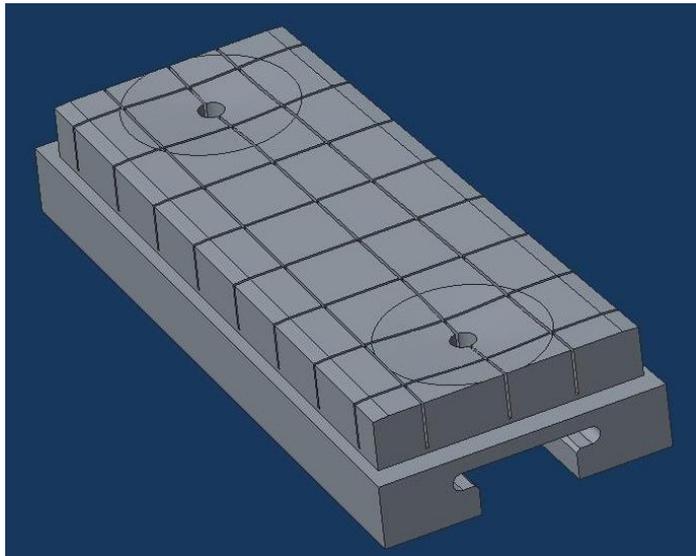
Rapid experiments facilitated by direct replacement of graphite tiles

- Machine installation time minimized with 1-for-1 replacement
- Surface castellations relieve thermo-mechanical stresses
- TZM-alloy provides high-Z, Li-compatible substrate and machinability
- Copper (LLD-like) construction not possible due to large expected temperature rise (exceeds recrystallization limit of Cu)



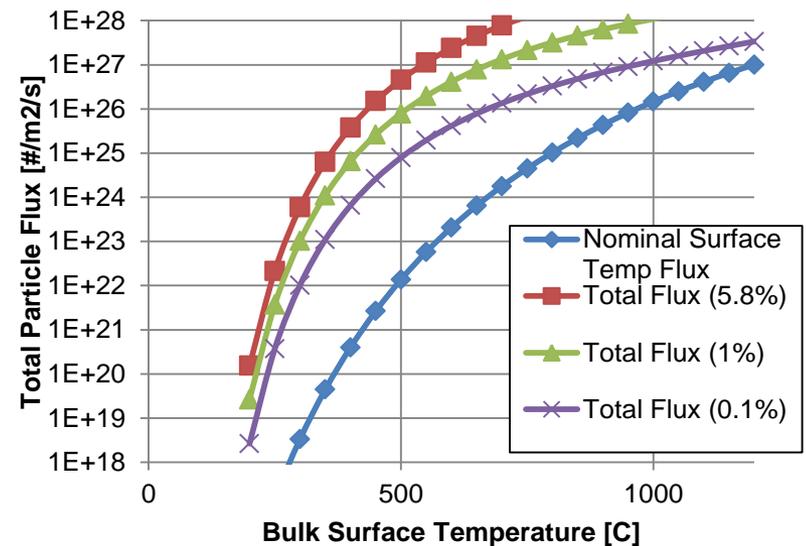
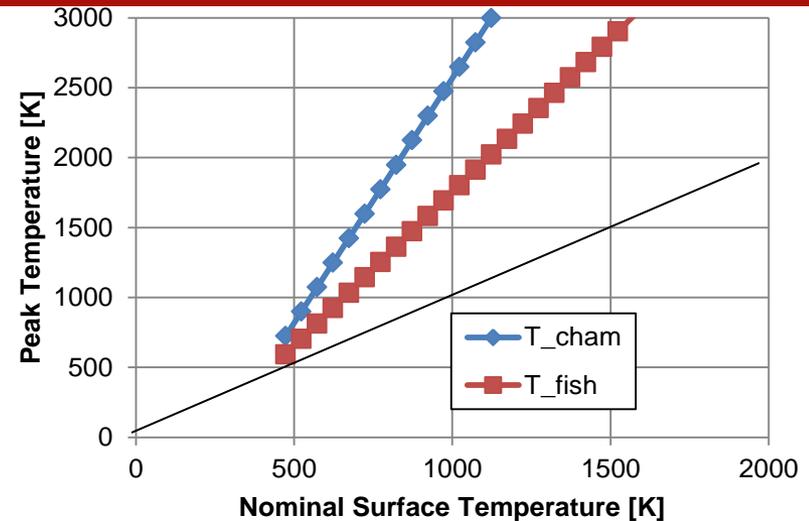
Leading edge heating is a critical issue for high-Z PFCs and motivates alternate geometries

- Leading edges lead to heat-flux enhancement factor
- Wire-EDM fabrication method leads to minimal gap between castellations
- Tile-to-tile gap and front-side access require chamfers



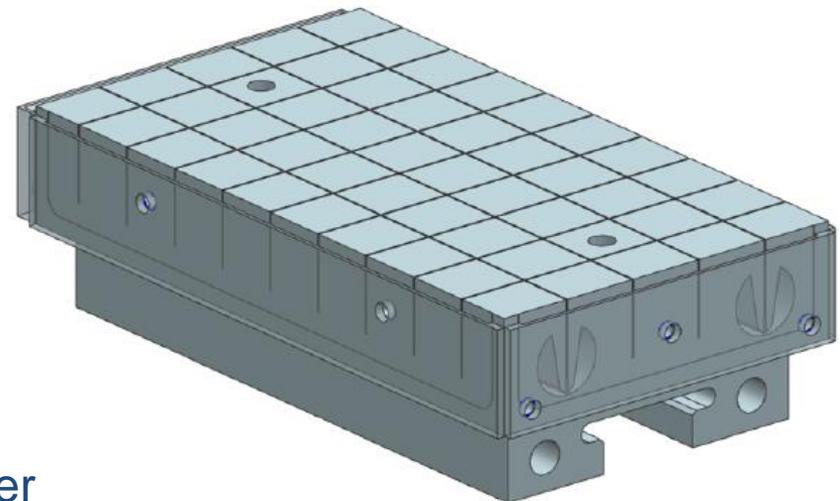
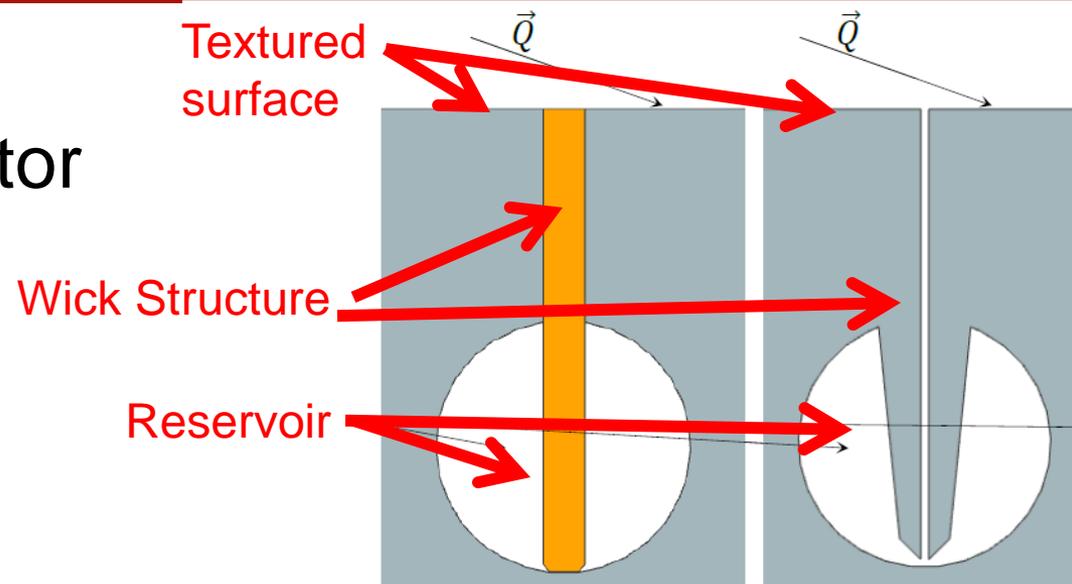
Inhomogeneous surface temperatures result in larger total particle flux

- Leading edges result in larger average temperature
 - Chamfers localize heating
 - Fish-scaling increases average heating
- Exponential vapor pressure produces strong increase in particle flux
- Lithium likely to erode fastest from areas of enhanced heating



Pre-filled target concept integrates Li reservoir with high-Z tile scheme

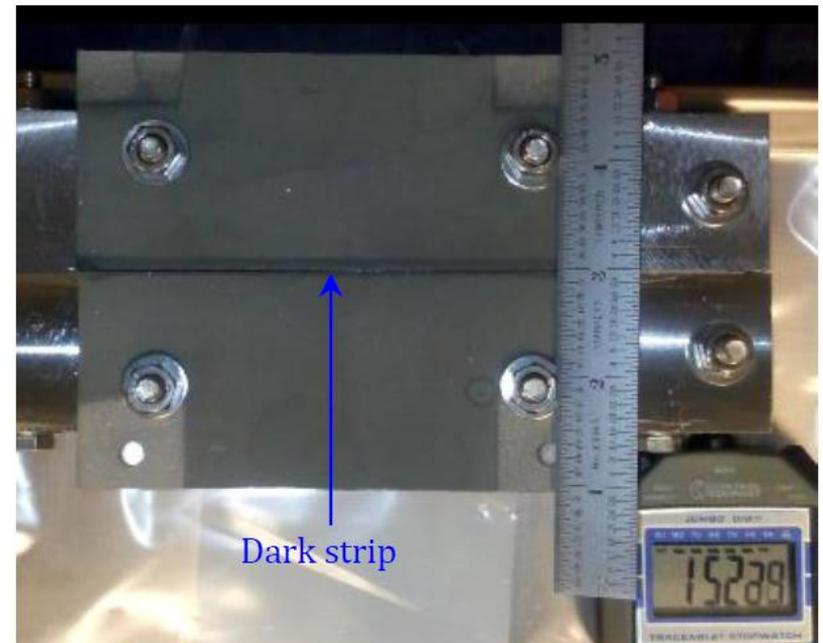
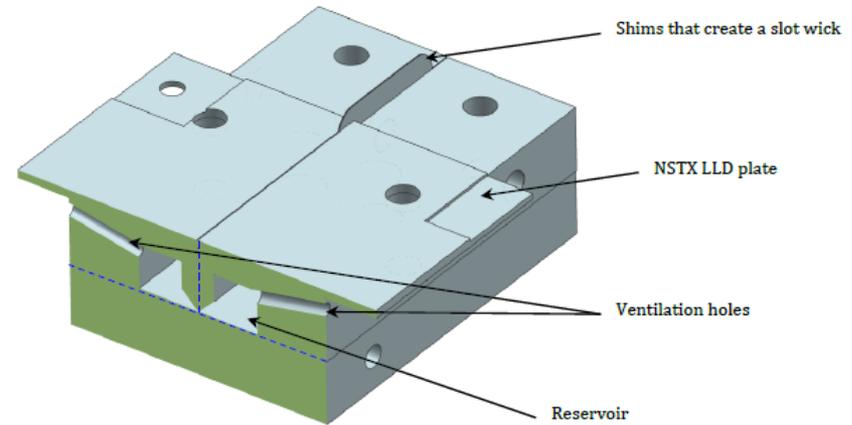
- Similar to CPS device but applicable as divertor PFC
- Utilizes wire-EDM fabrication to obtain complex geometry
- Emphasizes passive replenishment via capillary action



P. Rindt, TU/Eindhoven Thesis Project, see poster

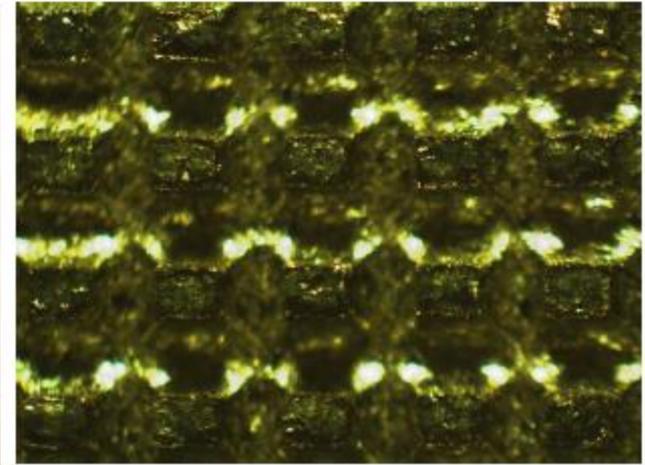
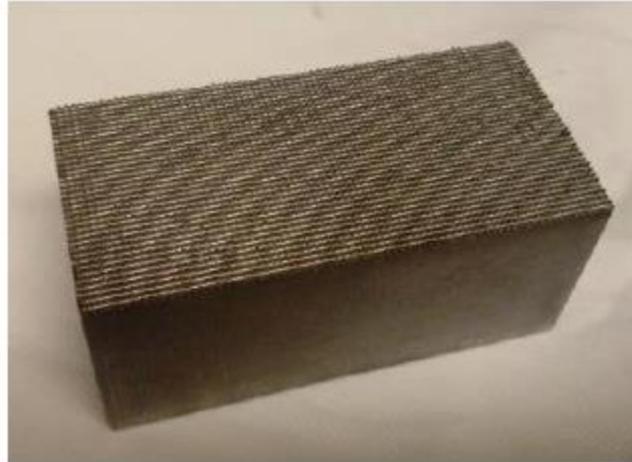
Preliminary tests indicate basic concept is feasible

- Prototype testing used isopropyl alcohol as surrogate
- Initial tests demonstrated wicking to surface and feasibility to empty reservoir via surface wick
- Effectiveness highly dependent on surface capillary structure and texturing

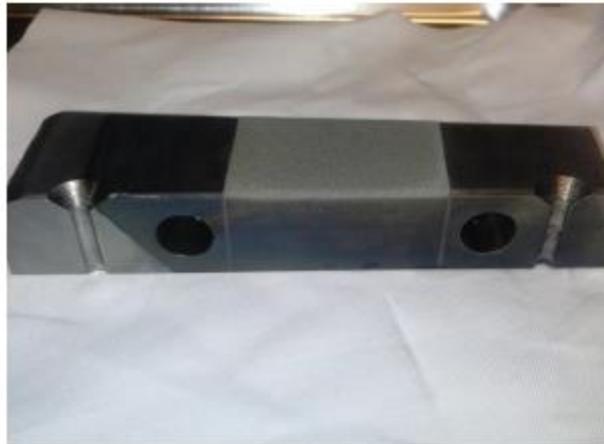


Multiple surface treatments tested for enhancement of wicking and flow (1)

- Comparison to LLD flame-sprayed material



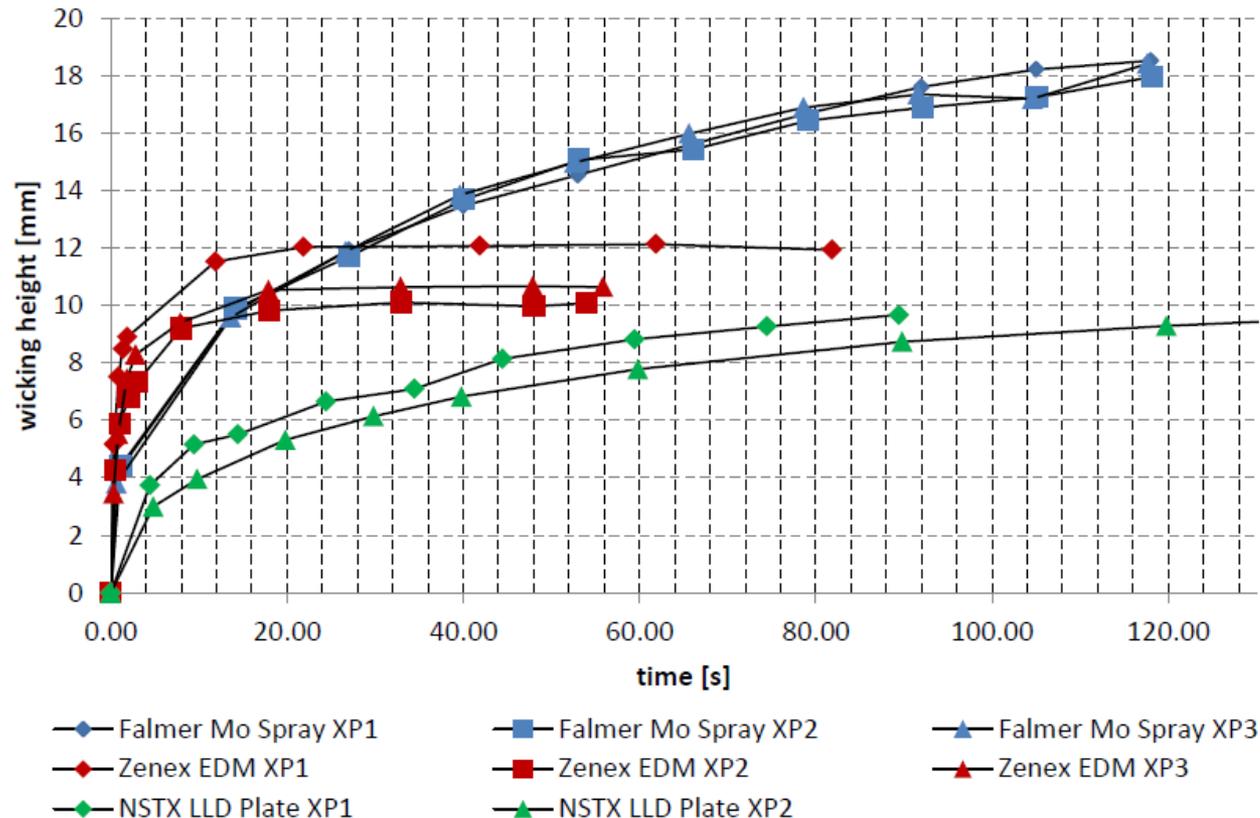
- Wire-EDM micro-texturing



- Enhanced-porosity flame-spray

Multiple surface treatments tested for enhancement of wicking and flow (2)

- Simple wicking height apparatus used
- All samples show improved wicking over LLD flame-spray surface
- Wire-EDM micro-texturing similar to laser-texturing method developed by Lin et al. (J. Nucl. Mater. 2013)



Three-step progression provides roadmap for liquid metal PFCs in NSTX-U

- NSTX-U provides a challenging environment for PFCs and great flexibility for testing new divertor and material concepts
- Starting step of high-Z divertor upgrade provides high-heat flux target for evaporated lithium experiments over a wide temperature range
- Pre-filled targets for the divertor can provide information on LM behavior with significant reservoir capacity
- Flowing PFCs can build upon operational experience gained with pre-filled targets and parallel efforts in safety and LM handling systems